

**Date:** 4/10/2019

Count | Description

CRN 155-3-2A-P-A-V-HQQV



Product photo could vary from the actual product

Product No.: 99145317

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via PJE (Victaulic®) couplings.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

## Further product details

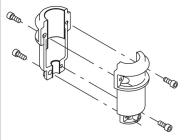
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

#### Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



**Date:** 4/10/2019



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

### Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

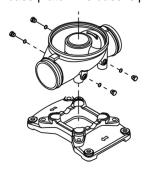
FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate. The base and base plate are kept in position by the tension of the staybolts which hold the pump together. Both the inlet and the outlet side of the base have two pressure gauge tappings. The pump is secured to the foundation by four bolts through the base plate. The base is prepared for connection by means of PJE (Victualic®) couplings.



### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).



**Date:** 4/10/2019

## Count | Description

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

### **Technical data**

Controls:

Frequency converter: NONE

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 194 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Rated pump speed: 3548 rpm
Rated flow: 820 US gpm
Rated head: 300.5 ft
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQV

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408

ASTM A351 CF8M

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: WC/WC Support bearing: Graflon

Material certified according to: European standards

Installation:

Maximum ambient temperature: 122 °F Maximum operating pressure: 362.59 psi

Max pressure at stated temperature: 363 psi / 194 °F

Type of connection:

Size of suction port:

Size of outlet port:

Pressure rating for pipe connection:

Flange size for motor:

PJE

6 inch

7000 psi

865TSC

**Electrical data:** 

Motor standard: NEMA Motor type: Baldor

IE Efficiency class: NEMA Premium / IE3 60Hz

Rated power - P2: 75 HP
Power (P2) required by pump: 75 HP
Main frequency: 60 Hz
Rated voltage: 3 x 230/460 V

Service factor: 1.15
Rated current: 166/83 A
Starting current: 511 %
Cos phi - power factor: 0.87
Rated speed: 3550 rpm
IE efficiency: IE3 94,5%

Number of poles: 2



**Date:** 4/10/2019

Count | Description

Enclosure class (IEC 34-5): 54 Dust/Splashing

Insulation class (IEC 85):

Motor Number: 84Z04434

Others:

Net weight: 1310 lb Gross weight: 1630 lb Shipping volume: 71.9 ft³ Thrust handling device: N

Approvals: NSF/ANSI 372

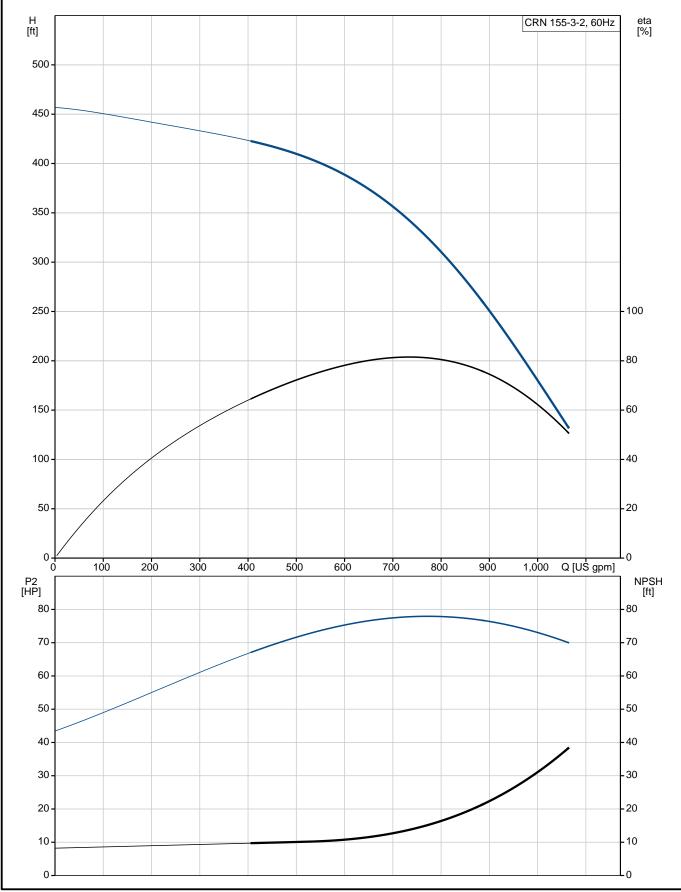
Country of origin: US

Custom tariff no.: 8413.70.2040



**Date:** 4/10/2019

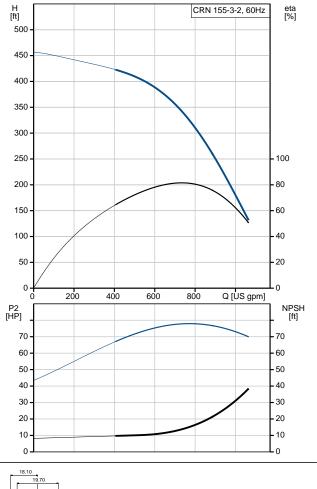
## 99145317 CRN 155-3-2A-P-A-V-HQQV 60 Hz

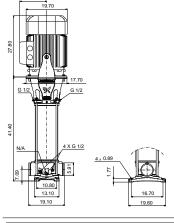


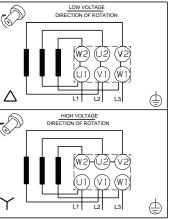


**Date:** 4/10/2019

Description	Value
General information:	CRN
Product name:	155-3-2A-P-A-V-HQQV
Product No.:	99145317
EAN:	5712607595425
Technical:	
Rated pump speed:	3548 rpm
Rated flow:	820 US gpm
Rated head:	300.5 ft
Head max:	457.4 ft
Stages:	3
Impellers:	3
Number of reduced-diameter impellers:	2
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Cooling:	TEFC
Materials:	
Base:	Stainless steel
	EN 1.4408
	ASTM A351 CF8M
Impeller:	Stainless steel
	EN 1.4401
	AISI 316
Material code:	Α
Code for rubber:	V
Bearing:	WC/WC
Support bearing:	Graflon
Material certified according to:	European standards
Installation:	
Maximum ambient temperature:	122 °F
Maximum operating pressure:	362.59 psi
Max pressure at stated temperature:	363 psi / 194 °F
Type of connection:	PJE
Size of suction port:	6 inch
Size of outlet port:	6 inch
Pressure rating for pipe connection:	1000 psi
Flange size for motor:	SETTER
	365TSC
Connect code:	P
Connect code: Liquid:	P
Connect code: Liquid: Pumped liquid:	P Water
Connect code: Liquid: Pumped liquid: Liquid temperature range:	P Water -4 194 °F
Connect code: Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature:	P Water -4 194 °F 68 °F
Connect code:  Liquid:  Pumped liquid:  Liquid temperature range:  Selected liquid temperature:  Density:	P Water -4 194 °F
Connect code: Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data:	P Water -4 194 °F 68 °F 62.29 lb/ft³
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard:	P Water -4 194 °F 68 °F 62.29 lb/ft³ NEMA
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard: Motor type:	P  Water  -4 194 °F  68 °F  62.29 lb/ft³  NEMA  Baldor
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard: Motor type: IE Efficiency class:	P Water -4 194 °F 68 °F 62.29 lb/ft³  NEMA Baldor NEMA Premium / IE3 60Hz
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard: Motor type: IE Efficiency class: Rated power - P2:	P Water -4 194 °F 68 °F 62.29 lb/ft³  NEMA Baldor NEMA Premium / IE3 60Hz 75 HP
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard: Motor type: IE Efficiency class: Rated power - P2: Power (P2) required by pump:	P Water -4 194 °F 68 °F 62.29 lb/ft³  NEMA Baldor NEMA Premium / IE3 60Hz 75 HP 75 HP
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard: Motor type: IE Efficiency class: Rated power - P2: Power (P2) required by pump: Main frequency:	P Water -4 194 °F 68 °F 62.29 lb/ft³  NEMA Baldor NEMA Premium / IE3 60Hz 75 HP 75 HP 60 Hz
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard: Motor type: IE Efficiency class: Rated power - P2: Power (P2) required by pump: Main frequency: Rated voltage:	P  Water -4 194 °F 68 °F 62.29 lb/ft³  NEMA Baldor NEMA Premium / IE3 60Hz 75 HP 75 HP 60 Hz 3 x 230/460 V
Connect code:  Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density: Electrical data: Motor standard: Motor type: IE Efficiency class: Rated power - P2: Power (P2) required by pump: Main frequency:	P Water -4 194 °F 68 °F 62.29 lb/ft³  NEMA Baldor NEMA Premium / IE3 60Hz 75 HP 75 HP 60 Hz









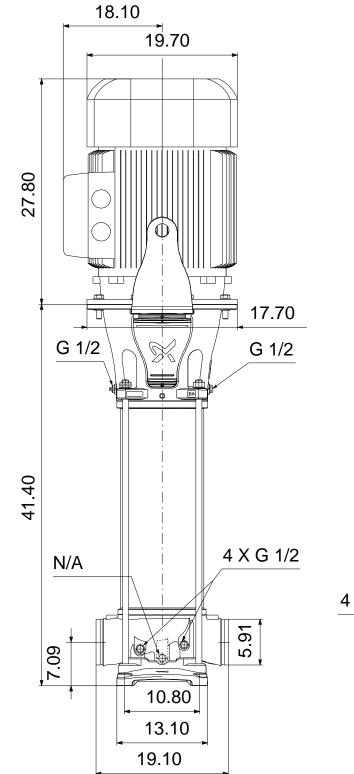
**Date:** 4/10/2019

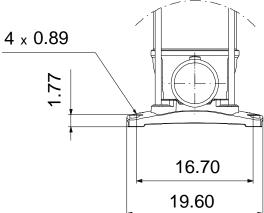
Description	Value
Starting current:	511 %
Load current:	190/95 A
Cos phi - power factor:	0.87
Rated speed:	3550 rpm
IE efficiency:	IE3 94,5%
Number of poles:	2
Enclosure class (IEC 34-5):	54 Dust/Splashing
Insulation class (IEC 85):	F
Motor protection:	NONE
Motor Number:	84Z04434
Controls:	
Frequency converter:	NONE
Others:	
Net weight:	1310 lb
Gross weight:	1630 lb
Shipping volume:	71.9 ft <sup>3</sup>
Thrust handling device:	N
Approvals:	NSF/ANSI 372
Country of origin:	US
Custom tariff no.:	8413.70.2040



Date: 4/10/2019

# 99145317 CRN 155-3-2A-P-A-V-HQQV 60 Hz





Note! All units are in [in] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date:

4/10/2019

## 99145317 CRN 155-3-2A-P-A-V-HQQV 60 Hz

