

Customer	Date 23.03.2020
Contact	Project
Phone number	Project no.
Email	

125SV66AGK8C60

Operating data

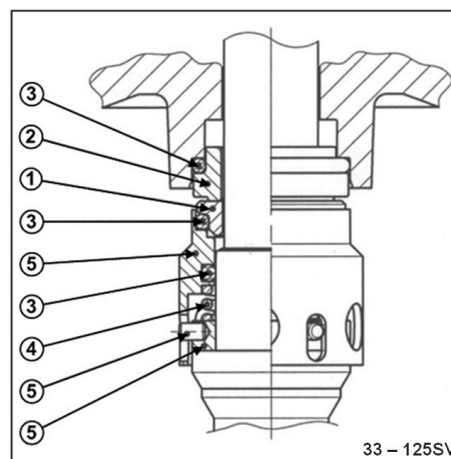
Pump type	Multi-Stage Pumps	Fluid	Water
No. of pumps / Reserve	1 / 0	Operating temperature t A	°F 39.2
Nominal flow	US g.p.m. 0	pH-value at t A	7
Nominal head	ft 0	Density at t A	lb/ft³ 62.4
Static head	ft 0	Kin. viscosity at t A	ft²/s 1.689E-5
Inlet pressure	psi 0	Vapor pressure at t A	psi 14.5
Environmental temperature	°F 68	Solids	0
Available system NPSH	ft 0	Altitude	ft 0

Pump data

Make	Goulds Water Technology	Nominal	US g.p.m. ()
Speed	rpm 1750	Max-	US g.p.m. 390
No. of stages	6	Min-	US g.p.m.
Max. working pressure	psi 77.6	Nominal	ft
Head H(Q=0)	ft 180	at Qmax	ft 83.4
Weight	lb 695	at Qmin	ft 178.9
Efficiency	%	Shaft power	hp ()
NPSH 3%	ft	Max. shaft power	hp 11.9

Shaft Seal

Single Seal	Xylem
Mechanical Seals	
1 - Rotating Face	Carbon
2 - Stationary Face	Silicon Carbide Graphite Filled
3 - Elastomers	Viton
4 - Spring	316SS
5 - Metal Components	316SS



Motor data

Manufacturer	Baldor	Electric voltage	230 V	Speed	1750 rpm	Insulation class	F
Specific design	3ph TPE			Frame size	254TC	Colour	RAL 5010
Type	230/460V 254TC (V13A34F5BK2S)			Degree of protection	TEPE		
Rated power	15 hp	Electric current	36.2 A				

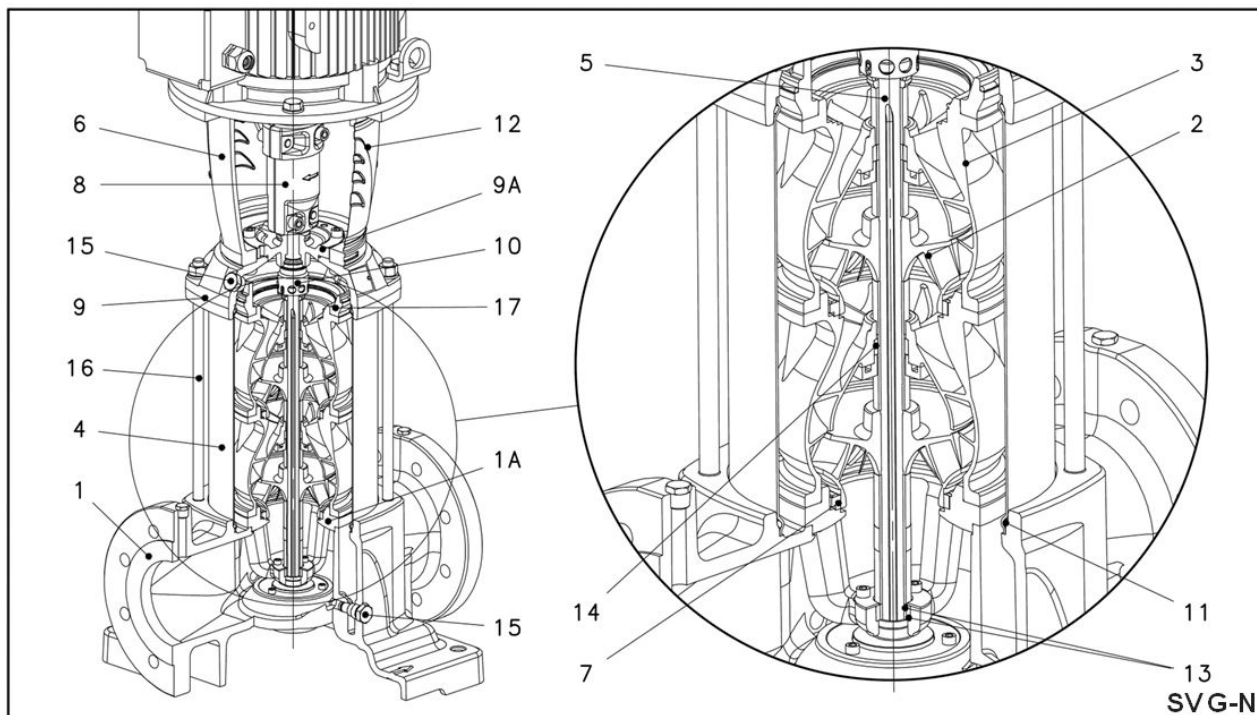
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Pump Materials

1 - Pump Body	Cast Iron (ASTM Class 35/40B)
2 - Impeller	Stainless Steel (AISI 304)
3 - Diffuser	Stainless Steel (AISI 304)
4 - Casing	Stainless Steel (AISI 316L)
5 - Shaft	Duplex Stainless Steel (UNS S 31803)
6 - Adapter (up to 40HP)	Cast Iron (ASTM Class 25)
7 - Wear Ring	PPS
8 - Coupling (up to 40HP)	Cast Iron (A384 .0-F)
9 - Upper Head	Cast Iron (ASTM Class 35/40B)
9A - Seal Housing	Cast Iron (ASTM Class 35/40B)
10 - Mechanical Seal	Refer Mechanical Seals
11 - Elastomers	Refer Mechanical Seals
12 - Coupling Guard	Stainless Steel (AISI 304)
13 - Shaft Sleeve and Bushing	Tungsten carbide
14 - Bushing for Diffuser	Carbon
15 - Fill/Drain Plugs	Stainless Steel (AISI 316)
16 - Tie Rods	Carbon Steel / Zinc Plated (A29 Gr.1045)



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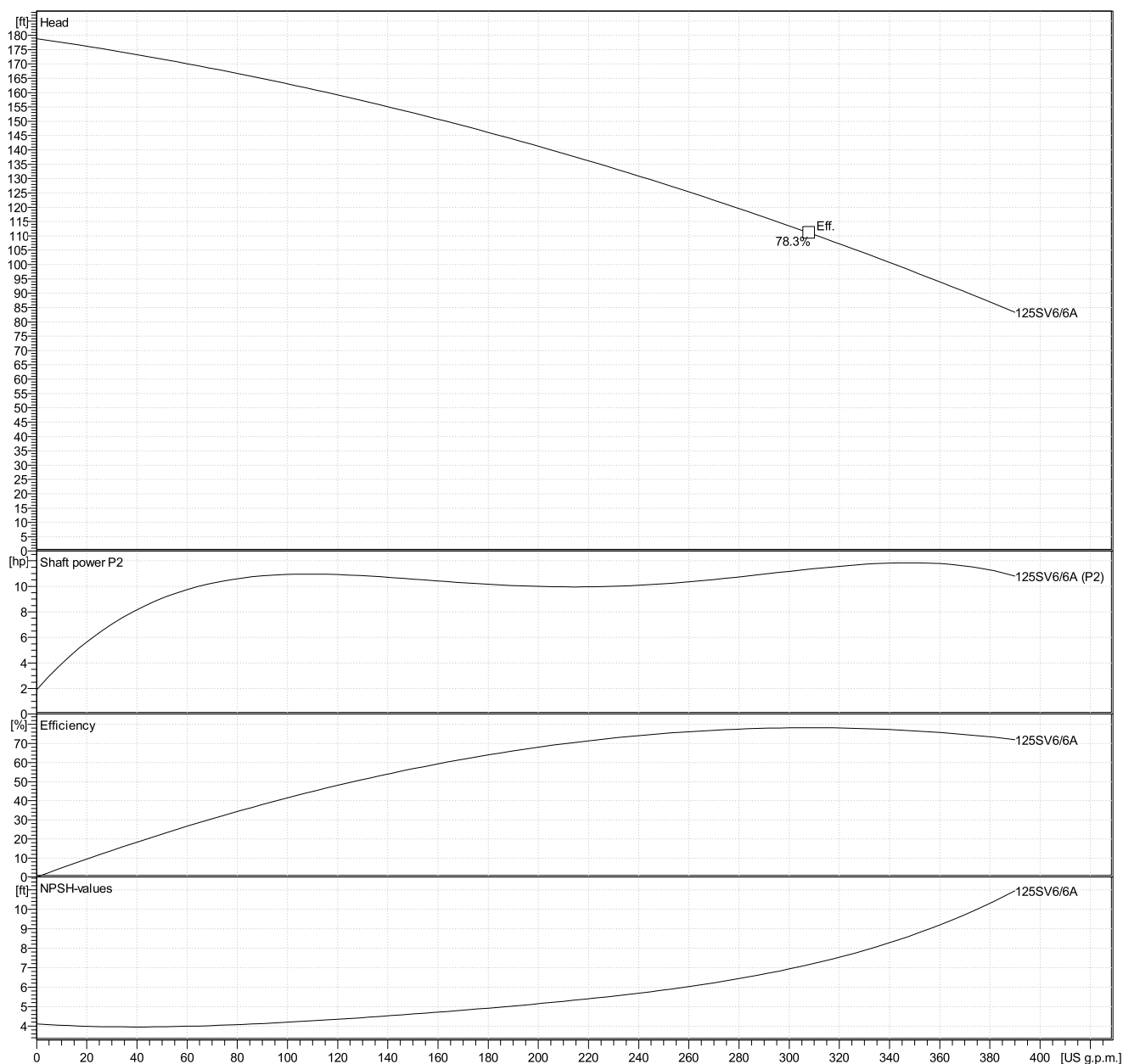
Hydraulic Data

Operating Data Specification		Hydraulic data (duty point)	Impeller design	
Flow	0 US g.p.m.	Flow	Impeller R	"
Head	0 ft	Head	Frequency	60 Hz
Static head	0 ft		Speed	1750 rpm

Power datas referred to:

Water [100%] ; 39.2°F; 62.4lb/ft³; 1.69E-5ft²/s

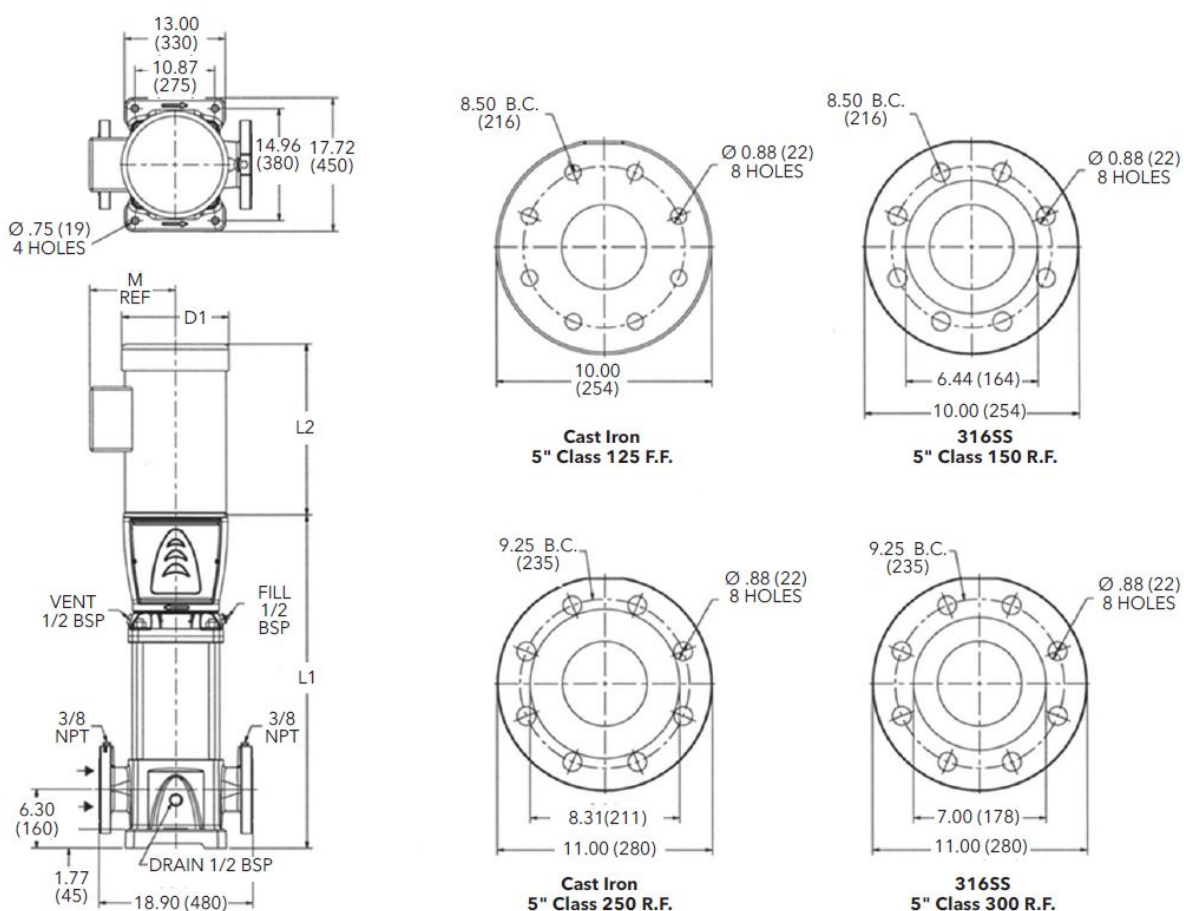
Performance according to ISO 9906 - Annex A



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Drawing



All dimensions are in inches (mm).

Dimensions inch

D1 max	13 ¹ / ₄					Weight
D2	9 ⁷ / ₁₆					695 lb
L1	58 ⁷ / ₁₆					
L2	19 ¹³ / ₁₆					
M.Ref	10 ¹ / ₁₆					
NEMA Frame	254TC					