Company name:
Created by:
Phone:

Date: 5/4/2020

Count	Description
1	**CRN 10-12 A-FGJ-A-E-HQQE**

Product No.: 96522950

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 1-phase, fan-cooled asynchronous motor.

Further product details

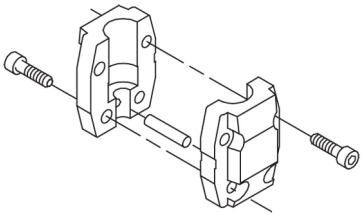
Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements:

1) Alkaline-based cleaning.
2) Zinc phosphating.
3) Cathodic electro-deposition.
4) Curing to a dry film thickness 18-22 my m.

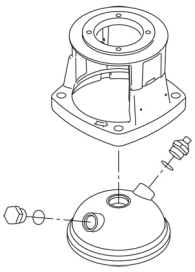
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)

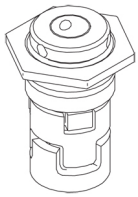
Count	Description

- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor has built-in thermal protection (PTO current and temperature sensors) in accordance with IEC 60034-11 and requires no further motor protection. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

As the thermal protection incorporates automatic reset, the motor must be connected in a way which ensures that the automatic reset cannot cause accidents.

Technical data

Liquid:

Pumped liquid:	Water
Liquid temperature range:	-4 .. 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³

Technical:

Rated pump speed:	3500 rpm
Rated flow:	53.3 US gpm
Rated head:	462 ft
Actual impeller diameter:	3.66 in
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE

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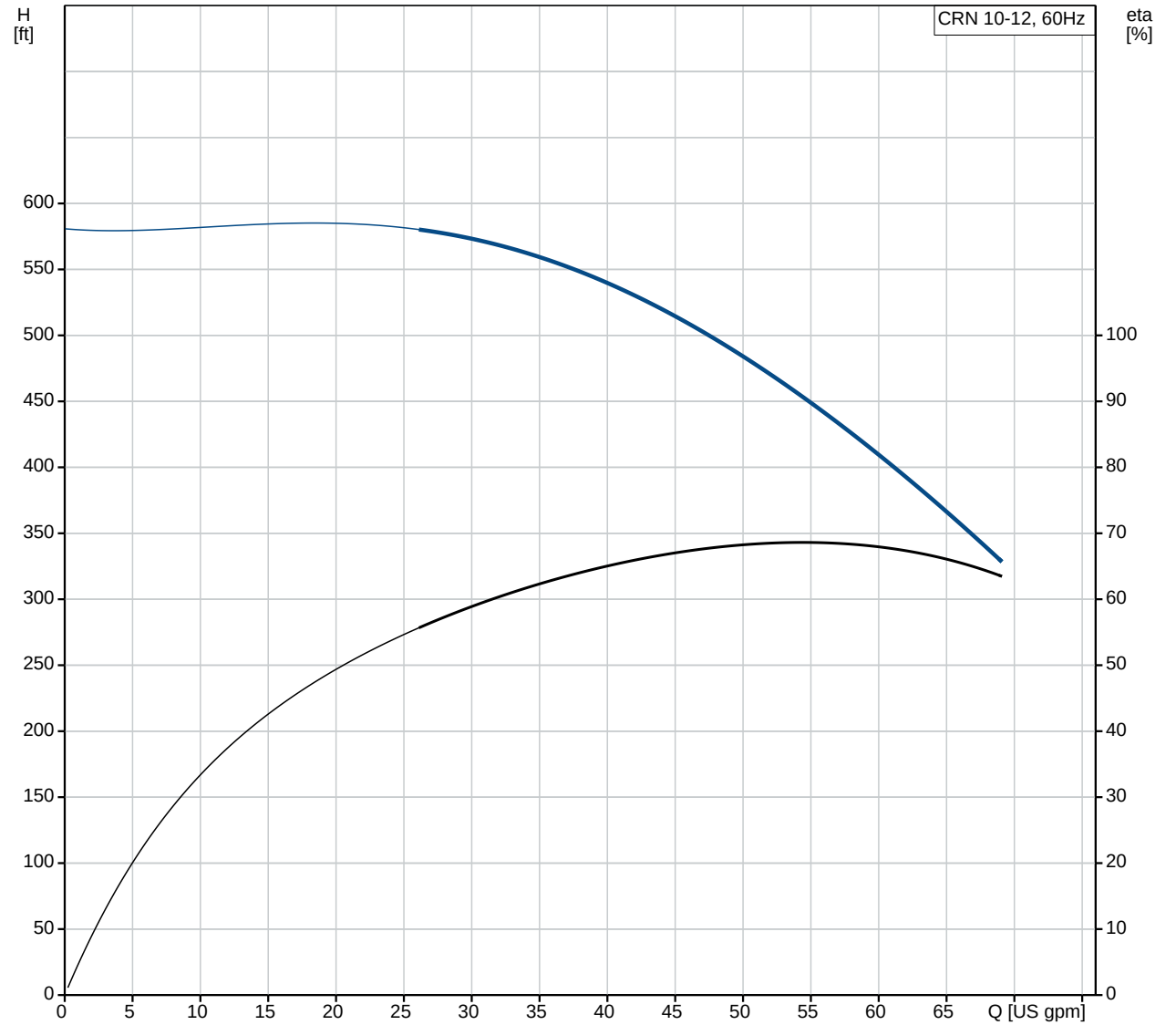
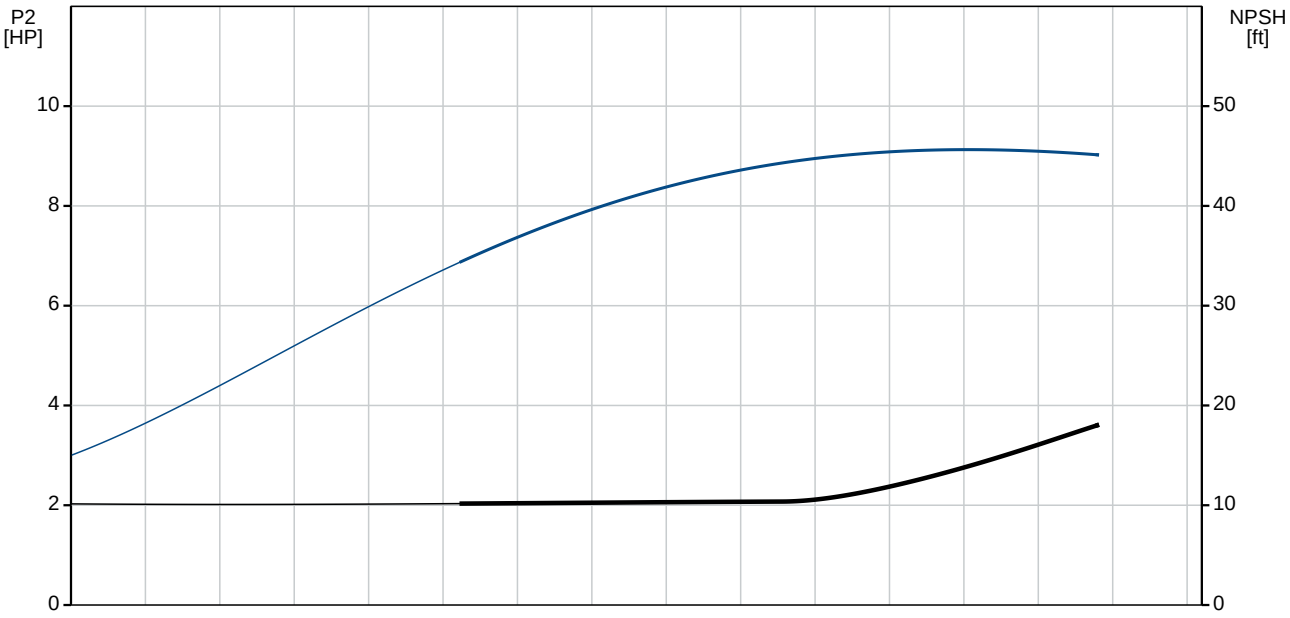
Count	Description	
	Approvals on nameplate:	CURUS
	Curve tolerance:	ISO9906:2012 3B
	Materials:	
	Base:	Stainless steel EN 1.4408 AISI 316
	Impeller:	Stainless steel EN 1.4401 AISI 316
	Bearing:	SIC
	Installation:	
	Maximum ambient temperature:	104 °F
	Maximum operating pressure:	362.59 psi
	Max pressure at stated temperature:	363 psi / 250 °F 363 psi / -4 °F
	Type of connection:	DIN / ANSI / JIS
	Size of inlet connection:	DN 50
	Size of outlet connection:	DN 50
	Pressure rating for connection:	PN 25
	Flange rating inlet:	300 lb
	Flange size for motor:	213TC
	Electrical data:	
	Motor standard:	NEMA
	Motor type:	BALDOR
	Rated power - P2:	10 HP
	Power (P2) required by pump:	10 HP
	Main frequency:	60 Hz
	Rated voltage:	1 x 230 V
	Service factor:	1.15
	Rated current:	40 A
	Rated speed:	3525 rpm
	Number of poles:	2
	Insulation class (IEC 85):	F
	Motor Number:	85700022
	Controls:	
	Frequency converter:	NONE
	Others:	
	DOE Pump Energy Index CL:	0.87
	Net weight:	262 lb
	Gross weight:	377 lb
	Shipping volume:	21.9 ft^3
	Country of origin:	US
	Custom tariff no.:	8413.70.2040

Company name:
Created by:
Phone:

Date: 5/4/2020

96522950 CRN 10-12 A-FGJ-A-E-HQQE 60 Hz





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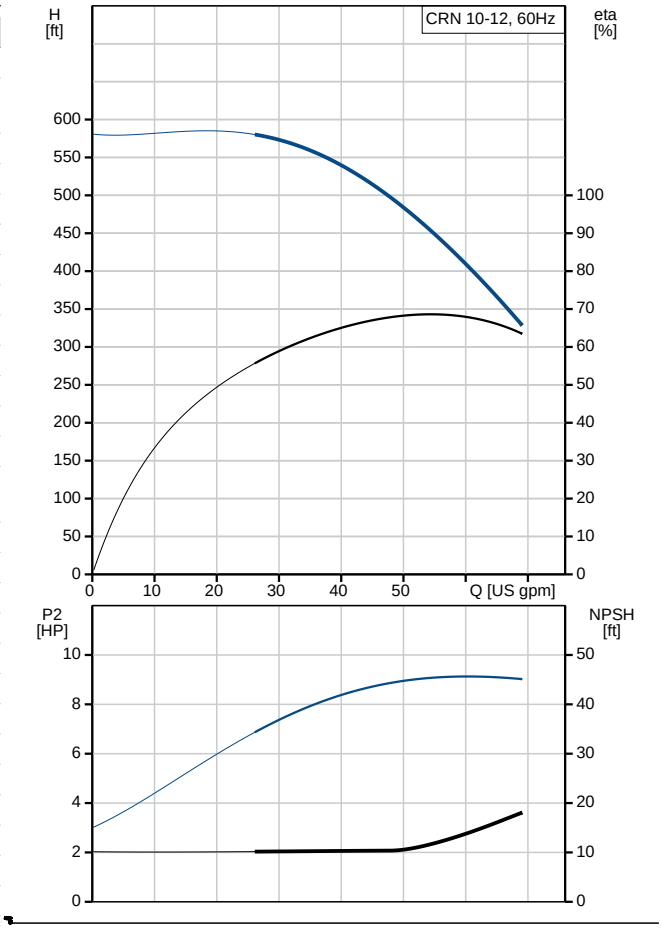
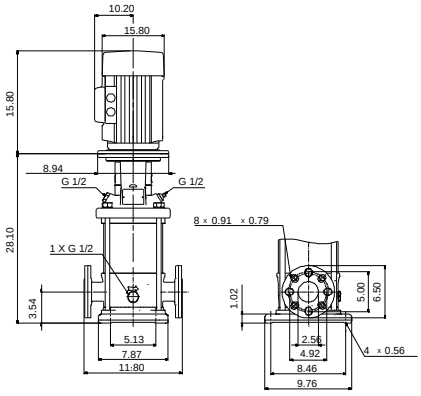
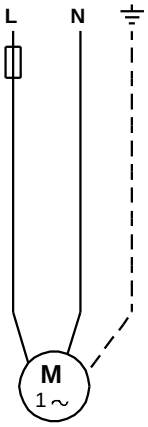
Date: 5/4/2020

Description	Value
General information:	
Product name:	CRN 10-12 A-FGJ-A-E-HQQE
Product No.:	96522950
EAN:	5700396897073
	5700396897073
Technical:	
Rated pump speed:	3500 rpm
Rated flow:	53.3 US gpm
Rated head:	462 ft
Maximum head:	580.7 ft
Actual impeller diameter:	3.66 in
Stages:	12
Impellers:	12
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals on nameplate:	CURUS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Cooling:	TEFC
Materials:	
Base:	Stainless steel
	EN 1.4408
	AISI 316
Impeller:	Stainless steel
	EN 1.4401
	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	104 °F
Maximum operating pressure:	362.59 psi
Max pressure at stated temperature:	363 psi / 250 °F
	363 psi / -4 °F
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 50
Size of outlet connection:	DN 50
Pressure rating for connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	213TC
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 .. 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Motor type:	BALDOR
Rated power - P2:	10 HP
Power (P2) required by pump:	10 HP
Main frequency:	60 Hz
Rated voltage:	1 x 230 V







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Company name:
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Description	Value
Service factor:	1.15
Rated current:	40 A
Load current:	46 A
Rated speed:	3525 rpm
Number of poles:	2
Insulation class (IEC 85):	F
Motor protection:	NONE
Motor Number:	85700022
Controls:	
Frequency converter:	NONE
Others:	
DOE Pump Energy Index CL:	0.87
Net weight:	262 lb
Gross weight:	377 lb
Shipping volume:	21.9 ft^3
Country of origin:	US
Custom tariff no.:	8413.70.2040

Company name:
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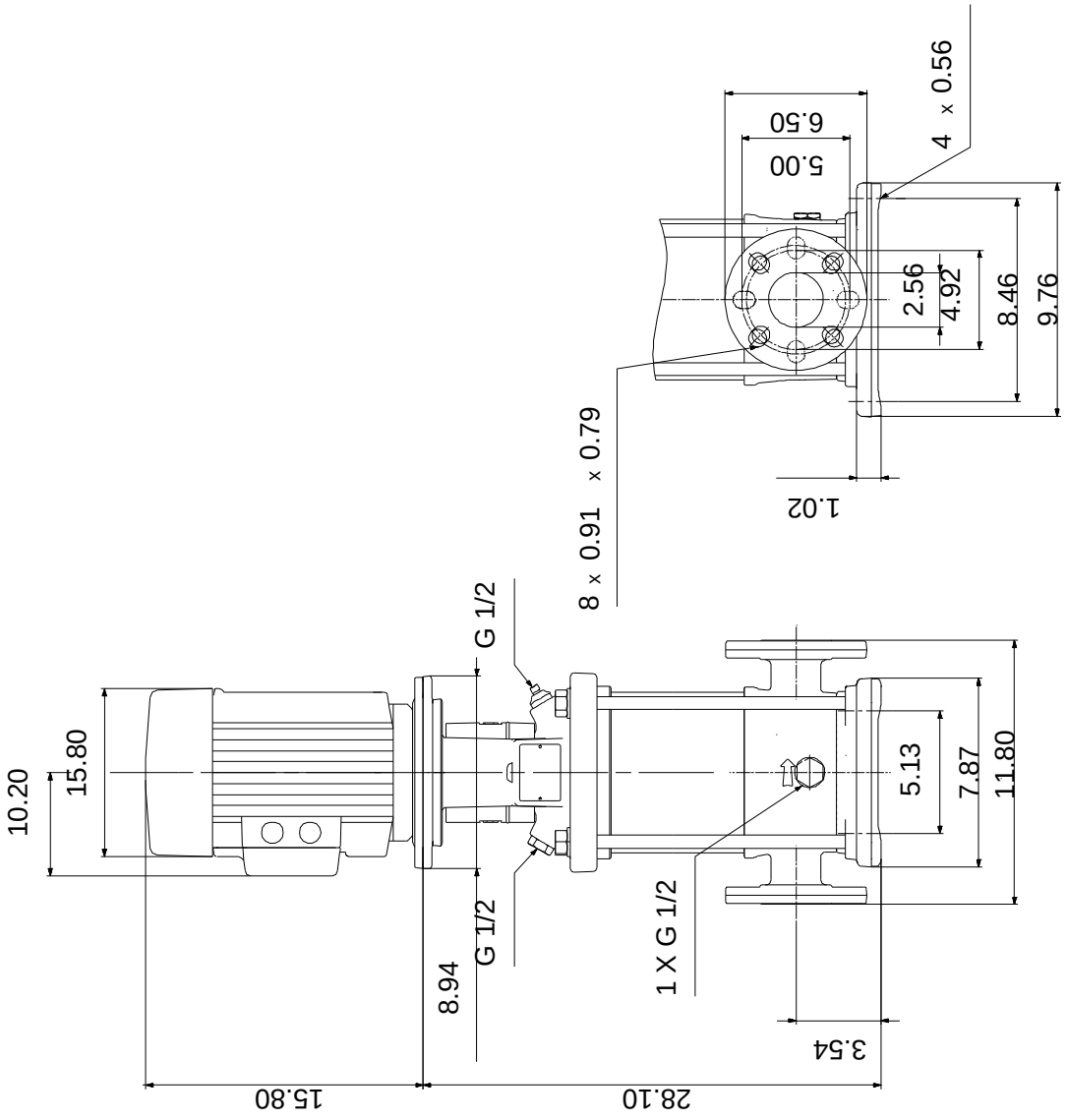
96522950 CRN 10-12 A-FGJ-A-E-HQQE 60 Hz



Note! All units are in [in] unless otherwise stated.
Disclaimer: This simplified dimensional drawing does not show all details.

Company name:
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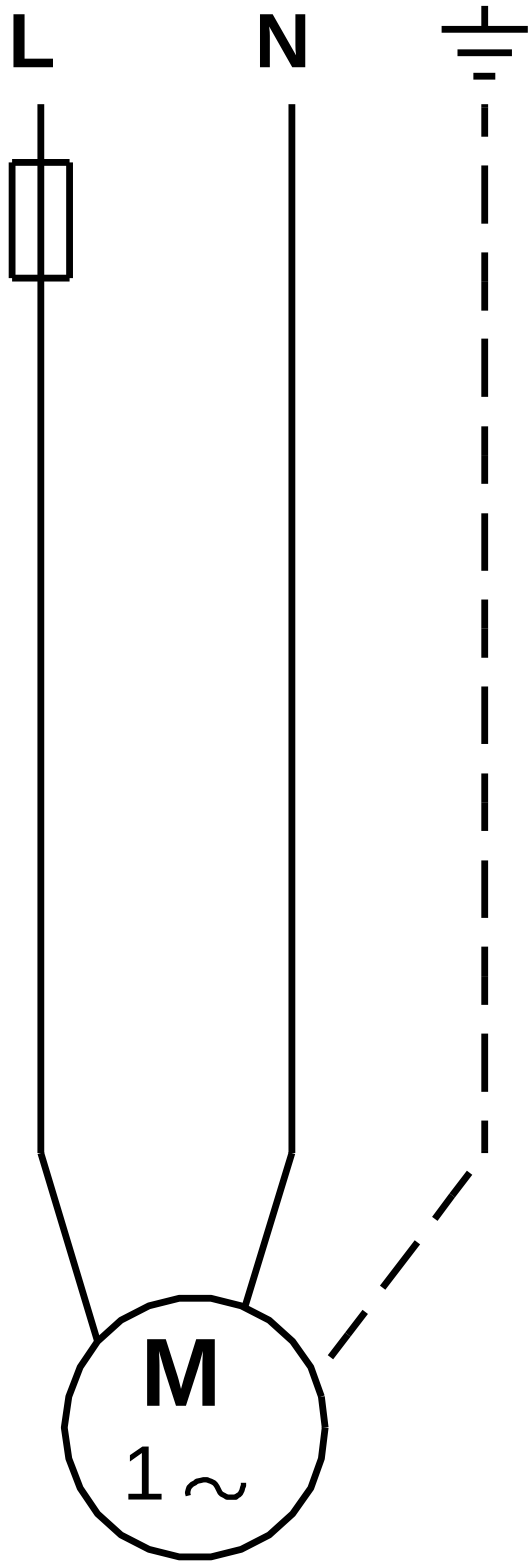
96522950 CRN 10-12 A-FGJ-A-E-HQQE 60 Hz



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