

### **Submittal Data**

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:



### CRN 255-4-1 A-G-A-V-HQQV

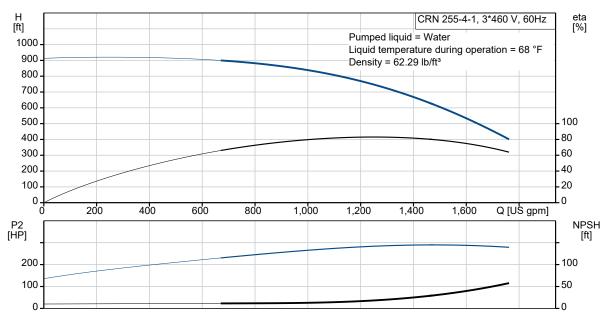
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

Product photo could vary from the actual product

Conditions of Service	
Efficiency:	
Liquid:	Water
Temperature:	68 °F
NPSH required:	ft
Specific Gravity:	1.000

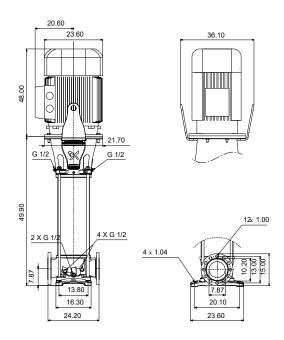
Pump Data	
Liquid temperature range:	-4 194 °F
Maximum ambient temperature:	104 °F
Shaft seal:	HQQV
Product number:	99145540

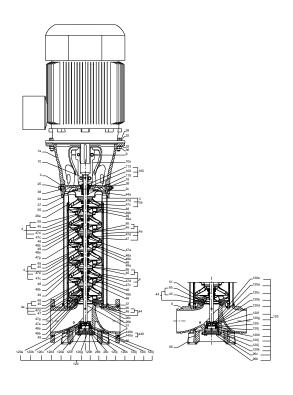
Motor Data		
Rated power - P2:	300 HP	
Rated voltage:	460 V	
Main frequency:	60 Hz	
Enclosure class:	IP55	
Insulation class:	F	
Motor protection:	NONE	
Motor type:	WEG	
Eff. 1/1:	95.8 %	





## **Submittal Data**





### Materials:

Base: Stainless steel
Base: EN 1.4408

Base: ASTM A351 CF8M Impeller: Stainless steel Impeller: AISI 316

Impeller: EN 1.4401 Material code: A

Code for rubber: V



**Date:** 1/26/2022

Count | Description

CRN 255-4-1 A-G-A-V-HQQV



Product photo could vary from the actual product

Product No.: 99145540

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A built-in thrust-handling device absorbs hydraulic axial forces which enables the use of a standard motor.

The Grundfos cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via ANSI flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

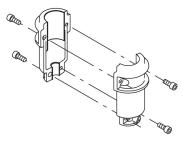
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

### **Pump**

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.





**Date:** 1/26/2022

#### Count

#### Description

The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

#### Primary seal:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PEEK neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless-steel base mounted on a separate cast-iron base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

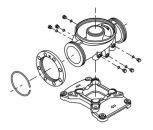
Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.



**Date:** 1/26/2022



#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

A variable speed drive makes adjustment of pump performance to any duty point possible. If the motor is to be connected to a variable speed drive, the pump must be ordered with an electrically insulated motor bearing.

#### **Technical data**

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 194 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Rated pump speed: 3576 rpm
Rated flow: 1350 US gpm
Rated head: 729.7 ft
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQV

Approvals for drinking water: NSF/ANSI 372
Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408

ASTM A351 CF8M

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: WC/WC Thrust handling device: SiC/WC



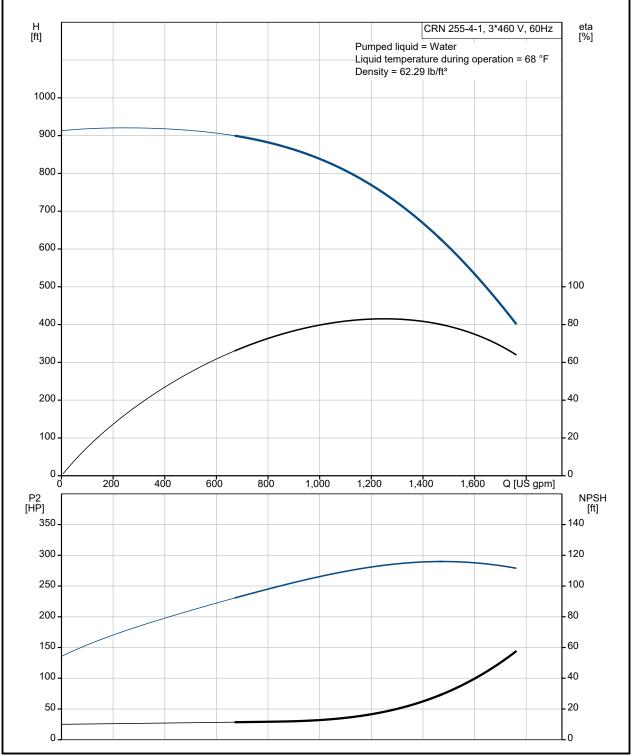
**Date:** 1/26/2022

		Date:	1/26/2022	
Count	Description			
	Material certified according to:	European standards		
	Installation:			
	t max amb:	104 °F		
	Maximum operating pressure:	580.15 psi		
	Max pressure at stated tempera			
	iviax pressure at stated tempera	580.15 psi / 176 °F		
	Type of connection:	ANSI		
	Size of suction port:	8 inch		
	Size of outlet port:	8 inch		
	Pressure rating for connection:	300 lb		
	Flange size for motor:	449TSD		
	Electrical data:			
	Motor standard:	NEMA		
	Motor type:	WEG		
	IE Efficiency class:	IE3 / NEMA Premium		
	Rated power - P2:	300 HP		
	Power (P2) required by pump:	300 HP		
	Main frequency:	60 Hz		
	Rated voltage:	3 x 460 V		
	Service factor:	1.15		
	Rated current:	320 A		
	Starting current:	680 %		
	Cos phi - power factor:	0.90		
	Rated speed:	3570 rpm		
	IE efficiency:	IE3 95,8%		
	Motor efficiency at full load:	95.8 %		
	Motor efficiency at 3/4 load:	95.8 %		
	Motor efficiency at 1/2 load:	95.4 %		
	Number of poles:	2		
	Enclosure class (IEC 34-5):	IP55		
	Insulation class (IEC 85):	F		
	Motor Number:	99883221		
	Controls:			
	Frequency converter:	NONE		
	Others:			
	Net weight:	3600 lb		
	Gross weight:	4080 lb		
	Shipping volume:	138 ft <sup>3</sup>		
	Thrust handling device:	Y		
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**Date:** 1/26/2022

## 99145540 CRN 255-4-1 A-G-A-V-HQQV 60 Hz

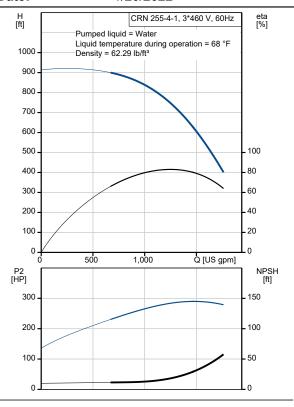


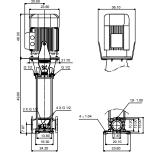


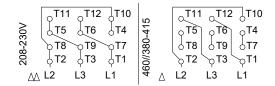
Date:

1/26/2022

Description	Value
General information:	
Product name:	CRN 255-4-1 A-G-A-V-HQQV
Product No.:	99145540
EAN:	5712607599768
Technical:	
Rated pump speed:	3576 rpm
Rated flow:	1350 US gpm
Rated head:	729.7 ft
Maximum head:	909.2 ft
Stages:	4
Impellers:	4
Number of reduced-diameter impellers:	1
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals for drinking water:	NSF/ANSI 372
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Cooling:	IC 411
Materials:	
Base:	Stainless steel
Base:	EN 1.4408
Base:	ASTM A351 CF8M
Impeller:	Stainless steel
Impeller:	EN 1.4401
Impeller:	AISI 316
Material code:	Α
Code for rubber:	V
Bearing:	WC/WC
Thrust handling device:	SiC/WC
Material certified according to:	European standards
Installation:	
t max amb:	104 °F
Maximum operating pressure:	580.15 psi
Max pressure at stated temperature:	363 psi / 194 °F
Max pressure at stated temperature:	580.15 psi / 176 °F
Type of connection:	ANSI
Size of suction port:	8 inch
Size of outlet port:	8 inch
Pressure rating for connection:	300 lb
Flange size for motor:	449TSD
Connect code:	G
Liquid:	
• *	









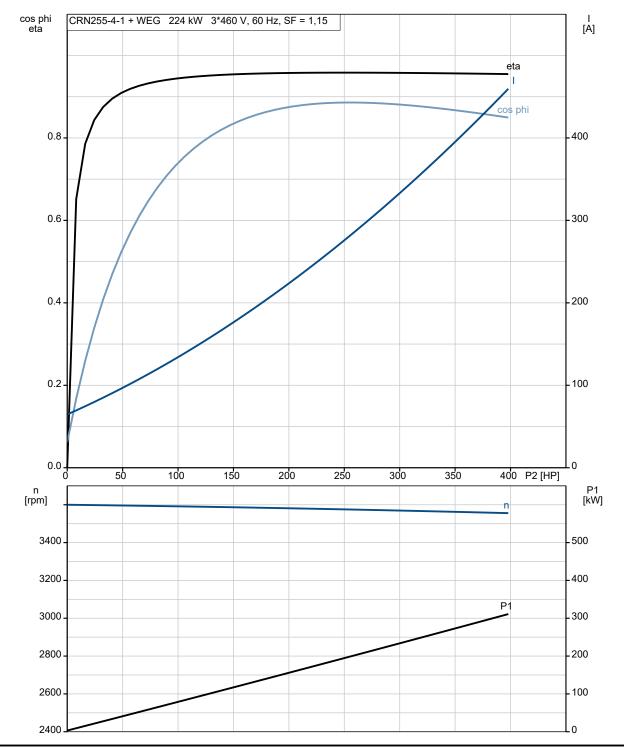
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Description	Value
Pumped liquid:	Water
Liquid temperature range:	-4 194 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Motor type:	WEG
IE Efficiency class:	IE3 / NEMA Premium
Rated power - P2:	300 HP
Power (P2) required by pump:	300 HP
Main frequency:	60 Hz
Rated voltage:	3 x 460 V
Service factor:	1.15
Rated current:	320 A
Starting current:	680 %
Full load SF current:	368 A
Cos phi - power factor:	0.90
Rated speed:	3570 rpm
IE efficiency:	IE3 95,8%
Motor efficiency at full load:	95.8 %
Motor efficiency at 3/4 load:	95.8 %
Motor efficiency at 1/2 load:	95.4 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor Number:	99883221
Controls:	
Frequency converter:	NONE
Others:	
Net weight:	3600 lb
Gross weight:	4080 lb
Shipping volume:	138 ft³
Thrust handling device:	Υ



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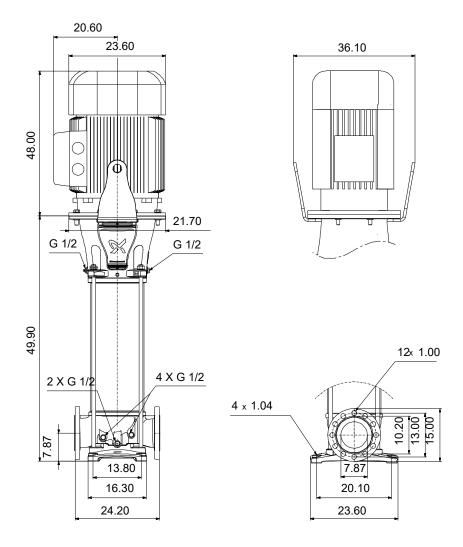
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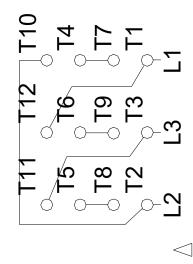
Note! All units are in [in] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date:

1/26/2022

# 99145540 CRN 255-4-1 A-G-A-V-HQQV 60 Hz



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