

**Date:** 12/6/2018

Position | Count | Description

1 **DDE 15-4** 



Product photo could vary from the actual product

Product No.: 97721143

DDE 15-4 B-PV/V/C-X-31U7U7BG

The SMART Digital DDE is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The dosing flow can be adjusted by means of an adjustment knob on a logarithmical scale from 0.1-100%.

The dosing head is composed of:

- Long lifetime and universal chemical resistant Full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

## Operation modes:

- Manual dosing from 0.1 to 100%.

## Other features:

- Mechanical lock to protect the pump against unauthorised access.

Technical:

Type key: DDE 15-4 B-PV/V/C-X-31U7U7BG

Max. Flow: 3.963 US gal/hour

Min flow: 15.0 ml/h Turn-down ratio: 1:1000

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard Maximum viscosity at 100 %: 50 mPas

Maximum viscosity in slow mode 50 %: N/A mPas Maximum viscosity in slow mode 25 %: N/A mPas

Accuracy of repeatability: 5 %

Materials:

Dosing head: PVDF (Polyvinylidene fluoride)

Valve ball: Ceramic Gasket: FKM

Installation:

Range of ambient temperature: 32 .. 113 °F
Maximum operating pressure: 58 psi
Installation set: NO

Installation type: No installation set



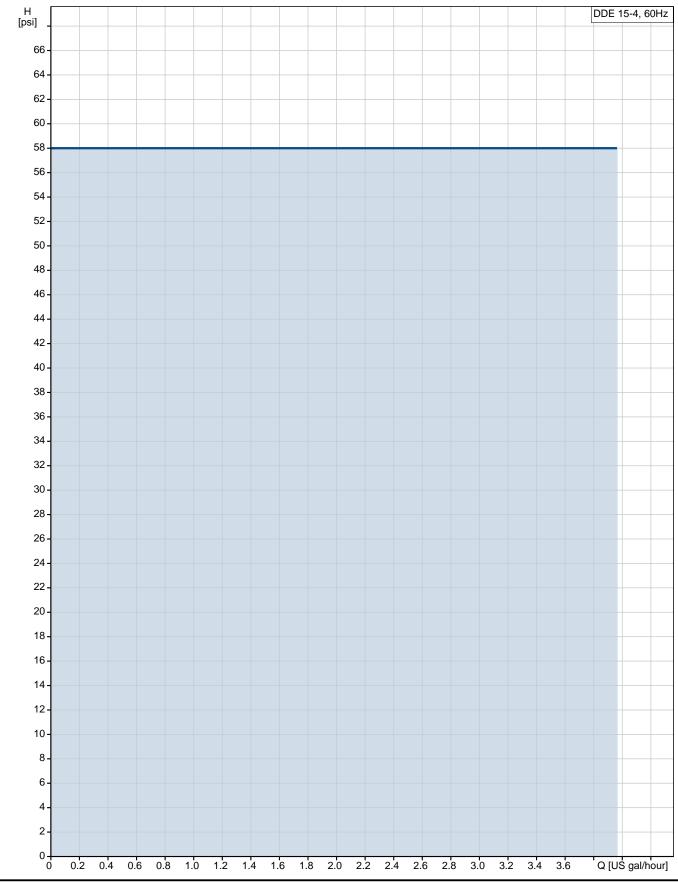
**Date:** 12/6/2018

			Date:	12/6/2018
Position	Count	Description		
		Pump inlet: Pump outlet: Max. Suction lift during operation Max. Suction lift during priming:	0.17x 1/4, 1/4x3/8, 3/8x1/2" 0.17x 1/4, 1/4x3/8, 3/8x1/2" n: 19.69 ft 9.843 ft	
		Liquid: Pumped liquid: Liquid temperature range: Liquid temperature during opera Density:	Water 14 113 °F ation: 68 °F 62.29 lb/ft³	
		Electrical data: Maximum power input - P1: Main frequency: Rated voltage: Enclosure class (IEC 34-5): Length of cable: Type of cable plug: Inrush current:	19 W 60 Hz 1 x 100-240 V IP65 / NEMA 4X 4.922 ft USA, Canada 25A at 230V for 2ms	
		Controls: Control variant: Ext. Stop input:	B NO	
		Others: Net weight: Gross weight: Custom tariff no.:	4.41 lb 6.62 lb 8413.50.0050	



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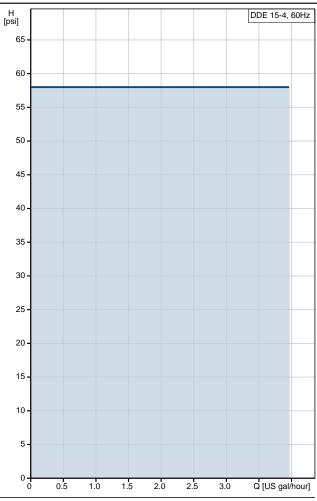
## 97721143 DDE 15-4 60 Hz

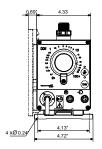


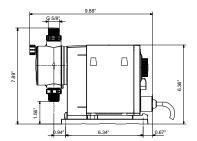


**Date:** 12/6/2018

Description	Value	
General information:		
Product name:	DDE 15-4	
Product No.:	97721143	
EAN:	5710622712834	
Technical:		
Type key:	DDE 15-4 B-PV/V/C-X-31U7U7BG	
Max. Flow:	3.963 US gal/hour	
Min flow:	15.0 ml/h	
Turn-down ratio:	1:1000	
Approvals on nameplate:	CE,CSA-US,NSF61,RCM	
Valve type:	Standard	
Maximum viscosity at 100 %:	50 mPas	
Maximum viscosity in slow mode 50 %:	N/A mPas	
Maximum viscosity in slow mode 25 %:	N/A mPas	
Accuracy of repeatability:	5 %	
Materials:		
Dosing head:	PVDF (Polyvinylidene fluoride)	
Valve ball:	Ceramic	
Gasket:	FKM	
Installation:		
Range of ambient temperature:	32 113 °F	
Maximum operating pressure:	58 psi	
Installation set:	NO	
Installation type:	No installation set	
Pump inlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"	
Pump outlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"	
Max. Suction lift during operation:	19.69 ft	
Max. Suction lift during priming:	9.843 ft	
Liquid:		
Pumped liquid:	Water	
Liquid temperature range:	14 113 °F	
Liquid temperature during operation:	68 °F	
Density:	62.29 lb/ft <sup>3</sup>	
Electrical data:		
Maximum power input - P1:	19 W	
Main frequency:	60 Hz	
Rated voltage:	1 x 100-240 V	
Enclosure class (IEC 34-5):	IP65 / NEMA 4X	
Length of cable:	4.922 ft	
Type of cable plug:	USA, Canada	
Inrush current:	25A at 230V for 2ms	
Controls:		
	В	
Control variant:		
Control variant:  Ext. Stop input:	NO	
Control variant: Ext. Stop input: Others:	NO	
Ext. Stop input: Others:		
Ext. Stop input:	NO 4.41 lb 6.62 lb	



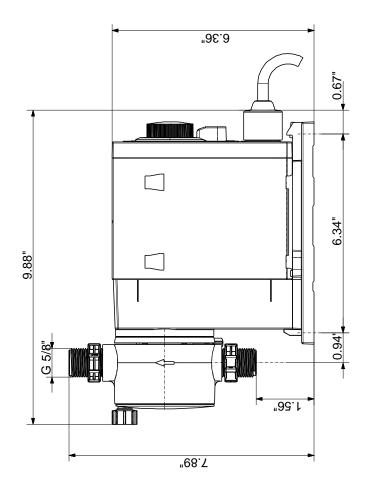


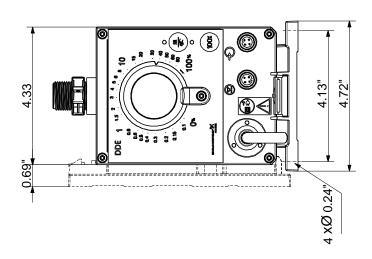




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## 97721143 DDE 15-4 60 Hz





Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.