

**Date:** 12/7/2018

Position | Count | Description

1 **DDE 15-4** 



Product photo could vary from the actual product

Product No.: 98147370

DDE 15-4 PR-PVC/E/C-X-31U7U7BG

The SMART Digital DDE is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The dosing flow can be adjusted by means of an adjustment knob on a logarithmical scale from 0.1-100%.

The dosing head is composed of:

- Long lifetime and universal chemical resistant Full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

#### Operation modes:

- Manual dosing from 0.1 to 100%.
- Pulse control (divisor function included).

### Other features:

- 100 % key (max. capacity), e.g. for deaearation.
- Operation mode switch key between manual and pulse.
- Status LEDs for pulse and manual.
- Mechanical lock to protect the pump against unauthorized access.

## Signal- Inputs/outputs:

- Input for pulse, external stop.
- Input for empty tank signal.
- 2 potential free output relays for max. 30 V AC/DC (configurable, alarm, low level, full stroke signal and pulse)

### Controls:

Control variant: PR Ext. Stop input: NO

#### Liquid:

Pumped liquid: Water
Liquid temperature range: 14 .. 113 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

#### Technical:

Type key: DDE 15-4 PR-PVC/E/C-X-31U7U7BG

Max. Flow: 3.963 US gal/hour



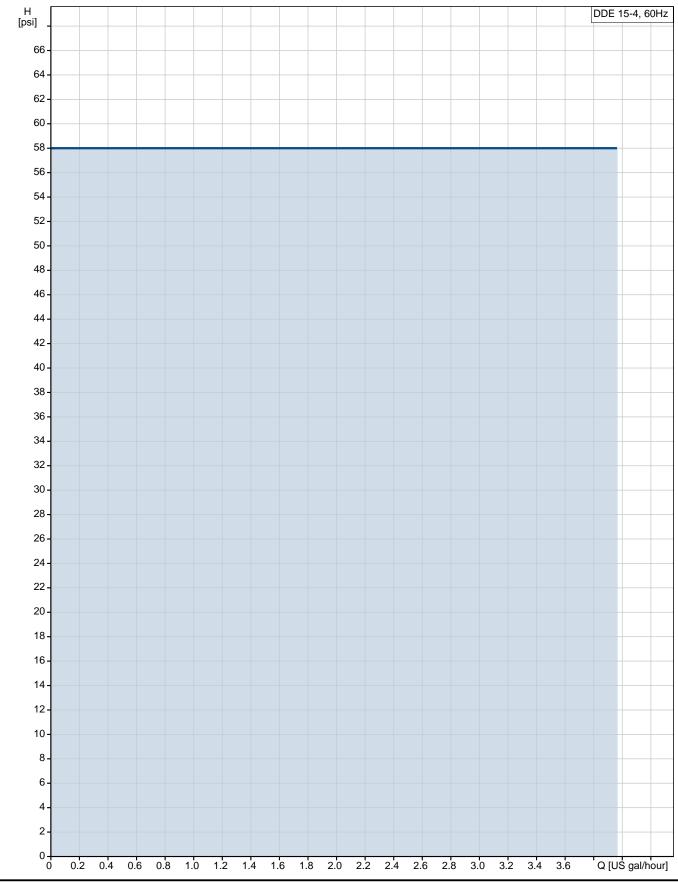
**Date:** 12/7/2018

			Date:	12/7/2018
Position	Count	Description		
Position	Count	Min flow: Turn-down ratio: Approvals on nameplate: Valve type: Maximum viscosity at 100 %: Maximum viscosity in slow mode Maximum viscosity in slow mode Accuracy of repeatability:  Materials: Dosing head: Valve ball: Gasket:		
		Installation: Range of ambient temperature: Maximum operating pressure: Installation set: Installation type: Pump inlet: Pump outlet: Max. Suction lift during operation Max. Suction lift during priming:	58 psi NO No installation set 0.17x 1/4, 1/4x3/8, 3/8x1/2" 0.17x 1/4, 1/4x3/8, 3/8x1/2" n: 19.69 ft	
		Electrical data: Maximum power input - P1: Main frequency: Rated voltage: Enclosure class (IEC 34-5): Length of cable: Type of cable plug: Inrush current:	19 W 60 Hz 1 x 100-240 V IP65 / NEMA 4X 4.922 ft USA, Canada 25A at 230V for 2ms	
		Others: Net weight: Gross weight:	4.41 lb 6.62 lb	



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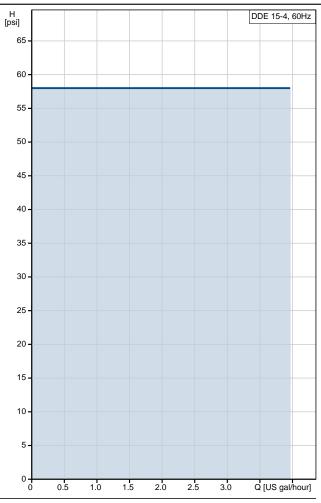
## 98147370 DDE 15-4 60 Hz

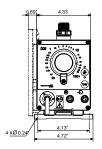


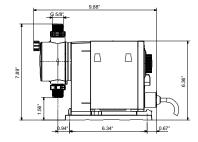


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Description	Value			
General information:				
Product name:	DDE 15-4			
Product No.:	98147370			
EAN:	5711490474671			
Technical:				
Type key:	DDE 15-4 PR-PVC/E/C-X-31U7U7B			
Max. Flow:	3.963 US gal/hour			
Min flow:	15.0 ml/h			
Turn-down ratio:	1:1000			
Approvals on nameplate:	CE,CSA-US,NSF61,RCM			
Valve type:	Standard			
Maximum viscosity at 100 %:	50 mPas			
Maximum viscosity in slow mode 50 %:	N/A mPas			
Maximum viscosity in slow mode 25 %:	N/A mPas			
Accuracy of repeatability:	5 %			
Materials:				
Dosing head:	PVC (Polyvinyl chloride)			
Valve ball:	Ceramic			
Gasket:	EPDM			
Installation:				
Range of ambient temperature:	32 113 °F			
Maximum operating pressure:	58 psi			
Installation set:	NO			
Installation type:	No installation set			
Pump inlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"			
Pump outlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"			
Max. Suction lift during operation:	19.69 ft			
Max. Suction lift during priming:	9.843 ft			
Liquid:				
Pumped liquid:	Water			
Liquid temperature range:	14 113 °F			
Liquid temperature during operation:	68 °F			
Density:	62.29 lb/ft <sup>3</sup>			
Electrical data:				
Maximum power input - P1:	19 W			
Main frequency:	60 Hz			
Rated voltage:	1 x 100-240 V			
Enclosure class (IEC 34-5):	IP65 / NEMA 4X			
Length of cable:	4.922 ft			
Type of cable plug:	USA, Canada			
Inrush current:	25A at 230V for 2ms			
Controls:				
Controls:	PR			
Ext. Stop input:	NO			
Others:	110			
Net weight: 4.41 lb				
	6.62 lb			
Gross weight:	U.UZ ID			



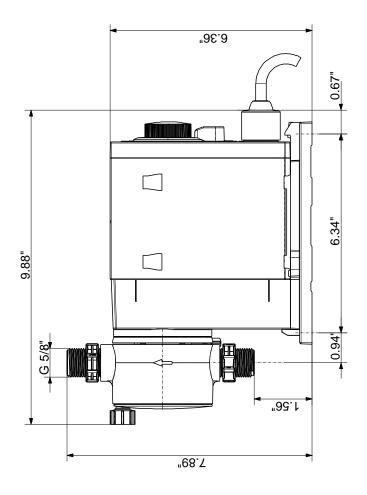


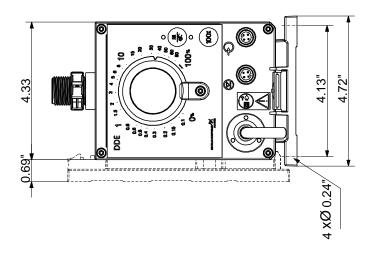




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# 98147370 DDE 15-4 60 Hz





Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.