

### **Submittal Data**

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:



### CRN 255-1 A-G-A-V-HQQV

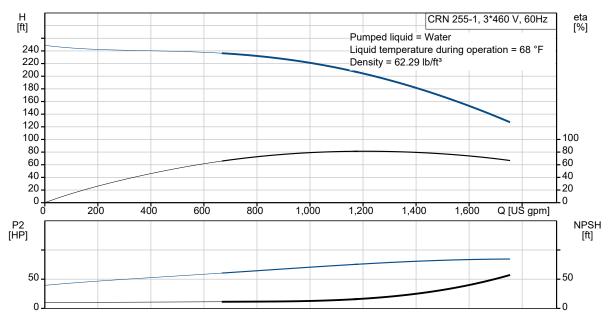
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

Product photo could vary from the actual product

Conditions of Service		
Efficiency:		
Liquid:	Water	
Temperature:	68 °F	
NPSH required:	ft	
Specific Gravity:	1.000	

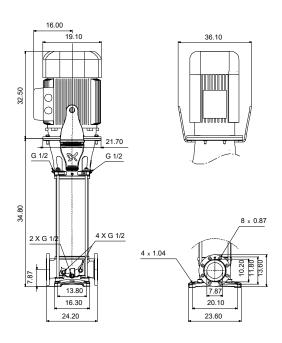
Pump Data		
Liquid	temperature range:	-4 194 °F
Maxin	num ambient temperature:	104 °F
Shaft	seal:	HQQV
Produ	ct number:	99145533

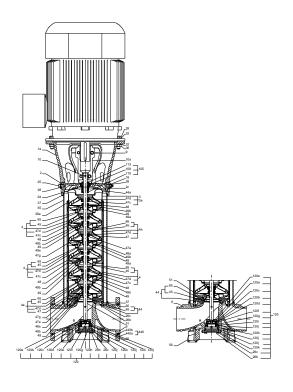
Motor Data		
Rated power - P2:	100 HP	
Rated voltage:	460 V	
Main frequency:	60 Hz	
Enclosure class:	IP55	
Insulation class:	F	
Motor protection:	NONE	
Motor type:	WEG	
Eff. 1/1:	94.1 %	





# **Submittal Data**





### Materials:

Base: Stainless steel
Base: EN 1.4408

Base: ASTM A351 CF8M Impeller: Stainless steel Impeller: AISI 316

Impeller: EN 1.4401

Material code: A
Code for rubber: V



**Date:** 1/24/2022

Count | Description

**CRN 255-1 A-G-A-V-HQQV** 



Product photo could vary from the actual product

Product No.: 99145533

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A built-in thrust-handling device absorbs hydraulic axial forces which enables the use of a standard motor.

The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via ANSI flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

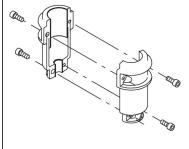
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

#### **Pump**

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



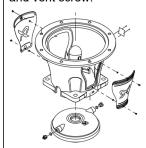


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#### Count

#### Description

The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

#### Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

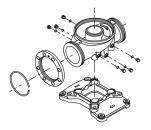
Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.



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#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

#### **Technical data**

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 194 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Rated pump speed: 3572 rpm
Rated flow: 1350 US gpm
Rated head: 196.2 ft
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQV

Approvals for drinking water: NSF/ANSI 372
Curve tolerance: ISO9906:2012 3B

Materials:

Impeller:

Base: Stainless steel

EN 1.4408

ASTM A351 CF8M

Stainless steel

EN 1.4401 AISI 316

Bearing: WC/WC
Thrust handling device: SiC/WC



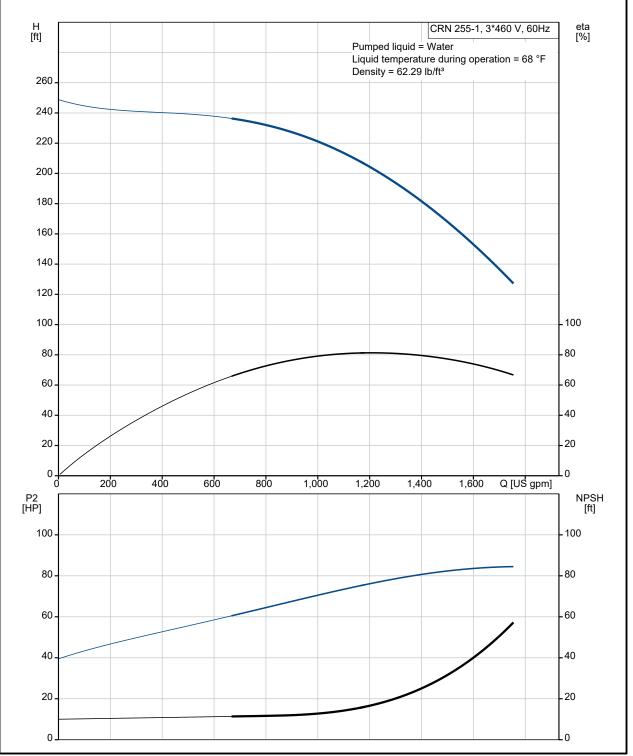
**Date:** 1/24/2022

		Date:	•	1/24/2022	
Count	Description				
	Material certified according to:	European standards			
	Installation:				
	t max amb:	104 °F			
	Maximum operating pressure:	232.06 psi			
	Max pressure at stated temperate				
	Type of connection:	ANSI			
	Size of suction port:	8 inch			
	Size of outlet port:	8 inch			
	Pressure rating for connection:	150 lb			
	Flange size for motor:	405TSD			
	Flange size for filotor.	40313D			
	Electrical data:				
	Motor standard:	NEMA			
	Motor type:	WEG			
	IE Efficiency class:	IE3 / NEMA Premium			
	Rated power - P2:	100 HP			
	Power (P2) required by pump:	100 HP			
	Main frequency:	60 Hz			
	Rated voltage:	3 x 460 V			
	Service factor:	1.25			
	Rated current:	112 A			
	Starting current:	650 %			
	Cos phi - power factor:	0.89			
	Rated speed:	3545 rpm			
	IE efficiency:	IE3 94,1%			
	Motor efficiency at full load:	94.1 %			
	Motor efficiency at 3/4 load:	94.1 %			
	Motor efficiency at 1/2 load:	93.0 %			
	Number of poles:	2			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor Number:	99883216			
	Controls:				
	Frequency converter:	NONE			
	Others:				
	Net weight:	1800 lb			
	Gross weight:	2280 lb			
	Shipping volume:	138 ft³			
	Thrust handling device:	Υ			
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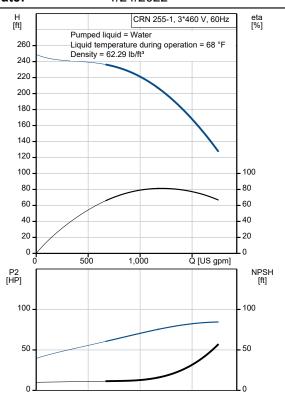
# 99145533 CRN 255-1 A-G-A-V-HQQV 60 Hz

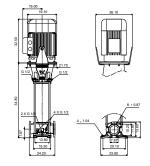


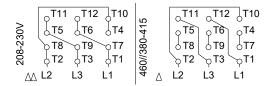


**Date:** 1/24/2022

		_[
Description	Value	
General information:		
Product name:	CRN 255-1 A-G-A-V-HQQV	
Product No.:	99145533	
EAN:	5712607599621	
Technical:		
Rated pump speed:	3572 rpm	
Rated flow:	1350 US gpm	
Rated head:	196.2 ft	
Maximum head:	239.5 ft	
Stages:	1	
Impellers:	1	
Number of reduced-diameter impellers:	0	
Low NPSH:	N	
Pump orientation:	Vertical	
Shaft seal arrangement:	Single	
Code for shaft seal:	HQQV	
Approvals for drinking water:	NSF/ANSI 372	
Curve tolerance:	ISO9906:2012 3B	
Pump version:	Α	
Model:	A	
Cooling:	IC 411	
Materials:		
Base:	Stainless steel	# _
Base:	EN 1.4408	
Base:	ASTM A351 CF8M	
Impeller:	Stainless steel	
Impeller:	EN 1.4401	
Impeller:	AISI 316	
Material code:	A	
Code for rubber:	V	
Bearing:	WC/WC	
Thrust handling device:	SiC/WC	
Material certified according to:	European standards	
Installation:		
t max amb:	104 °F	
Maximum operating pressure:	232.06 psi	-
Max pressure at stated temperature:	232 psi / 194 °F	
Type of connection:	ANSI	
Size of suction port:	8 inch	
Size of outlet port:	8 inch	
Pressure rating for connection:	150 lb	
Flange size for motor:	405TSD	
Connect code:	G	
Liquid:		
Pumped liquid:	Water	
Liquid temperature range:	-4 194 °F	









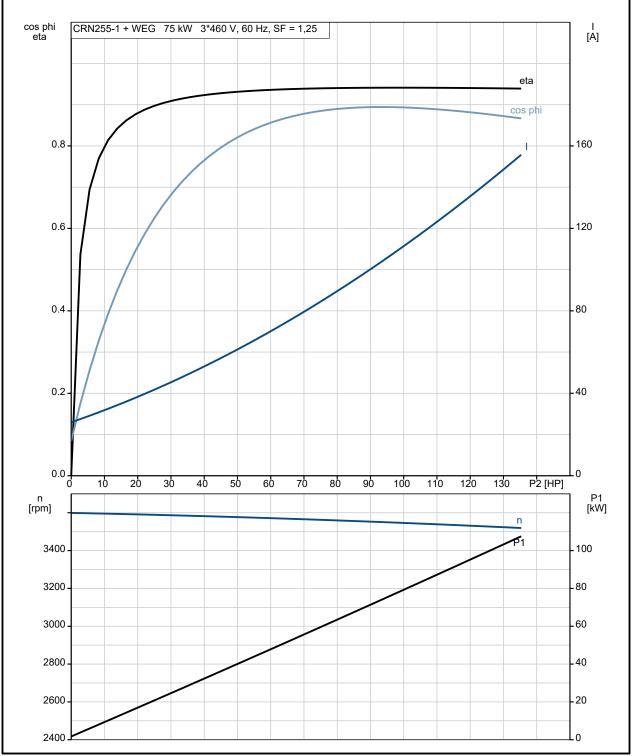
**Date:** 1/24/2022

Description	Value
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft <sup>3</sup>
Electrical data:	02.20 .6/.1
Motor standard:	NEMA
Motor type:	WEG
IE Efficiency class:	IE3 / NEMA Premium
Rated power - P2:	100 HP
Power (P2) required by pump:	100 HP
Main frequency:	60 Hz
Rated voltage:	3 x 460 V
Service factor:	1.25
Rated current:	112 A
Starting current:	650 %
Full load SF current:	140 A
Cos phi - power factor:	0.89
Rated speed:	3545 rpm
IE efficiency:	IE3 94,1%
Motor efficiency at full load:	94.1 %
Motor efficiency at 3/4 load:	94.1 %
Motor efficiency at 1/2 load:	93.0 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor Number:	99883216
Controls:	
Frequency converter:	NONE
Others:	
Net weight:	1800 lb
Gross weight:	2280 lb
Shipping volume:	138 ft³
Thrust handling device:	Υ



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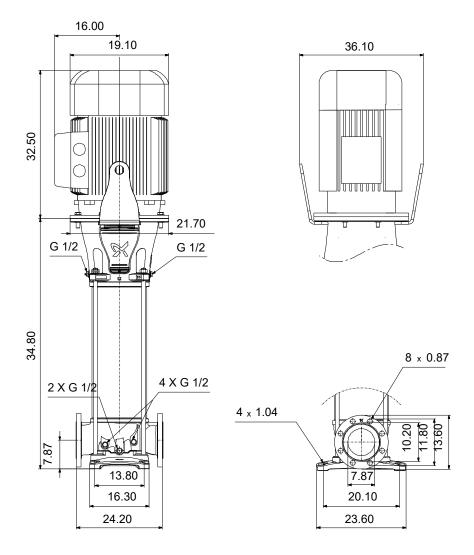
### 99145533 CRN 255-1 A-G-A-V-HQQV 60 Hz





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# 99145533 CRN 255-1 A-G-A-V-HQQV 60 Hz



Note! All units are in [in] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



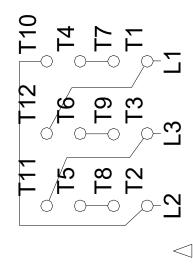
Company name: Created by:

Phone:

Date:

1/24/2022

# 99145533 CRN 255-1 A-G-A-V-HQQV 60 Hz



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All units are [in] unless otherwise presented.