Company name:
Created by:
Phone:

Date: 4/16/2020

Count	Description
1	**CR 1-12 A-FGJ-A-E-HQQE**

Product No.: 96082130

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 1-phase, fan-cooled asynchronous motor.

Further product details

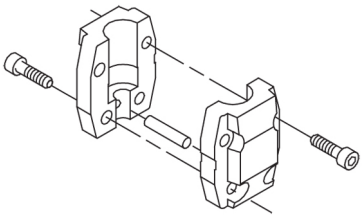
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.
2) Zinc phosphating.
3) Cathodic electro-deposition.
4) Curing to a dry film thickness 18-22 my m.

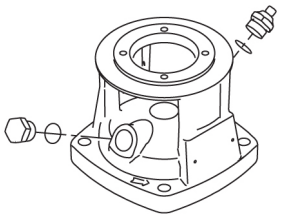
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

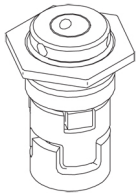
- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

Count	Description

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.

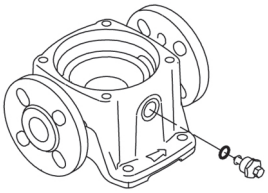


The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor has built-in thermal protection (PTO current and temperature sensors) in accordance with IEC 60034-11 and requires no further motor protection. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

As the thermal protection incorporates automatic reset, the motor must be connected in a way which ensures that the automatic reset cannot cause accidents.

Technical data

Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 .. 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³

Technical:

Rated pump speed:	3450 rpm
Rated flow:	9.69 US gpm

GRUNDFOS

Company name:
Created by:
Phone:

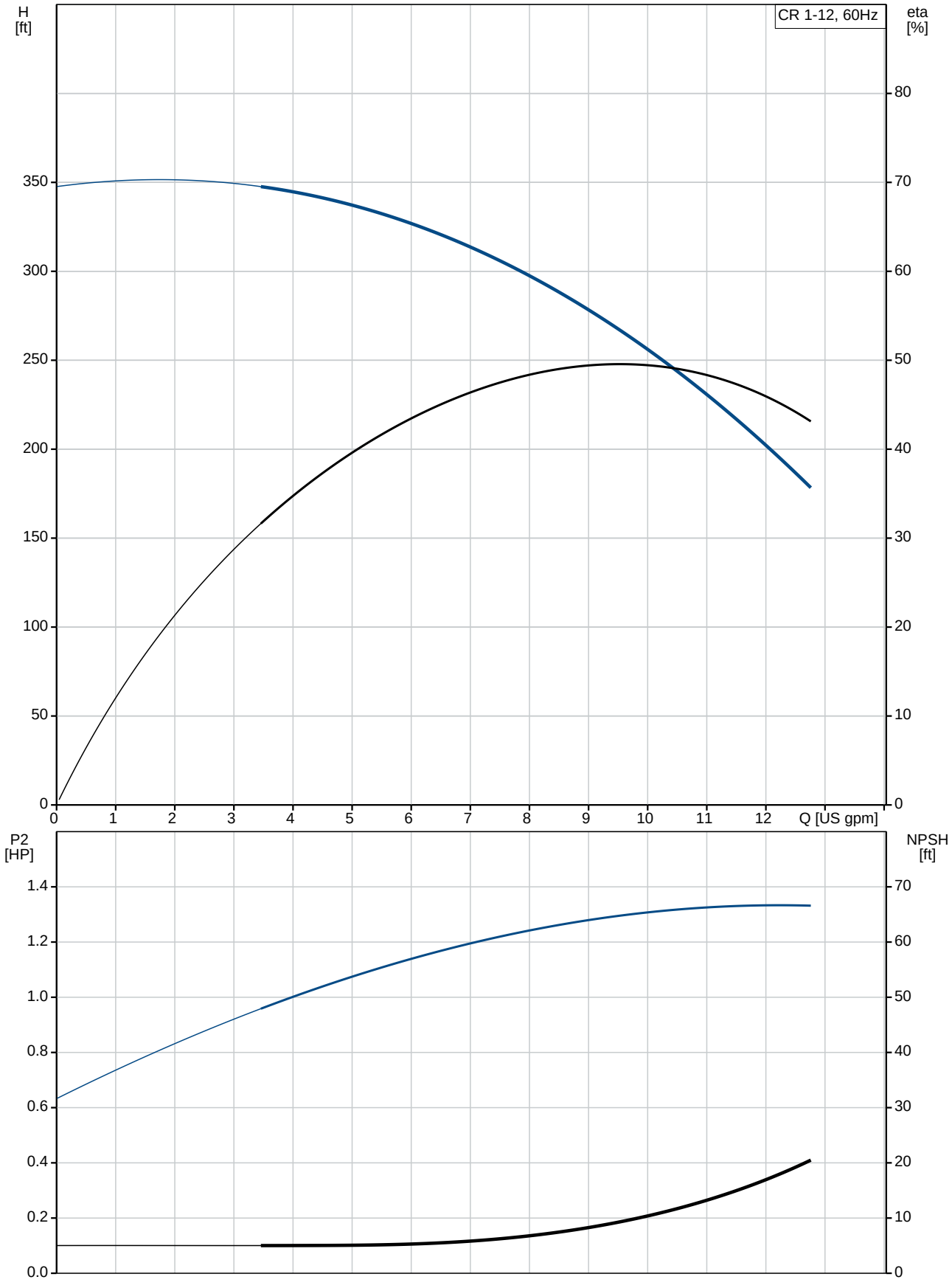
Date: 4/16/2020

Count	Description	
	Rated head:	264.4 ft
	Pump orientation:	Vertical
	Shaft seal arrangement:	Single
	Code for shaft seal:	HQQE
	Approvals on nameplate:	CURUS,NSF61
	Curve tolerance:	ISO9906:2012 3B
	Materials:	
	Base:	Cast iron
		EN 1561 EN-GJL-200
		ASTM A48-25B
	Impeller:	Stainless steel
		EN 1.4301
		AISI 304
	Bearing:	SIC
	Installation:	
	Maximum ambient temperature:	104 °F
	Maximum operating pressure:	362.59 psi
	Max pressure at stated temperature:	363 psi / 250 °F
		363 psi / -4 °F
	Type of connection:	DIN / ANSI / JIS
	Size of inlet connection:	DN 25/32
	Size of outlet connection:	DN 25/32
	Pressure rating for connection:	PN 25
	Flange rating inlet:	250 lb
	Flange size for motor:	56C
	Electrical data:	
	Motor standard:	NEMA
	Motor type:	BALDOR
	Rated power - P2:	1.5 HP
	Power (P2) required by pump:	1.5 HP
	Main frequency:	60 Hz
	Rated voltage:	1 x 115/208-230 V
	Service factor:	1.30
	Rated current:	17/9,50-8,60 A
	Rated speed:	3450 rpm
	Number of poles:	2
	Insulation class (IEC 85):	B
	Motor Number:	84Z04007
	Controls:	
	Frequency converter:	NONE
	Others:	
	Net weight:	90.7 lb
	Gross weight:	105 lb
	Shipping volume:	8.26 ft^3
	Country of origin:	US
	Custom tariff no.:	8413.70.2040

Company name:
Created by:
Phone:

Date: 4/16/2020

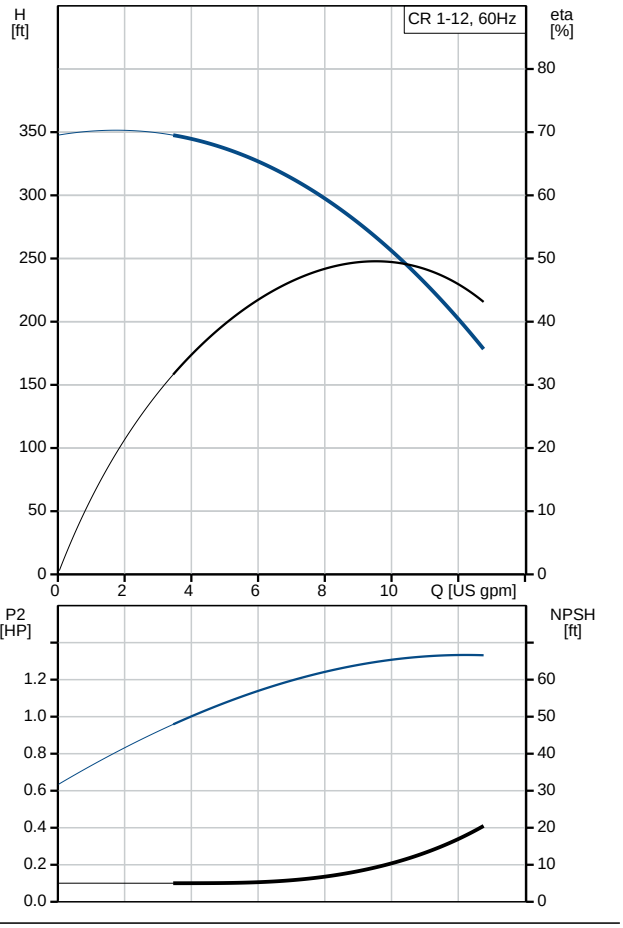
96082130 CR 1-12 A-FGJ-A-E-HQQE 60 Hz

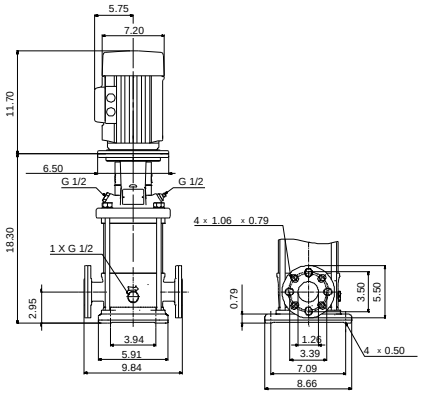


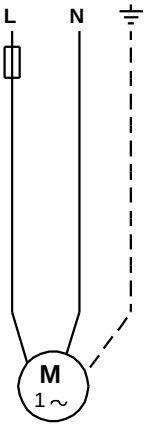
Company name:
Created by:
Phone:

Date: 4/16/2020

Description	Value
General information:	
Product name:	CR 1-12 A-FGJ-A-E-HQQE
Product No.:	96082130
EAN:	5700395168686
	5700395168686
Technical:	
Rated pump speed:	3450 rpm
Rated flow:	9.69 US gpm
Rated head:	264.4 ft
Maximum head:	352.1 ft
Stages:	12
Impellers:	12
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CURUS,NSF61
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Cooling:	TEFC
Materials:	
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	104 °F
Maximum operating pressure:	362.59 psi
Max pressure at stated temperature:	363 psi / 250 °F
	363 psi / -4 °F
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 25/32
Size of outlet connection:	DN 25/32
Pressure rating for connection:	PN 25
Flange rating inlet:	250 lb
Flange size for motor:	56C
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 .. 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Motor type:	BALDOR
Rated power - P2:	1.5 HP
Power (P2) required by pump:	1.5 HP
Main frequency:	60 Hz
Rated voltage:	1 x 115/208-230 V
Service factor:	1.30







GRUNDFOS

Company name:
Created by:
Phone:

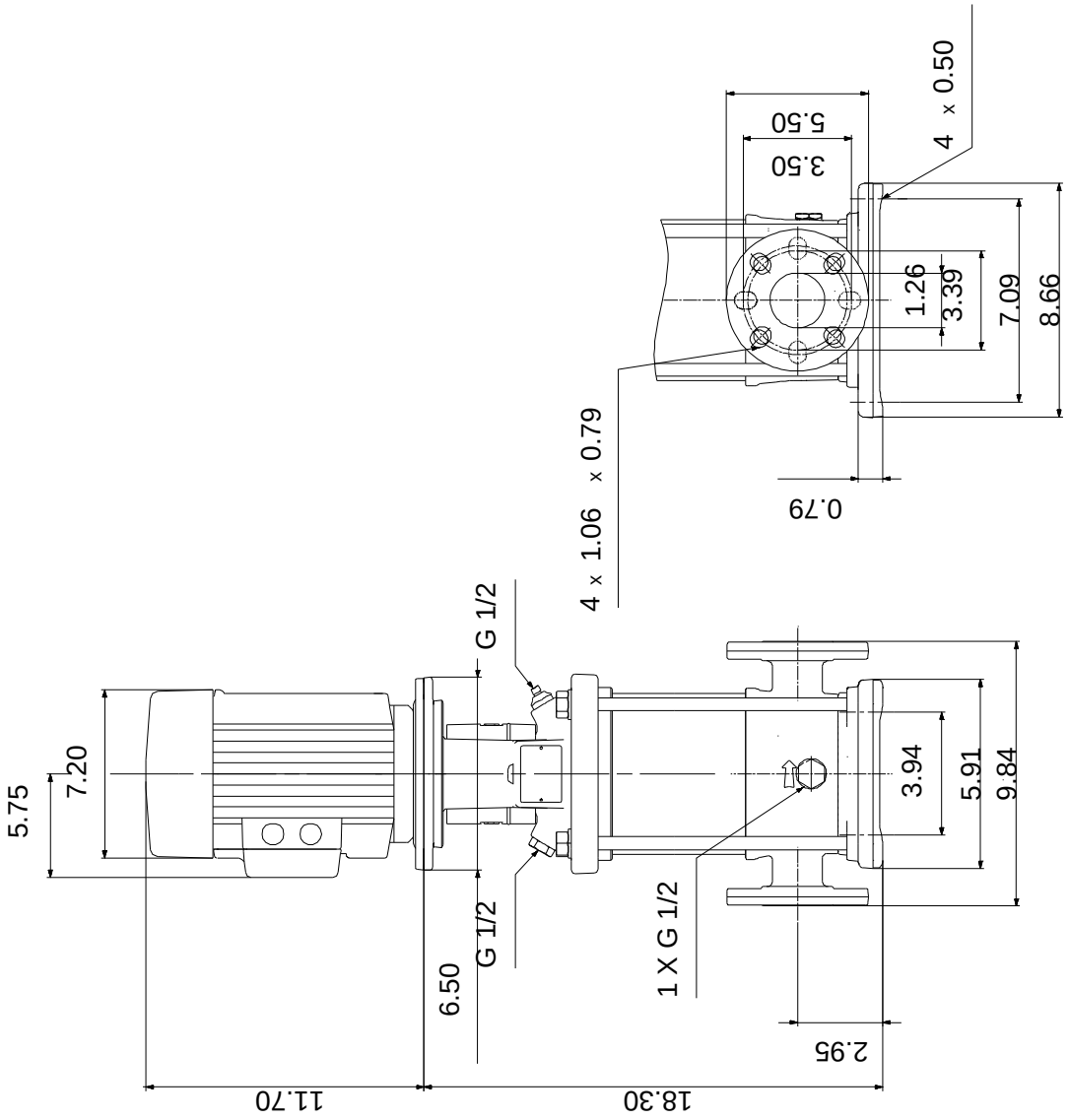
Date: 4/16/2020

Description	Value
Rated current:	17/9,50-8,60 A
Load current:	20,4/11,3-10,2 A
Rated speed:	3450 rpm
Number of poles:	2
Insulation class (IEC 85):	B
Motor protection:	NONE
Motor Number:	84Z04007
Controls:	
Frequency converter:	NONE
Others:	
Net weight:	90.7 lb
Gross weight:	105 lb
Shipping volume:	8.26 ft³
Country of origin:	US
Custom tariff no.:	8413.70.2040

Company name:
Created by:
Phone:

Date: 4/16/2020

96082130 CR 1-12 A-FGJ-A-E-HQQE 60 Hz

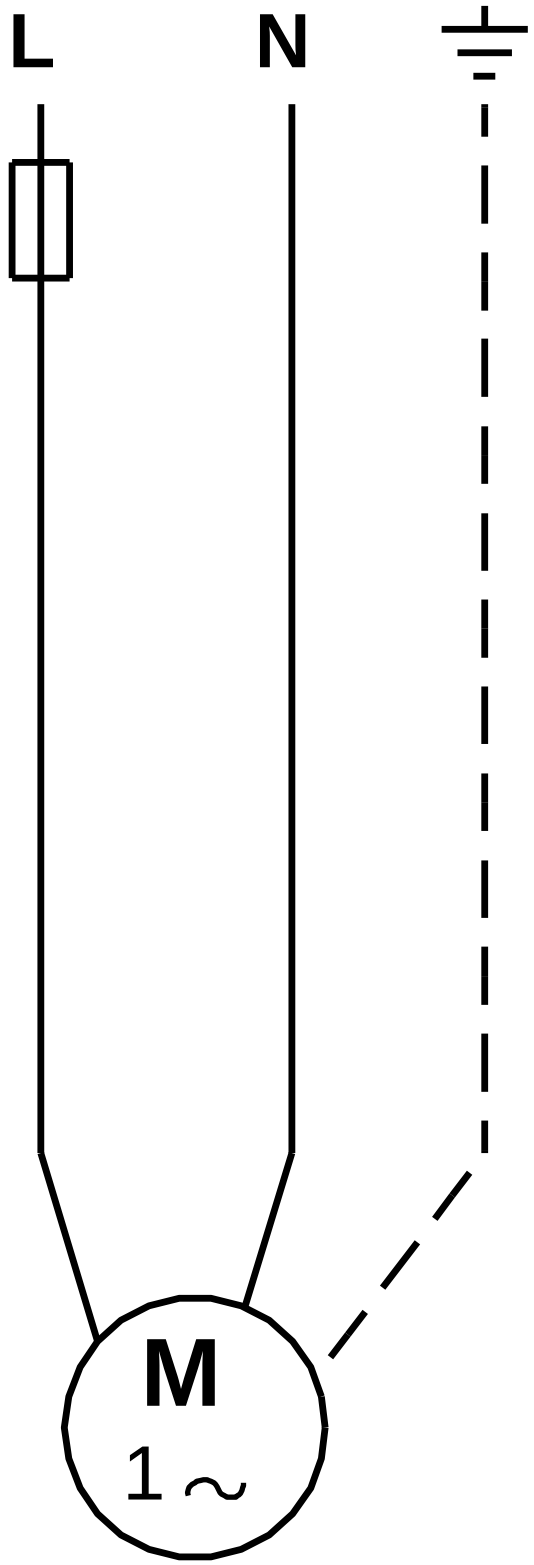


Note! All units are in [in] unless otherwise stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Company name:
Created by:
Phone:

Date: 4/16/2020

96082130 CR 1-12 A-FGJ-A-E-HQQE 60 Hz



All units are [in] unless otherwise presented.