

# Submittal Data

PROJECT:		UNIT TAG:		QUANTITY:	QUANTITY:	
		TYPE OF SERVICE:				
REPRESENTATIVE:		SUBMITTED BY:		DATE:		
ENGINEER:		APPROVED BY:		DATE:		
CONTRACTOR:		ORDER NO .:		DATE:		

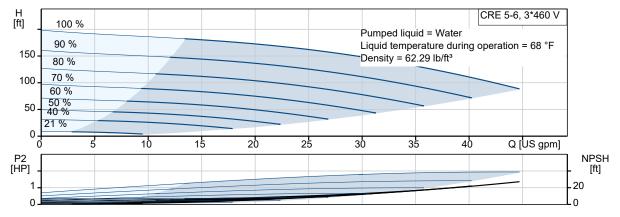


## CRE 5-6 N-FGJ-A-E-HQQE

Vertical, multistage centrifugal pump with integrated frequency converter. Pump materials in contact with the liquid are in stainless steel (EN 1.4301)

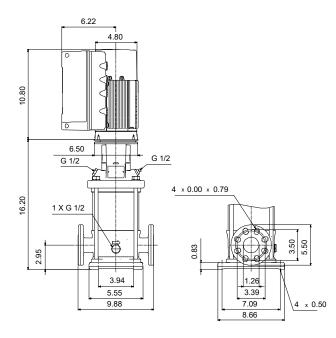
Product photo could vary from the actual product

Conditions of Service		Pump Data		Motor Data	
Efficiency:		Max pressure at stated temperature:	363 psi / 250 °F	Rated power - P2:	2 HP
Liquid:	Water	Liquid temperature range:	-4 248 °F	Rated voltage:	440-480 V
Temperature:	68 °F	Maximum ambient temperature:	122 °F	Main frequency:	60 Hz
NPSH required:	ft	Approvals:	CURUS,NSF/ANSI 61	Enclosure class:	IP55
Specific Gravity:	1.000	Shaft seal:	HQQE	Insulation class:	F
		Product number:	99340894	Motor protection:	ELEC
				Motor type:	90C
				Eff. 1/1:	89.4 %



# Submittal Data

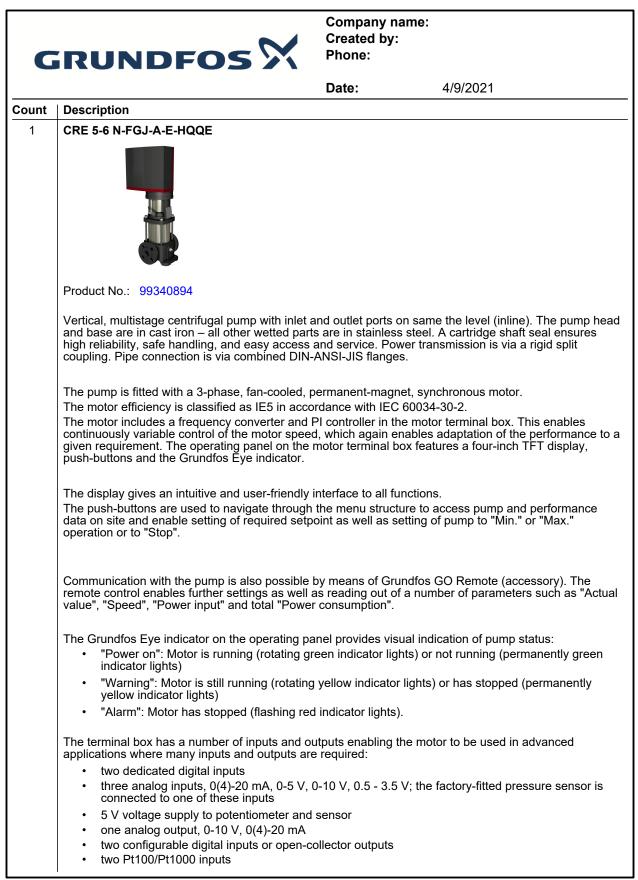




#### Materials:

Base:Cast ironBase:EN 1561Base:ASTM A4Impeller:StainlessImpeller:AISI 304Impeller:EN 1.430Material code:ACode for rubber:E

EN 1561 EN-GJL-200 ASTM A48-25B Stainless steel AISI 304 EN 1.4301 A



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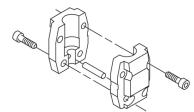


4/9/2021 Date: Count Description LiqTec, dry-running protection sensor input Grundfos Digital Sensor input and output 24 V voltage supply for sensors two signal-relay outputs (potential-free contacts) **GENIbus** connection interface for Grundfos CIM fieldbus module. Further product details The pump is equipped with a pressure sensor registering pump outlet pressure and enabling controlled pump operation based on constant pressure. The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator. The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max.' operation or to "Stop". Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) "Warning": Motor is still running (rotating vellow indicator lights) or has stopped (permanently yellow indicator lights) "Alarm": Motor has stopped (flashing red indicator lights). Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface. An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/RAL 9005. Pump A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.

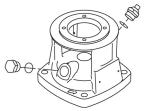


Date:

4/9/2021



The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.

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Date:
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## Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

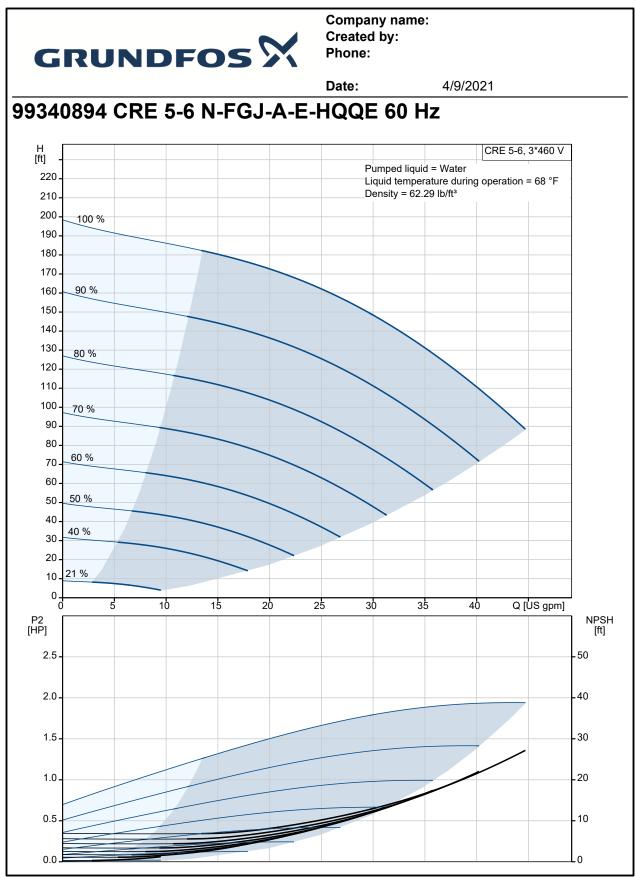
### **Technical data**

Liquid:

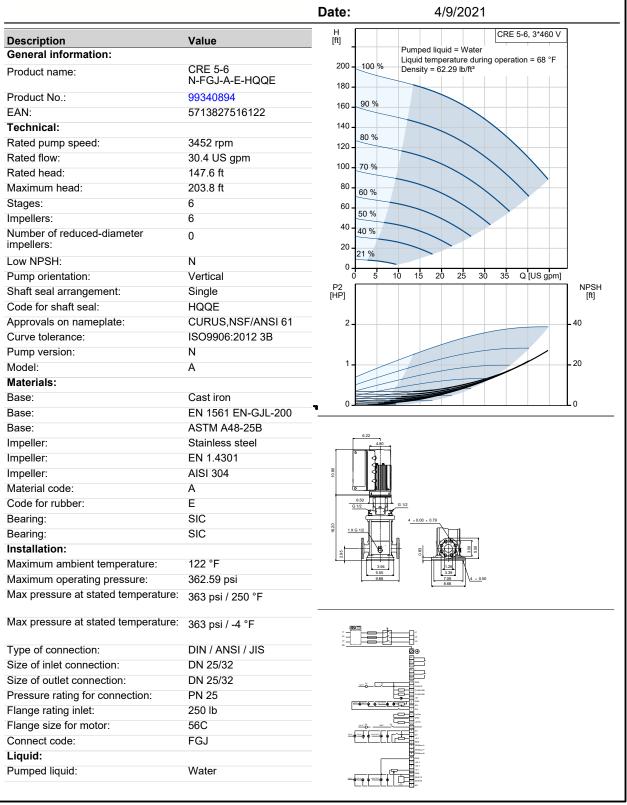
Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 248 °F 68 °F 62.29 lb/ft <sup>3</sup>
Technical:	
Rated pump speed: Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals on nameplate:	3452 rpm 30.4 US gpm 147.6 ft Vertical Single HQQE CURUS,NSF/ANSI 61
Curve tolerance:	ISO9906:2012 3B
Materials:	
Base:	Cast iron EN 1561 EN-GJL-200 ASTM A48-25B
Impeller:	Stainless steel EN 1.4301 AISI 304
Bearing:	SIC SIC
Installation: Maximum ambient temperature: Maximum operating pressure: Max pressure at stated temperate	362.59 psi



		Date:	4/9/2021
ount	Description		
		363 psi / -4 °F	
	Type of connection:	DIN / ANSI / JIS	
	Size of inlet connection:	DN 25/32	
	Size of outlet connection:	DN 25/32	
	Pressure rating for connection:	PN 25	
	Flange rating inlet:	250 lb	
	Flange size for motor:	56C	
	Electrical data:		
	Motor standard:	NEMA	
	Motor type:	90C	
	IE Efficiency class:	IE5	
	Rated power - P2:	2 HP	
	Power (P2) required by pump:	2 HP	
	Main frequency:	60 Hz	
	Rated voltage:	3 x 440-480 V	
	Service factor:	1.15	
	Rated current:	2.65 A	
	Cos phi - power factor:	0.87	
	Rated speed:	360-4000 rpm	
	IE efficiency:	89.4%	
	Motor efficiency at full load:	89.4 %	
	Enclosure class (IEC 34-5):	IP55	
	Insulation class (IEC 85):	F	
	Motor Number:	98362281	
	Controls:		
	Frequency converter:	Built-in	
	Pressure sensor:	Y	
	Others:		
	Net weight:	78.9 lb	
	Gross weight:	89.9 lb	
	Shipping volume:	6.11 ft <sup>3</sup>	
	Country of origin:	US	
	Custom tariff no.:	8413.70.2040	
		000	
	1		



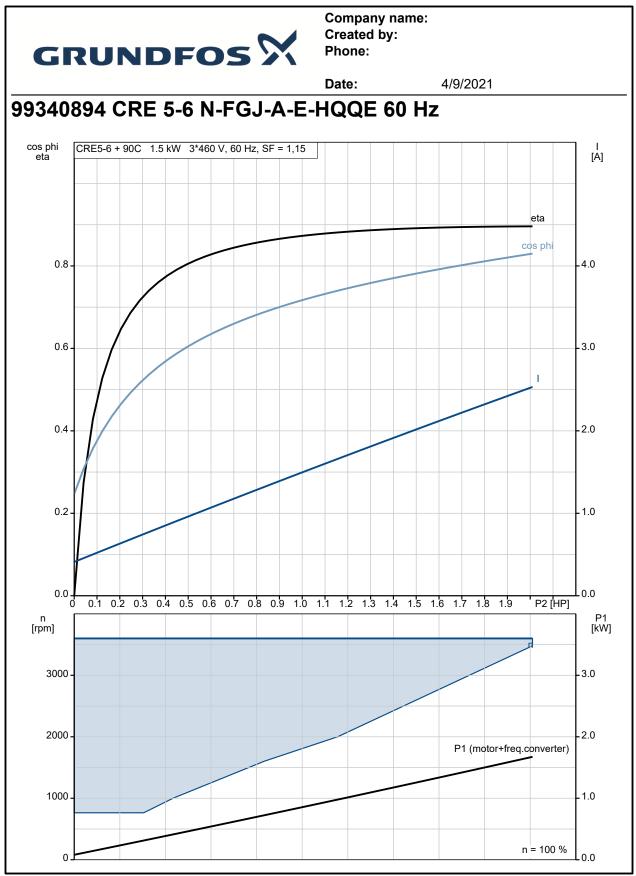




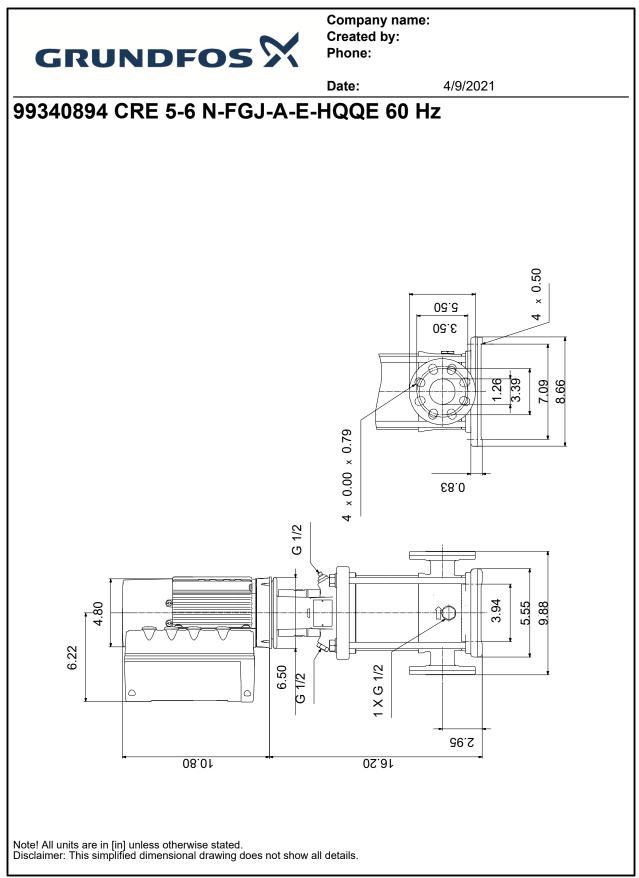
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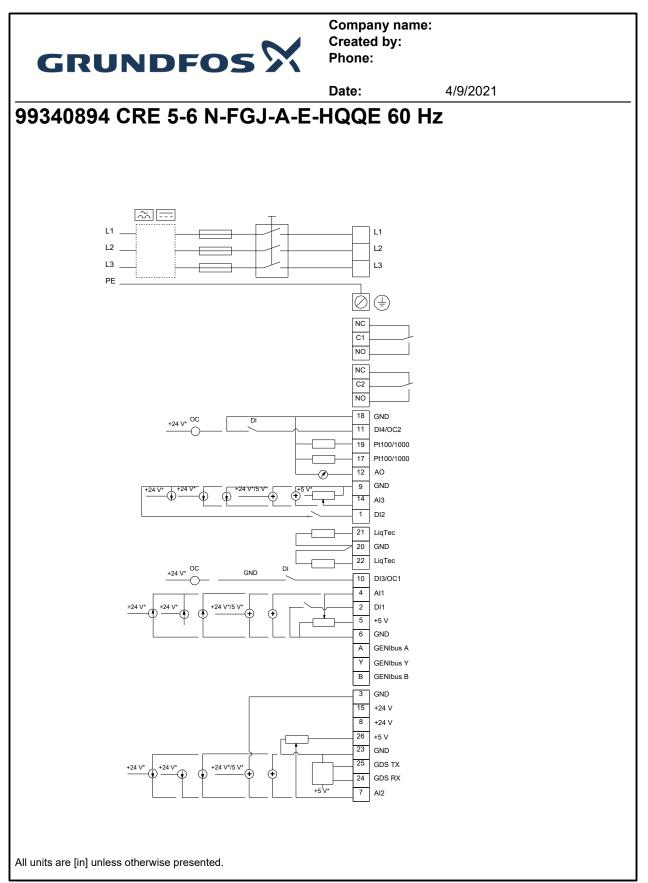
		Date:	4/9/202
Description	Value		
Liquid temperature range:	-4 248 °F		
Selected liquid temperature:	68 °F		
Density:	62.29 lb/ft <sup>3</sup>		
Electrical data:			
Motor standard:	NEMA		
Motor type:	90C		
IE Efficiency class:	IE5		
Rated power - P2:	2 HP		
Power (P2) required by pump:	2 HP		
Main frequency:	60 Hz		
Rated voltage:	3 x 440-480 V		
Service factor:	1.15		
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Cos phi - power factor:	0.87		
Rated speed:	360-4000 rpm		
IE efficiency:	89.4%		
Motor efficiency at full load:	89.4 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Motor protection:	ELEC		
Motor Number:	98362281		
Controls:			
Control panel:	Graphical		
Function Module:	FM300 - Advanced		
Frequency converter:	Built-in		
Pressure sensor:	Y		
Others:			
Net weight:	78.9 lb		
Gross weight:	89.9 lb		
Shipping volume:	6.11 ft³		
Config. file no:	98499291		
Country of origin:	US		
Custom tariff no.:	8413.70.2040		



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