

**Date:** 12/5/2018

Position | Count | Description

1 DDE 6-10



Product photo could vary from the actual product

Product No.: 97721098

DDE 6-10 P-PVC/V/C-X-31I003BG

The SMART Digital DDE is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The dosing flow can be adjusted by means of an adjustment knob on a logarithmical scale from 0.1-100%.

The dosing head is composed of:

- Long lifetime and universal chemical resistant Full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

### Operation modes:

- Manual dosing from 0.1 to 100%.
- Pulse control (divisor function included).

## Other features:

- 100 % key (max. capacity), e.g. for deaearation.
- Operation mode switch key between manual and pulse.
- Status LEDs for pulse and manual.
- Mechanical lock to protect the pump against unauthorised access.

#### Signal-Inputs/outputs:

- Input for pulse, external stop.
- Input for empty tank signal.

### Installation set includes:

- 2 pump connections (Hose 0,17x1/4" 3).
- Foot valve (without level switch).
- Injection unit.
- 6 m PE discharge hose.
- 2 m PVC suction hose.
- 2 m PVC deaeration hose (4/6 mm).

## Technical:

Type key: DDE 6-10 P-PVC/V/C-X-31I003BG

Max. Flow: 1.585 US gal/hour

Min flow: 6.0 ml/h Turn-down ratio: 1:1000

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard



**Date:** 12/5/2018

Position | Count | Description

Maximum viscosity at 100 %: 50 mPas
Maximum viscosity in slow mode 50 %: N/A mPas
Maximum viscosity in slow mode 25 %: N/A mPas

Accuracy of repeatability: 5 %

Materials:

Dosing head: PVC (Polyvinyl chloride)

Valve ball: Ceramic Gasket: FKM

Installation:

Range of ambient temperature: 32 .. 113 °F
Maximum operating pressure: 145 psi
Installation set: YES

Installation type: 0,17x1/4" up to 7,5 l/h,16bar

Pump inlet: Hose 0,17x1/4" 3 Pump outlet: Hose 0,17x1/4" 3

Max. Suction lift during operation: 19.69 ft Max. Suction lift during priming: 6.562 ft

Liquid:

Pumped liquid: Water
Liquid temperature range: 14 .. 113 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

Electrical data:

Maximum power input - P1: 19 W
Main frequency: 60 Hz
Rated voltage: 1 x 10

Rated voltage: 1 x 100-240 V Enclosure class (IEC 34-5): IP65 / NEMA 4X

Length of cable:

Type of cable plug:

Inrush current:

4.922 ft

USA, Canada

25A at 230V for 2ms

**Controls:** 

Control variant: P
Level control: YES
Pulse control: YES
Ext. Stop input: YES
Output relays: YES

Others:

 Net weight:
 4.41 lb

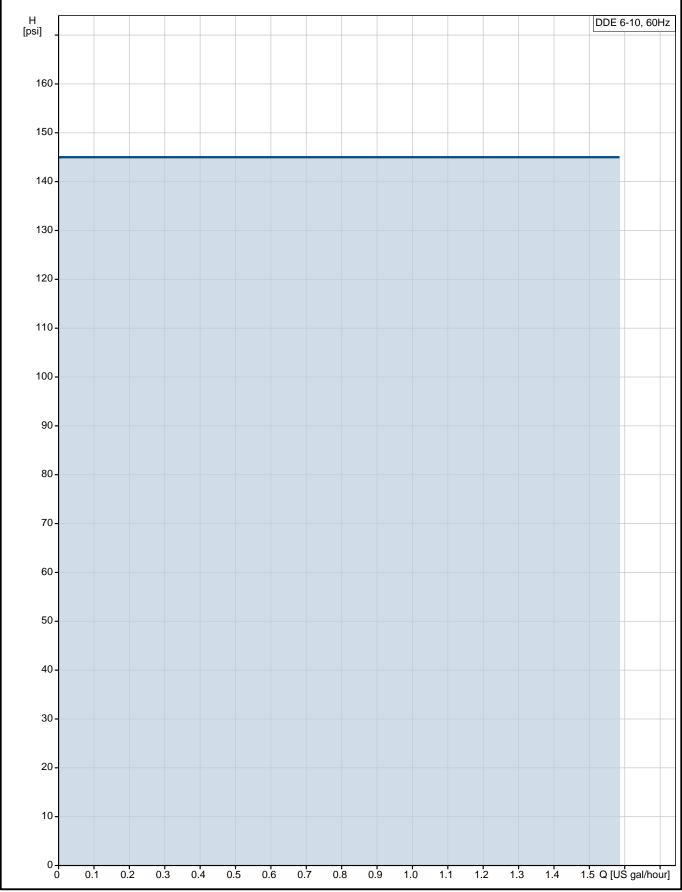
 Gross weight:
 6.62 lb

 Custom tariff no.:
 8413.50.0050



**Date:** 12/5/2018

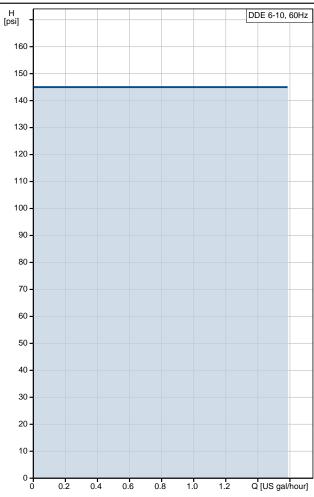
# 97721098 DDE 6-10 60 Hz

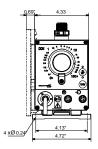


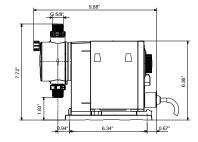


**Date:** 12/5/2018

Description	Value
General information:	value
Product name:	DDE 6-10
Product No.:	97721098
EAN:	5710622712186
Technical:	07 100227 12 100
Type key:	DDE 6-10 P-PVC/V/C-X-31I003BG
Max. Flow:	1.585 US gal/hour
Min flow:	6.0 ml/h
Turn-down ratio:	1:1000
Approvals on nameplate:	CE,CSA-US,NSF61,RCM
Valve type:	Standard
Maximum viscosity at 100 %:	50 mPas
Maximum viscosity in slow mode 50 %:	
Maximum viscosity in slow mode 25 %:	
Accuracy of repeatability:	5 %
Materials:	0 70
Dosing head:	PVC (Polyvinyl chloride)
Valve ball:	Ceramic
Gasket:	FKM
Installation:	TRIVI
Range of ambient temperature:	32 113 °F
Maximum operating pressure:	145 psi
Installation set:	YES
Installation type:	0,17x1/4" up to 7,5 l/h,16bar
Pump inlet:	Hose 0,17x1/4" 3
Pump outlet:	Hose 0,17x1/4" 3
Max. Suction lift during operation:	19.69 ft
Max. Suction lift during priming:	6.562 ft
Liquid:	0.302 10
Pumped liquid:	Water
Liquid temperature range:	14 113 °F
Liquid temperature during operation:	68 °F
Density:	62.29 lb/ft <sup>3</sup>
Electrical data:	02.23 lb/lt
Maximum power input - P1:	19 W
Main frequency:	60 Hz
Rated voltage:	1 x 100-240 V
Enclosure class (IEC 34-5):	IP65 / NEMA 4X
Length of cable:	4.922 ft
Type of cable plug:	USA, Canada
Inrush current:	25A at 230V for 2ms
Controls:	2071 01 200 7 101 21110
Control variant:	P
Level control:	YES
Pulse control:	YES
Ext. Stop input:	YES
Output relays:	YES
Others:	
Net weight:	4.41 lb
Gross weight:	6.62 lb
Custom tariff no.:	8413.50.0050
Oddioni tami no	0-10.00.0000



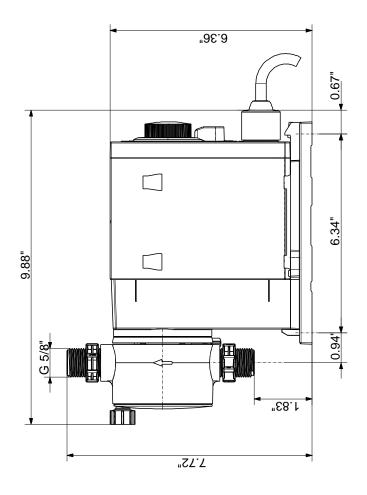


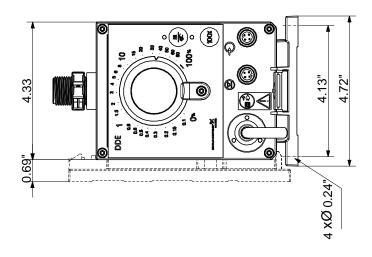




**Date:** 12/5/2018

# 97721098 DDE 6-10 60 Hz





Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.