

PROJECT: _____	UNIT TAG: _____	QUANTITY: _____
REPRESENTATIVE: _____	TYPE OF SERVICE: _____	DATE: _____
ENGINEER: _____	SUBMITTED BY: _____	DATE: _____
CONTRACTOR: _____	APPROVED BY: _____	DATE: _____
	ORDER NO.: _____	DATE: _____

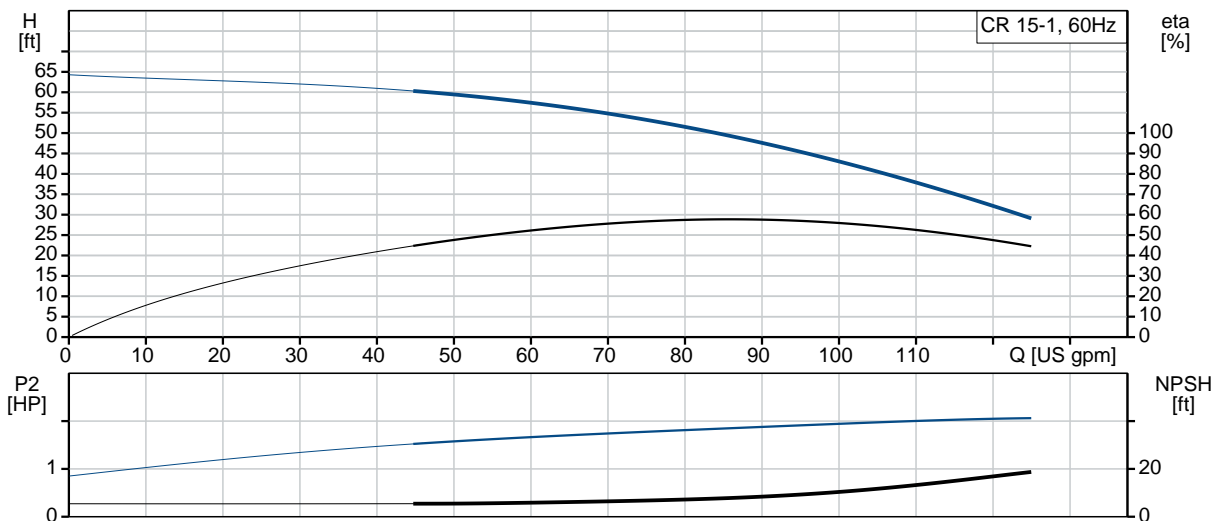


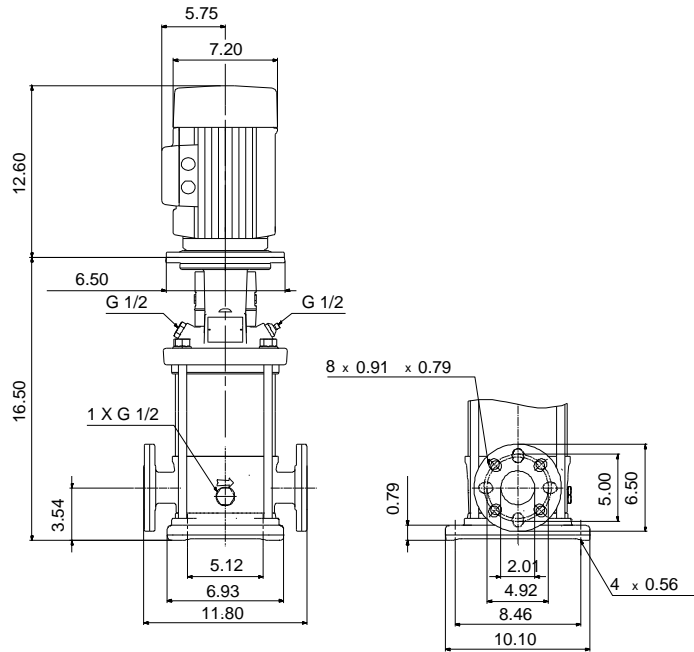
Product photo could vary from the actual product

CR 15-1 A-GJ-A-V-HQQV

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron. All other wetted parts are in stainless steel (EN 1.4301)(AISI 304)

Conditions of Service	Pump Data	Motor Data
Flow: _____	Max pressure at stated temperature: 232 psi / 194 °F	Rated power - P2: 2 HP
Head: _____	Liquid temperature range: -4 .. 194 °F	Rated voltage: 115/208-230 V
Efficiency: _____	Maximum ambient temperature: 104 °F	Main frequency: 60 Hz
Liquid: Water	Approvals: CURUS	Insulation class: F
Temperature: 68 °F	Shaft seal: HQQV	Motor protection: NONE
NPSH required: ft	Product number: 96523541	Motor type: BALDOR
Viscosity: _____		
Specific Gravity: 1.000		






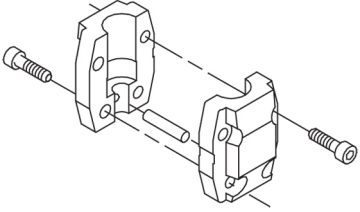
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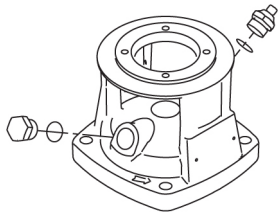
Base: Cast iron
EN 1561 EN-GJL-200
ASTM A48-25B

Impeller: Stainless steel
AISI 304
EN 1.4301

Material code: A

Code for rubber: V

Count	Description
1	<p>CR 15-1 A-GJ-A-V-HQQV</p>  <p>Product No.: 96523541</p> <p>Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined ANSI-JIS flanges.</p> <p>The pump is fitted with a 1-phase, fan-cooled asynchronous motor.</p> <p>Further product details</p> <p>Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:</p> <ol style="list-style-type: none"> 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. <p>The colour code for the finished product is NCS 9000/RAL 9005.</p> <p>Pump</p> <p>A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.</p>  <p>The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.</p>



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

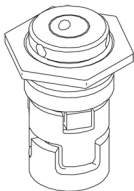
Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.

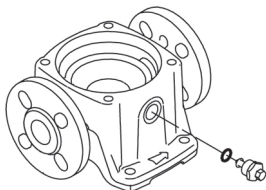


The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a drain plug. The pump is secured to the foundation by four bolts through the base plate.



Motor



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Count	Description
	<p>The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).</p> <p>Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II). Electrical tolerances comply with IEC 60034.</p> <p>The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).</p> <p>The motor has built-in thermal protection (PTO current and temperature sensors) in accordance with IEC 60034-11 and requires no further motor protection. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.</p> <p>As the thermal protection incorporates automatic reset, the motor must be connected in a way which ensures that the automatic reset cannot cause accidents.</p> <p>Technical data</p> <p>Liquid: Pumped liquid: Water Liquid temperature range: -4 .. 194 °F Selected liquid temperature: 68 °F Density: 62.29 lb/ft³</p> <p>Technical: Rated pump speed: 3499 rpm Rated flow: 79.3 US gpm Rated head: 51.84 ft Actual impeller diameter: 4.13 in Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQV Approvals on nameplate: CURUS Curve tolerance: ISO9906:2012 3B</p> <p>Materials: Base: Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Impeller: Stainless steel EN 1.4301 AISI 304 Bearing: SIC</p> <p>Installation: Maximum ambient temperature: 104 °F Maximum operating pressure: 232.06 psi Max pressure at stated temperature: 232 psi / 194 °F 232 psi / -4 °F Type of connection: ANSI / JIS Size of inlet connection: DN 50 Size of outlet connection: DN 50 Pressure rating for connection: PN 25</p>



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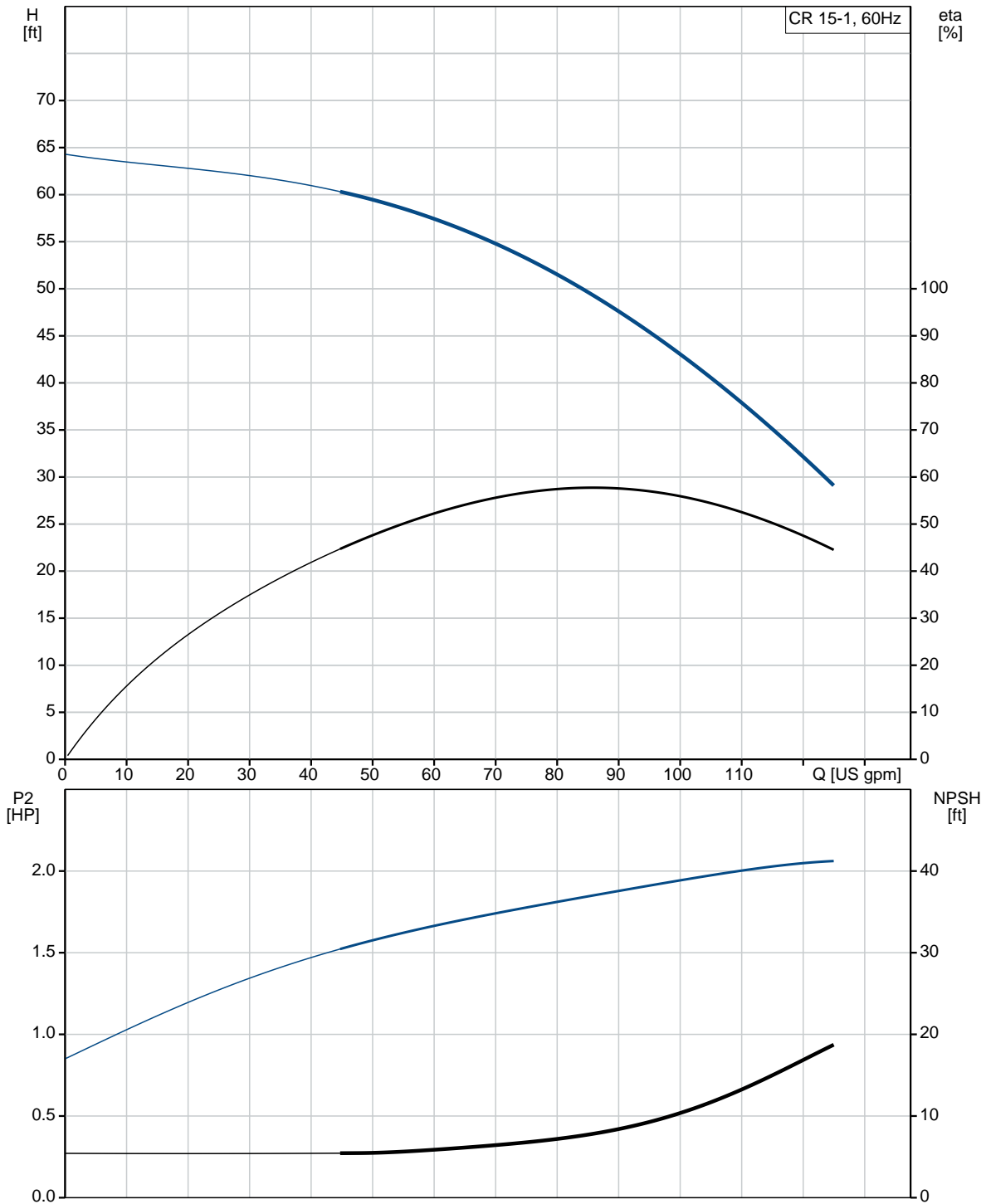
Count	Description
	Flange rating inlet: 300 lb Flange size for motor: 56C Electrical data: Motor standard: NEMA Motor type: BALDOR Rated power - P2: 2 HP Power (P2) required by pump: 2 HP Main frequency: 60 Hz Rated voltage: 1 x 115/208-230 V Service factor: 1.15 Rated current: 23,0/12,7-11,5 A Rated speed: 3450 rpm Number of poles: 2 Insulation class (IEC 85): F Motor Number: 84Z04010 Controls: Frequency converter: NONE Others: DOE Pump Energy Index CL: 0.91 Net weight: 121 lb Gross weight: 139 lb Shipping volume: 6.11 ft ³ Country of origin: US Custom tariff no.: 8413.70.2040



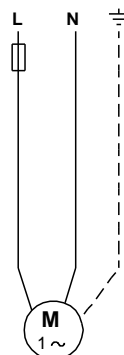
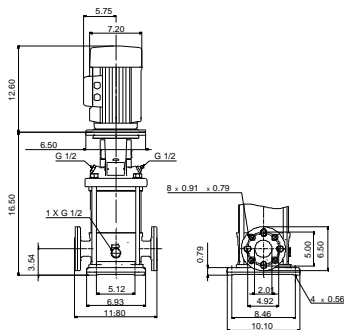
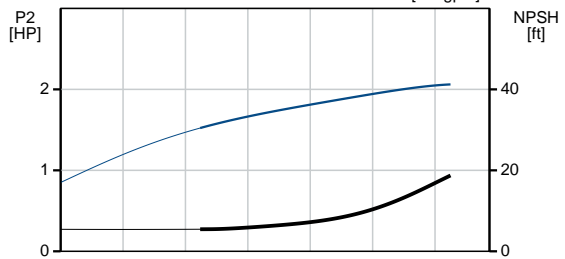
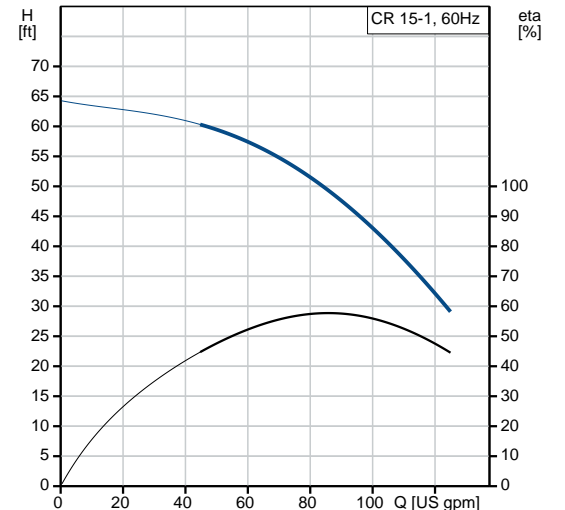
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Created by:
Phone:

Date: 4/20/2020

96523541 CR 15-1 A-GJ-A-V-HQQV 60 Hz



Description	Value
General information:	
Product name:	CR 15-1 A-GJ-A-V-HQQV
Product No.:	96523541
EAN:	5700396906782 5700396906782
Technical:	
Rated pump speed:	3499 rpm
Rated flow:	79.3 US gpm
Rated head:	51.84 ft
Maximum head:	64.31 ft
Actual impeller diameter:	4.13 in
Stages:	2
Impellers:	1
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals on nameplate:	CURUS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Cooling:	TEFC
Materials:	
Base:	Cast iron EN 1561 EN-GJL-200 ASTM A48-25B
Impeller:	Stainless steel EN 1.4301 AISI 304
Material code:	A
Code for rubber:	V
Bearing:	SIC
Installation:	
Maximum ambient temperature:	104 °F
Maximum operating pressure:	232.06 psi
Max pressure at stated temperature:	232 psi / 194 °F 232 psi / -4 °F
Type of connection:	ANSI / JIS
Size of inlet connection:	DN 50
Size of outlet connection:	DN 50
Pressure rating for connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	56C
Connect code:	GJ
Liquid:	





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Phone:

Date:

4/20/2020

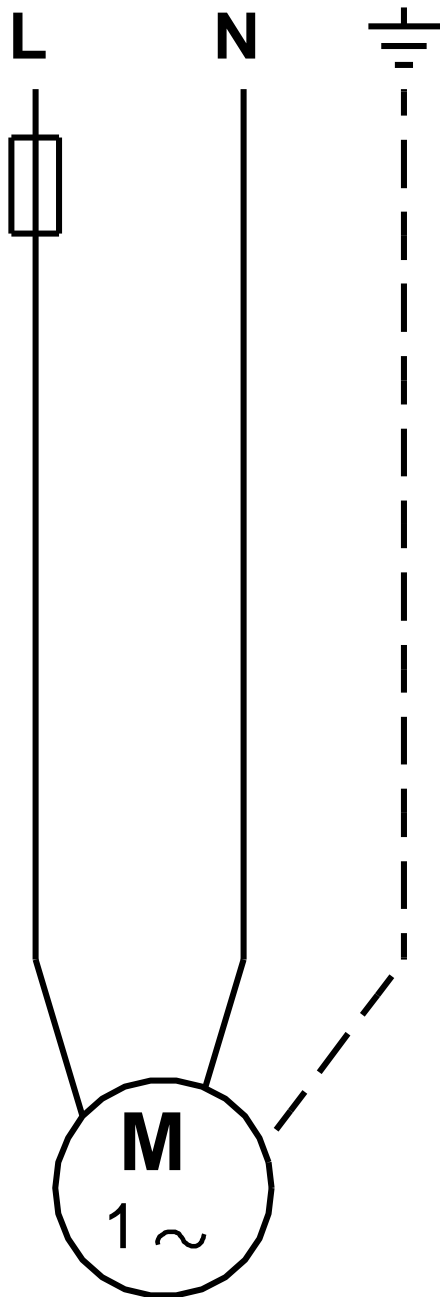
Description	Value
Pumped liquid:	Water
Liquid temperature range:	-4 .. 194 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Motor type:	BALDOR
Rated power - P2:	2 HP
Power (P2) required by pump:	2 HP
Main frequency:	60 Hz
Rated voltage:	1 x 115/208-230 V
Service factor:	1.15
Rated current:	23,0/12,7-11,5 A
Load current:	25.4/12.7 A
Rated speed:	3450 rpm
Number of poles:	2
Insulation class (IEC 85):	F
Motor protection:	NONE
Motor Number:	84Z04010
Controls:	
Frequency converter:	NONE
Others:	
DOE Pump Energy Index CL:	0.91
Net weight:	121 lb
Gross weight:	139 lb
Shipping volume:	6.11 ft³
Country of origin:	US
Custom tariff no.:	8413.70.2040



Company name:
Created by:
Phone:

Date: 4/20/2020

96523541 CR 15-1 A-GJ-A-V-HQQV 60 Hz



All units are [in] unless otherwise presented.