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1

Company name: Created by: Phone:

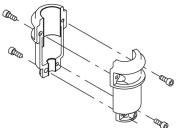
4/3/2019

Description CRN 155-5-1A-G-A-E-HQQE Product photo could vary from the actual product Product No.: 99145256 Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A built-in thrust-handling device absorbs hydraulic axial forces which enables the use of a standard motor. The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Wear parts in the shaft seal are available as service kits and can be replaced without having to renew the complete shaft seal. Power transmission is via a rigid split coupling. Pipe connection is via ANSI flanges. The pump is fitted with a 3-phase, fan-cooled asynchronous motor. Further product details Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating.

- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.
- The colour code for the finished product is NCS 9000/RAL 9005.

## Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.

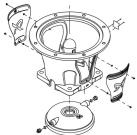


The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



Date:

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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

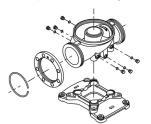
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.



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Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

Date:

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

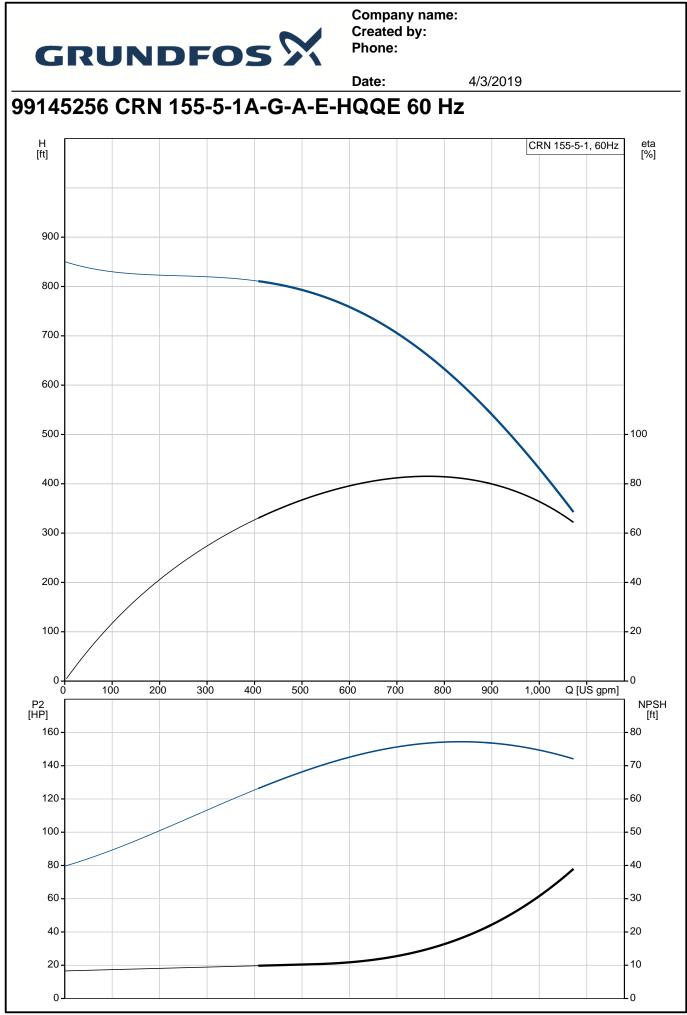
## **Technical data**

Controls: Frequency converter:	NONE
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -40 248 °F 68 °F 62.29 lb/ft³
<b>Technical:</b> Rated pump speed: Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Code for shaft seal: Curve tolerance:	3574 rpm 820 US gpm 617.2 ft Vertical Single HQQE ISO9906:2012 3B
Materials:	
Base:	Stainless steel EN 1.4408
Impeller:	ASTM A351 CF8M Stainless steel EN 1.4401 AISI 316
Bearing:	WC/WC
Support bearing:	Graflon
Thrust handling device: Material certified according to:	SiC/WC European standards
Installation: Maximum ambient temperature: Maximum operating pressure: Max pressure at stated tempera	580.15 psi iture: 363 psi / 250 °F
Type of connection:	580.15 / 176 psi / °F ANSI
Size of suction port:	6 inch
Size of outlet port:	6 inch
Pressure rating for pipe connec Flange size for motor:	tion: 300 lb 445TSD
Electrical data:	
Motor standard:	NEMA
Motor type: IE Efficiency class:	Baldor NEMA Premium / IE3 60Hz
Rated power - P2:	150 HP
Power (P2) required by pump:	150 HP
Main frequency:	60 Hz
Rated voltage:	3 x 460 V
Service factor: Rated current:	1.15 166 A
Rated ourient.	1007



Company name: Created by:

	RUNDFO		Deter	4/2/2040	
	Description		Date:	4/3/2019	
ount	Description	0.00			
	Cos phi - power factor: Rated speed:	0.89 3575 rpm			
	IE efficiency:	IE3 95.3%			
	Number of poles:	2			
	Enclosure class (IEC 34-5):	55 Dust/Jetting			
	Insulation class (IEC 85):	F			
	Motor Number:	99039034			
		33003004			
	Others:				
	Net weight:	2650 lb			
	Gross weight:	3130 lb			
	Shipping volume:	138 ft <sup>3</sup>			
	Thrust handling device:	Y			
	Approvals:	NSF/ANSI 61, NSF/	ANSI 372		





		Date:	4/3/20	19	
Description	Value	H [ft]		CRN 1	55-5-1, 60Hz eta [%]
General information:					
Product name:	CRN 155-5-1A-G-A-E-HQQE	900 -			
Product No.:	99145256				
EAN:	5712607594169	800 -			
Technical:		700 -			
Rated pump speed:	3574 rpm				
Rated flow:	820 US gpm	600 -			
Rated head:	617.2 ft	-			
Head max:	850.8 ft	500 -			- 100
Stages:	5	_			
-	5	400 -			80
Impellers: Number of reduced-diameter impellers:	1	300 -			60
Low NPSH:	Ν	200 -			- 40
Pump orientation:	Vertical	-   ,	/		
Shaft seal arrangement:	Single	- 100 -			- 20
Code for shaft seal:	HQQE	- /			
Curve tolerance:	ISO9906:2012 3B	0	200 400	600 800	Q [US gpm]
		P2 [HP]			NPS
Pump version:	A	[HP]			[ft
Model:	A	140 -			- 70
Cooling:	TEFC	120 -			- 60
Materials:	Otaliala an t	100 -			- 50
Base:	Stainless steel	80 -			40
	EN 1.4408				
	ASTM A351 CF8M	60 -			30
Impeller:	Stainless steel	40 -			- 20
	EN 1.4401	20 -			- 10
	AISI 316	0 <b></b>			o
Material code:	A	1			
Code for rubber:	E	22.70			
Bearing:	WC/WC				
Support bearing:	Graflon				
Thrust handling device:	SiC/WC	33.60			
Material certified according to:	European standards				
Installation:			21.70		
Maximum ambient temperature:	122 °F	<u>G 1/2</u>	<u>G 1/2</u>		
Maximum operating pressure:	580.15 psi				
Max pressure at stated temperature:	363 psi / 250 °F	- 12			
	580.15 / 176 psi / °F	-       .	(G 1/2	12× 0.87	
Type of connection:	ANSI	- 2×G1/2 42	4 × 0.89		
Size of suction port:	6 inch		si 🔪 💭	8.07 10.6( 12.6(	
Size of outlet port:	6 inch		5.91		
Pressure rating for pipe connection:	300 lb	13.10	16.70	<u> </u>	
	445TSD				
Flange size for motor:					
Connect code:	G	-	Y		
Liquid:	Motor.				
Pumped liquid:	Water		\$ <sup>+T</sup>		
Liquid temperature range:	-40 248 °F	-      ]			
Selected liquid temperature:	68 °F		() () () () () () () () () () () () () (	LA K	
Density:	62.29 lb/ft <sup>3</sup>	TO AMPLIFIER RELAY		AINSUP	
Electrical data:			.1 12 13	COL OF N	
Motor standard:	NEMA	_	Δ	HEN THE R CONTI IN 44082	
Motor type:	Baldor			ECYED % NG TO DI	
IE Efficiency class:	NEMA Premium / IE3 60Hz	₿ <sup>+⊤</sup>	₿+т ₿+т ₿	CCORDI	
Rated power - P2:	150 HP			HERMALL 3TO AMF RS PTCA	
Power (P2) required by pump:	150 HP	65	222 222 222 222 222 222 222 222 222 22	P211 TP211 TP	
Main frequency:	60 Hz	TO AMPLIFIER RELAY	╤╤╤╝┤│	Lec ec	
Rated voltage:	3 x 460 V	- L			

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		Date:	4/3/2019
Description	Value		
Service factor:	1.15	_	
Rated current:	166 A		
Load current:	191/96 A		
Cos phi - power factor:	0.89		
Rated speed:	3575 rpm		
IE efficiency:	IE3 95.3%		
Number of poles:	2		
Enclosure class (IEC 34-5):	55 Dust/Jetting		
Insulation class (IEC 85):	F		
Motor protection:	PTC		
Motor Number:	99039034		
Controls:			
Frequency converter:	NONE		
Others:			
Net weight:	2650 lb		
Gross weight:	3130 lb		
Shipping volume:	138 ft <sup>3</sup>		
Thrust handling device:	Y		
Approvals:	NSF/ANSI 61, NSF/ANSI 372		

