

Date: 11/19/2018

Position | Count | Description

1 DDA 12-10



Product photo could vary from the actual product

Product No.: 97722488

DDA 12-10 AR-PV/T/C-F-31I004BG

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow

discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 1.585 US gal/hour) and 25 % (maximum flow: 0.7925 US gal/hour), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

Signal inputs/outputs:

- Input for pulse, analog 0/4-20mA, external stop.
- Input for low-level and empty-tank signal.
- Two potential-free output relays for max. 30 V AC/DC (configurable, e.g. alarm, stroke signal, pump dosing, timer etc.)
- Output analog 0/4-20mA.
- Fieldbus communication interface (GeniBus, also for additional Profibus DP E-box to retrofit).

Installation set includes:



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- 2 pump connections (Hose 3/8x1/2" S).
- Foot valve (without level switch).
- Injection unit.
- 6 m PE discharge hose.
- 2 m PVC suction hose.
- 2 m PVC deaeration hose (4/6 mm).

Technical:

Type key: DDA 12-10 AR-PV/T/C-F-31I004BG

Max. Flow: 3.17 US gal/hour
Max. flow in slow mode 50%: 1.585 US gal/hour
Max. flow in slow mode 25%: 0.7925 US gal/hour

Min flow: 12.0 ml/h Turn-down ratio: 1:1000

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard Maximum viscosity at 100 %: 300 mPas

Maximum viscosity in slow mode 50 %: 1300 mPas Maximum viscosity in slow mode 25 %: 2500 mPas

Accuracy of repeatability: 1 %

Materials:

Dosing head: PVDF (Polyvinylidene fluoride)

Valve ball: Ceramic Gasket: PTFE

Installation:

Range of ambient temperature: 32 .. 113 °F Maximum operating pressure: 145 psi 145 psi YES

Installation type: 3/8"x1/2" up to 60 l/h,10bar

Pump inlet: Hose 3/8x1/2" S
Pump outlet: Hose 3/8x1/2" S
Max. Suction lift during operation: 19.69 ft
Max. Suction lift during priming: 9.843 ft

Liquid:

Pumped liquid: Water
Liquid temperature range: 14 .. 113 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

Electrical data:

Maximum power input - P1: 24 W Main frequency: 60 Hz

Rated voltage: 1 x 100-240 V
Enclosure class (IEC 34-5): IP65 / NEMA 4X
Length of cable: 4.922 ft

Type of cable plug: USA, Canada Inrush current: 25A at 230V for 2ms

Controls:

Control variant:

Level control:

AR

YES

Analog input:

Pulse control:

Ext. Stop input:

Analog output:

AR

YES

VES

V4-20 mA

VES

Analog output:

O/4-20 mA



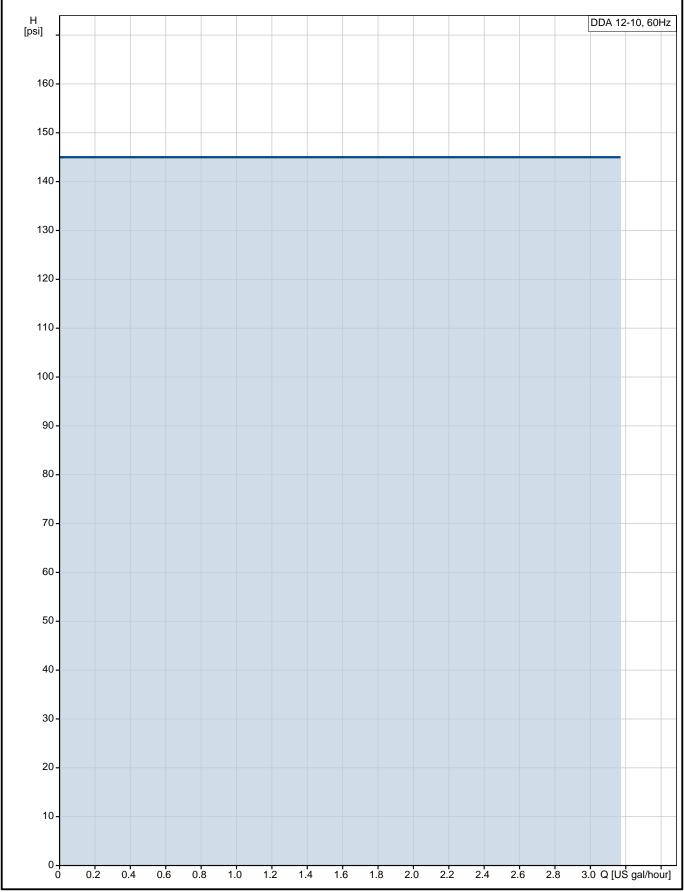
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Position	Count	Description		
	Journ			
		Output relays:	2	
		Bus communication:	VEC	
		bus communication.	YES	
		Others:		
		Others.	"	
		Net weight:	6.62 lb	
		Gross weight:	8.82 lb	
		Gross weight: COLOR:	DED	
		COLOR:	RED	
		Custom tariff no.:	8413.50.0050	
1				
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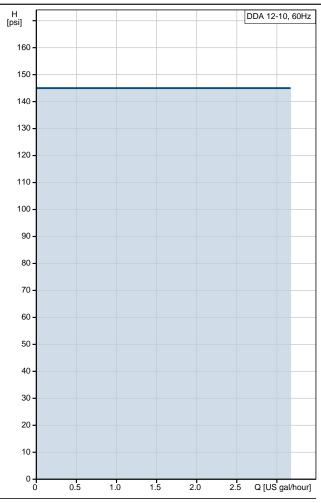
97722488 DDA 12-10 60 Hz

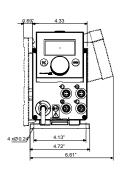


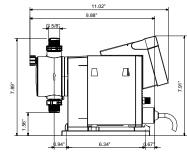


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Description	Value			
General information:				
Product name:	DDA 12-10			
Product No.:	97722488			
EAN:	5710622726312			
Technical:				
Type key:	DDA 12-10 AR-PV/T/C-F-31I004BG			
Max. Flow:	3.17 US gal/hour			
Max. flow in slow mode 50%:	1.585 US gal/hour			
Max. flow in slow mode 25%:	0.7925 US gal/hour			
Min flow:	12.0 ml/h			
Turn-down ratio:	1:1000			
Approvals on nameplate:	CE,CSA-US,NSF61,RCM			
Valve type:	Standard			
Maximum viscosity at 100 %:	300 mPas			
Maximum viscosity in slow mode 50 %:	1300 mPas			
Maximum viscosity in slow mode 25 %:				
Accuracy of repeatability:	1 %			
Materials:				
Dosing head:	PVDF (Polyvinylidene fluoride)			
Valve ball:	Ceramic			
Gasket:	PTFE			
Installation:				
Range of ambient temperature:	32 113 °F			
Maximum operating pressure:	145 psi			
Installation set:	YES			
	3/8"x1/2" up to 60			
Installation type:	l/h,10bar			
Pump inlet:	Hose 3/8x1/2" S			
Pump outlet:	Hose 3/8x1/2" S			
Max. Suction lift during operation:	19.69 ft			
Max. Suction lift during priming:	9.843 ft			
Liquid:				
Pumped liquid:	Water			
Liquid temperature range:	14 113 °F			
Liquid temperature during operation:	68 °F			
Density:	62.29 lb/ft ³			
Electrical data:				
Maximum power input - P1:	24 W			
Main frequency:	60 Hz			
Rated voltage:	1 x 100-240 V			
Enclosure class (IEC 34-5):	IP65 / NEMA 4X			
Length of cable:	4.922 ft			
Type of cable plug:	USA, Canada			
Inrush current:	25A at 230V for 2ms			
Controls:				
Control variant:	AR			
Control panel:	FRONT-MOUNTED			
Level control:	YES			
Analog input:	0/4-20 mA			
Pulse control:	YES			
Ext. Stop input:	YES			
Analog output:	0/4-20 mA			
Output relays:	2			
Bus communication:	YES			
Others:				
Net weight:	6.62 lb			
Gross weight:	8.82 lb			









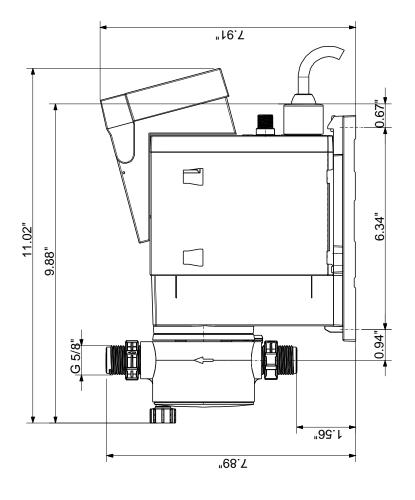
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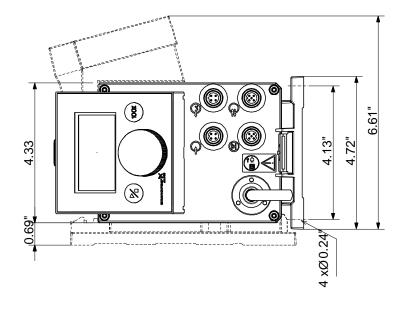
Description	Value
COLOR:	RED
Custom tariff no.:	8413.50.0050



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Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.