

### Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:	
	TYPE OF SERVICE:		
REPRESENTATIVE:	SUBMITTED BY:	 DATE:	
ENGINEER:	APPROVED BY:	 DATE:	
CONTRACTOR:	ORDER NO.:	DATE:	



#### Note! Product picture may differ from actual product

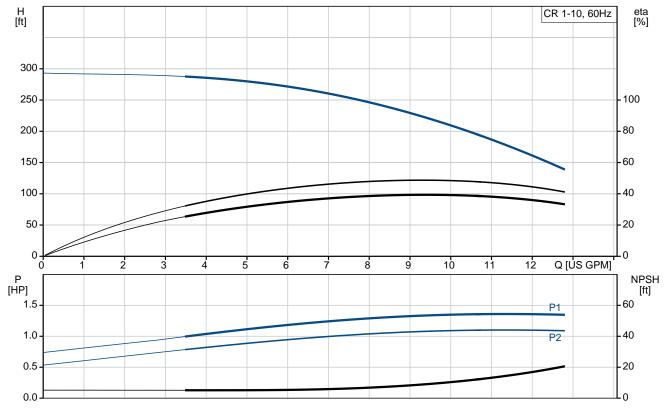
### CR 1-10 A-B-A-V-HQQV

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Conditions	Conditions of Service		
Flow:			
Head:			
Efficiency:			
Liquid:	Water		
Temperature:	68 °F		
NPSH required:	ft		
Viscosity:			
Specific Gravity:	1.000		

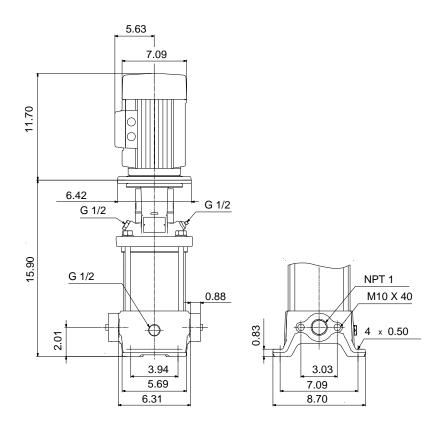
Pump Data	
Max pressure at stated temp:	232 psi / 194 °F
Liquid temperature range:	-4 194 °F
Maximum ambient temperature:	140 °F
Approvals:	CURUS
Shaft seal:	HQQV
Product number:	97747793

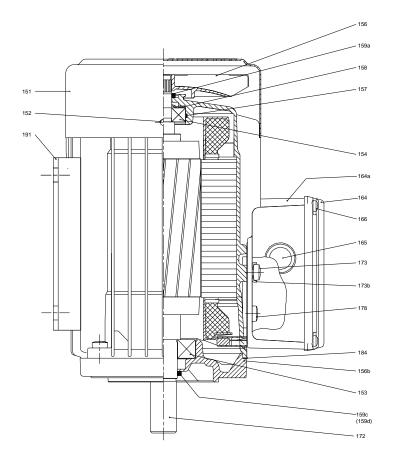
Moto	or Data
Rated power - P2:	1.5 HP
Rated voltage:	208-230YY/460Y V
Mains frequency:	60 Hz
Enclosure class:	55 Dust/Jetting
Insulation class:	F
Motor protection:	NONE
Motor type:	80CA
Motor_efficiency:	84.9 %





## Submittal Data





#### **Materials:**

Base: Cast iron

EN 1561 EN-GJL-200

**ASTM A48-25B** 

Impeller: Stainless steel

**AISI 304** 

EN 1.4301

Material code: A Code for rubber: V



**Date:** 21/04/2020

### Qty. | Description

1 | CR 1-10 A-B-A-V-HQQV



Product No.: 97747793

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via oval flanges with internal NPT threads.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 194 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Pump speed on which pump data are based: 3484 rpm

Rated flow: 9.69 US GPM
Rated head: 207.7 ft
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQV
Approvals on nameplate: CURUS

Curve tolerance: ISO9906:2012 3B

Materials:

Impeller:

Base: Cast iron

EN 1561 EN-GJL-200

ASTM A48-25B Stainless steel

EN 1.4301

AISI 304

Bearing: SIC

Installation:

Maximum ambient temperature: 140 °F
Maximum operating pressure: 232.06 psi
Max pressure at stated temp: 232 psi / 194 °F
232 psi / -4 °F

Type of connection: Oval / NPT(F)

Size of inlet connection: 1 inch
Size of outlet connection: 1 inch
Pressure rating for connection: PN 16
Flange size for motor: 56C

**Electrical data:** 

Motor standard: NEMA Motor type: 80CA



**Date:** 21/04/2020

Qty. | Description

IE Efficiency class: NEMA Premium / IE3 60Hz

Rated power - P2: 1.5 HP
Power (P2) required by pump: 1.5 HP
Mains frequency: 60 Hz

Rated voltage: 3 x 208-230YY/460Y V

Service factor: 1.15

Rated current: 4,45-4,3/2,16 A

Starting current: 720 %

Cos phi - power factor: 0.84-0.78

Rated speed: 3440-3480 rpm

Efficiency: IE3 84,1%

Motor efficiency at full load: 84.9 %

Motor efficiency at 3/4 load: 81.0 %

Motor efficiency at 1/2 load: 78.5 %

Number of poles: 2

Enclosure class (IEC 34-5): 55 Dust/Jetting

Insulation class (IEC 85): F

Motor No: 98976607

**Controls:** 

Frequency converter: NONE

Others:

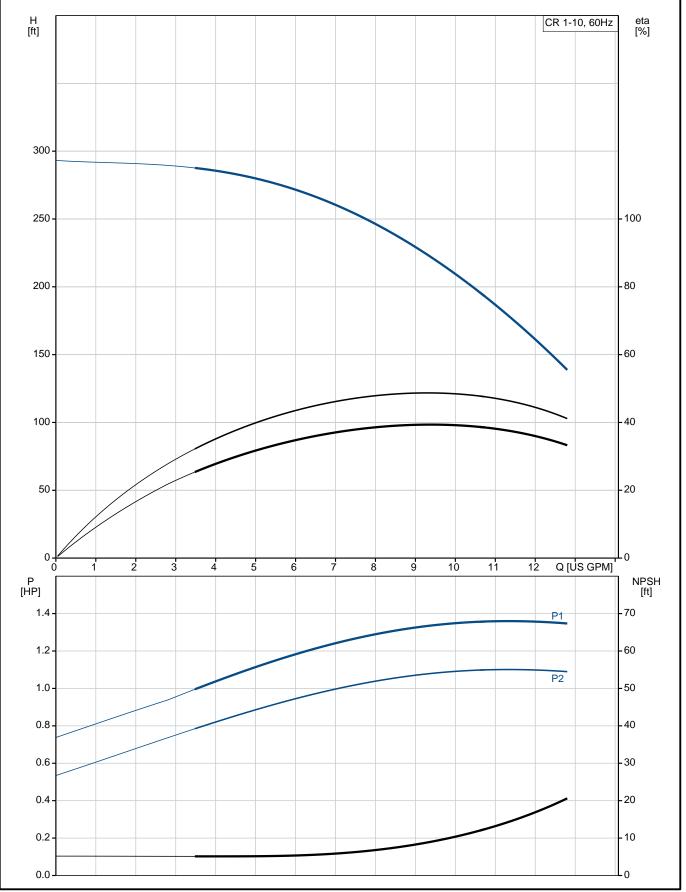
Net weight: 53.7 lb
Gross weight: 64.7 lb
Shipping volume: 6.11 ft³
Country of origin: US

Custom tariff no.: 8413.70.2040



**Date:** 21/04/2020

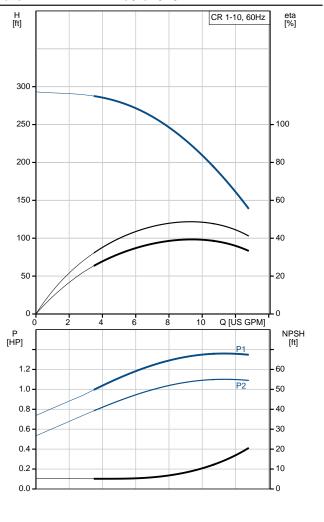
## 97747793 CR 1-10 A-B-A-V-HQQV 60 Hz





**Date:** 21/04/2020

Description	Value
General information:	
Product name:	CR 1-10 A-B-A-V-HQQV
Product No:	97747793
EAN number:	5710623690360
	5710623690360
Technical:	
Pump speed on which pump data are based:	3484 rpm
Rated flow:	9.69 US GPM
Rated head:	207.7 ft
Maximum head:	287.7 ft
Stages:	10
Impellers:	10
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals on nameplate:	CURUS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Cooling:	TEFC
Materials:	
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Material code:	A
Code for rubber:	V
Bearing:	SIC
Installation:	
Maximum ambient temperature:	140 °F
Maximum operating pressure:	232.06 psi
Max pressure at stated temp:	232 psi / 194 °F
	232 psi / -4 °F
Type of connection:	Oval / NPT(F)
Size of inlet connection:	1 inch
Size of outlet connection:	1 inch
Pressure rating for connection:	PN 16
Flange size for motor:	56C
Connect code:	В
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 194 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft <sup>3</sup>
Electrical data:	5=1E0 10/10
Motor standard:	NEMA
Motor type:	80CA
IE Efficiency class:	NEMA Premium / IE3
	60Hz
Rated power - P2:	1.5 HP
Power (P2) required by pump:	1.5 HP
Mains frequency:	60 Hz
Rated voltage:	3 x 208-230YY/460Y V





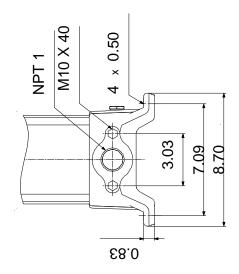
**Date:** 21/04/2020

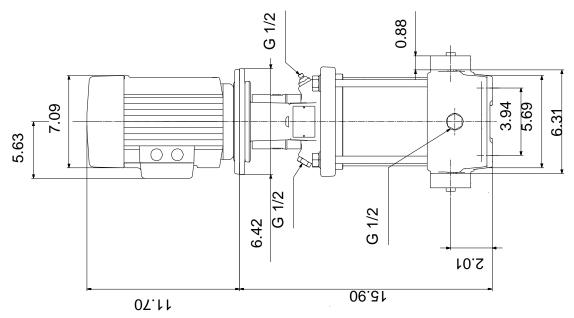
Description	Value
Service factor:	1.15
Rated current:	4,45-4,3/2,16 A
Starting current:	720 %
Load current:	5,1-4,95/2,48 A
Cos phi - power factor:	0.84-0.78
Rated speed:	3440-3480 rpm
Efficiency:	IE3 84,1%
Motor efficiency at full load:	84.9 %
Motor efficiency at 3/4 load:	81.0 %
Motor efficiency at 1/2 load:	78.5 %
Number of poles:	2
Enclosure class (IEC 34-5):	55 Dust/Jetting
Insulation class (IEC 85):	F
Motor protec:	NONE
Motor No:	98976607
Controls:	
Frequency converter:	NONE
Others:	
Net weight:	53.7 lb
Gross weight:	64.7 lb
Shipping volume:	6.11 ft <sup>3</sup>
Country of origin:	US
Custom tariff no.:	8413.70.2040



Date: 21/04/2020

# 97747793 CR 1-10 A-B-A-V-HQQV 60 Hz





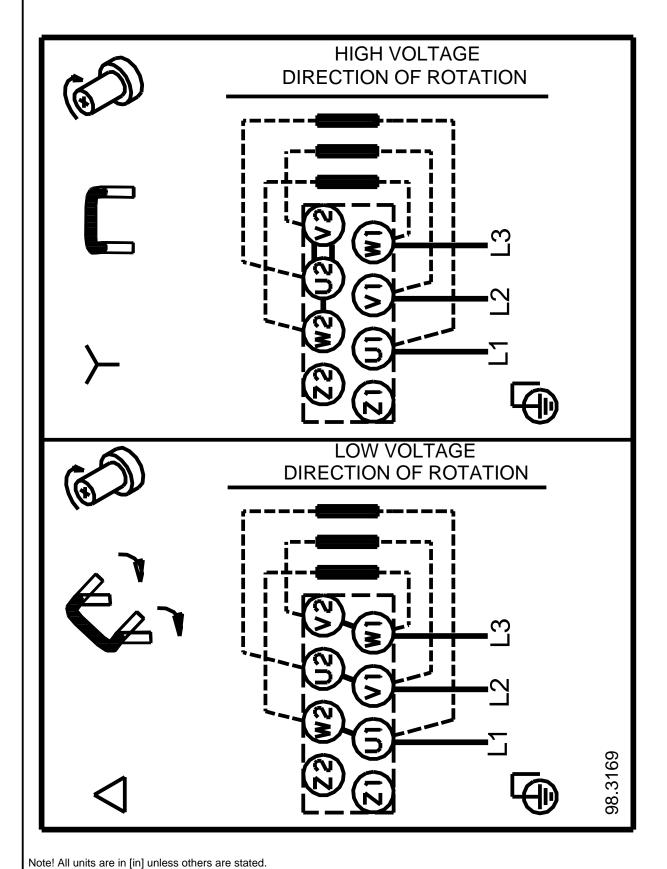
Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date:

21/04/2020

## 97747793 CR 1-10 A-B-A-V-HQQV 60 Hz



Trote. 7th arms are in [iii] arms so others are stated.