Vertical&Horizontal End Suction



www.gusher.com

Self-Priming AUS/IEI



Industrial Vertical Closed Coupled

THRU HOLES

75/

1

950 gna

DISC

Industrial Horizontal





ump is of

Quality Pressure

www.gusher.com



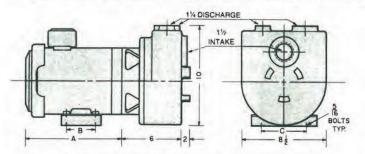
GUSHER JET PUMPS

Ruthman Model RP Self Priming pumps are backed by more than 68 years of experience in the manufacturing of centrifugal pumps for countless varieties of applications.

The Model RP has been designed to provide long life, quiet operation and maximum performance with the capability of pumping liquids from depths up to 25 feet without the aid of priming or check valves.*

They are ideal for lawn sprinkler systems, swimming pools, irrigation, etc., and can be readily adapted to many industrial uses.

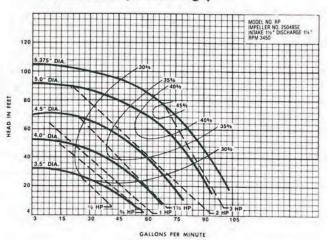
*If instantaneous flow is desired, a check valve must be installed at the maximum depth.



Dimensions in inches for TEFC 3 Phase Motors

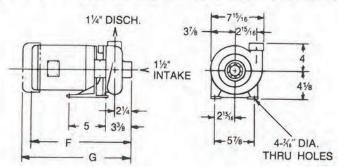
HP	1/2	3/4	1	11/2	2	3	5
Α	11	11	11	101/4	111/4	121/4	14
В	3	3	3	3	3	3	51/2
C	41/4	41/4	41/4	41/4	41/4	41/4	71/2

Performance (at discharge)



Model - E285J

NEW!!! Model E285J was designed to be compact, easy to install and easy to service. This centrifugal pump is of close coupled design and uses enclosed impellers to maximum efficiency.



	(D.D.P. 3 PI	h.	
F	15	157/16	157/16	167/16
HP	1	11/2	2	3

O.D.P. SINGLE 3 Ph

11/2

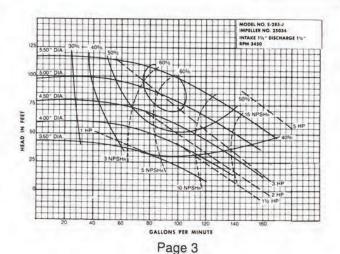
1415/16 1515/16 1515/16 1613/16

F

HP

	T.E.F.C SI	NGLE 3 P	h.
G	167/16	167/16	175/16
HP	1	11/2	2

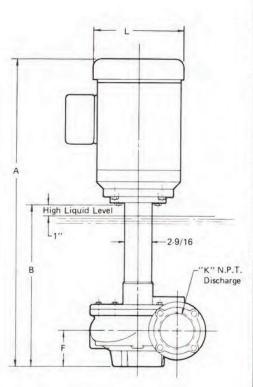
		T.E.F.C	. 3 Ph.		
G	163/16	157/16	161/2	171/4	191/8
HP	1	11/2	2	3	5



INDUSTRIAL VERTICAL CLOSE COUPLED PUMPS

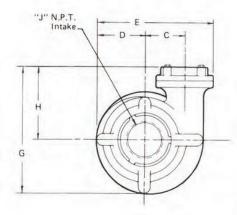
Models—11018-NS, 11019-NS, 11019-A, 11031-NS, 11032-NS, 11/4x11/2-7SEV, 2x21/2-7SEV, & 3x4-7SEV

Gusher Industrial Vertical End Suction Pumps are designed to be reliable and versatile. Their heavy duty one piece shaft construction has no seals, bushings, or metal to metal contact below the mounting plate, assuring a long, maintenance free life. The pump design has been used in many different applications including industrial washing machines, cooling towers, spray booths, and part cleaners. For Performance Data see pages 7 thru 9.



1725 R.P.M. Dimensions in Inches

MODEL	HP	FR	A	В	C	D	E	F	G	Н	J	K	L
11018-NS	1/2	1407	001/	4 417	01/	03/	05/	02/	01/				
11019-NS	3/4	143T	261/16	141/4	31/4	33/4	85/16	23/8	81/8	41/4	2	1/1/2	73/16
	1/2					VIII.			7				
11019-A	3/4	143T	261/8	143/8	31/2	37/8	89/16	23/8	83/8	43/8	2	11/2	73/16
	1												
	3/4	143T	271/8										
11031-NS	1	1431	2178	155/16	43/4	413/4-	1115/16	21/.	115/8	65/8	214	0	73/
11031-113	11/2	145T	281/8	13716	474	4 716	11.716	3716	1178	0%	21/2	2	73/16
	2	1431		Land of									
	1	143T	275/16										
11032-NS	1½	145T	285/16	151/2	33/4	45/8	111/16	33/8	113/4	63/4	3	3	73/16
	3	182T	29										81/2
	1/2												072
	3/4	143T	281/4									1	
11/4×11/2-7	1			161/4	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	73/16
SEV	11/2		001/				7.500.50	-				6.63	, , , ,
	2	145T	291/4										
	1/2						-						
0-01/ 7	3/4	143T	281/2										
2x2½-7	1			161/2	41/8	51/8	11	311/16	107/16	5	21/2	2	73/16
SEV	11/2	4457	001/						2.5.336				
	2	145T	291/2										
	1	143T	297/8	7									
244.7	11/2	4.457	207/										73/16
3x4-7	2	145T	307/8	173/4	41/2	51/4	131/2	47/8	1113/16	6	4*	3*	
SEV	3	182T	303/4							1.3		2	
	5	184T	303/8									1	81/2



3450 R.P.M. Dimensions in Inches

	11/2	143T	261/16	10								120	
11018-NS	2	1457	271/16										73/11
11019-NS	3	145T	28	141/4	31/4	33/4	85/16	23/8	81/8	41/4	2	1/2	, , ,
11019-49	5	1047	291/8			1		(E 000)			1	172	
11019-A	71/2	184T	305/8		31/2	31//8	89/16 23/	/16 23/8 83	23/8 83/8				81/2
	3	145T	28										73/16
	5	10AT	291/4	143/8						83/8 43/8	2	11/2	1200
	71/2	184T	303/4									1	81/2

Dimensions are for 208-230/460V.-60 Cy.-3 Ph.-T.E.F.C. Motors, other motor characteristics are available and dimensions will be supplied upon request. Above dimensions are for estimating only. Write for certified drawings.

3450 R.P.M. Dimensions in Inches

MODEL	HP	FR	A	В	C	D	E	F	G	Н	J	K	L
	5	184T	301/4										81/2
14024 NC	71/2	1041	313/4	155/16	43/4	413/16	1115/16	31/16	115/8	65/8	21/2	2	07
11031-NS	10	215T	32	13716	474	4 716	11.716	3/16	1178	078	2/2	2	103
	15	2131	331/8										10
	5	184T	303/8										81/
	71/2	1041	311/8	151/2									07
11032-NS	10	215T	321/8	1372	33/4	45/8	111/16	33/8	113/4	63/4	3	3	10
11032-110	15		331/4		3/4	4/8	11716	378	1174	074	3	3	
	20	256T	361/2	15		000						5	13
	25	284T	393/4	13									15
11/4×11/2-7	5	184T	313/8										81
SEV	71/2	1041	321/8	161/4	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	
SEV	10	215T	331/8										10
	5	184T	315/8										81
2x21/2-7	71/2	1041	331/8	161/2	41/8	51/8	11	311/16	107/16	5	21/2	2	0,
SEV	10	215T	333/8	10/2	478	3/8	1.	3 /16	10/16	0	212		10
	15	2131	341/2		1-								
	71/2	184T	343/8										8
	10	215T	345/8	173/4									10
3x4-7	15		353/4		41/2	51/4	131/2	47/8	1113/16	6	4*	3*	
SEV	20	256T	353/4		4/2	374	10/2	7/0	11 710	U	7	0	13
	25	284T	371/4	145/8									15
	30	286T	391/8										13

INDUSTRIAL HORIZONTAL CLOSE COUPLED PUMPS

1725 R.P.M. Dimensions in Inches Dimensions are for estimates only. Write for certified drawings.

MODEL	HP	A	С	D	E	F	G	н	J	K	L	P	R	s	Т	MOTOR FR.
11018-CIH	1/2	163/8	31/4	33/4	85/16	23/8	85/8	41/4	11/2/2	1/11/2	61/8	31/2	27/16	95/8	3	56C
11019-CIH	3/4	173/8	31/4	33/4	85/16	23/8	85/8	41/4	2	11/2	61/8	31/2	27/16	95/8	3	56C
	1	213/4	31/2	37/8	89/16	23/8	83/8	43/8	2	11/2	73/16	31/2	27/16	12	3	56C
11019-AH	11/2	2213/16	31/2	37/8	89/16	23/8	83/8	43/8	2	11/2	73/16	31/2	23/4	125/16	5	145TC
	2	2213/16	31/2	37/8	89/16	23/8	83/8	43/8	2	11/2	73/16	31/2	23/4	125/16	5	145TC
	1	175/16	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	73/16	31/2	27/16	95/8	3	56C
11031-CIH	11/2	191/4	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	81/2	41/2	33/4	911/16	41/2	182C
Personal Services	2	191/4	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	81/2	41/2	33/4	911/16	51/2	184C
	3	191/4	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	81/2	41/2	33/4	911/16	51/2	184C
	11/2	191/4	33/4	45/8	111/16	33/8	113/4	63/4	3	3	81/2	41/2	33/4	911/16	41/2	182C
11032-CIH	2	191/4	33/4	45/8	111/16	33/8	113/4	63/4	3	3	81/2	41/2	33/4	911/16	51/2	184C
	3	191/4	33/4	45/8	111/16	33/8	113/4	63/4	3	3	81/2	41/2	33/4	911/16	51/2	184C
	5	205/8	33/4	45/8	111/16	33/8	113/4	63/4	3	3	81/2	41/2	33/4	911/16	51/2	184C
	1/2	249/16	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	63/4	31/2	27/16	131/8	3	56J
11/4×11/2-7	3/4	249/16	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	63/4	31/2	27/16	137/8	3	56J
SEH	1	235/16	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	63/4	31/2	23/4	143/16	4	143JP
-	11/2	235/16	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	63/4	31/2	23/4	143/16	5	145JP
-	2	235/16	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	63/4	31/2	23/4	143/16	5	145JP
	1/2	2413/16	41/8	51/8	11	311/116	107/16	5	21/2	2	63/4	31/2	27/16	141/8	3	56J
2x21/2-7	3/4	2413/16	41/8	51/8	11	311/16	107/16	5	21/2	2	63/4	31/2	27/16	141/8	3	56J
SEH	1	239/16	41/8	51/8	11	311/16	107/16	5	21/2	2	63/4	31/2	23/4	147/16	4	143JP
	11/2	239/16	41/8	51/8	11	311/16	107/16	5	21/2	2	63/4	31/2	23/4	147/16	5	145JP
	2	239/16	41/8	51/8	11	311/16	107/16	5	21/2	2	63/4	31/2	23/4	147/16	5	145JP
	1	2413/16	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	63/4	31/2	23/4	1511/16	4	143JP
3x4-7	11/2	2413/16	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	63/4	31/2	23/4	1511/16	5	145JP
SEH	2	2413/16	41/2	51/4	131/2	47/8	1113/16	6	•4	*3	63/4	31/2	23/4	1511/16	5	145JP
	3	273/4	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	77/8	41/2	33/4	165/16	41/2	182JP
	5	273/4	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	77/8	41/2	33/4	165/16	51/2	184JP

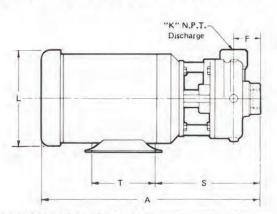
^{*}ASE Flange

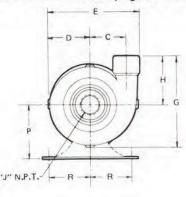
INDUSTRIAL HORIZONTAL CLOSE COUPLED PUMPS

Models — 11018-CIH, 11019-CIH, 11019-AH, 11031-CIH, 11032-CIH, 11/4x11/2-7SEH, 2x21/2-7SEH, & 3x4-7SEH

Gusher close coupled pumps are designed to cut maintenance two ways. First, they will give years of trouble free operation without regular maintenance except for periodic lubrication. Secondly, when disassembly is required, their back-pull-out design cuts downtime to a minimum.

The back-pull-out design allows all pump components to be removed and reinstalled without disturbing or disconnecting the piping— a major time savings. Once removed, the pump can be restored to new condition by replacing the seal assembly which features a mechanical seal for positive sealing (no leakage at all) and a shaft sleeve which adds years of service to the sturdy motor shaft. (The sleeve wears out not the shaft.) After repairs are completed installation is fast and easy. The pump is back in operation with a minimum of down time. Seal is available in Tungsten Carbide for abrasive applications. For Performance Data see pages 7 thru 9.





3450 R.P.M. Dimensions in Inches (for 1725 R.P.M. Dimensions see page 5)

MODEL	HP	A	C	D	E	F	G	н	J	K	L,	P	R	S	Т	MOTOR FR.
	1	175/16	31/4	33/4	85/16	23/8	85/8	41/4	11/2/2	1/11/2	73/16	31/2	23/4	95/8	5	145TC
11018-CIH	11/2	185/16	31/4	33/4	85/16	23/8	85/8	41/4	11/2/2	1/11/2	73/16	41/2	23/4	911/16	5	145TC
&	2	185/16	31/4	33/4	85/16	23/8	85/8	41/4	11/2/2	1/11/2	73/16	41/2	23/4	911/16	5	145TC
11019-CIH	3	195/16	31/4	33/4	85/16	23/8	85/8	41/4	11/2/2	1/11/2	81/2	41/2	23/4	93/4	51/2	184C
	5	205/8	31/4	33/4	85/16	23/8	85/8	41/4	2	11/2	81/2	41/2	33/4	911/16	51/2	184C
	1	213/4	31/2	31/8	89/16	23/8	83/8	43/8	2	11/2	73/16	31/2	27/16	12	3	56C
	11/2	2213/16	31/2	37/8	89/16	23/8	83/8	43/8	2	11/2	73/16	31/2	23/4	125/16	4	143TC
11019-AH	2	2213/16	31/2	31/8	89/16	23/8	83/8	43/8	2	11/2	73/16	31/2	23/4	125/16	5	145TC
	3	2311/16	31/2	31/8	89/16	23/8	83/8	43/8	2	11/2	73/16	31/2	23/4	125/16	5	145TC
	5	26	31/2	37/8	89/16	23/8	83/8	43/8	2	11/2	81/2	41/2	33/4	131/8	51/2	184TC
	71/2	281/8	31/2	37/8	89/16	23/8	83/8	43/8	2	11/2	101/4	51/4	41/8	1315/16	51/2	213TC
Batte Feb	3	191/4	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	81/2	41/2	33/4	911/16	51/2	184C
11031-CIH	5	205/8	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	81/2	41/2	33/4	911/16	51/2	184C
	71/2	225/8	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	101/4	51/4	41/4	111/16	81/2	213TC
	10	225/8	43/4	45/8	113/8	31/4	113/8	65/8	21/2	**2	101/4	51/4	41/4	111/16	81/2	215TC
	5	205/8	33/4	45/8	111/16	33/8	113/4	63/4	3	3	81/2	41/2	33/4	911/16	51/2	184C
	71/2	225/8	33/4	45/8	111/16	33/8	113/4	63/4	3	3	101/4	51/4	41/4	111/16	81/2	213TC
11032-CIH	10	225/8	33/4	45/8	111/16	33/8	113/4	63/4	3	3	101/4	51/4	41/4	111/16	81/2	215TC
	15	25%16	33/4	45/8	111/16	33/8	113/4	63/4	3	3	131/4	61/4	5	111/16	10	254TC
	20	275/16	33/4	45/8	111/16	33/8	113/4	63/4	3	3	131/4	61/4	5	111/16	10	256TC

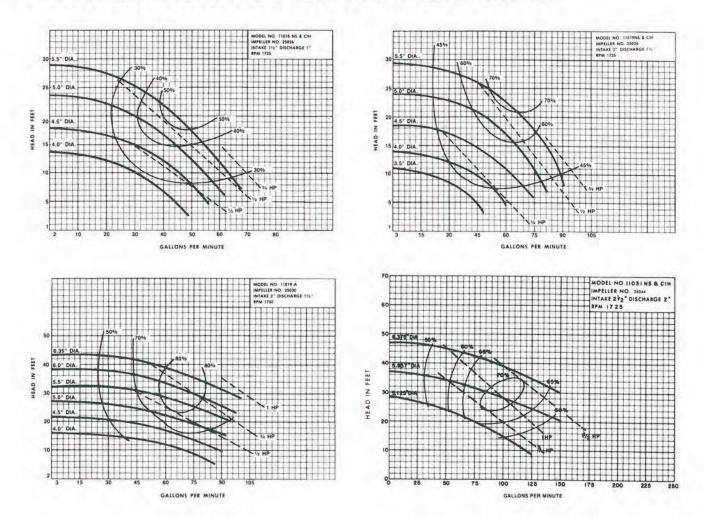
INDUSTRIAL HORIZONTAL CLOSE COUPLED PUMPS

3450 R.P.M. Dimensions in Inches (for 1725 R.P.M. Dimensions see page 5)

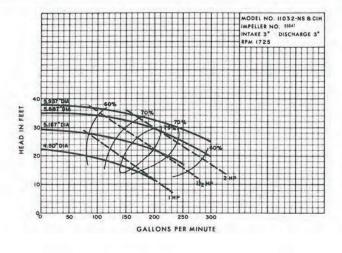
MODEL	HP	A	С	D	E	F	G	н	J	K	L	P	R	S	T	MOTOR FR.
11/4×11/2-7	5	261/4	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	77/8	41/2	33/4	1413/16	51/2	184JP
SEH	71/2	261/4	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	77/8	41/2	33/4	1413/16	51/2	184JP
	10	28	33/4	413/16	95/8	33/8	99/16	4	11/2	11/4	95/8	51/4	41/4	1513/16	7	215JP
	5	261/2	41/8	51/8	11	311/16	107/16	5	21/2	2	77/8	41/2	33/4	151/16	51/2	184JP
2x21/2-7	71/2	261/2	41/8	51/8	11	311/16	107/16	5	21/2	2	77/8	41/2	33/4	151/16	51/2	184JP
SEH	10	281/4	41/8	51/8	11	311/16	107/16	5	21/2	2	95/8	51/4	41/4	161/16	7	215JP
	15	281/4	41/8	51/8	11	311/16	107/16	5	21/2	2	95/8	51/4	41/4	161/16	7	215JP
81	71/2	273/4	41/2	51/4	131/2	47/8	1113/16	6	•4	*3	77/8	41/2	33/4	165/16	51/2	184JP
	10	291/2	41/2	51/4	131/2	47/8	1113/16	6	*4	•3	95/8	51/4	41/4	175/16	7	215JP
3x4-7	15	291/2	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	95%	51/4	41/4	175/16	7	215JP
SEH	20	341/8	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	111/2	61/4	5	1713/16	10	256JP
	25	3511/16	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	131/2	7	51/2	1713/16	11	284JP
A.7	30	3511/16	41/2	51/4	131/2	47/8	1113/16	6	*4	*3	131/2	7	51/2	1713/16	11	284JP

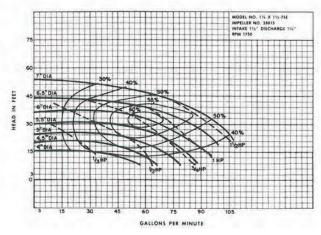
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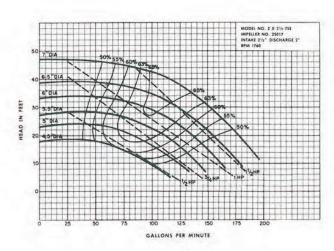
PERFORMANCE DATA 1725 RPM

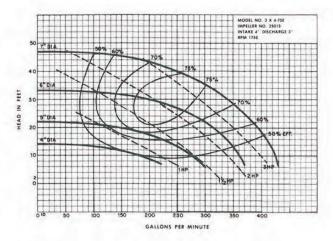


PERFORMANCE DATA 1725 RPM

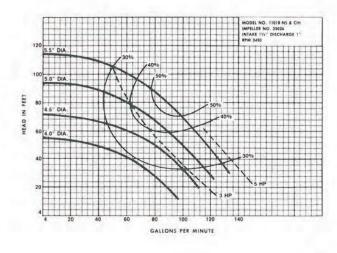


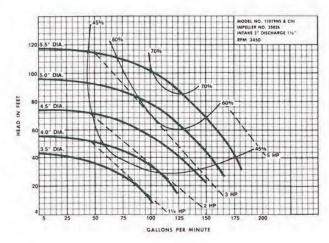




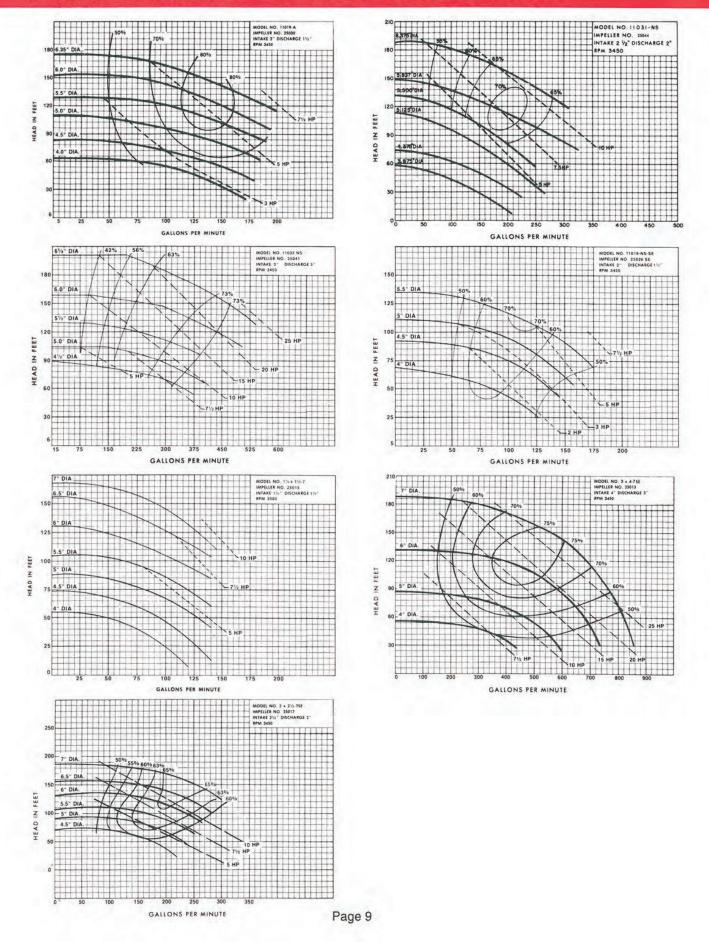


PERFORMANCE DATA 3450 RPM





PERFORMANCE DATA 3450 RPM



INDUSTRIAL HORIZONTAL CLOSE COUPLED PUMPS

Models-11/4x11/2-5E, 2x21/2-6E, 3x3-6E

A NEW ADDITION TO OUR 7800 SERIES. THESE PUMPS ARE OF RUGGED DESIGN FOR USE IN MANY APPLICATIONS, SUCH AS, WATER OR CHEMICAL CIRCULATION, COOLANT HANDLING, INDUSTRIAL WASHERS AND FILTRATION SYSTEMS OF ALL TYPES.



MODEL 2X21/2X6E

All models available with ODP or TEFC motors, 230/460 volts, 60 CY., 3 PH, 3450 RPM standard. Other speeds and current characteristics available. Specify when ordering.

RANGES:

0 to 600 GPM @ 3450 RPM 70 to 150 ft. TDH @ Shut Off @ 3450 RPM

1750 RPM performance available. Call for curves.

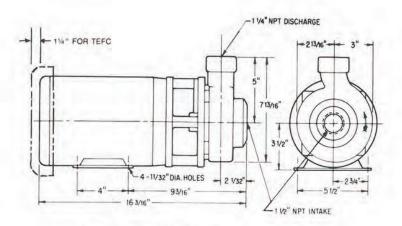
FEATURES:

- Standard close coupled pump motors.
- Stainless shaft sleeve standard equipment
- Available in cast iron, bronze fitted, stainless steel fitted, all bronze or all stainless steel construction.
- · Maintenance free operation
 - Heavy duty mechanical seals for positive sealing.
 - Greased for life ball bearing. No lubricating motor ball bearings.
- Back-pull-out design for ease when maintenance is required.

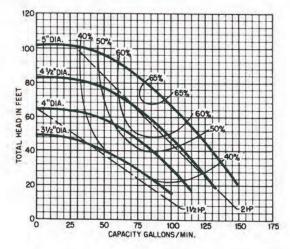
SIZES:

11/4" NPT & Discharge on Model 11/4 X11/2-5E 2" ASE 150# Flanged Discharge on Model 2X21/2X6E 3" ASE 150# Flanged & Discharge on Model 3X3X6E

PUMP MODEL 11/4 X11/2-6E 7800 SERIES



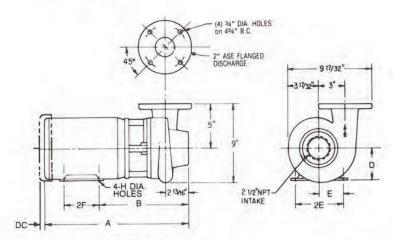
Dimensions for ODP Motors. Dimensions for Estimating Only. Certified Drawings available upon request.

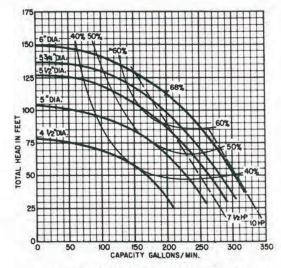


Head and G.P.M. Measured at the Discharge Pumping Water at approx. 70°F S.G. of 1.

INDUSTRIAL HORIZONTAL CLOSE COUPLED PUMPS

PUMP MODEL 2X21/2X6E 7800 SERIES





Head and G.P.M. Measured at the Discharge Pumping Water at approx. 70°F S.G. of 1.

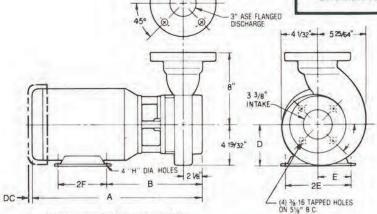
Dimensions for Estimating Only. Certified Drawings available upon request.

DIMENSIONS IN INCHES

HORSE POWER	N.E.M.E. FR. SIZE O.D.P.	N.E.M.A. FR. SIZE T.E.F.C.	Α.	В	D	DC	E	2E	2F	Н
2	145JM	145JM	171/16	915/16	31/2	11/4	23/4	51/2	5	11/32
3	145JM	145JM	173/16	101/16	31/2	2	23/4	51/2	5	11/32
5	182JM	184JM	191/16	109/16	41/2	19/16	33/4	71/2	41/2	13/32
71/2	184JM	184JM	191/16	109/16	41/2	31/16	33/4	71/2	51/2	13/32

Dimensions A & DC vary with motor manufacturer Dimensions based on 230/460V, 60 Cy., 3 Ph. motors

PUMP MODEL 3X3-6E 7800 SERIES



(4) 3/4" DIA HOLES ON 6" B.C.

Dimensions for Estimating Only. Certified Drawings available upon request.

Head and G.P.M. Measured at the Discharge Pumping Water at approx. 70°F S.G. of 1.

DIMENSIONS IN INCHES

HORSE POWER	N.E.M.E FR SIZE O.D.P.	N.E.M.A. FR. SIZE T.E.F.C	A	В	D	DC	E	2E	2F	Н
5	184JP	184JP	2211/16	143/16	41/2	19/16	33/4	71/2	51/2	13/32
7V2	184JP	213JP	2211/16/*	143 16	41/2	19/16	33/4	71/2	51/2	13/16
10	213JP	215JP	245/8	1415/16	51/4	15/8	41/4	81/2	51/2/	13/32
15	215JP	254JP	245/8	1415 16	51/4	15/8	41/4	81/2	7/81/4	17/32

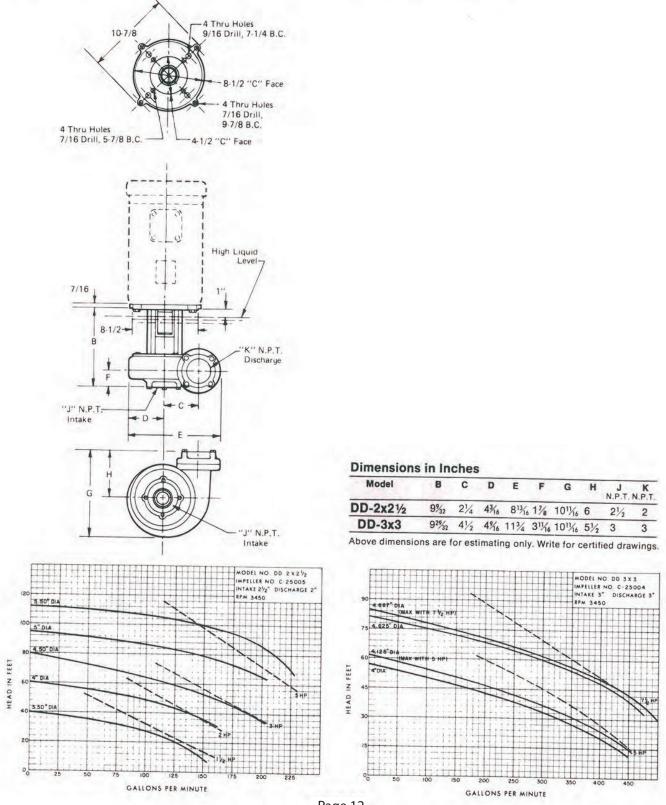
Dimensions A & DC vary with motor-manufacturer Dimensions based on 230/460V, 60 Cy., 3 Ph. motors

^{*}TEFC

DIRECT DRIVE PUMPS

Models - DD-2X2½, DD-3X3

Direct Drive pumps permit mounting of standard 56C fr up to 215TC fr motors to the pump without requiring a flexible coupling. The motor shaft fits snugly into the pump shaft, and the connection of the two shafts is keyed and secured by a self locking, nylon tipped set screw. In addition to being compact, this style is readily mounted to your machine without requiring a special mounting plate.



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www.Gusher.com

A family-owned business supplying pumps for over 100



Ruthman Companies was co-founded in 1912 by brothers Alois and Edward Ruthman as the "Ruthman Machinery Company." Based in Cincinnati, the company serviced the steamboats that traveled the Ohio River.

In 1924, Alois conceived the first sealless centrifugal pump, coining the term 'coolant pump.' The brothers named this

new pump "Gusher," giving birth to what is now Ruthman Companies' flagship brand. Gusher Pumps.

Alois' son Thomas R. Ruthman joined the family business in 1949, growing the business globally through organic growth and the acquisition of complementary technologies. In the early 1990's, Alois' grandson, Thomas G. Ruthman, became the third generation of Ruthmans in the pump business. Over the years, Ruthman Companies has expanded its product line from the original centrifugal coolant pumps to include valves, vertical turbine pumps, positive displacement pumps, gear pumps, and other specialized pump equipment, while upholding its reputation as a leader in the custom engineering of pumps for the most challenging applications.

GUSHER PUMPS LOCATIONS

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Email: Info@Gusher.com

Dry Ridge Training Facility

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New Castle Sales & Service

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Email: Flomo@Gusher.com

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Fulflo Hydraulic Valves

459 East Fancy Street Blanchester, OH 45107 Phone: 937.783.2411 Fax: 937.783.4983 Email: Info@Fulflo.com www.Fulflo.com

Nagle Pumps

1249 Center Avenue Chicago Heights, IL 60411 Phone: 708.754.2940 Fax: 708.754.2944 www.NaglePumps.com

Process Systems Inc., Headquarters

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Email: Sales@PSI4Pumps.com

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