

**Date:** 11/29/2018

Position | Count | Description

1

**DDA 30-4** 



Product photo could vary from the actual product

Product No.: 97722693

DDA 30-4 AR-PV/T/C-F-31I004BG

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow

discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

#### The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

## Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

#### Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 3.963 US gal/hour) and 25 % (maximum flow: 1.981 US gal/hour), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

### Signal inputs/outputs:

- Input for pulse, analog 0/4-20mA, external stop.
- Input for low-level and empty-tank signal.
- Two potential-free output relays for max. 30 V AC/DC (configurable, e.g. alarm, stroke signal, pump dosing, timer etc.)
- Output analog 0/4-20mA.
- Fieldbus communication interface (GeniBus, also for additional Profibus DP E-box to retrofit).

Installation set includes:



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- 2 pump connections (Hose 3/8x1/2" S).
- Foot valve (without level switch).
- Injection unit.
- 6 m PE discharge hose.
- 2 m PVC suction hose.
- 2 m PVC deaeration hose (4/6 mm).

#### Technical:

Type key: DDA 30-4 AR-PV/T/C-F-31I004BG

Max. Flow: 7.925 US gal/hour
Max. flow in slow mode 50%: 3.963 US gal/hour
Max. flow in slow mode 25%: 1.981 US gal/hour

Min flow: 30.0 ml/h Turn-down ratio: 1:1000

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard Maximum viscosity at 100 %: 150 mPas

Maximum viscosity in slow mode 50 %: 600 mPas Maximum viscosity in slow mode 25 %: 1500 mPas

Accuracy of repeatability: 1 %

#### Materials:

Dosing head: PVDF (Polyvinylidene fluoride)

Valve ball: Ceramic Gasket: PTFE

#### Installation:

Range of ambient temperature: 32 .. 113 °F Maximum operating pressure: 58 psi Installation set: YES

Installation type: 3/8"x1/2" up to 60 l/h,10bar

Pump inlet: Hose 3/8x1/2" S
Pump outlet: Hose 3/8x1/2" S
Max. Suction lift during operation: 19.69 ft
Max. Suction lift during priming: 6.562 ft

#### Liquid:

Pumped liquid: Water
Liquid temperature range: 14 .. 113 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

## Electrical data:

Rated voltage:

Maximum power input - P1: 24 W Main frequency: 60 Hz

Enclosure class (IEC 34-5): IP65 / NEMA 4X
Length of cable: 4.922 ft
Type of cable plug: USA Capada

Type of cable plug: USA, Canada Inrush current: 25A at 230V for 2ms

1 x 100-240 V

## Controls:

Control variant:

Level control:

AR

YES

Analog input:

Pulse control:

Ext. Stop input:

Analog output:

O/4-20 mA

YES

Analog output:

O/4-20 mA



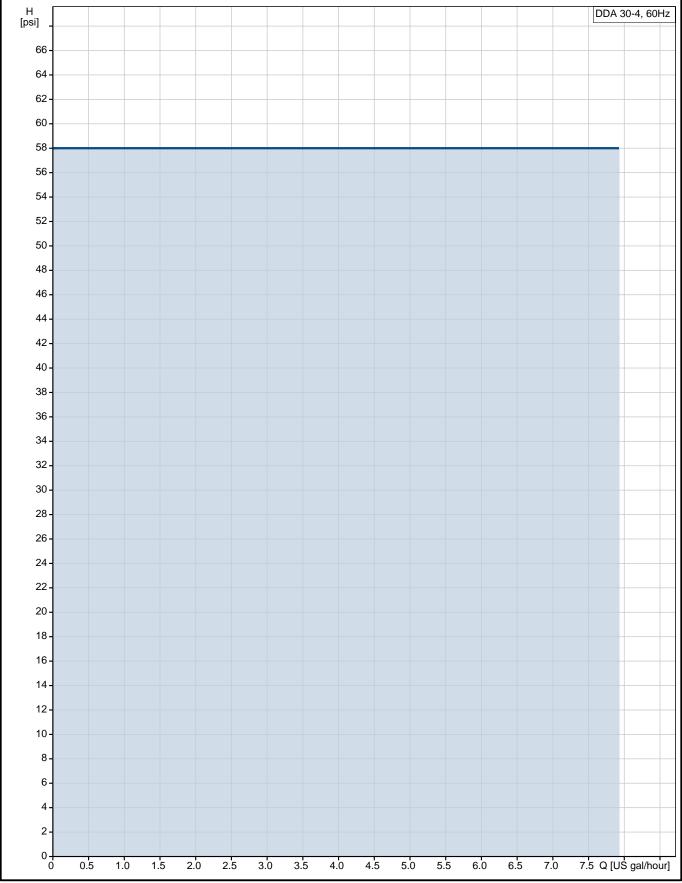
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			Date:	11/29/2018	
Position	Count	Description			
	Journe				
		Output relays:	2		
		Bus communication:	YES		
		Others:			
		Net weight:	6.62 lb		
		Gross weight:	8.82 lb		
		Gross weight: COLOR:	RED		
		Custom toriff no	9412 FO 00FO		
		Custom tariff no.:	8413.50.0050		
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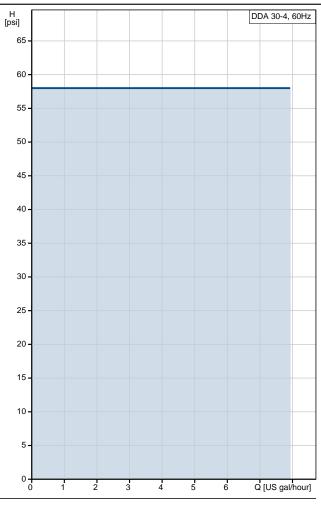
# 97722693 DDA 30-4 60 Hz

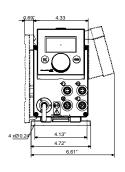


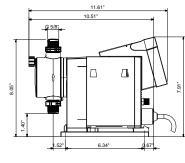


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Description	Value
General information:	
Product name:	DDA 30-4
Product No.:	97722693
EAN:	5710622728569
Technical:	
Type key:	DDA 30-4 AR-PV/T/C-F-31I004BG
Max. Flow:	7.925 US gal/hour
Max. flow in slow mode 50%:	3.963 US gal/hour
Max. flow in slow mode 25%:	1.981 US gal/hour
Min flow:	30.0 ml/h
Turn-down ratio:	1:1000
Approvals on nameplate:	CE,CSA-US,NSF61,RCM
Valve type:	Standard
Maximum viscosity at 100 %:	150 mPas
Maximum viscosity in slow mode 50 %:	600 mPas
Maximum viscosity in slow mode 25 %:	1500 mPas
Accuracy of repeatability:	1 %
Materials:	
Dosing head:	PVDF (Polyvinylidene fluoride)
Valve ball:	Ceramic
Gasket:	PTFE
Installation:	
Range of ambient temperature:	32 113 °F
Maximum operating pressure:	58 psi
Installation set:	YES
Installation type:	3/8"x1/2" up to 60 l/h,10bar
Pump inlet:	Hose 3/8x1/2" S
Pump outlet:	Hose 3/8x1/2" S
Max. Suction lift during operation:	19.69 ft
Max. Suction lift during priming:	6.562 ft
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	14 113 °F
Liquid temperature during operation:	68 °F
Density:	62.29 lb/ft <sup>3</sup>
Electrical data:	
Maximum power input - P1:	24 W
Main frequency:	60 Hz
Rated voltage:	1 x 100-240 V
Enclosure class (IEC 34-5):	IP65 / NEMA 4X
Length of cable:	4.922 ft
Type of cable plug:	USA, Canada
Inrush current:	25A at 230V for 2ms
Controls:	A.D.
Control variant:	AR
Control panel:	FRONT-MOUNTED
Level control:	YES
Analog input:	0/4-20 mA
Pulse control:	YES
Ext. Stop input:	YES
Analog output:	0/4-20 mA
Output relays:	2
Bus communication:	YES
Others:	
Net weight:	6.62 lb
Gross weight:	8.82 lb









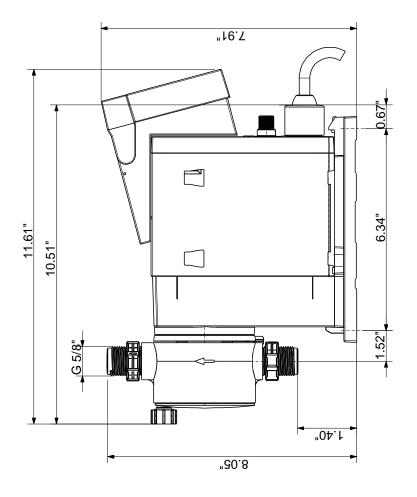
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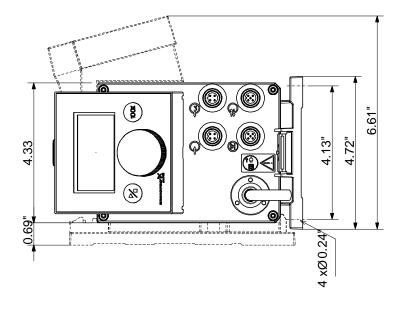
Description	Value
COLOR:	RED
Custom tariff no.:	8413.50.0050



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# 97722693 DDA 30-4 60 Hz





Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.