

Date: 5/4/2020 Count Description CRN 10-17 A-FGJ-A-E-HQQE 1 Product No.: 96523274 Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges. The pump is fitted with a 3-phase, fan-cooled asynchronous motor. Further product details Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump. The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw. (M)-A-



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Date:

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The pump has a special air-cooled shaft-seal chamber generating the same insulation effect as that of a vacuum flask. No external cooling is necessary; the ambient temperature is sufficient. An automatic vent vents the pump seal chamber.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate. This base and base plate are kept in position by the tension of the staybolts which hold the pump together. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate. The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

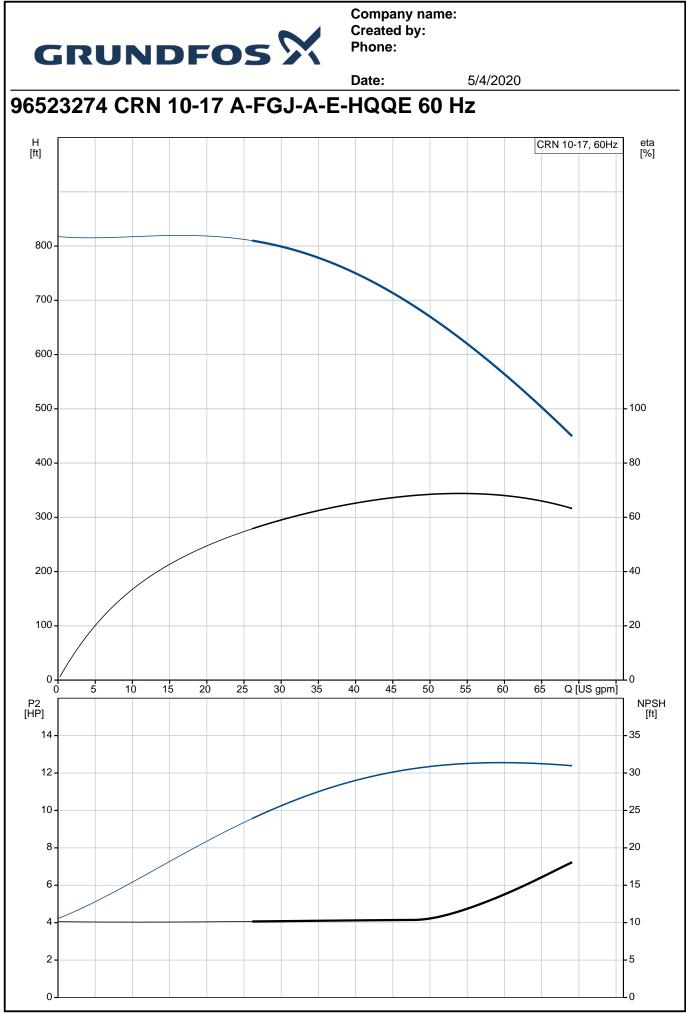
The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

## **Technical data**

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 248 °F 68 °F 62.29 lb/ft <sup>3</sup>
Technical: Rated pump speed:	3444 rpm



		Date:	5/4/2020
nt	Description		
	Rated flow:	53.3 US gpm	
	Rated head:	638.2 ft	
		3.66 in	
	Actual impeller diameter:		
	Pump orientation:	Vertical	
	Shaft seal arrangement:	Single	
	Code for shaft seal:	HQQE	
	Approvals on nameplate:	CURUS	
	Curve tolerance:	ISO9906:2012 3B	
	Materials:		
	Base:	Stainless steel	
	Dase.	EN 1.4408	
		AISI 316	
	Impeller:	Stainless steel	
		EN 1.4401	
		AISI 316	
	Bearing:	SIC	
	Installation:	404.95	
	Maximum ambient temperature:		
	Maximum operating pressure:	362.59 psi	
	Max pressure at stated tempera		
		363 psi / -4 °F	
	Type of connection:	DIN / ANSI / JIS	
	Size of inlet connection:	DN 50	
	Size of outlet connection:	DN 50	
	Pressure rating for connection:		
	Flange rating inlet:	300 lb	
	Flange size for motor:	254TC	
		20110	
	Electrical data:		
	Motor standard:	NEMA	
	Motor type:	BALDOR	
	IE Efficiency class:	IE3 / NEMA Premium	
	Rated power - P2:	15 HP	
	Power (P2) required by pump:	15 HP	
	Main frequency:	60 Hz	
	Rated voltage:	3 x 208-230/460 V	
	Service factor:	1.15	
	Rated current:	38,0-35,0/17,5 A	
	Rated speed:	3520 rpm	
	IE efficiency:	IE3 91%	
	Motor efficiency at full load:	91-91 %	
	Number of poles:	2	
	Enclosure class (IEC 34-5):	IP54	
	Insulation class (IEC 85):	F	
	Motor Number:	85600H24	
	Controls:		
	Frequency converter:	NONE	
		INCINE	
	Others:		
	DOE Pump Energy Index CL:	0.87	
	Net weight:	337 lb	
		452 lb	
	Gross weight:	452 lb	
	Gross weight: Shipping volume:	17.2 ft <sup>3</sup>	
	Gross weight:		



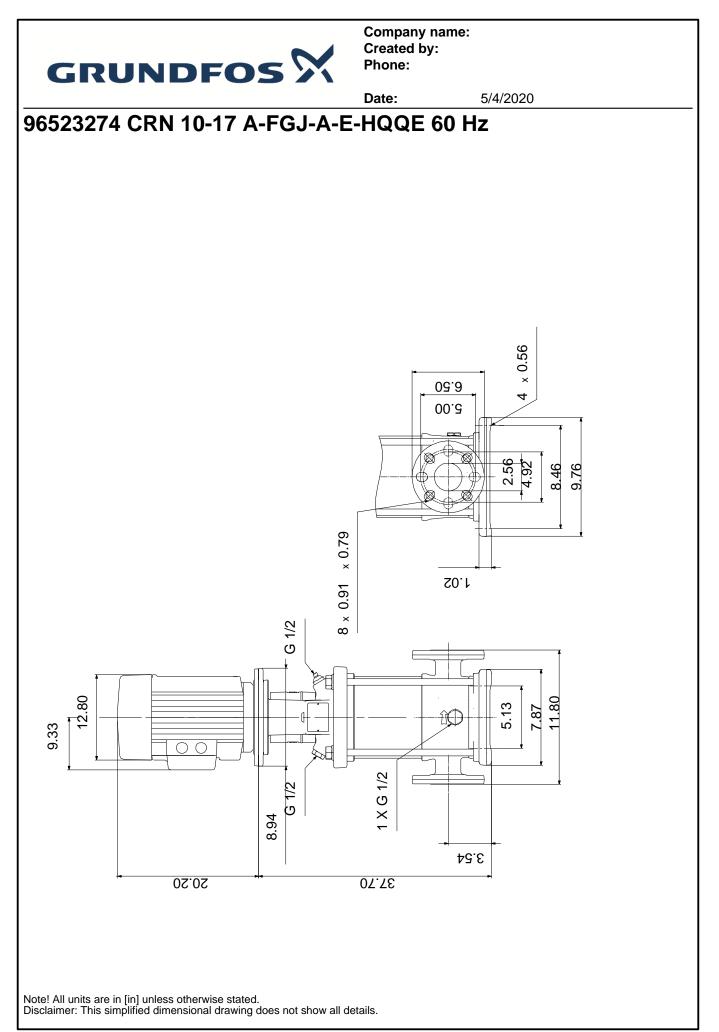


		Date:	5/4/202		
Description	Value	H [ft]		CRN 10-17, 60Hz	eta [%]
General information:					-
Product name:	CRN 10-17 A-FGJ-A-E-HQQE	800 -			
Product No.:	96523274				
EAN:	5700396901459	700 -			
Technical:	5700396901459	600 -			
	2444 mm				
Rated pump speed: Rated flow:	3444 rpm	500 -			100
	53.3 US gpm				
Rated head:	638.2 ft	400 -			- 80
Maximum head:	817 ft				
Actual impeller diameter:	3.66 in	300 -			- 60
Stages:	18				1
Impellers:	17	200 -			- 40
Number of reduced-diameter mpellers:	0	100-			20
Low NPSH:	Ν	/_/			
Pump orientation:	Vertical				$\Box_0$
Shaft seal arrangement:	Single	0 ·	10 20 30 4	0 50 Q [US gpm]	Ū
Code for shaft seal:	HQQE	P2 [HP]			NPS [ft
Approvals on nameplate:	CURUS	<b>_</b>			1 "
Curve tolerance:	ISO9906:2012 3B	12 -			- 30
Pump version:	A	10 -			- 25
Model:	A	8-			- 20
Cooling:	TEFC				
Materials:		6-			- 15
Base:	Stainless steel	4			- 10
2400.	EN 1.4408	2-			-5
	AISI 316				
Impollor	Stainless steel	0	· · ·		<b>-</b> U
Impeller:			9.33		
	EN 1.4401		12.80		
	AISI 316				
Material code:	A	8			
Code for rubber:	E	20.20			
Bearing:	SIC				
Installation:		<u>8.94</u>	1/2 G 1/2		
Maximum ambient temperature:	104 °F				
Maximum operating pressure:	362.59 psi	02 25 26 1 X G			
Max pressure at stated temperature:	363 psi / 250 °F		]k ,		
	363 psi / -4 °F	0 47			
Type of connection:	DIN / ANSI / JIS	ë		2.56	
Size of inlet connection:	DN 50		5.13 7.87 11:80	4 × 0.56	
Size of outlet connection:	DN 50		L. 11.00	9.76	
Pressure rating for connection:	PN 25				
Flange rating inlet:	300 lb				
Flange size for motor:	254TC		LOW VOLTAGE IRECTION OF ROTATION		
Connect code:	FGJ				
Liquid:			╶╌┯╌╾┷		
Pumped liquid:	Water		(w2) (U2) (V2)		
Liquid temperature range:	-4 248 °F				
Selected liquid temperature:	68 °F				
Density:	62.29 lb/ft <sup>3</sup>				
Electrical data:			HIGH VOLTAGE	1	
Motor standard:	NEMA		CTION OF ROTATION		
Motor type:	BALDOR				
	IE3 / NEMA Premium				
E Efficiency class:					
Rated power - P2:	15 HP	──│ ┦┦┦			
Power (P2) required by pump:	15 HP			$\sim$	
Main frequency:	60 Hz		L1 L2 L3	Ð_	

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		Date:	5/4/2020	
Description	Value			
Rated voltage:	3 x 208-230/460 V			
Service factor:	1.15			
Rated current:	38,0-35,0/17,5 A			
Load current:	44-40/20 A			
Rated speed:	3520 rpm			
IE efficiency:	IE3 91%			
Motor efficiency at full load:	91-91 %			
Number of poles:	2			
Enclosure class (IEC 34-5):	IP54			
Insulation class (IEC 85):	F			
Motor protection:	NONE			
Motor Number:	85600H24			
Controls:				
Frequency converter:	NONE			
Others:				
DOE Pump Energy Index CL:	0.87			
Net weight:	337 lb			
Gross weight:	452 lb			
Shipping volume:	17.2 ft <sup>3</sup>			
Country of origin:	US			
Custom tariff no .:	8413.70.2040			





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Date:

96523274 CRN 10-17 A-FGJ-A-E-HQQE 60 Hz

