

Date: 12/13/2018

Count | Description

DDA 200-4



Product photo could vary from the actual product

Product No.: 99159491

DDA 200-4 FCM-PV/E/C-F-31A7A7B

The SMART Digital DDA is a compact positive displacement, diaphragm dosing pump with variable-speed drive (PMS motor) and intelligent control electronics with minimum energy consumption. The SMART Digital Dosing series operates at full stroke length to ensure optimum accuracy, priming and suction, even for high-viscosity or degassing liquids. The duration of each discharge stroke varies according to the capacity set, resulting in optimum smooth and continuous discharge flow.

The mounting plate allows quick installation and service. The control cube can be turned easily into front, left or right position. The click wheel and the multi-coloured backlit graphical, plain-text LC display make commissioning and operation intuitive. The control elements are protected by a transparent cover.

The sensor-based FlowControl (FCM) system detects malfunctions directly in the dosing head and displays them in plain text in the alarm menu, e.g. air bubbles, line burst, overpressure. The integrated flow measurement function measures the actual flow and makes additional monitoring and control equipment redundant (accuracy of \pm 1 % of set value in case of trouble-free process). The measured flow is displayed and can be integrated in the process control, e.g. SCADA. Furthermore, the AutoFlowAdapt function automatically adjusts the pump speed according to the process conditions to maintain target flow even at e.g. varying backpressure or air bubbles foaming (degassing drive strategy).

The dosing head is composed of:

- Long lifetime and universal, chemically resistant full double PTFE diaphragm.
- Ball valves for highest dosing accuracy.
- Deaeration valve for easy startup.
- Pressure sensor.

Operating modes:

- Manual dosing in ml/h, l/h or gph.
- Pulse control in ml/pulse (incl. memory function).
- Analog control 0/4-20 mA (scalable).
- Pulse-based batch function in ml, I or gal.
- Timer-based batch function (Dosing timer, cycle or week).
- Fieldbus control (GENIbus prepared for Grundfos CIU fieldbus modules).

Other features:

- Auto deaeration during pump standby to avoid breakdowns due to air-locking.
- Two SlowMode steps (anti-cavitation), 50 % (maximum flow: 26.42 US gal/hour) and 25 % (maximum flow: 13.21 US gal/hour), e.g. for high-viscosity or degassing liquids.
- Service information display to show when service and which wear-part order number is required.
- Two-step key lock function to protect the pump against unauthorised access.
- Additional display function to provide further information, e.g. the actual mA input signal.
- Counter for total dosed volume (resettable), operating hours, etc.
- Save and load customised settings as well as reload of factory settings.

Signal inputs/outputs:

- Input for pulse, analog 0/4-20mA and external stop.



Date: 12/13/2018

Count | Description

- Input for low-level and empty-tank signal.
- Two potential-free output relays for maximum 30 V AC/DC (configurable, e.g. alarm, stroke signal, pump dosing, timer etc.)
- Output analog 0/4-20mA.
- Fieldbus communication interface (GENIbus, for connecetion of the Grundfos CIU fieldbus converter).

Controls:

Control variant: FCM
Level control: YES
Analog input: 0/4-20 mA
Pulse control: YES
Ext. Stop input: YES
Analog output: 0/4-20 mA

Output relays: 2
Bus communication: YES

Liquid:

Pumped liquid: Water
Liquid temperature range: 32 .. 122 °F
Liquid temperature during operation: 68 °F
Density: 62.29 lb/ft³

Technical:

Type key: DDA 200-4 FCM-PV/E/C-F-31A7A7B

Max. Flow: 52.83 US gal/hour Max. flow in slow mode 50%: 26.42 US gal/hour Max. flow in slow mode 25%: 13.21 US gal/hour

Min flow: 250 ml/h Turn-down ratio: 1:800

Approvals on nameplate: CE,CSA-US,NSF61,RCM

Valve type: Standard Maximum viscosity at 100 %: 100 mPas

Maximum viscosity in slow mode 50 %: 1000 mPas Maximum viscosity in slow mode 25 %: 2000 mPas

Accuracy of repeatability: 1 %

Materials:

Dosing head: PVDF (Polyvinylidene fluoride)

Valve ball: Ceramic Gasket: EPDM

Installation:

Range of ambient temperature: 32 .. 113 °F
Maximum operating pressure: 58 psi
Installation set: NO

Installation type: No installation set

Pump inlet: Conn. Threaded 3/4#NPTM CodeA7
Pump outlet: Conn. Threaded 3/4#NPTM CodeA7

Max. Suction lift during operation: 9.843 ft Max. Suction lift during priming: 4.922 ft

Electrical data:

Maximum power input - P1: 62 W
Main frequency: 60 Hz
Rated voltage: 1 x 100-240 V
Enclosure class (IEC 34-5): IP65 / NEMA 4X

Length of cable: 4.922 ft
Type of cable plug: USA, Canada

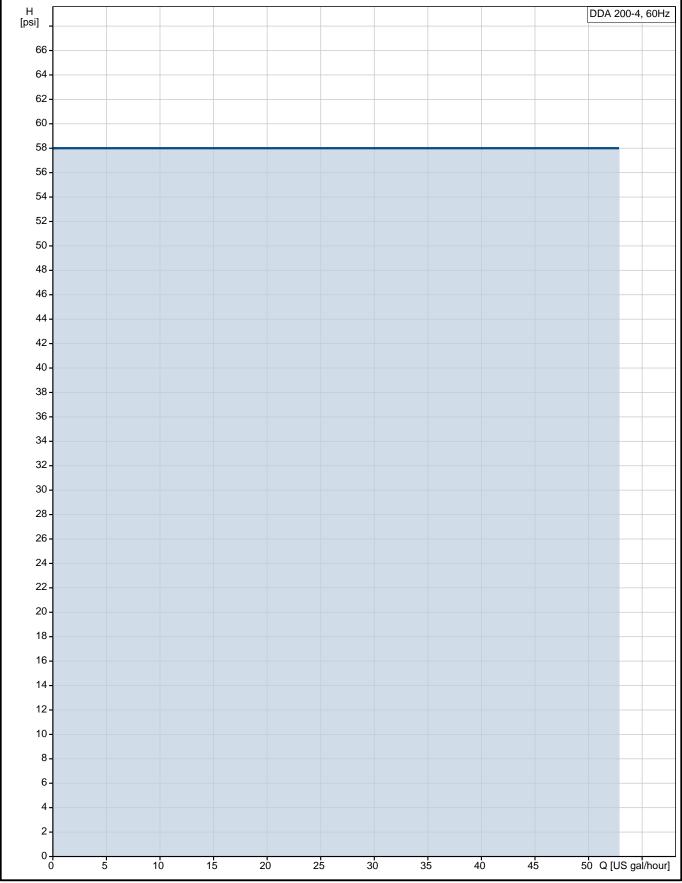


		Date:	12/13/2018
Count	Description		
		70A at 040V (05A (400V) for 0	
	Inrush current:	70A at 240V (35A/100V) for 2ms	
	Othoro		
	Others:	45 4 lb	
	Net weight:	15.4 lb	
	Gross weight: COLOR:	17.6 lb RED	
	COLOR.	KED	



Date: 12/13/2018

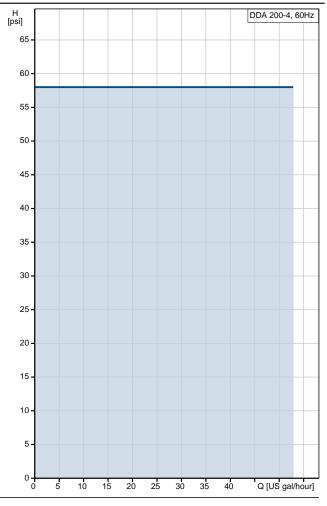
99159491 DDA 200-4 60 Hz

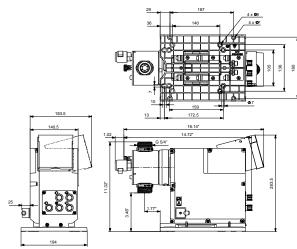




Date:	12/13/2018
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Description	Value
General information:	
Product name:	DDA 200-4
Product No.:	99159491
EAN:	5712607842796
Technical:	
Type key:	DDA 200-4 FCM-PV/E/C-F-31A7A7B
Max. Flow:	52.83 US gal/hour
Max. flow in slow mode 50%:	26.42 US gal/hour
Max. flow in slow mode 25%:	13.21 US gal/hour
Min flow:	250 ml/h
Turn-down ratio:	1:800
Approvals on nameplate:	CE,CSA-US,NSF61,RCM
Valve type:	Standard
Maximum viscosity at 100 %:	100 mPas
Maximum viscosity in slow mode 50 %:	1000 mPas
Maximum viscosity in slow mode 25 %:	2000 mPas
Accuracy of repeatability:	1 %
Materials:	
Dosing head:	PVDF (Polyvinylidene fluoride)
Valve ball:	Ceramic
Gasket:	EPDM
Installation:	
Range of ambient temperature:	32 113 °F
Maximum operating pressure:	58 psi
Installation set:	NO
Installation type:	No installation set
Pump inlet:	Conn. Threaded 3/4#NPTM CodeA7
Pump outlet:	Conn. Threaded 3/4#NPTM CodeA7
Max. Suction lift during operation:	9.843 ft
Max. Suction lift during priming:	4.922 ft
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	32 122 °F
Liquid temperature during operation:	68 °F
Density:	62.29 lb/ft ³
Electrical data:	00.14
Maximum power input - P1:	62 W
Main frequency:	60 Hz
Rated voltage:	1 x 100-240 V
Enclosure class (IEC 34-5):	IP65 / NEMA 4X
Length of cable:	4.922 ft
Type of cable plug:	USA, Canada
Inrush current:	70A at 240V (35A/100V) for 2ms
Controls:	
Control variant:	FCM
Control panel:	FRONT-MOUNTED
Level control:	YES
Analog input:	0/4-20 mA
Pulse control:	YES
Ext. Stop input:	YES
Analog output:	0/4-20 mA
Output relays: Bus communication:	YES







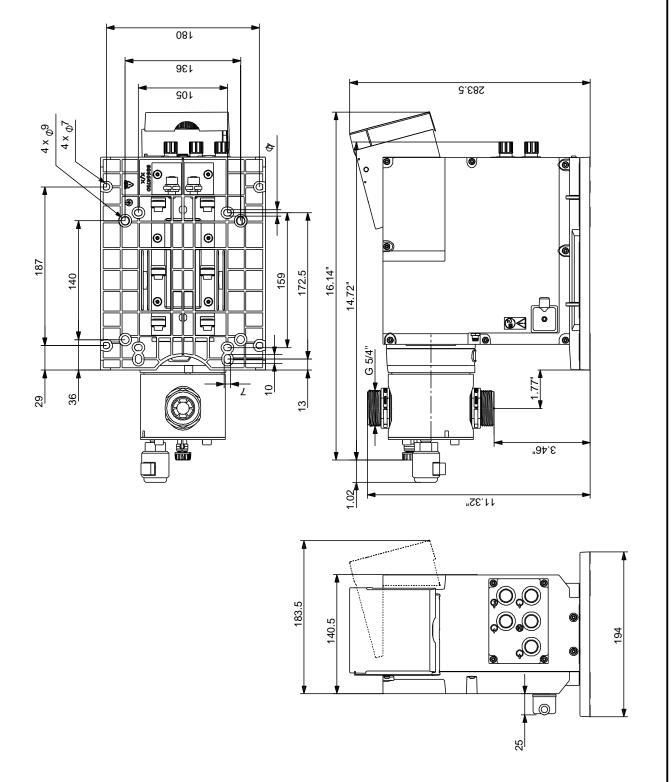
Date: 12/13/2018

Description	Value
Net weight:	15.4 lb
Gross weight:	17.6 lb
COLOR:	RED



Date: 12/13/2018

99159491 DDA 200-4 60 Hz



Note! All units are in [mm] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.