				Company name:					
		INDFOS	Phone:	Created by: Phone:					
G		INDFUS 2							
			Date:	12/7/2018					
Position	Count	•							
	1	DDE 15-4							
	Product photo could vary from the actual product								
		Product No.: 97721178		• • • • • • • • • • • • • • • • • • •					
		DDE 15-4 P-PV/V/C-X-311004BG							
		The SMART Digital DDE is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow. The click-stop mounting plate allows installation in three different positions without using any additional accessories. The dosing flow can be adjusted by means of an adjustment knob on a logarithmical scale from 0.1-100%.							
		 The dosing head is composed of: Long lifetime and universal chemical resistant Full-PTFE diaphragm. Double ball valves for highest dosing accuracy. Deaeration valve for easy start-up. Operation modes: Manual dosing from 0.1 to 100%. Pulse control (divisor function included). Other features: 100 % key (max. capacity), e.g. for deaearation. Operation mode switch key between manual and pulse. Status LEDs for pulse and manual. 							
	 Mechanical lock to protect the pump against unauthorised access. 								
		Signal- Inputs/outputs:							
		 Input for pulse, external stop. Input for empty tank signal. Installation set includes: 2 pump connections (Hose 3/8x1/2" S). Foot valve (without level switch). Injection unit. 							
		- 6 m PE discharge hose.							
		 2 m PVC suction hose. 2 m PVC deaeration hose (4/6 mm). 							
		Technical:							
		Type key:	DDE 15-4 P-PV/V/C-X	-311004BG					
		Max. Flow: Min flow:	3.963 US gal/hour 15.0 ml/h						
		Turn-down ratio:	1:1000						
		Approvals on nameplate:	CE,CSA-US,NSF61,R	CM					
		Valve type:	Standard						



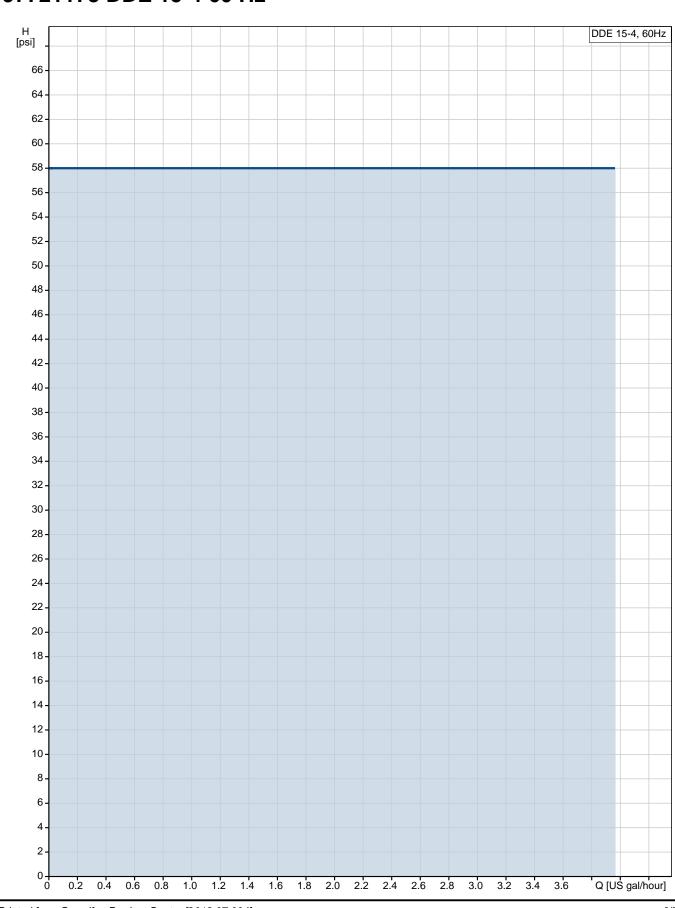
			Date:	12/7/2018			
osition	Count	Description					
		Maximum viscosity at 100 %:	50 mPas				
		Maximum viscosity in slow mode 50 %: N/A mPas Maximum viscosity in slow mode 25 %: N/A mPas					
		Accuracy of repeatability:	5 %				
		Materials:					
		Dosing head:	PVDF (Polyvinylidene flu	oride)			
		Valve ball:	Ceramic				
		Gasket:	FKM				
		Installation:	20 112 °E				
		Range of ambient temperature:					
		Maximum operating pressure: Installation set:	58 psi YES				
		Installation type:	3/8"x1/2" up to 60 l/h,10b	bar			
		Pump inlet:	Hose 3/8x1/2" S				
		Pump outlet:	Hose 3/8x1/2" S				
		Max. Suction lift during operation					
		Max. Suction lift during priming:					
		Liquid:	Matar				
		Pumped liquid:	Water 14 113 °F				
		Liquid temperature range: Liquid temperature during opera					
		Density:	62.29 lb/ft ³				
		Density.	02.23 10/10				
		Electrical data:					
		Maximum power input - P1:	19 W				
		Main frequency:	60 Hz				
		Rated voltage:	1 x 100-240 V				
		Enclosure class (IEC 34-5):	IP65 / NEMA 4X				
		Length of cable:	4.922 ft				
		Type of cable plug: Inrush current:	USA, Canada				
		infusri current.	25A at 230V for 2ms				
		Controls:					
		Control variant:	Р				
		Level control:	YES				
		Pulse control:	YES				
		Ext. Stop input:	YES				
		Output relays:	YES				
		Others:					
		Net weight:	4.41 lb				
		Gross weight:	6.62 lb				
		Custom tariff no .:	8413.50.0050				
	1						



12/7/2018

Date:

97721178 DDE 15-4 60 Hz





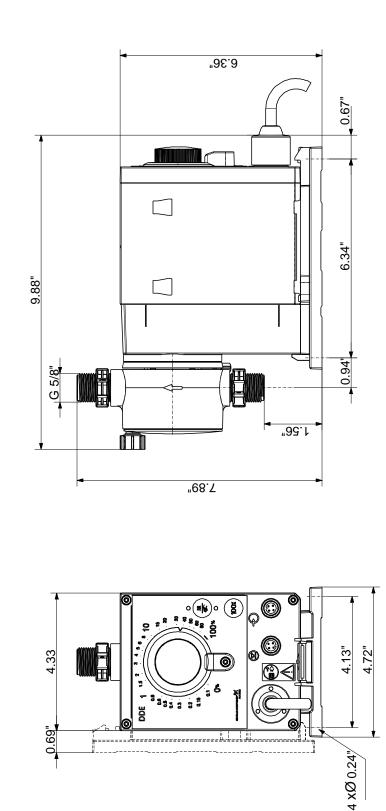
		Date:		12/7/2		1
Description	Value	H [psi]				DDE 15-4, 60H
General information:		65 -				
Product name:	DDE 15-4					
Product No.:	97721178	-				
EAN:	5710622713183	60 -				
Technical:		-				
Type key:	DDE 15-4 P-PV/V/C-X-31I004BG	55 -				
Max. Flow:	3.963 US gal/hour	50 -				
Min flow:	15.0 ml/h	-				
Turn-down ratio:	1:1000	45 -				
Approvals on nameplate:	CE,CSA-US,NSF61,RCM					
Valve type:	Standard	-				
Maximum viscosity at 100 %:	50 mPas	40 -				
Maximum viscosity in slow mode 50 %:	N/A mPas	-				
Maximum viscosity in slow mode 25 %:		35 -				
Accuracy of repeatability:	5%	-				
Materials:		30 -				
Dosing head:	PVDF (Polyvinylidene fluoride)					
Valve ball:	Ceramic	25 -				
Gasket:	FKM	-				
Installation:		20 -				
Range of ambient temperature:	32 113 °F	-				
Maximum operating pressure:	58 psi	15 -				
Installation set:	YES	-				
Installation type:	3/8"x1/2" up to 60 l/h,10bar	10-				
Pump inlet:	Hose 3/8x1/2" S	-				
Pump outlet:	Hose 3/8x1/2" S	5-				
Max. Suction lift during operation:	19.69 ft	-				
Max. Suction lift during priming:	9.843 ft	- 0 	0.5 1.0		2.0 2.5	3.0 Q [US gal/hou
Liquid:	5.640 ft	Ó	0.5 1.0) 1.5	2.0 2.5	3.0 Q [US gal/hou
Pumped liquid:	Water					
Liquid temperature range:	14 113 °F	0.69	4.33		9.	88"
Liquid temperature during operation:	68 °F			+	G 5/8"	
Density:	62.29 lb/ft ³					
•	62.29 ID/10					
Electrical data: Maximum power input - P1:	19 W	-		7.89"		
	60 Hz	- 8.		7.8	┖╼╧╝╢╴│	
Main frequency:						
Rated voltage:	1 x 100-240 V					
Enclosure class (IEC 34-5):	IP65 / NEMA 4X		4.13"	+	0.94"	6.34" 0.67"
Length of cable:	4.922 ft	4 <u>xØ 0.24</u>	4.72"		Fe	
Type of cable plug:	USA, Canada					
Inrush current:	25A at 230V for 2ms					
Controls:						
Control variant:	Р					
Level control:	YES					
Pulse control:	YES					
Ext. Stop input:	YES					
Output relays:	YES					
Others:						
Net weight:	4.41 lb					
Gross weight:	6.62 lb					
Custom tariff no.:	8413.50.0050					



Date:

12/7/2018

97721178 DDE 15-4 60 Hz



Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.