

Date: 11/29/2018

Position | Count | Description

1 DDA 30-4



Product photo could vary from the actual product

Product No.: 97722696

DDA 30-4 AR-SS/T/SS-F-31VVBG

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow

discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The dosing head is composed of:

- Long lifetime and universal, chemically resistant full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

Operation modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (Genibus prepared for ProfibusDP E-box).

Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 3.963 US gal/hour) and 25 % (maximum flow: 1.981 US gal/hour), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

Signal inputs/outputs:

- Input for pulse, analog 0/4-20mA, external stop.
- Input for low-level and empty-tank signal.
- Two potential-free output relays for max. 30 V AC/DC (configurable, e.g. alarm, stroke signal, pump dosing, timer etc.)
- Output analog 0/4-20mA.
- Fieldbus communication interface (GeniBus, also for additional Profibus DP E-box to retrofit).

Technical:



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Type key: DDA 30-4 AR-SS/T/SS-F-31VVBG

Max. Flow: 7.925 US gal/hour Max. flow in slow mode 50%: 3.963 US gal/hour Max. flow in slow mode 25%: 1.981 US gal/hour

Min flow: 30.0 ml/h
Turn-down ratio: 1:1000

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard Maximum viscosity at 100 %: 150 mPas

Maximum viscosity in slow mode 50 %: 600 mPas Maximum viscosity in slow mode 25 %: 1500 mPas

Accuracy of repeatability: 1 %

Materials:

Dosing head: Stainless Steel 1.4435

Valve ball: Stainless steel

Gasket: PTFE

Installation:

Range of ambient temperature: 32 .. 113 °F
Maximum operating pressure: 58 psi
Installation set: NO

Installation type:

Pump inlet:

Pump outlet:

No installation set
Threaded, NPT 1/4"
Threaded, NPT 1/4"

Max. Suction lift during operation: 19.69 ft Max. Suction lift during priming: 6.562 ft

Liquid:

Pumped liquid: Water
Liquid temperature range: 14 .. 113 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

Electrical data:

Maximum power input - P1: 24 W Main frequency: 60 Hz

Rated voltage: 1 x 100-240 V Enclosure class (IEC 34-5): IP65 / NEMA 4X

Length of cable: 4.922 ft
Type of cable plug: USA, Canada
Inrush current: 25A at 230V for 2ms

Controls:

Control variant:

Level control:

AR

YES

Analog input:

Pulse control:

Ext. Stop input:

Analog output:

O/4-20 mA

Output relays:

AR

YES

O/4-20 mA

Output relays: 2
Bus communication: YES

Others:

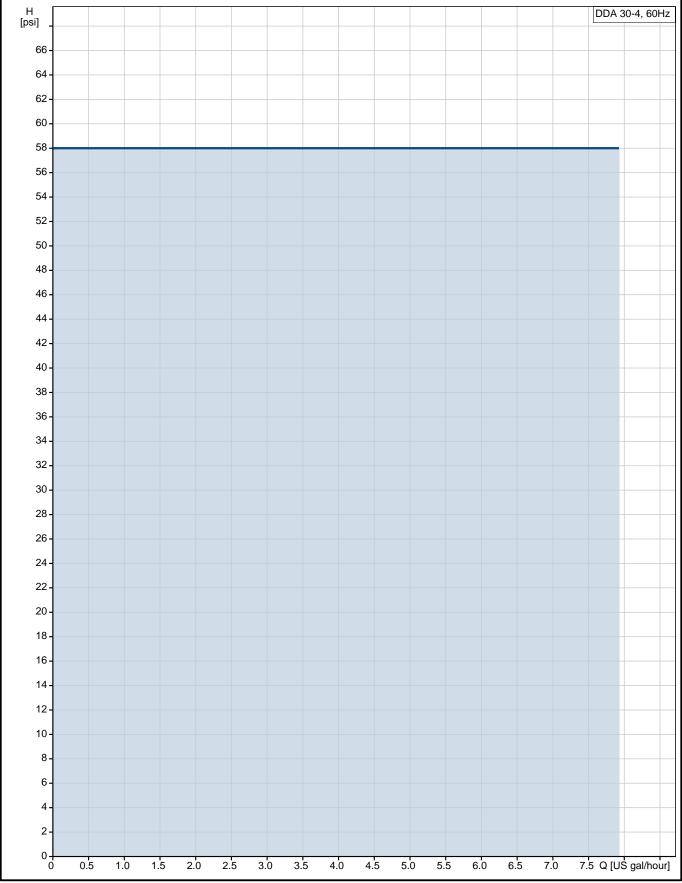
Net weight: 6.62 lb
Gross weight: 8.82 lb
COLOR: RED

Custom tariff no.: 8413.50.0050



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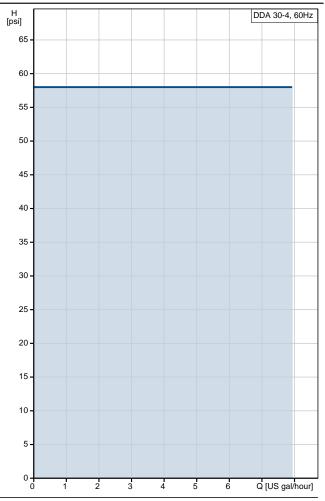
97722696 DDA 30-4 60 Hz

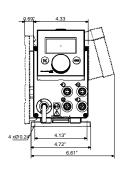


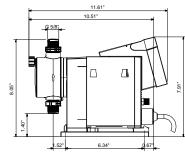


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Description	Value	
General information:		
Product name:	DDA 30-4	
Product No.:	97722696	
EAN:	5710622728590	
Technical:		
Type key:	DDA 30-4 AR-SS/T/SS-F-31VVBG	
Max. Flow:	7.925 US gal/hour	
Max. flow in slow mode 50%:	3.963 US gal/hour	
Max. flow in slow mode 25%:	1.981 US gal/hour	
Min flow:	30.0 ml/h	
Turn-down ratio:	1:1000	
Approvals on nameplate:	CE,CSA-US,NSF61,RCM	
Valve type:	Standard	
Maximum viscosity at 100 %:	150 mPas	
Maximum viscosity in slow mode 50 %:		
Maximum viscosity in slow mode 35 %:		
	1 %	
Accuracy of repeatability:	1 %	
Materials:	Otalialana Otali 4 4405	
Dosing head:	Stainless Steel 1.4435	
Valve ball:	Stainless steel	
Gasket:	PTFE	
Installation:		
Range of ambient temperature:	32 113 °F	
Maximum operating pressure:	58 psi	
Installation set:	NO	
Installation type:	No installation set	
Pump inlet:	Threaded, NPT 1/4"	
Pump outlet:	Threaded, NPT 1/4"	
Max. Suction lift during operation:	19.69 ft	
Max. Suction lift during priming:	6.562 ft	
Liquid:		
Pumped liquid:	Water	
Liquid temperature range:	14 113 °F	
Liquid temperature during operation:	68 °F	
Density:	62.29 lb/ft³	
Electrical data:	02.23 15/10	
Maximum power input - P1:	24 W	
Main frequency:	60 Hz	
· · · · · · · · · · · · · · · · · · ·	1 x 100-240 V	
Rated voltage:		
Enclosure class (IEC 34-5):	IP65 / NEMA 4X	
Length of cable:	4.922 ft	
Type of cable plug:	USA, Canada	
Type of cable plug: Inrush current:		
Type of cable plug: Inrush current: Controls:	USA, Canada 25A at 230V for 2ms	
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Type of cable plug: Inrush current: Controls: Control variant:	USA, Canada 25A at 230V for 2ms	
Type of cable plug: Inrush current: Controls: Control variant: Control panel:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input: Pulse control: Ext. Stop input:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA YES	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input: Pulse control: Ext. Stop input: Analog output:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA YES YES 0/4-20 mA	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input: Pulse control: Ext. Stop input: Analog output: Output relays:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA YES YES 0/4-20 mA 2	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input: Pulse control: Ext. Stop input: Analog output: Output relays: Bus communication:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA YES YES 0/4-20 mA	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input: Pulse control: Ext. Stop input: Analog output: Output relays: Bus communication: Others:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA YES YES 0/4-20 mA 2 YES	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input: Pulse control: Ext. Stop input: Analog output: Output relays: Bus communication: Others: Net weight:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA YES YES 0/4-20 mA 2 YES 6.62 lb	
Type of cable plug: Inrush current: Controls: Control variant: Control panel: Level control: Analog input: Pulse control: Ext. Stop input: Analog output: Output relays: Bus communication: Others:	USA, Canada 25A at 230V for 2ms AR FRONT-MOUNTED YES 0/4-20 mA YES YES 0/4-20 mA 2 YES	







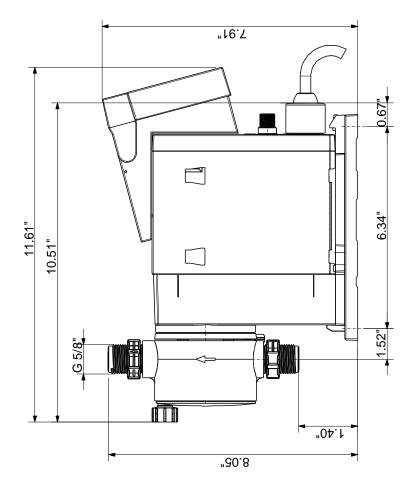


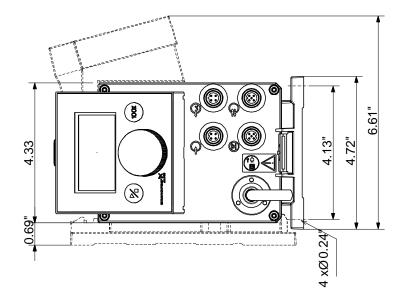
		Date:	11/29/2018	
Description Custom tariff no.:	Value			
Custom tariff no.:	8413.50.0050			



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97722696 DDA 30-4 60 Hz





Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.