

### **Submittal Data**

PROJECT:	UNIT TAG:	QUANTITY:	
	TYPE OF SERVICE:		
REPRESENTATIVE:	SUBMITTED BY:	 DATE:	
ENGINEER:	APPROVED BY:	 DATE:	
CONTRACTOR:	ORDER NO.:	DATE:	



### CRI 3-19 A-P-A-E-HQQE

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron. All other wetted parts are in stainless steel (EN 1.4301)

Product photo could vary from the actual product

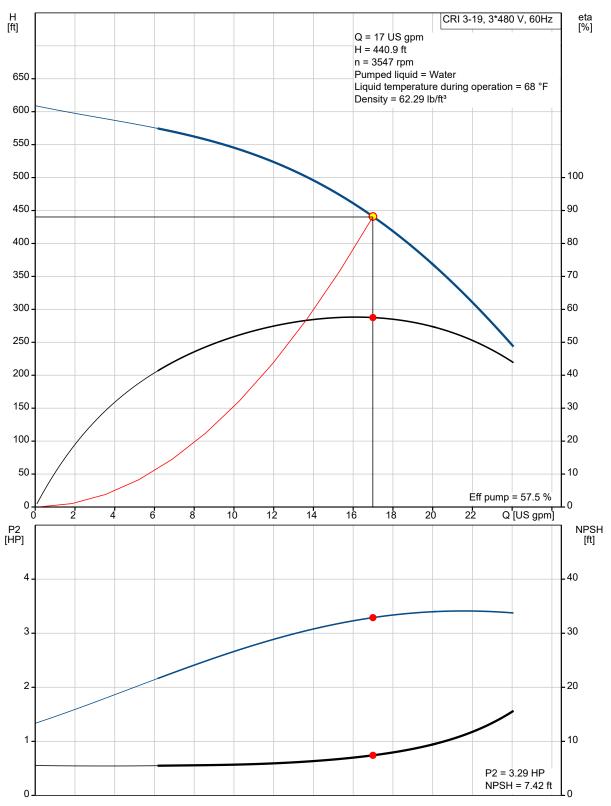
Conditions of Service		
Flow:	17 US gpm	
Head:	440.9 ft	
Efficiency:	50.6 %	
Liquid:	Water	
Temperature:	68 °F	

Pump Data	
Max pressure at stated temperature:	363 psi / 250 °F
Liquid temperature range:	-4 248 °F
Maximum ambient temperature:	140 °F
Shaft seal:	HQQE
Product number:	On request

Motor Data			
Rated power - P2:	4 HP		
Rated voltage:	230-277D/400-480Y V		
lain frequency:	60 Hz		
inclosure class:	55 Dust/Jetting		
nsulation class:	F		

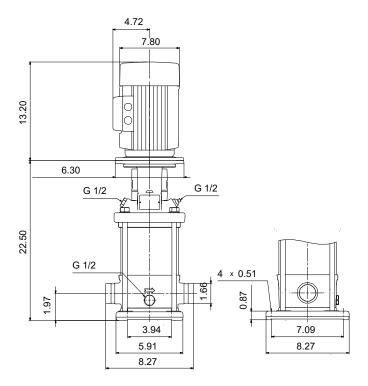


### **Submittal Data**



# **GRUNDFOS**

### **Submittal Data**



### Materials:

Base: Stainless steel
Base: EN 1.4408
Base: AISI 316
Impeller: Stainless steel
Impeller: AISI 304
Impeller: EN 1.4301

Material code: A
Code for rubber: E



**Date:** 12/13/2021

Count | Description

CRI 3-19 A-P-A-E-HQQE



Product photo could vary from the actual product

Product No.: On request

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via PJE (Victaulic®) couplings.



**Date:** 12/13/2021

#### Count | Description

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

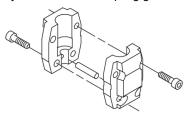
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

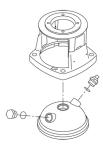
The colour code for the finished product is NCS 9000/RAL 9005.

#### **Pump**

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)



**Date:** 12/13/2021

#### Count | Description

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

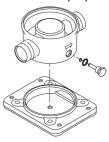
The pump has a stainless-steel base mounted on a separate base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a combined drain plug and bypass valve.

The pump is secured to the foundation by four bolts through the base plate.

The base is prepared for connection by means of PJE (Victualic®) couplings.



### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor has thermistors (PTC sensors) in the windings in accordance with DIN 44081/DIN 44082. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Thermal switches must be connected to an external control circuit in a way which ensures that the automatic reset cannot cause accidents. The motors must be connected to a motor-protective circuit breaker according to local regulations.

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

#### **Technical data**

Liquid:

Pumped liquid: Water



		Date:	12/13/2021
Count	Description		
	Liquid temperature range:	-4 248 °F	
	Selected liquid temperature:	68 °F	
	Density:	62.29 lb/ft <sup>3</sup>	
	Technical:		
	Rated pump speed:	3514 rpm	
	Actual calculated flow:	17 US gpm	
	Resulting head of the pump:	440.9 ft	
	Pump orientation:	Vertical	
	Shaft seal arrangement:	Single	
	Code for shaft seal:	HQQE	
	Approvals:	CE,EAC,UKCA	
	Approvals for drinking water:	WRAS,ACS	
	Curve tolerance:	ISO9906:2012 3B	
	   Materials:		
	Base:	Stainless steel	
		EN 1.4408	
		AISI 316	
	Impeller:	Stainless steel	
		EN 1.4301	
		AISI 304	
	Bearing:	SIC	
	Installation:		
	t max amb:	140 °F	
	Maximum operating pressure:	362.59 psi	
	Max pressure at stated temperat		
		363 psi / -4 °F	
	Type of connection: Size of inlet connection:	PJE	
	Size of inlet connection.  Size of outlet connection:	DN 32 DN 32	
	Pressure rating for connection:		
	Flange size for motor:	FT130	
	l lange size for motor.	1 1 100	
	Electrical data:		
	Motor standard:	IEC	
	Motor type:	100LC	
	IE Efficiency class: Rated power - P2:	NEMA Premium / IE3 60Hz 4 HP	
	Power (P2) required by pump:	4 HP	
	Main frequency:	60 Hz	
	Rated voltage:	3 x 230-277D/400-480Y V	
	Rated current:	10,5-9,35/6,00-5,40 A	
	Starting current:	910-1100 %	
	Cos phi - power factor:	0.90-0.84	
	Rated speed:	3490-3530 rpm	
	IE efficiency:	IE3 88,5% - IE3 88,5%	
	Motor efficiency at full load:	88.5 %	
	Motor efficiency at 3/4 load:	88.0 %	

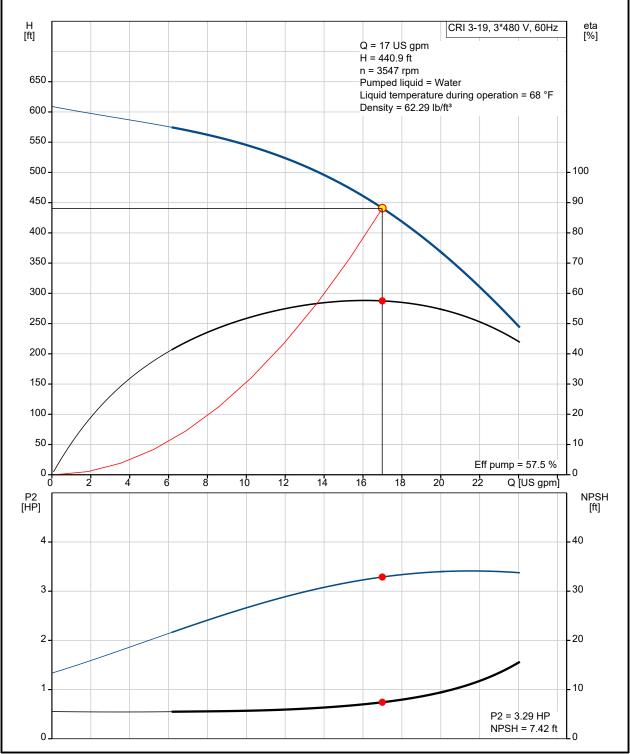


		Date	: 	12/13/2021
Count	Description			
	Number of poles: Enclosure class (IEC 34-5): Insulation class (IEC 85):	87.7 % 2 55 Dust/Jetting F		
	Motor Number:	85U05510		
	Controls: Frequency converter:	NONE		
	Others: Minimum efficiency index, MEI ≥: Net weight: Gross weight: Shipping volume:	0.70 95.6 lb 105 lb 3.25 ft <sup>3</sup>		



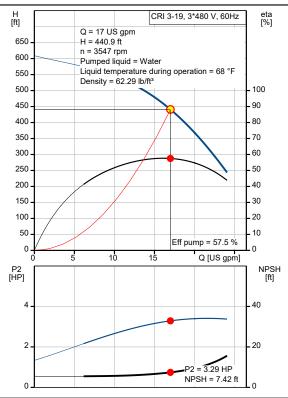
**Date:** 12/13/2021

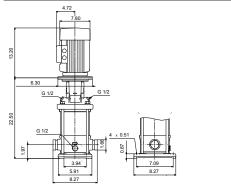
### On request CRI 3-19 A-P-A-E-HQQE 60 Hz

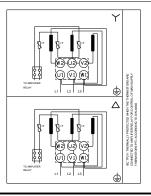




Description	Value	
General information:		
Product name:	CRI 3-19 A-P-A-E-HQQE	
Product No.:	On request	
EAN:	On request	
Technical:		
Rated pump speed:	3514 rpm	
Actual calculated flow:	17 US gpm	
Resulting head of the pump:	440.9 ft	
Maximum head:	599.8 ft	
Stages:	19	
Impellers:	19	
Number of reduced-diameter impellers:	0	
Low NPSH:	N	
Pump orientation:	Vertical	
Shaft seal arrangement:	Single	
Code for shaft seal:	HQQE	
Approvals:	CE,EAC,UKCA	
Approvals for drinking water:	WRAS,ACS	
Curve tolerance:	ISO9906:2012 3B	
Pump version:	Α	
Model:	A	
Materials:		
Base:	Stainless steel	
Base:	EN 1.4408	
Base:	AISI 316	
Impeller:	Stainless steel	
Impeller:	EN 1.4301	
Impeller:	AISI 304	
Material code:	Α	
Code for rubber:	E	
Bearing:	SIC	
Installation:		
t max amb:	140 °F	
Maximum operating pressure:	362.59 psi	
Max pressure at stated temperature:	363 psi / 250 °F	
Max pressure at stated temperature:	363 psi / -4 °F	
Type of connection:	PJE	
Size of inlet connection:	DN 32	
Size of outlet connection:	DN 32	
Pressure rating for connection:	PN 50	
Flange size for motor:	FT130	
Connect code:	Р	
Liquid:		
Pumped liquid:	Water	
Liquid temperature range:	-4 248 °F	







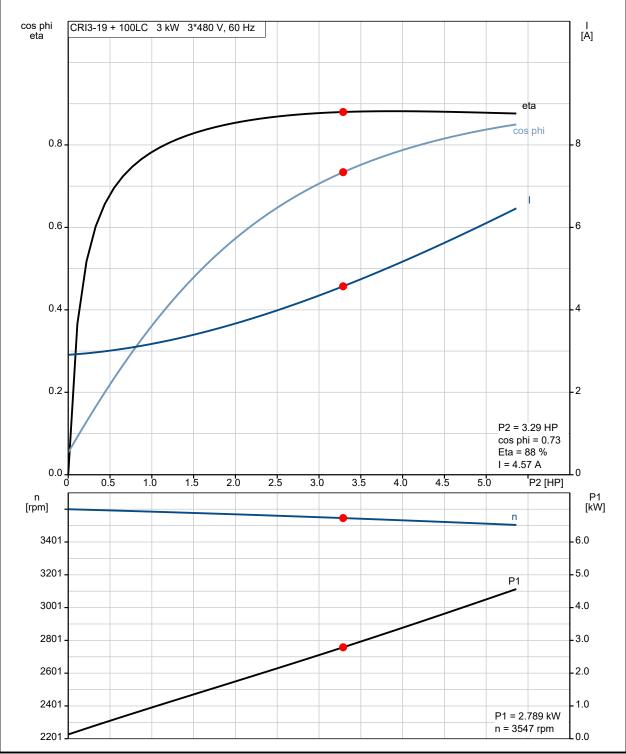


Description	Value	
Selected liquid temperature:	68 °F	
Density:	62.29 lb/ft³	
Electrical data:		
Motor standard:	IEC	
Motor type:	100LC	
IE Efficiency class:	NEMA Premium / IE3 60Hz	
Rated power - P2:	4 HP	
Power (P2) required by pump:	4 HP	
Main frequency:	60 Hz	
Rated voltage:	3 x 230-277D/400-480Y V	
Rated current:	10,5-9,35/6,00-5,40 A	
Starting current:	910-1100 %	
Cos phi - power factor:	0.90-0.84	
Rated speed:	3490-3530 rpm	
IE efficiency:	IE3 88,5% - IE3 88,5%	
Motor efficiency at full load:	88.5 %	
Motor efficiency at 3/4 load:	88.0 %	
Motor efficiency at 1/2 load:	87.7 %	
Number of poles:	2	
Enclosure class (IEC 34-5):	55 Dust/Jetting	
Insulation class (IEC 85):	F	
Built-in motor protection:	PTC	
Motor Number:	85U05510	
Controls:		
Frequency converter:	NONE	
Others:		
Minimum efficiency index, MEI ≥:	0.70	
Net weight:	95.6 lb	
Gross weight:	105 lb	
Shipping volume:	3.25 ft³	



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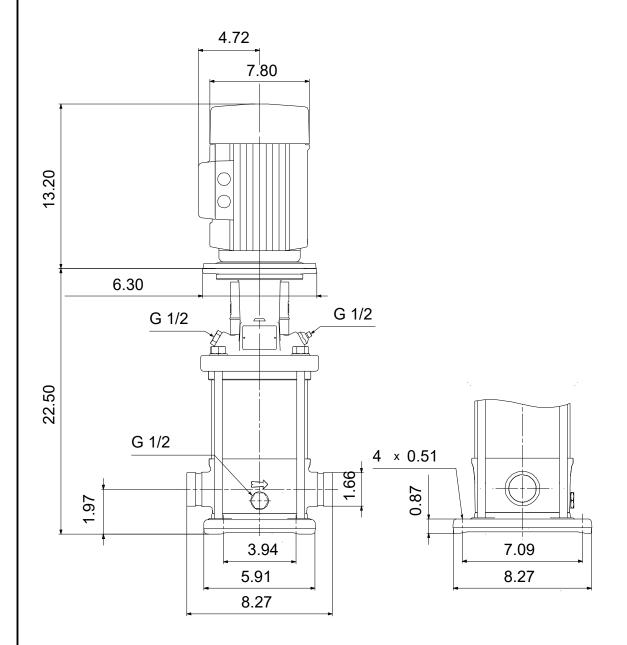
# On request CRI 3-19 A-P-A-E-HQQE 60 Hz





Date: 12/13/2021

## On request CRI 3-19 A-P-A-E-HQQE 60 Hz



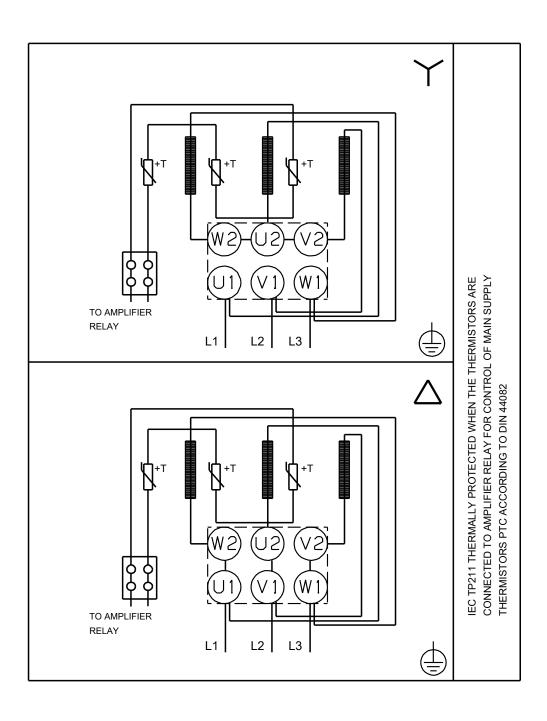
Note! All units are in [in] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date:

12/13/2021

## On request CRI 3-19 A-P-A-E-HQQE 60 Hz



All units are [in] unless otherwise presented.