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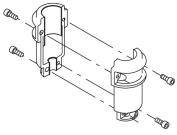
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Company name: Created by: Phone:

3/22/2019

Description CRN 155-2 A-G-A-E-HQQE Product photo could vary from the actual product Product No.: 99145251 Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via ANSI flanges. The pump is fitted with a 3-phase, fan-cooled asynchronous motor. Further product details Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.

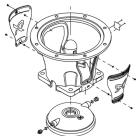


The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

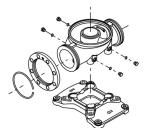
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

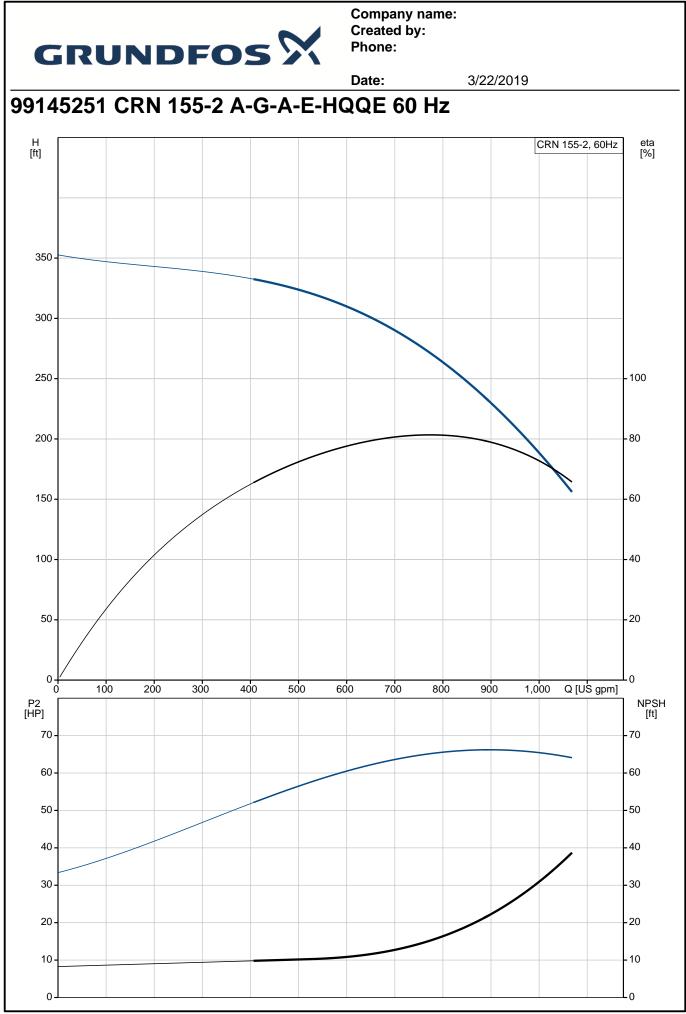
A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.



nt	Description						
	Technical data						
	Controls:						
	Frequency converter:	NONE					
	Liquid:						
	Pumped liquid:	Water					
	Liquid temperature range:	-40 248 °F					
	Liquid temperature during opera						
	Density:	62.29 lb/ft <sup>3</sup>					
	Technical:						
	Rated pump speed:	3556 rpm					
	Rated flow:	820 US gpm					
	Rated head:	256.6 ft					
	Pump orientation:	Vertical					
	Shaft seal arrangement:	Single					
	Code for shaft seal:	HQQE					
	Curve tolerance:	ISO9906:2012 3B					
	Materials:	Stainless steel					
	Base:	EN 1.4408					
		ASTM A351 CF8M					
	Impeller:	Stainless steel					
		EN 1.4401					
		AISI 316					
	Bearing:	WC/WC					
	Support bearing:	Graflon					
	Material certified according to:	European standards					
		European standards					
	Installation:						
	Maximum ambient temperature:						
	Maximum operating pressure:						
	Max pressure at stated tempera						
	Type of connection:	ANSI					
	Size of suction port:	6 inch					
	Size of outlet port:	6 inch					
	Pressure rating for pipe connect						
	Flange size for motor:	365TSC					
	Electrical data:						
	Motor standard:	NEMA					
	Motor type:	Baldor					
	IE Efficiency class:	NEMA Premium / IE3 60Hz					
	Rated power - P2:	75 HP					
	Power (P2) required by pump:	75 HP					
	Main frequency:	60 Hz					
	Rated voltage:	3 x 230/460 V					
	Service factor:	1.15					
	Rated current:	166/83 A					
	Starting current:	511 %					
	Cos phi - power factor:	0.87					
	Rated speed:	3550 rpm					
	IE efficiency:	IE3 94,5%					
	Number of poles:	2					
		54 Dust/Splashing					
	Enclosure class (IEC 34-5):	54 Dust/Spiasning					



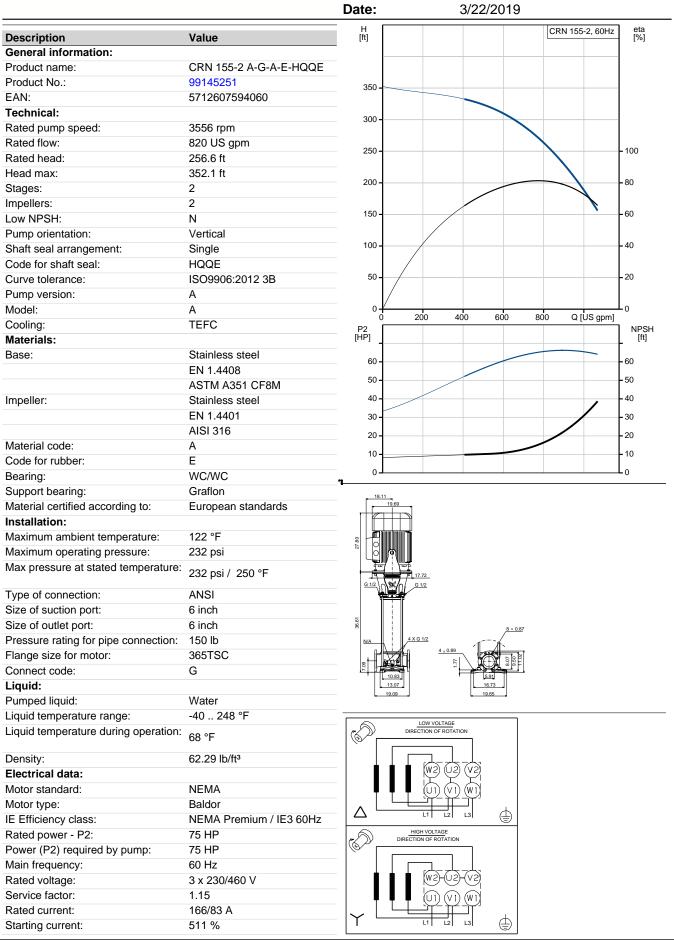
C	GRUNDF	OS X	Phone:		
			Date:	3/22/2019	
Count	Description				
	Others: Net weight: Gross weight: Shipping volume: Thrust handling device: Approvals:	1320 lb 1630 lb 71.9 ft <sup>3</sup> N NSF/ANSI 61, I	NSF/ANSI 372		





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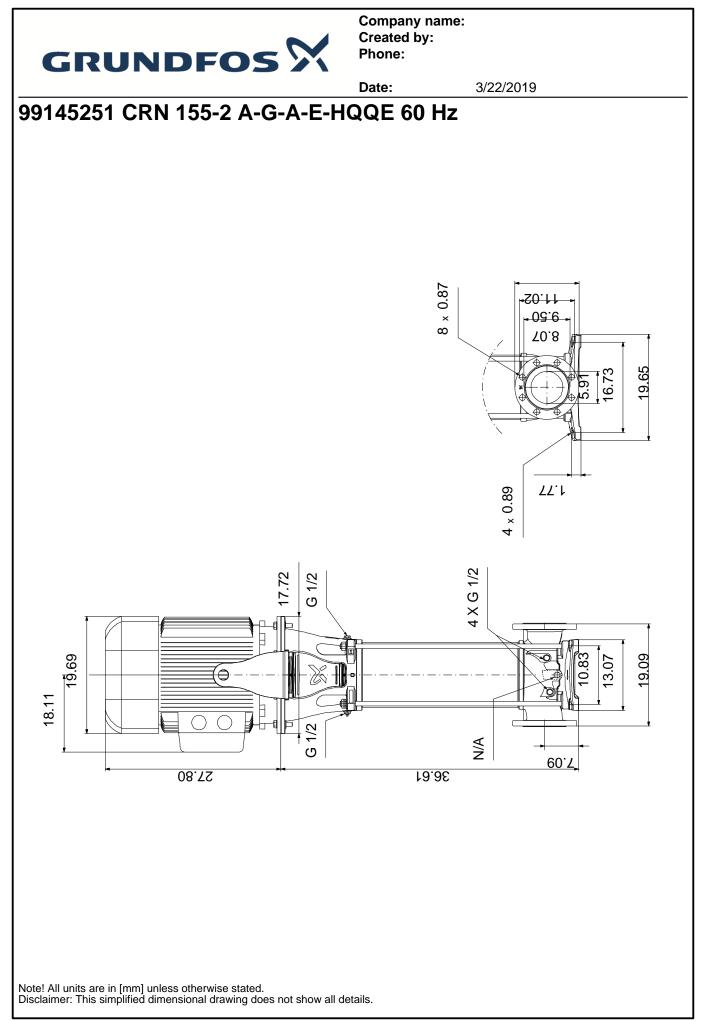


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3/22/2019

Date: Value Description 190/95 A Load current: Cos phi - power factor: 0.87 3550 rpm Rated speed: IE efficiency: IE3 94,5% Number of poles: 2 Enclosure class (IEC 34-5): 54 Dust/Splashing Insulation class (IEC 85): F Motor protection: NONE Motor Number: 84Z04434 Controls: NONE Frequency converter: Others: Net weight: 1320 lb Gross weight: 1630 lb Shipping volume: 71.9 ft<sup>3</sup> Thrust handling device: Ν NSF/ANSI 61, NSF/ANSI 372 Approvals:





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99145251 CRN 155-2 A-G-A-E-HQQE 60 Hz

