TECHNICAL BROCHURE

BRJ3WS R3



FEATURES

Impeller: Cast iron, ASTM A48, Class 30, two vane semi-open, non-clog design with pump out vanes for mechanical seal protection. Dynamically balanced for smooth operation. Silicon bronze impeller is an option.

Casing: Heavy duty gray cast iron, ASTM A48, Class 30. Volute type casing with 3", 125#, ANSI flanged, horizontal discharge conforming to ANSI standards. Compatible with A10-30 cast iron or A10-30B cast iron and brass (non-sparking) guide rail assembly.

Dual Mechanical Seals: Silicon carbide vs. silicon carbide outer seal and ceramic vs. carbon inner seal, stainless steel metal parts, BUNA-N elastomers. Upper and lower shaft seals are positioned independently and are separated by an oil-filled chamber.

Shaft: 300 series stainless steel keyed design.

Fasteners: 300 series stainless steel.

Capable of running dry temporarily without damage to seals or motor.



SUBMERSIBLE SEWAGE PUMP
3" FLANGED DISCHARGE, 2½" SOLIDS HANDLING WASTEWATER



APPLICATIONS

Used in a variety of residential, commercial and industrial applications such as:

Sewage systems, Flood and Pollution Control,
 Dewatering/Effluent, Farms, Hospitals, Trailer Courts,
 Motels

SPECIFICATIONS

Pump:

• Maximum solid size: 2.5"

• Discharge size: 3", 125 # ANSI flange

Maximum capacity: 470 GPM
Maximum total head: 65 feet
300 Series stainess steel fasteners

• 20' Power cord

• Standard silicon carbide/silicon carbide outer seal

MOTOR FEATURES

Maximum ambient temperature: 104° F (40° C) continuous duty; 140° F (60° C) intermittent duty

RPM: 1750; 60 Hz; 300 Series stainless steel keyed shaft, Silicon bronze impeller, Tungsten carbide outer seals

Oil-filled: Fully submerged in O-ring sealed, oil-filled chamber. High grade turbine oil surrounds motor for more efficient heat dissipation, permanent lubrication of bearings and mechanical seal for complete protection against outside environment.

Single phase: 1.5 and 2 HP have 14/3 STOW and 3 to 5 HP have 10/3 STOW cords. Built-in capacitors and on-winding overload protection.

PERFORMANCE RATINGS

Series No. 3WS15DM 3WS15D 3WS20D 3WS30D 3WS50D								
Series No.		3WS15DM	3WS15D	3WS20D	3WS30D	3WS50D		
HP►		11/2	1½	2	3	5		
RPM ▶ 1750								
	10▶	160	300					
f Water	15	90	260	320				
	20		210	280	350	435		
	25		160	235	310	400		
it o	30		100	185	265	360		
Total Head Feet of Water	35			130	210	325		
	40			60	160	280		
	45				100	230		
otal	50					170		
12	55					115		
	60					60		

Three phase: Have 14/4 STOW cords except 5 HP 200/230 volt which have 10/4 STOW cords. Overload protection must be provided in control panel or starter unit.

Continuous duty design: Motor is designed for continuous operation when fully submerged.

Ratings: Pump ratings are within the motor manufacturer's working limits.

Bearings: Upper and lower ball bearing construction to carry all radial and thrust loads.

Power Cable: Severe duty rated, oil and water resistant. Epoxy seal on motor end provides secondary moisture barrier in case of outer jacket damage and to prevent oil wicking. Standard cord is 20'. Optional lengths are available.

MOTOR INFORMATION

General:

Class "B" insulation Oil-filled design

Single Phase:

Built-in automatic reset overload

208 V - 1.5-3 HP

230 V - 1.5-5 HP

Three Phase:

Capacitor start

Built-in automatic reset overload

200 V - 1.5-5 HP

230 V - 1.5-5 HP

460 V - 1.5-5 HP

575 V - 1.5-5 HP

AGENCY LISTINGS

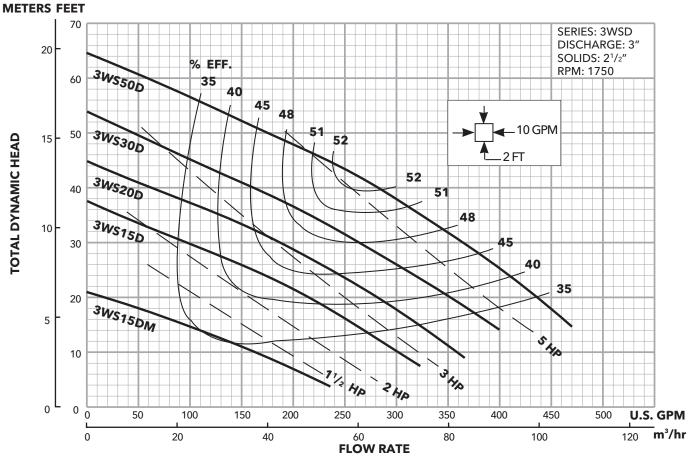


Tested to UL 778 and CSA 22.2 108 Standards By Canadian Standards Association File #227637

MODEL AND MOTOR INFORMATION

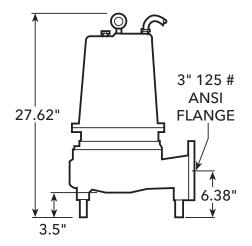
Order	НР	Phase	Volts RP		Impeller Diameter (in.)	Maximum Amps	Locked Rotor Amps	KVA Code	Power Cable	Full Load Motor Efficiency %	Resistance		Mainba
Number				RPM							Start	Line- Line	Weight (lbs.)
3WS1518DM*		1	208		5.25	15.0	50.8	В	14/3	80	1.1	0.9	192
3WS1512SDM*		'	230			12.5	29.5	Е		70	1.4	1.8	
3WS1538DM*			200			11.5	40.9	Н	14/4	81	NA -	1.7	
3WS1532DM*		3	230			10.0	40.0	F		83		2.3	100
3WS1534DM*		3	460]		5.0	20.0	F		83		9.3	190
3WS1537DM*	1 -		575]		4.0	14.4	Н		74		14.8	
3WS1518D	1.5		208]		15.0	50.8	В	14/3	80	1.1	0.9	192
3WS1512D		1	230]		12.5	29.5	Е		70	1.4	.4 1.8	
3WS1538D			200		6.50	11.5	40.9	Н	14/4	81	NA -	1.7	190
3WS1532D		ا ہا	230			10.0	40.0	F		83		2.3	
3WS1534D	1	3	460]		5.0	20.0	F		83		9.3	
3WS1537D			575]		4.0	14.4	Н		74		14.8	
3WS2018D		1	208]		19.0	50.8	В	14/3	80	1.1	0.9	196
3WS2012D	2	1	230]		16.0	36.9	D		75	1.4	1.5	
3WS2038D		3	200	1750	7.00	11.5	40.9	Н		81	NA -	1.7	194
3WS2032D			230		7.00	10.0	40.0	F		83		2.3	
3WS2034D			460			5.0	20.0	F		83		9.3	
3WS2037D			575			4.0	14.4	Н		74		14.8	
3WS3018D	3	1	208]	7.25	25.5	50.8	В	10/3	80	1.1	0.9	205
3WS3012D			230			21.5	46.4	С		79	1.0	1.0	
3WS3038D		3	200			15.2	53.8	G	10/4	85		1.3	
3WS3032D			230		7.25	12.0	49.5	Н	14/4	83	NA 7.5	1.9	200
3WS3034D			460			6.0	24.8	Н		83		7.5	
3WS3037D			575			4.8	17.3	G		78		11.6	
3WS5012D	5	1	230	j [8.00	26.5	57.7	А	10/3	80	1.0	0.8	210
3WS5038D			200			18.8	73.9	F	10/4 -	84	NA -	0.9	205
3WS5032D		3	230			16.4	63.6	E		85		1.2	
3WS5034D		3	460			8.2	31.8	E		85		4.8	
3WS5037D			575			6.8	22.8	Е		80		7.4	1

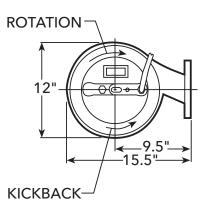
^{*} M denotes a minimum diameter impeller.



DIMENSIONS

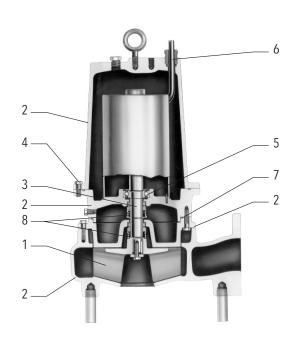
(All dimensions are in inches. Do not use for construction purposes.)





MATERIALS OF CONSTRUCTION

Item	Part Nar		Material						
No.	Part Nar	ne	Stai	ndard	Optional				
1	Impeller	, non-clog	10	003	1179				
2	Castings	3	10	003					
3	Shaft-ke	yed	300 S	eries SS					
4	Fastener	rs .	300 S	eries SS					
5	Ball bear	rings	St	teel					
6	Power ca	able	STOW	, 20 feet	Additional lengths				
7	O-ring		BUI	NA-N					
	Outer Mech. Seal	Service	Rotary	Station- ary	Elasto- mers	Metal Parts			
8	OPT	Heavy duty	Silicon Carbide	Tungsten Carbide	BUNA-N	300 Series SS			
	STD	Mild abrasives	Silicon carbide		BUNA-N	300 Series SS			
	Mater	ial Code	Engineering Standard						
	10	003	Cast iron – ASTM A48 Class 30						
	1	179	Silicon bronze – ASTM C87600						





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