

**Date:** 12/5/2018

Position | Count | Description

1 DDE 6-10



Product photo could vary from the actual product

Product No.: 97721072

DDE 6-10 B-PV/E/C-X-31I003BG

The SMART Digital DDE is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The dosing flow can be adjusted by means of an adjustment knob on a logarithmical scale from 0.1-100%.

The dosing head is composed of:

- Long lifetime and universal chemical resistant Full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

### Operation modes:

- Manual dosing from 0.1 to 100%.

#### Other features:

- Mechanical lock to protect the pump against unauthorised access.

## Installation set includes:

- 2 pump connections (Hose 0,17x1/4" 3).
- Foot valve (without level switch).
- Injection unit.
- 6 m PE discharge hose.
- 2 m PVC suction hose.
- 2 m PVC deaeration hose (4/6 mm).

Technical:

Type key: DDE 6-10 B-PV/E/C-X-31I003BG

Max. Flow: 1.585 US gal/hour

Min flow: 6.0 ml/h Turn-down ratio: 1:1000

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard Maximum viscosity at 100 %: 50 mPas

Maximum viscosity in slow mode 50 %: N/A mPas Maximum viscosity in slow mode 25 %: N/A mPas

Accuracy of repeatability: 5 %

Materials:

Dosing head: PVDF (Polyvinylidene fluoride)

Valve ball: Ceramic



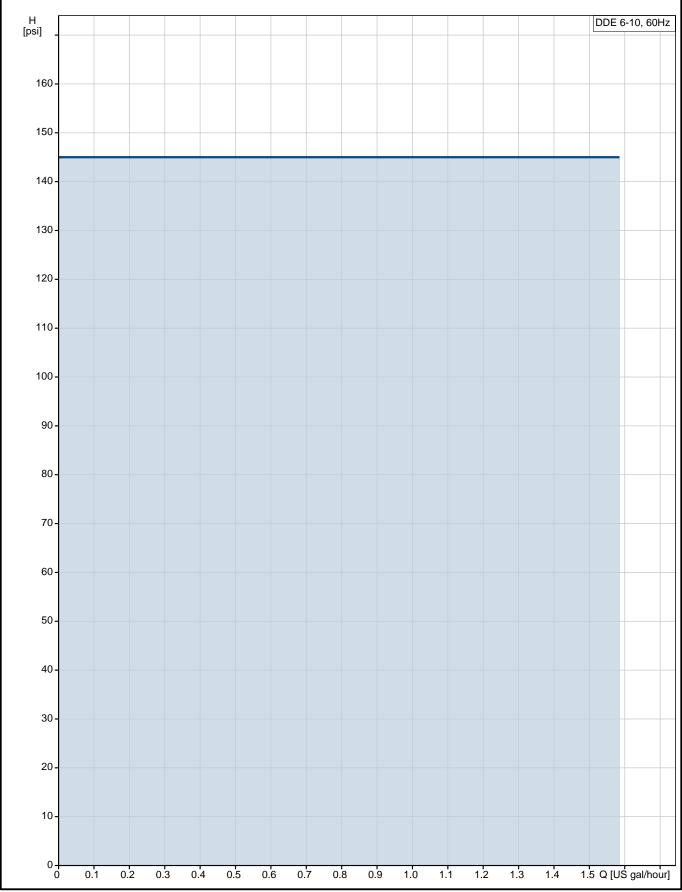
**Date:** 12/5/2018

**Position** Count | Description Gasket: **EPDM** Installation: Range of ambient temperature: 32 .. 113 °F Maximum operating pressure: 145 psi Installation set: YES Installation type: 0,17x1/4" up to 7,5 l/h,16bar Pump inlet: Hose 0,17x1/4" 3 Pump outlet: Hose 0,17x1/4" 3 Max. Suction lift during operation: 19.69 ft Max. Suction lift during priming: 6.562 ft Liquid: Pumped liquid: Water Liquid temperature range: 14 .. 113 °F Liquid temperature during operation: 68 °F Density: 62.29 lb/ft3 Electrical data: Maximum power input - P1: 19 W Main frequency: 60 Hz Rated voltage: 1 x 100-240 V Enclosure class (IEC 34-5): IP65 / NEMA 4X Length of cable: 4.922 ft Type of cable plug: USA, Canada Inrush current: 25A at 230V for 2ms Controls: Control variant: В Ext. Stop input: NO Others: Net weight: 4.41 lb Gross weight: 6.62 lb Custom tariff no.: 8413.50.0050



**Date:** 12/5/2018

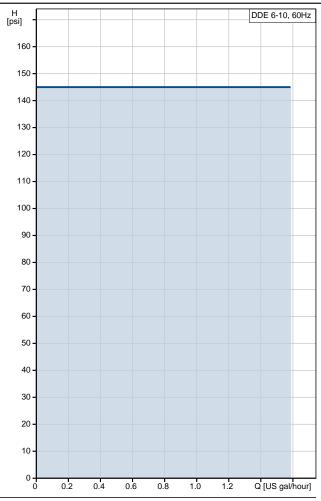
## 97721072 DDE 6-10 60 Hz

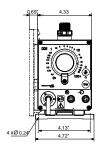


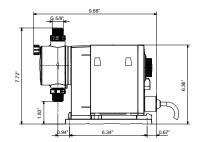


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Description	Value
General information:	
Product name:	DDE 6-10
Product No.:	97721072
EAN:	5710622711929
Technical:	
Type key:	DDE 6-10 B-PV/E/C-X-31I003BG
Max. Flow:	1.585 US gal/hour
Min flow:	6.0 ml/h
Turn-down ratio:	1:1000
Approvals on nameplate:	CE,CSA-US,NSF61,RCM
Valve type:	Standard
Maximum viscosity at 100 %:	50 mPas
Maximum viscosity in slow mode 50 %:	N/A mPas
Maximum viscosity in slow mode 25 %:	N/A mPas
Accuracy of repeatability:	5 %
Materials:	
Dosing head:	PVDF (Polyvinylidene fluoride)
Valve ball:	Ceramic
Gasket:	EPDM
Installation:	
Range of ambient temperature:	32 113 °F
Maximum operating pressure:	145 psi
Installation set:	YES
Installation type:	0,17x1/4" up to 7,5 l/h,16bar
Pump inlet:	Hose 0,17x1/4" 3
Pump outlet:	Hose 0,17x1/4" 3
Max. Suction lift during operation:	19.69 ft
Max. Suction lift during priming:	6.562 ft
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	14 113 °F
Liquid temperature during operation:	68 °F
Density:	62.29 lb/ft <sup>3</sup>
Electrical data:	
Maximum power input - P1:	19 W
Main frequency:	60 Hz
Rated voltage:	1 x 100-240 V
Enclosure class (IEC 34-5):	IP65 / NEMA 4X
Length of cable:	4.922 ft
Type of cable plug:	USA, Canada
Inrush current:	25A at 230V for 2ms
Controls:	
Control variant:	В
Ext. Stop input:	NO
Others:	-
Net weight:	4.41 lb
Gross weight:	6.62 lb
Custom tariff no.:	8413.50.0050
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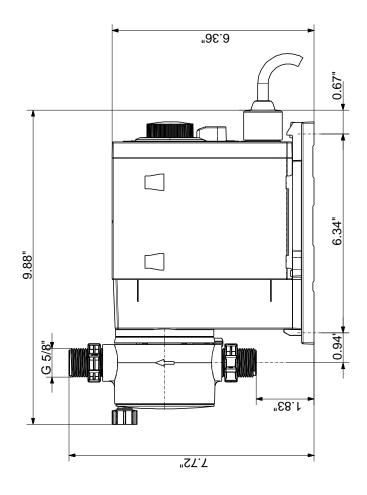


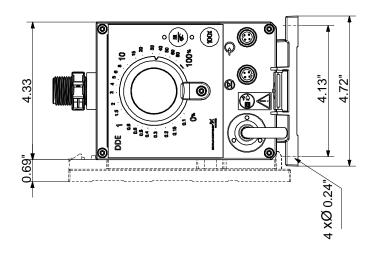




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# 97721072 DDE 6-10 60 Hz





Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.