C	RUNDFOS	Company name: Created by: Phone:
		Date:
Count	Description	
1	CRN 10-8 A-FGJ-A-V-HQQV	

Product No.: 96523288

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

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The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

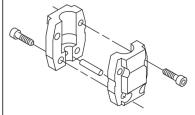
1) Alkaline-based cleaning.

- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

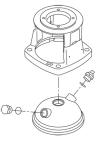
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

Rotating seal ring material: silicon carbide (SiC)



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Stationary seat material: silicon carbide (SiC) This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Date:

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

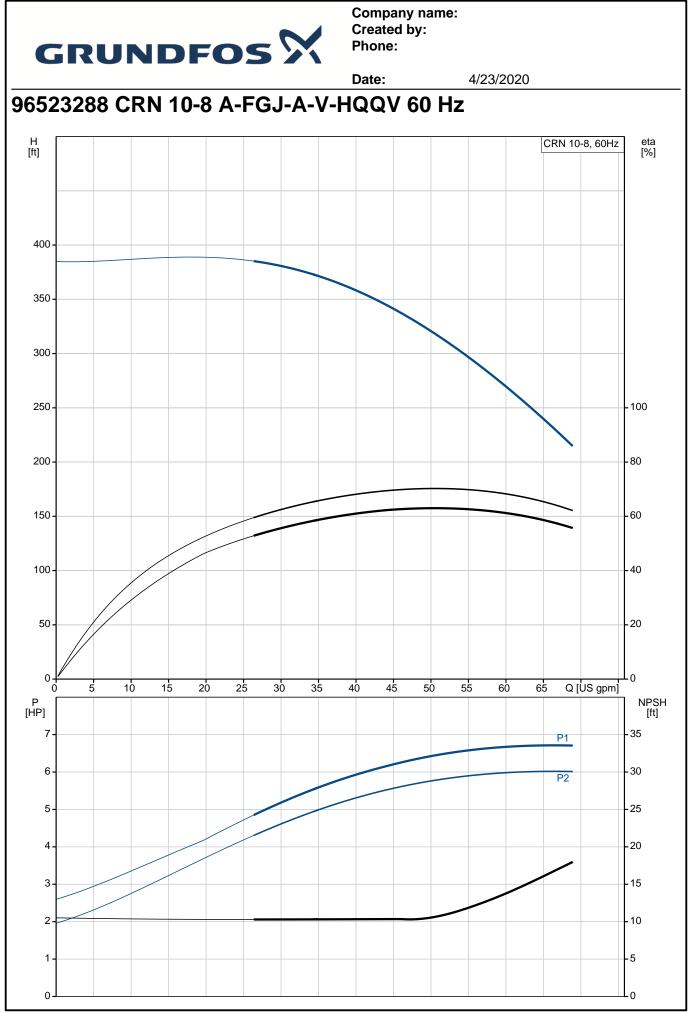
The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 194 °F 68 °F 62.29 lb/ft³
Technical: Rated pump speed: Rated flow: Rated head: Actual impeller diameter:	3467 rpm 53.3 US gpm 305.8 ft 3.66 in



		Dat	e:	4/23/2020
ount	Description			
	Pump orientation:	Vertical		
	Shaft seal arrangement:	Single		
	Code for shaft seal:	HQQV		
	Approvals on nameplate:	CURUS		
	Curve tolerance:	ISO9906:2012 3B		
	Ourve tolerance.	1003300.2012 30		
	Materials:			
	Base:	Stainless steel		
		EN 1.4408		
		AISI 316		
	Impeller:	Stainless steel		
		EN 1.4401		
		AISI 316		
	Bearing:	SIC		
	Installation:			
	Maximum ambient temperature:			
	Maximum operating pressure:	362.59 psi		
	Max pressure at stated tempera			
		363 psi / -4 °F		
	Type of connection:	DIN / ANSI / JIS		
	Size of inlet connection:	DN 50		
	Size of outlet connection:	DN 50		
	Pressure rating for connection:	PN 25		
	Flange rating inlet:	300 lb		
	Flange size for motor:	213TC		
	Electrical data:			
		NEMA		
	Motor standard:			
	Motor type:	132DA		
	IE Efficiency class:	NEMA Premium / IE3 60)Hz	
	Rated power - P2:	7.5 HP		
	Power (P2) required by pump:	7.5 HP		
	Main frequency:	60 Hz		
	Rated voltage:	3 x 208-230YY/460Y V		
	Service factor:	1.15		
	Rated current:	19,5-18,1/9,09 A		
	Starting current:	1020-1480 %		
	Cos phi - power factor:	0.89-0.86		
	Rated speed:	3490-3520 rpm		
	IE efficiency:	IE3 89,5%		
	Motor efficiency at full load:	89.5 %		
	Motor efficiency at 3/4 load:	89.7 %		
	Motor efficiency at 1/2 load:	88.3 %		
	Number of poles:	2		
	Enclosure class (IEC 34-5):	55 Dust/Jetting		
	Insulation class (IEC 85):	F		
	Motor Number:	85904392		
	Controls:			
	Frequency converter:	NONE		
	Others:			
	DOE Pump Energy Index CL:	0.87		
	Net weight:	192 lb		
	Gross weight:	212 lb		
	Shipping volume:	10.1 ft ³		
	Country of origin:	US		
	Custom tariff no.:	8413.70.2040		



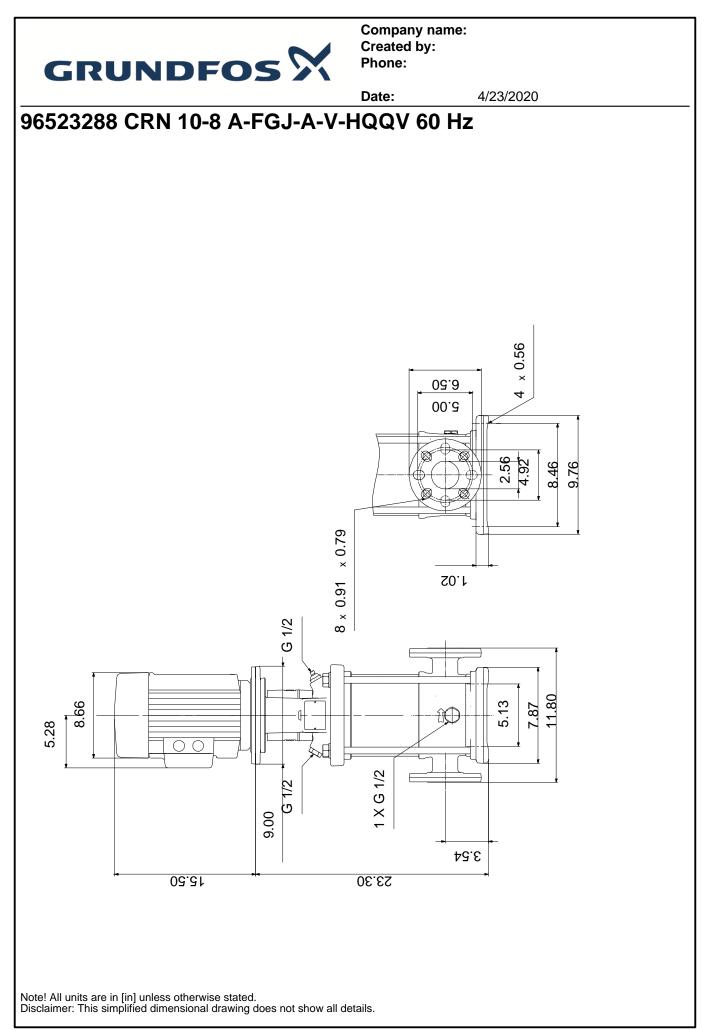


		Date:	4/23/2020
Description	Value	H [ft]	CRN 10-8, 60Hz
General information:	Tuluc	19	
	CRN 10-8	-	
Product name:	A-FGJ-A-V-HQQV	400 -	
Product No.:	96523288	400-	
EAN:	5700396901732	350 -	
EAN.		350 -	
Teshalash	5700396901732	300 -	
Technical:		300-	
Rated pump speed:	3467 rpm	250 -	10
Rated flow:	53.3 US gpm	250-	
Rated head:	305.8 ft	200 -	- 80
Maximum head:	387.2 ft	200-	
Actual impeller diameter:	3.66 in	150 -	60
Stages:	8	150 -	60
Impellers:	8	100	
Number of reduced-diameter		100 -	40
impellers:	0		
Low NPSH:	Ν	50 -	20
Pump orientation:	Vertical	/ /	
Shaft seal arrangement:	Single	0	10 20 30 40 50 Q [US gpm]
Code for shaft seal:	HQQV	- P [
		[HP]	P1
Approvals on nameplate:	CURUS	6-	
Curve tolerance:	ISO9906:2012 3B	_	P2
Pump version:	A	5-	25
Model:	A	4 -	-20
Cooling:	TEFC	3-	15
Materials:			
Base:	Stainless steel	2	
	EN 1.4408	1-	
	AISI 316		
Impeller:	Stainless steel	.	
imponon	EN 1.4401		5.28
	AISI 316		8.66
Material code:		-	
	A	15.50	
Code for rubber:	V	15	
Bearing:	SIC		
Installation:		9.0	
Maximum ambient temperature:	140 °F		x fra
Maximum operating pressure:	362.59 psi	0 83 33 1	
Max pressure at stated temperature:	363 psi / 194 °F	- 8 <u>1</u>	
· · ·	363 psi / -4 °F	- [_+	
Type of connection:	DIN / ANSI / JIS	3.54	
Size of inlet connection:	DN 50	1	5.13 7.87 4.92 4 × 0.56
Size of outlet connection:	DN 50		11:80 9.76
	PN 25		9.70
Pressure rating for connection:	-		
Flange rating inlet:	300 lb	_	
Flange size for motor:	213TC		
Connect code:	FGJ	_	A WARNING
Liquid:		MOTOR M	IUST BE GROUNDED IN ACCORDANCE NATIONAL ELECTRICAL CODE AND
Pumped liquid:	Water	LOCAL CC	DDES BY TRAINED PERSONNEL TO SERIOUS ELECTRICAL SHOCKS.
Liquid temperature range:	-4 194 °F		CE MOTOR JUSCONNECT POWER ROM MOTOR AND ANY ACCESSORY
Selected liquid temperature:	68 °F	DEVICES	FROM MOTOR AND ANY ACCESSORY AND ALLOW MOTOR TO COME TO A 'E STAND STILL.
Density:	62.29 lb/ft ³	LOW	HIGH VOLTAGE
Electrical data:		60Hz.	VULIAGE 60H± 460V 208-230V 50H± 400V 5 4 6♥ 5♥ 4♥
Motor standard:	NEMA		89 79
Motor type:	132DA	3 3 2	
		L3	L2 L1 I I I 8 L3 L2 L1 8
IE Efficiency class:	NEMA Premium / IE3 60Hz		INTERCHANGE ANY TWO LINE MARKET DEVICENT ROTATION THERMADISTALEADS 4
Rated power - P2:	7.5 HP		(WHEN PROVIDED) — J
Power (P2) required by pump:	7.5 HP		
Main frequency:	60 Hz		

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		Date:	4/23/2020
Description	Value		
Rated voltage:	3 x 208-230YY/460Y V	_	
Service factor:	1.15		
Rated current:	19,5-18,1/9,09 A		
Starting current:	1020-1480 %		
Load current:	22,4-20,8/10,4 A		
Cos phi - power factor:	0.89-0.86		
Rated speed:	3490-3520 rpm		
IE efficiency:	IE3 89,5%		
Notor efficiency at full load:	89.5 %		
Motor efficiency at 3/4 load:	89.7 %		
Notor efficiency at 1/2 load:	88.3 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	55 Dust/Jetting		
Insulation class (IEC 85):	F		
Motor protection:	PTC		
Motor Number:	85904392		
Controls:			
Frequency converter:	NONE		
Others:			
DOE Pump Energy Index CL:	0.87		
Net weight:	192 lb		
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Shipping volume:	10.1 ft ³		
Country of origin:	US		
Custom tariff no.:	8413.70.2040		





Date: 4/23/2020 96523288 CRN 10-8 A-FGJ-A-V-HQQV 60 Hz WARNING \bigwedge MOTOR MUST BE GROUNDED IN ACCORDANCE WITH THE NATIONAL ELECTRICAL CODE AND LOCAL CODES BY TRAINED PERSONNEL TO PREVENT SERIOUS ELECTRICAL SHOCKS. TO SERVICE MOTOR, DISCONNECT POWER SOURCE FROM MOTOR AND ANY ACCESSORY DEVICES AND ALLOW MOTOR TO COME TO A COMPLETE STAND STILL. HIGH VOLTAGE LOW VOLTAGE 60Hz: 460V 60Hz. 208-230V 50Hz: 400V 5 6 4 5⊜ 6⊜ 4⊜ 9 8⊜ 7⊜ 9 7⊜ 8 2 3⊜ 1⊜ 3⊜ 2⊜ 1⊜ 96553852 L1 L2 L3 L3 L2 L1 INTERCHANGE ANY TWO LINE WIRES TO REVERSE ROTATION THERMOSTAT LEADS J 🖨 J (WHEN PROVIDED)

All units are [in] unless otherwise presented.