

**Date:** 12/7/2018

Position | Count | Description

1 **DDE 15-4** 



Product photo could vary from the actual product

Product No.: 98147374

DDE 15-4 PR-PVC/V/C-X-31U7U7BG

The SMART Digital DDE is a compact positive displacement, diaphragm dosing pump with variable-speed drive (stepper motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The click-stop mounting plate allows installation in three different positions without using any additional accessories. The dosing flow can be adjusted by means of an adjustment knob on a logarithmical scale from 0.1-100%.

The dosing head is composed of:

- Long lifetime and universal chemical resistant Full-PTFE diaphragm.
- Double ball valves for highest dosing accuracy.
- Deaeration valve for easy start-up.

### Operation modes:

- Manual dosing from 0.1 to 100%.
- Pulse control (divisor function included).

## Other features:

- 100 % key (max. capacity), e.g. for deaearation.
- Operation mode switch key between manual and pulse.
- Status LEDs for pulse and manual.
- Mechanical lock to protect the pump against unauthorized access.

#### Signal-Inputs/outputs:

- Input for pulse, external stop.
- Input for empty tank signal.
- 2 potential free output relays for max. 30 V AC/DC (configurable, alarm, low level, full stroke signal and pulse)

## Controls:

Control variant: PR Ext. Stop input: NO

### Liquid:

Pumped liquid: Water
Liquid temperature range: 14 .. 113 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

### Technical:

Type key: DDE 15-4 PR-PVC/V/C-X-31U7U7BG

Max. Flow: 3.963 US gal/hour



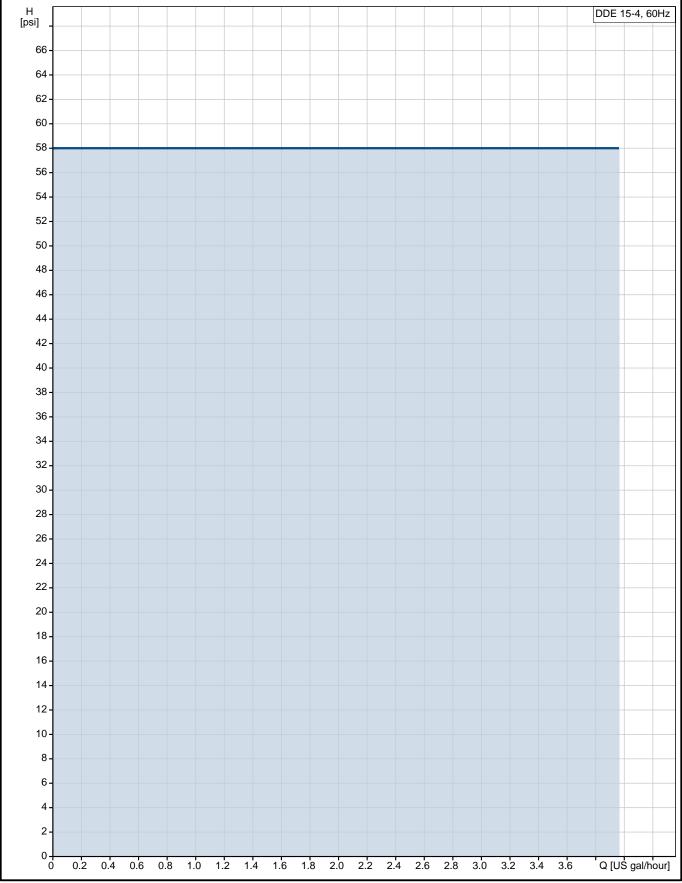
**Date:** 12/7/2018

			Date:	12/7/2018
Position	Count	Description		
_		Min flow:	15.0 ml/h	
		Turn-down ratio:	1:1000	
		Approvals on nameplate:	CE,CSA-US,NSF61,RCM	
		Valve type:	Standard	
		Maximum viscosity at 100 %:	50 mPas	
		Maximum viscosity in slow mode		
		Maximum viscosity in slow mode		
		Accuracy of repeatability:	5 %	
		Materials:		
		Dosing head:	PVC (Polyvinyl chloride)	
		Valve ball:	Ceramic	
		Gasket:	FKM	
		Installation:		
		Range of ambient temperature:		
		Maximum operating pressure:	58 psi	
		Installation set:	NO	
		Installation type:	No installation set	
		Pump inlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"	
		Pump outlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"	
		Max. Suction lift during operation		
		Max. Suction lift during priming:	9.843 π	
		Electrical data:	40 W	
		Maximum power input - P1: Main frequency:	19 W 60 Hz	
		Rated voltage:	1 x 100-240 V	
		Enclosure class (IEC 34-5):	IP65 / NEMA 4X	
		Length of cable:	4.922 ft	
		Type of cable plug:	USA, Canada	
		Inrush current:	25A at 230V for 2ms	
		Others:		
		Net weight:	4.41 lb	
		Gross weight:	6.62 lb	



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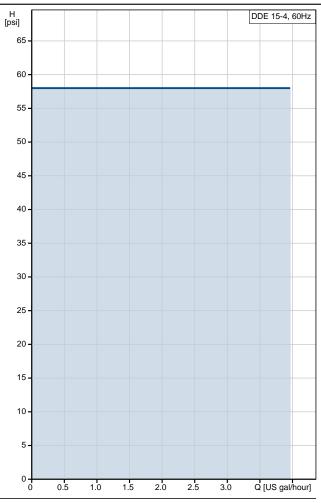
## 98147374 DDE 15-4 60 Hz

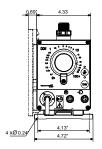


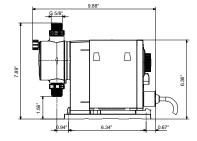


**Date:** 12/7/2018

Description	Value				
General information:					
Product name:	DDE 15-4				
Product No.:	98147374				
EAN:	5711490474718				
Technical:					
Type key:	DDE 15-4 PR-PVC/V/C-X-31U7U7B				
Max. Flow:	3.963 US gal/hour				
Min flow:	15.0 ml/h				
Turn-down ratio:	1:1000				
Approvals on nameplate:	CE,CSA-US,NSF61,RCM				
Valve type:	Standard				
Maximum viscosity at 100 %:	50 mPas				
Maximum viscosity in slow mode 50 %:	N/A mPas				
Maximum viscosity in slow mode 25 %:	N/A mPas				
Accuracy of repeatability:	5 %				
Materials:					
Dosing head:	PVC (Polyvinyl chloride)				
Valve ball:	Ceramic				
Gasket:	FKM				
Installation:					
Range of ambient temperature:	32 113 °F				
Maximum operating pressure:	58 psi				
Installation set:	NO				
Installation type:	No installation set				
Pump inlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"				
Pump outlet:	0.17x 1/4, 1/4x3/8, 3/8x1/2"				
Max. Suction lift during operation:	19.69 ft				
Max. Suction lift during priming:	9.843 ft				
Liquid:					
Pumped liquid:	Water				
Liquid temperature range:	14 113 °F				
Liquid temperature during operation:	68 °F				
Density:	62.29 lb/ft <sup>3</sup>				
Electrical data:					
Maximum power input - P1:	19 W				
Main frequency:	60 Hz				
Rated voltage:	1 x 100-240 V				
Enclosure class (IEC 34-5):	IP65 / NEMA 4X				
Length of cable:	4.922 ft				
Type of cable plug:	USA, Canada				
Inrush current:	25A at 230V for 2ms				
Controls:					
Control variant:	PR				
Ext. Stop input:	NO				
Others:					
Net weight:	4.41 lb				
Gross weight:	6.62 lb				
-: o.g					



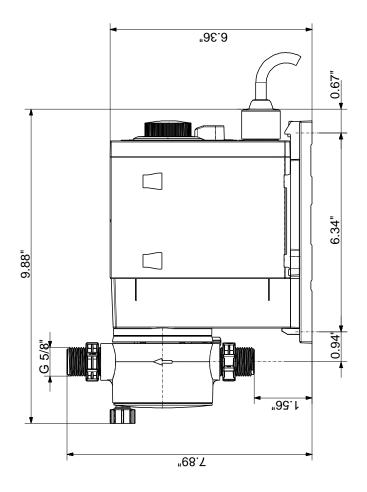


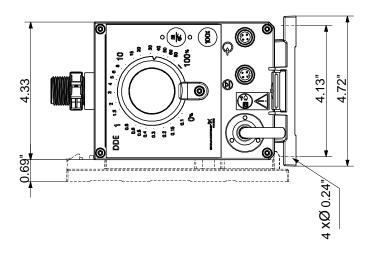




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# 98147374 DDE 15-4 60 Hz





Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.