

Submittal Data

| PROJECT: | UNIT TAG: | QUANTITY: | |
|-----------------|------------------|-----------|--|
| | TYPE OF SERVICE: | | |
| REPRESENTATIVE: | SUBMITTED BY: | DATE: | |
| ENGINEER: | APPROVED BY: | DATE: | |
| CONTRACTOR: | ORDER NO.: | DATE: | |



CRNE 5-3 N-FGJ-A-E-HQQE

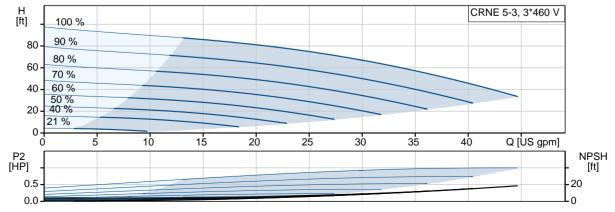
Vertical, multistage centrifugal pump with integrated frequency converter. Pump materials in contact with the liquid are in stainless steel (EN 1.4301)

Product photo could vary from the actual product

| Conditions of Service | | |
|-----------------------|-------|--|
| Flow: | | |
| Head: | | |
| Efficiency: | | |
| Liquid: | Water | |
| Temperature: | 68 °F | |
| NPSH required: | | |
| Viscosity: | | |
| Specific Gravity: | | |

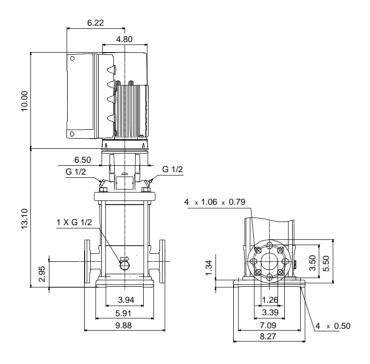
| Pump Data | |
|-------------------------------------|------------------|
| Max pressure at stated temperature: | 363 psi / 250 °F |
| Liquid temperature range: | -4 248 °F |
| Maximum ambient temperature: | 122 °F |
| Approvals: | CURUS,NSF61 |
| Shaft seal: | HQQE |
| Product number: | 99340909 |
| | |

| 1 | | | |
|---|-------------------|-----------|--|
| | Motor Data | | |
| | | | |
| | Rated power - P2: | 1 HP | |
| | Rated voltage: | 440-480 V | |
| | Main frequency: | 60 Hz | |
| | Enclosure class: | IP55 | |
| | Insulation class: | F | |
| | Motor protection: | YES | |
| | Motor type: | 80A | |
| | Motor_efficiency: | 86.4 % | |





Submittal Data



Materials:

Base: Stainless steel

EN 1.4408

AISI 316

Impeller: Stainless steel

AISI 316

EN 1.4401

Material code: A Code for rubber: E



Date: 8/22/2019

Count | Description

CRNE 5-3 N-FGJ-A-E-HQQE



Product No.: 99340909

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor.

The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- · two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V; the factory-fitted pressure sensor is connected to one of these inputs
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- · LiqTec, dry-running protection sensor input



Date: 8/22/2019

Count | Description

- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- two signal-relay outputs (potential-free contacts)
- GENIbus connection
- · interface for Grundfos CIM fieldbus module.

Further product details

The pump is equipped with a pressure sensor registering pump outlet pressure and enabling controlled pump operation based on constant pressure.

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

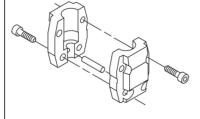
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

- elements: 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.

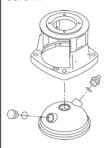




Date: 8/22/2019

Count | Description

The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a seperate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor



Date: 8/22/2019

Count | Description

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Technical data

Controls:

Frequency converter: Built-in Pressure sensor: Y

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 248 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Rated pump speed: 3484 rpm
Rated flow: 30.4 US gpm
Rated head: 65.29 ft
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQE

Approvals on nameplate: CURUS,NSF61 Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408 AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

Maximum ambient temperature: 122 °F Maximum operating pressure: 362.59 psi

Max pressure at stated temperature: 363 psi / 250 °F

 $363 \text{ psi} / -4 ^{\circ}\text{F}$

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 25/32
Size of outlet connection: DN 25/32
Pressure rating for pipe connection: PN 25
Flange rating inlet: 300 lb
Flange size for motor: 56C

Electrical data:

Motor standard: NEMA



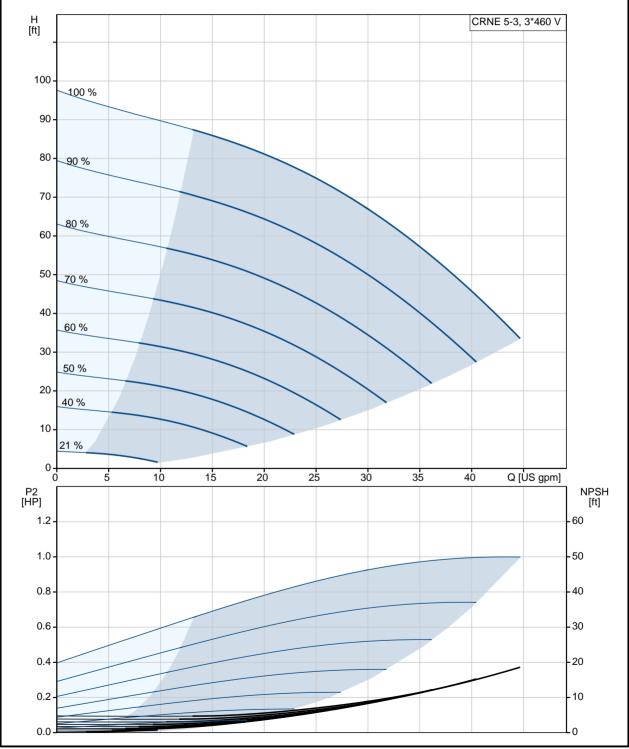
Date: 8/22/2019

| | | | Date: | 0/22/2019 | |
|-------|--------------------------------|----------------------|-------|-----------|--|
| Count | Description | | | | |
| | | 004 | | | |
| | Motor type: | 80A | | | |
| | IE Efficiency class: | IE5 | | | |
| | Rated power - P2: | 1 HP | | | |
| | Power (P2) required by pump: | 1 HP | | | |
| | Main frequency: | 60 Hz | | | |
| | Rated voltage: | 3 x 440-480 V | | | |
| | Service factor: | 1.25 | | | |
| | Rated current: | 1.65 A | | | |
| | Cos phi - power factor: | 0.73 | | | |
| | Rated speed: | 360-4000 rpm | | | |
| | IE efficiency: | 86.4% | | | |
| | Motor efficiency at full load: | 86.4 % | | | |
| | Enclosure class (IEC 34-5): | IP55 | | | |
| | | F | | | |
| | Insulation class (IEC 85): | | | | |
| | Motor Number: | 99256782 | | | |
| | Others: | | | | |
| | Net weight: | 61.9 lb | | | |
| | Gross weight: | 72.9 lb | | | |
| | | | | | |
| | Shipping volume: | 4.94 ft ³ | | | |
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Date: 8/22/2019

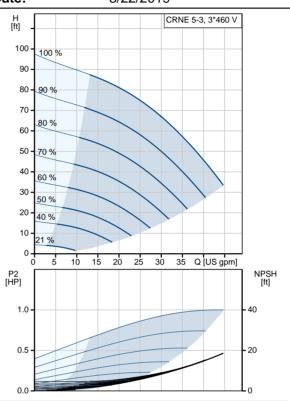
99340909 CRNE 5-3 N-FGJ-A-E-HQQE 60 Hz

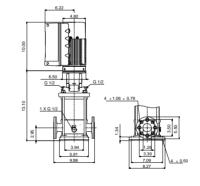


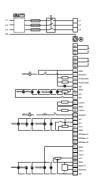


Date: 8/22/2019

| Description | Value |
|---------------------------------------|------------------|
| General information: | |
| Due deset nomes | CRNE 5-3 |
| Product name: | N-FGJ-A-E-HQQE |
| Product No.: | 99340909 |
| EAN: | 5713827516436 |
| | 5713827516436 |
| Technical: | |
| Rated pump speed: | 3484 rpm |
| Rated flow: | 30.4 US gpm |
| Rated head: | 65.29 ft |
| Head max: | 96.13 ft |
| Stages: | 3 |
| Impellers: | 3 |
| Number of reduced-diameter impellers: | 0 |
| Low NPSH: | N |
| Pump orientation: | Vertical |
| Shaft seal arrangement: | Single |
| Code for shaft seal: | HQQE |
| Approvals on nameplate: | CURUS,NSF61 |
| Curve tolerance: | ISO9906:2012 3B |
| Pump version: | N |
| Model: | A |
| Materials: | |
| Base: | Stainless steel |
| | EN 1.4408 |
| | AISI 316 |
| Impeller: | Stainless steel |
| | EN 1.4401 |
| | AISI 316 |
| Material code: | A |
| Code for rubber: | E |
| Bearing: | SIC |
| Installation: | |
| Maximum ambient temperature: | 122 °F |
| Maximum operating pressure: | 362.59 psi |
| Max pressure at stated temperature: | 363 psi / 250 °F |
| | 363 psi / -4 °F |
| Type of connection: | DIN / ANSI / JIS |
| Size of inlet connection: | DN 25/32 |
| Size of outlet connection: | DN 25/32 |
| Pressure rating for pipe connection: | PN 25 |
| Flange rating inlet: | 300 lb |
| Flange size for motor: | 56C |
| Connect code: | FGJ |
| Liquid: | |
| Pumped liquid: | Water |
| | |









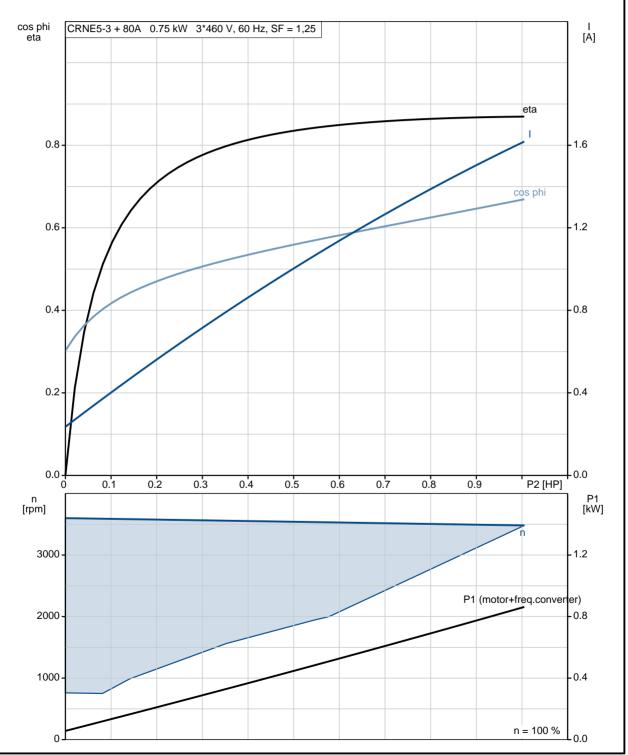
Date: 8/22/2019

| Description | Value | | |
|--------------------------------|--------------------------|--|--|
| Liquid temperature range: | -4 248 °F | | |
| Selected liquid temperature: | 68 °F | | |
| Density: | 62.29 lb/ft ³ | | |
| Electrical data: | | | |
| Motor standard: | NEMA | | |
| Motor type: | 80A | | |
| IE Efficiency class: | IE5 | | |
| Rated power - P2: | 1 HP | | |
| Power (P2) required by pump: | 1 HP | | |
| Main frequency: | 60 Hz | | |
| Rated voltage: | 3 x 440-480 V | | |
| Service factor: | 1.25 | | |
| Rated current: | 1.65 A | | |
| Cos phi - power factor: | 0.73 | | |
| Rated speed: | 360-4000 rpm | | |
| IE efficiency: | 86.4% | | |
| Motor efficiency at full load: | 86.4 % | | |
| Enclosure class (IEC 34-5): | IP55 | | |
| Insulation class (IEC 85): | F | | |
| Motor protection: | YES | | |
| Motor Number: | 99256782 | | |
| Controls: | | | |
| Control panel: | Graphical | | |
| Function Module: | FM300 - Advanced | | |
| Frequency converter: | Built-in | | |
| Pressure sensor: | Υ | | |
| Others: | | | |
| Net weight: | 61.9 lb | | |
| Gross weight: | 72.9 lb | | |
| Shipping volume: | 4.94 ft ³ | | |



Date: 8/22/2019

99340909 CRNE 5-3 N-FGJ-A-E-HQQE 60 Hz

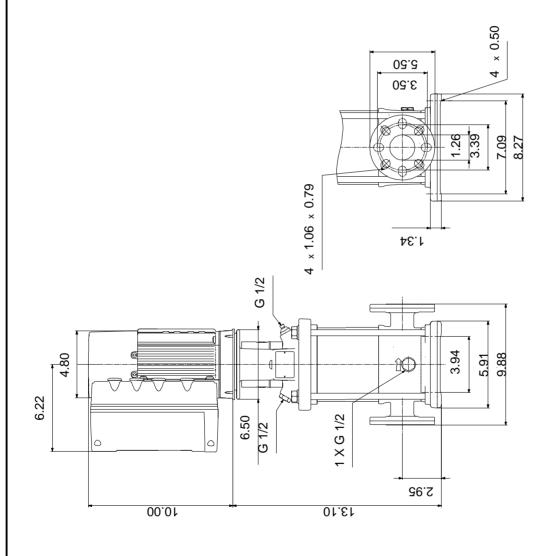




Date:

8/22/2019

99340909 CRNE 5-3 N-FGJ-A-E-HQQE 60 Hz



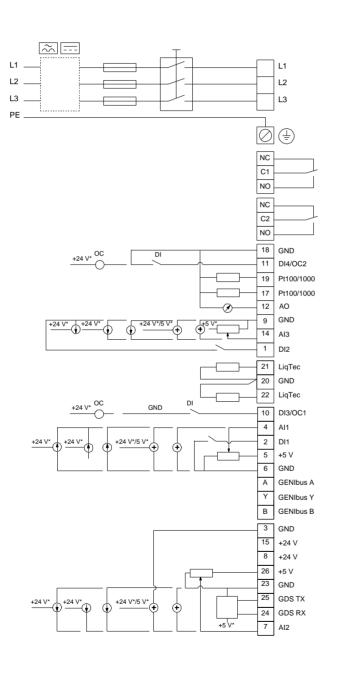
Note! All units are in [in] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date:

8/22/2019

99340909 CRNE 5-3 N-FGJ-A-E-HQQE 60 Hz



All units are [in] unless otherwise presented.