

Date: 1/21/2022

Count | Description

1

CRN 45-4-2 A-G-A-E-HQQE



Product No.: 99918211

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via ANSI flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

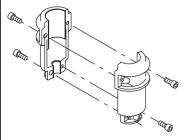
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

Pump

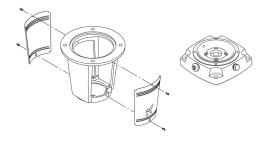
A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



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The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Primary seal:

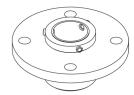
- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.





The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

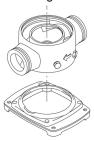
The pump has a stainless-steel base mounted on a separate base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.





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Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Liquid:

Pumped liquid: Water
Liquid temperature range: -40 .. 248 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Rated pump speed: 3541 rpm Rated flow: 238 US gpm 341.2 ft Rated head: Actual impeller diameter: 5.34 in Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: **HQQE** Approvals: **CURUS** Approvals for drinking water: NSF/ANSI 61 Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408 AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC Support bearing: Graflon

Installation:

t max amb: 104 °F Maximum operating pressure: 232.06 psi

Max pressure at stated temperature: 232 psi / 250 °F

232 psi / -40 °F

Type of connection: ANSI Size of suction port: 3 inch



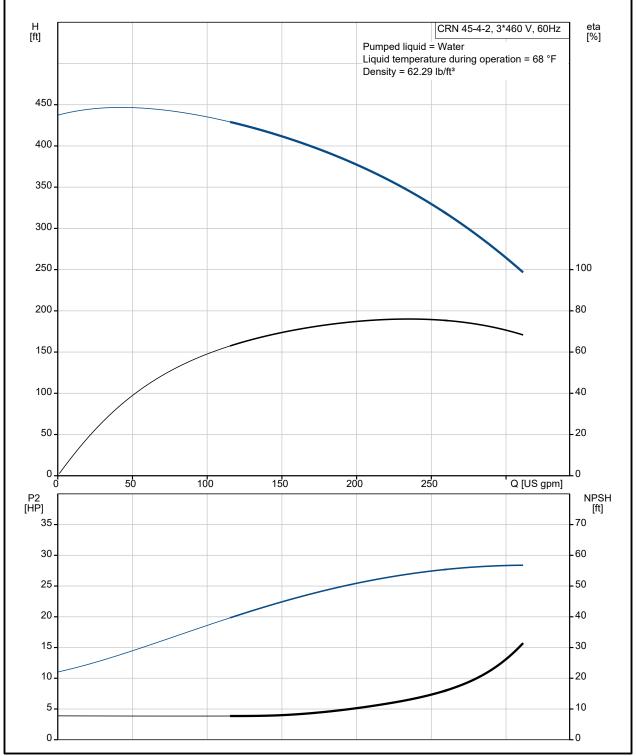
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		Date.	1/2 1/2022	
Count	Description			
	Size of outlet port:	3 inch		
	Pressure rating for connection:	PN 16		
	Flange rating inlet:	150 lb		
	Flange size for motor:	284TC		
	Floatwicel date:			
	Electrical data:	NIENAA		
	Motor standard:	NEMA		
	Motor type:	WEG		
	IE Efficiency class:	IE3 / NEMA Premium		
	Rated power - P2:	30 HP		
	Power (P2) required by pump:	30 HP		
	Main frequency:	60 Hz		
	Rated voltage:	3 x 208-230/460 V		
	Service factor:	1.25		
	Rated current:	73,8-67,6/33,8 A		
	Starting current:	630-630 %		
	Cos phi - power factor:	0.89		
	Rated speed:	3540 rpm		
	IE efficiency:	IE3 91,7%		
	Motor efficiency at full load:	91.7 %		
	Motor efficiency at 3/4 load:	91.7 %		
	Motor efficiency at 1/2 load: Number of poles:	91.7 %		
	Enclosure class (IEC 34-5):	2 IP55		
	Insulation class (IEC 85):	F		
	Motor Number:	г 99882384		
	Motor Number.	99002304		
	Controls:			
	Frequency converter:	NONE		
	Others:			
	DOE Pump Energy Index CL:	0.89		
	Net weight:	577 lb		
	Gross weight:	595 lb		
	Shipping volume:	29 ft ³		
	Country of origin:	US		
	Custom tariff no.:	8413.70.2040		
	Guotom tarm non	0110.70.2010		
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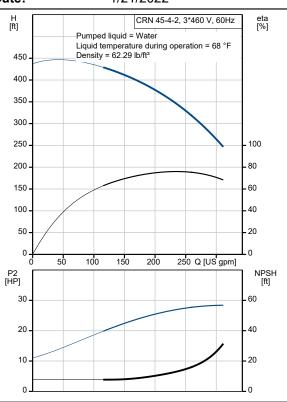
99918211 CRN 45-4-2 A-G-A-E-HQQE 60 Hz

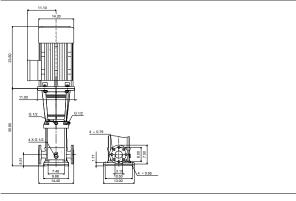


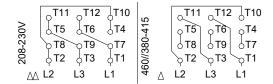


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Description	Value			
General information:				
Product name:	CRN 45-4-2 A-G-A-E-HQQE			
Product No.:	99918211			
EAN:	5715114130738			
Technical:				
Rated pump speed:	3541 rpm			
Rated flow:	238 US gpm			
Rated head:	341.2 ft			
Maximum head:	436.7 ft			
Actual impeller diameter:	5.34 in			
Stages:	4			
Impellers:	4			
Number of reduced-diameter impellers:	2			
Low NPSH:	N			
Pump orientation:	Vertical			
Shaft seal arrangement:	Single			
Code for shaft seal:	HQQE			
Approvals:	CURUS			
Approvals for drinking water:	NSF/ANSI 61			
Curve tolerance:	ISO9906:2012 3B			
Pump version:	A			
Model:	В			
Cooling:	IC 411			
Materials:				
Base:	Stainless steel			
Base:	EN 1.4408			
Base:	AISI 316			
Impeller:	Stainless steel			
Impeller:	EN 1.4401			
Impeller:	AISI 316			
Material code:	A			
Code for rubber:	Е			
Bearing:	SIC			
Support bearing:	Graflon			
Installation:				
t max amb:	104 °F			
Maximum operating pressure:	232.06 psi			
Max pressure at stated temperature:	232 psi / 250 °F			
Max pressure at stated temperature:	232 psi / -40 °F			
Type of connection:	ANSI			
Size of suction port:	3 inch			
Size of outlet port:	3 inch			
Pressure rating for connection:	PN 16			
Flange rating inlet:	150 lb			
Flange size for motor:	284TC			









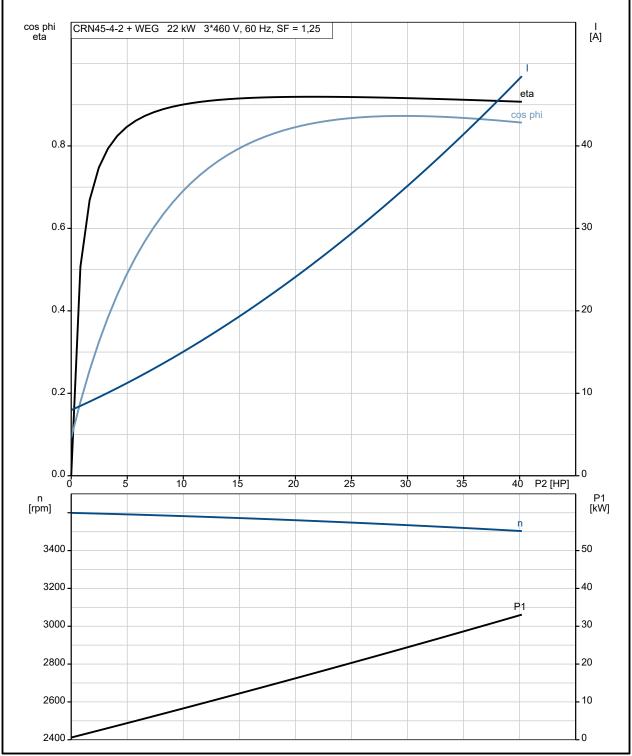
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Description	Value			
Connect code:	G			
Liquid:				
Pumped liquid:	Water			
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Selected liquid temperature:	68 °F			
Density:	62.29 lb/ft³			
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Motor standard:	NEMA			
Motor type:	WEG			
IE Efficiency class:	IE3 / NEMA Premium			
Rated power - P2:	30 HP			
Power (P2) required by pump:	30 HP			
Main frequency:	60 Hz			
Rated voltage:	3 x 208-230/460 V			
Service factor:	1.25			
Rated current:	73,8-67,6/33,8 A			
Starting current:	630-630 %			
Full load SF current:	84.5/42.3 A			
Cos phi - power factor:	0.89			
Rated speed:	3540 rpm			
IE efficiency:	IE3 91,7%			
Motor efficiency at full load:	91.7 %			
Motor efficiency at 3/4 load:	91.7 %			
Motor efficiency at 1/2 load:	91.7 %			
Number of poles:	2			
Enclosure class (IEC 34-5):	IP55			
Insulation class (IEC 85):	F			
Built-in motor protection:	NONE			
Motor Number:	99882384			
Controls:				
Frequency converter:	NONE			
Others:				
DOE Pump Energy Index CL:	0.89			
Net weight:	577 lb			
Gross weight:	595 lb			
Shipping volume:	29 ft³			
Country of origin:	US			
Custom tariff no.:	8413.70.2040			



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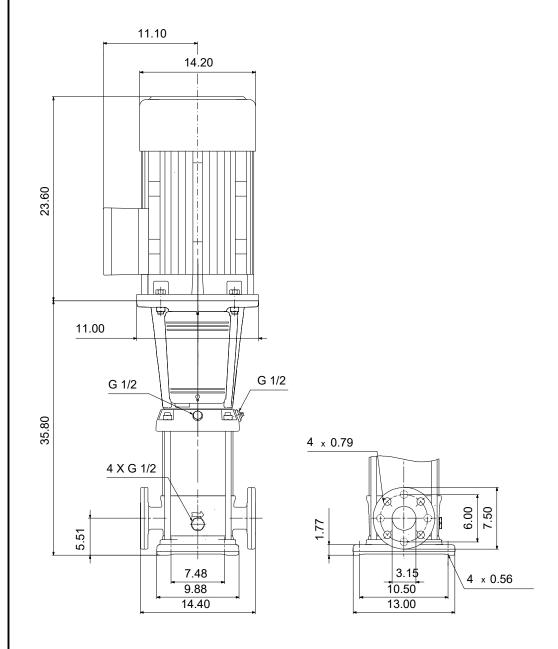
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Note! All units are in [in] unless otherwise stated. Disclaimer: This simplified dimensional drawing does not show all details.



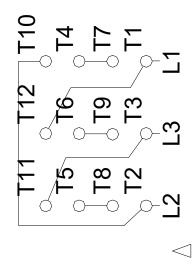
Company name: Created by:

Phone:

Date:

1/21/2022

99918211 CRN 45-4-2 A-G-A-E-HQQE 60 Hz



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