

## **Submittal Data**

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:



## CRN 15-4 A-FGJ-A-V-HQQV

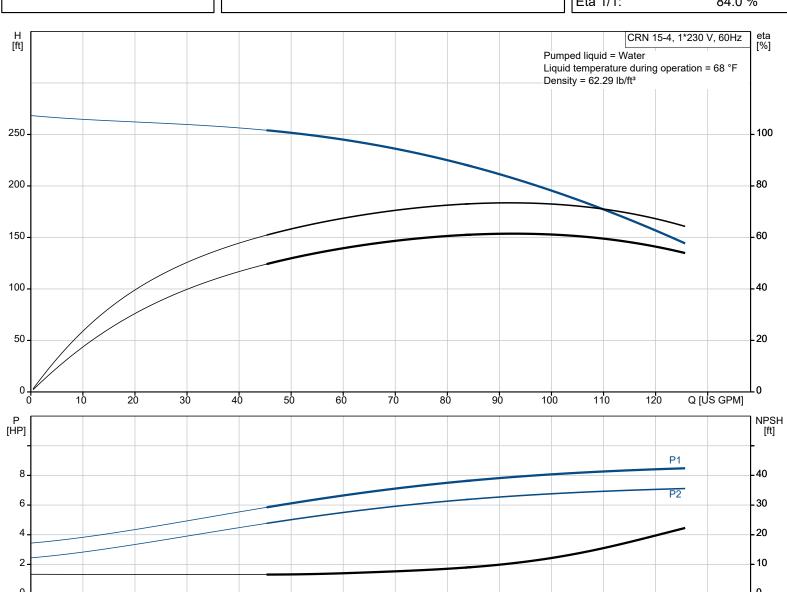
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

Note! Product picture may differ from actual product

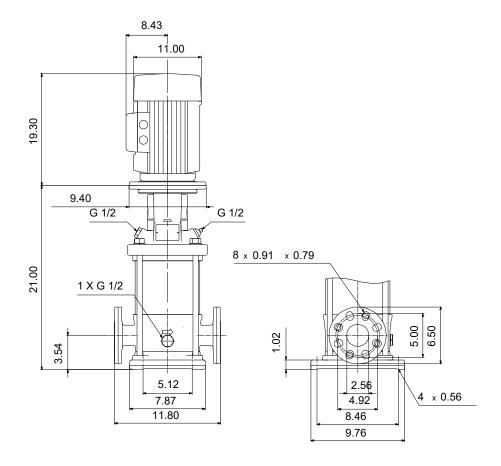
Conditions of Service		
Liquid:	Water	
Temperature:	68 °F	
Specific Gravity:	1.000	

Pump Data		
Max pressure at stated temp: 363 psi / 194 °		
Liquid temperature range:	-4 194 °F	
Maximum ambient temperature:	104 °F	
Shaft seal:	HQQV	
Product number:	99917605	

Motor Data		
Rated power - P2:	7.5 HP	
Rated voltage:	208-230 V	
Mains frequency:	60 Hz	
Enclosure class:	IP55	
Insulation class:	F	
Motor protection:	NONE	
Motor type:	WEG	
Eta 1/1:	84.0 %	







## Materials:

Base: Stainless steel
Base: EN 1.4408
Base: AISI 316
Impeller: Stainless steel
Impeller: AISI 316
Impeller: EN 1.4401

Material code: A Code for rubber: V



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Qty. | Description

CRN 15-4 A-FGJ-A-V-HQQV



Product No.: 99917605

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 1-phase, fan-cooled asynchronous motor.

### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

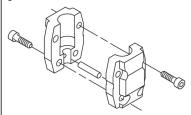
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

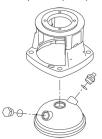
The colour code for the finished product is NCS 9000/RAL 9005.

#### **Pump**

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

#### Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



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Qty. | Description

1



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate.

This base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a combined drain plug and bypass valve.

The pump is secured to the foundation by four bolts through the base plate.

The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor has built-in thermal protection (PTO current and temperature sensors) in accordance with IEC 60034-11 and requires no further motor protection. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

As the thermal protection incorporates automatic reset, the motor must be connected in a way which ensures that the automatic reset cannot cause accidents.

#### **Technical data**

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 194 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Pump speed on which pump data are based: 3508 rpm

Rated flow: 90.3 US GPM
Rated head: 209.3 ft
Actual impeller diameter: 4.13 in

Actual impeller diameter: 4.13 in
Pump orientation: Vertical
Shaft seal arrangement: Single
Code for shaft seal: HQQV
Approvals: CURUS

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408 AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

Type of connection:

t max amb: 104 °F

Maximum operating pressure: 362.59 psi

Max pressure at stated temp: 363 psi / 194 °F

363 psi / -4 °F

DIN / ANSI / JIS

Size of inlet connection: DN 50
Size of outlet connection: DN 50



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Pressure rating for connection: PN 25
Flange rating inlet: 300 lb
Flange size for motor: 213TC

Electrical data:

Motor standard: NEMA
Motor type: WEG
Rated power - P2: 7.5 HP
Power (P2) required by pump: 7.5 HP
Mains frequency: 60 Hz

Rated voltage: 1 x 208-230 V

Service factor: 1.15

Rated current: 31.7-28.8 A Starting current: 710-710 %

Cos phi - power factor: 0.99
Rated speed: 3515 rpm
Efficiency: 84.0%
Motor efficiency at full load: 84.0 %
Motor efficiency at 3/4 load: 82.5 %
Motor efficiency at 1/2 load: 78.5 %

Number of poles: 2 Enclosure class (IEC 34-5): IP55

Insulation class (IEC 85): F

Motor No: 99883305

Controls:

Frequency converter: NONE

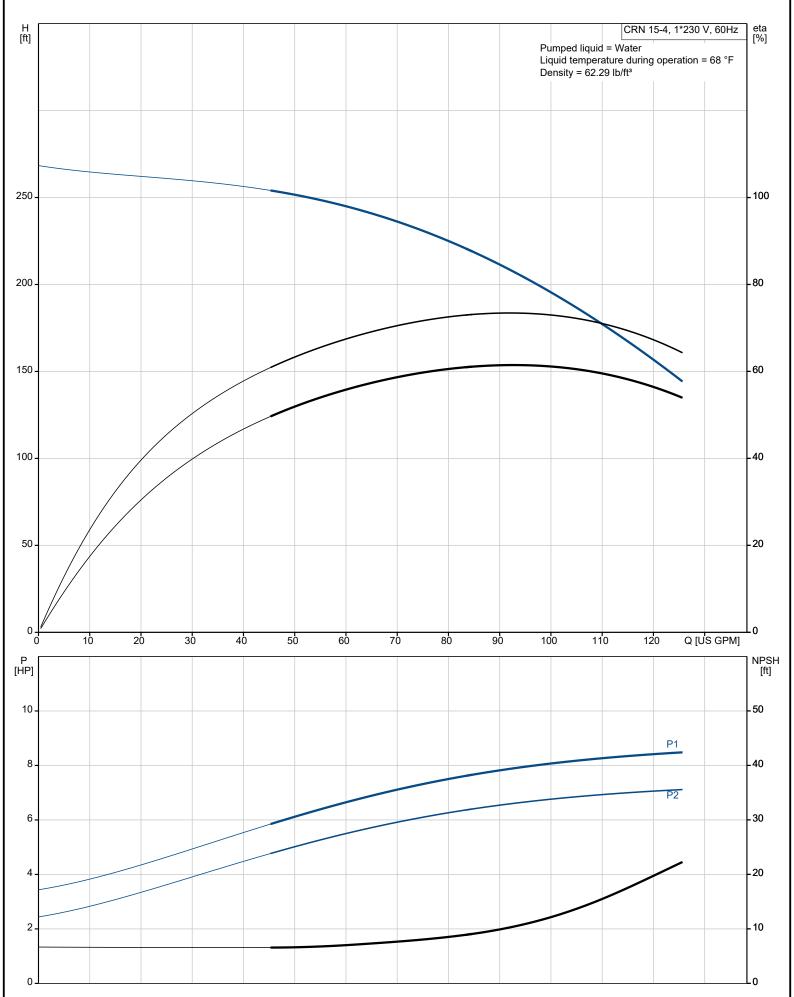
Others:

DOE Pump Energy Index CL: 0.91
Net weight: 245 lb
Gross weight: 331 lb
Shipping volume: 13.1 ft³



**Date:** 14/11/2022

# 99917605 CRN 15-4 A-FGJ-A-V-HQQV 60 Hz





Description	Value
General information:	
Product name:	CRN 15-4 A-FGJ-A-V-HQQ\
Product No:	99917605
EAN number:	5715114124256
Technical:	
Pump speed on which pump data are based:	3508 rpm
Rated flow:	90.3 US GPM
Rated head:	209.3 ft
Maximum head:	267.7 ft
Actual impeller diameter:	4.13 in
Stages:	4
Impellers:	4
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQV
Approvals:	CURUS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Model: Cooling:	IC 411
Materials:	10 411
	Chairless sheet
Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
Impeller:	Stainless steel
Impeller:	EN 1.4401
Impeller:	AISI 316
Material code:	A
Code for rubber:	V
Bearing:	SIC
Installation:	
t max amb:	104 °F
Maximum operating pressure:	362.59 psi
Max pressure at stated temp:	363 psi / 194 °F
Max pressure at stated temp:	363 psi / -4 °F
Type of connection:	DIN / ANSI / JIS
Size of inlet connection:	DN 50
Size of outlet connection:	DN 50
Pressure rating for connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	213TC
Connect code:	FGJ
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 194 °F
	68 °F
Selected liquid temperature:	
Density:	62.29 lb/ft³
Electrical data:	NITMA
Motor standard:	NEMA
Motor type:	WEG
Hotod nower 133:	/ 6 LH)

7.5 HP

7.5 HP

60 Hz

1.15

0.99

1 x 208-230 V

31.7-28.8 A

710-710 %

31.7/44.6 A

3515 rpm 84.0%

84.0 %

82.5 %

Rated power - P2:

Mains frequency:

Rated voltage:

Service factor:

Rated current:

Rated speed:

Efficiency:

Starting current:

Full load SF current:

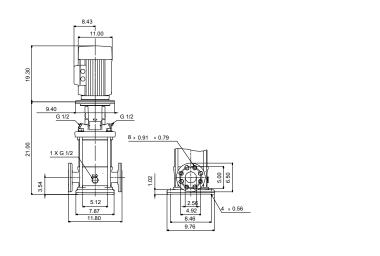
Cos phi - power factor:

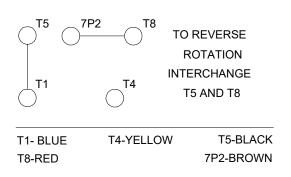
Motor efficiency at full load:

Motor efficiency at 3/4 load:

Power (P2) required by pump:

Date:	14/11/2022	
H [ft]	Pumped liquid = Water Liquid temperature during operation = 68 °F Density = 62.29 lb/ft³	a 6]
250 -	-10	00
200 -	80	)
150 -	60	o
100 -	-40	ט
50	-20	)
0 20	40 60 80 100 Q [US GPM]	
P [HP]		PSH [ft] )
8 -	P1 -40	ט
6	30	
4-	20	J







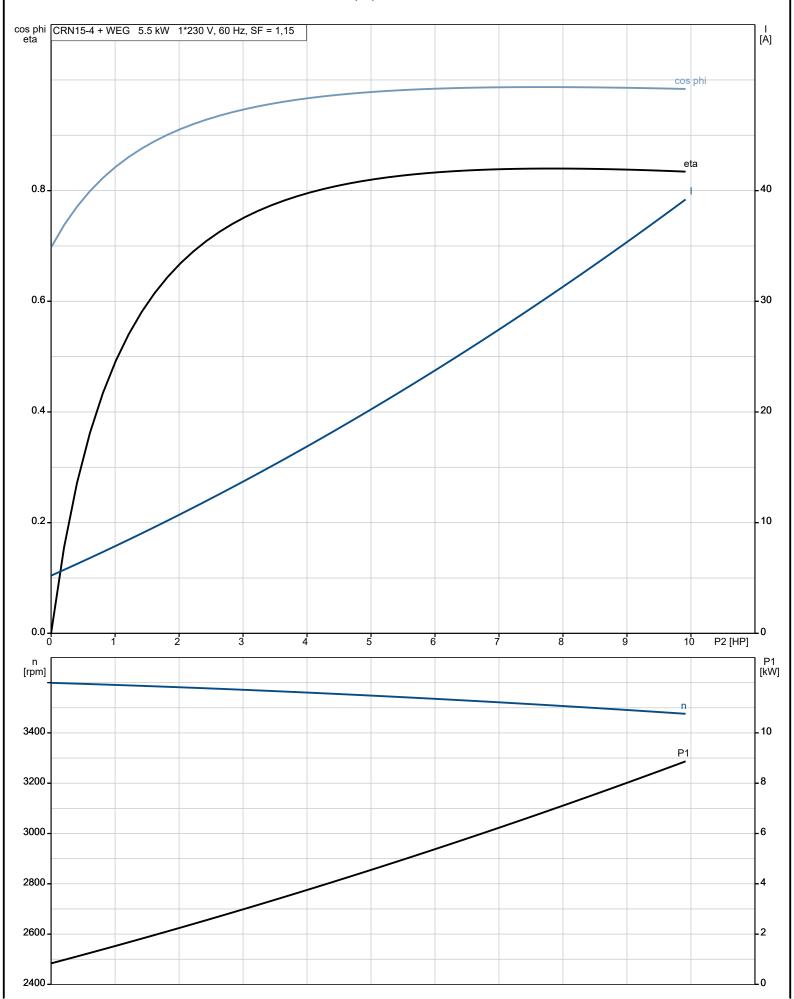
**Date:** 14/11/2022

Description	Value
Motor efficiency at 1/2 load:	78.5 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor No:	99883305
Controls:	
Frequency converter:	NONE
Others:	
DOE Pump Energy Index CL:	0.91
Net weight:	245 lb
Gross weight:	331 lb
Shipping volume:	13.1 ft³



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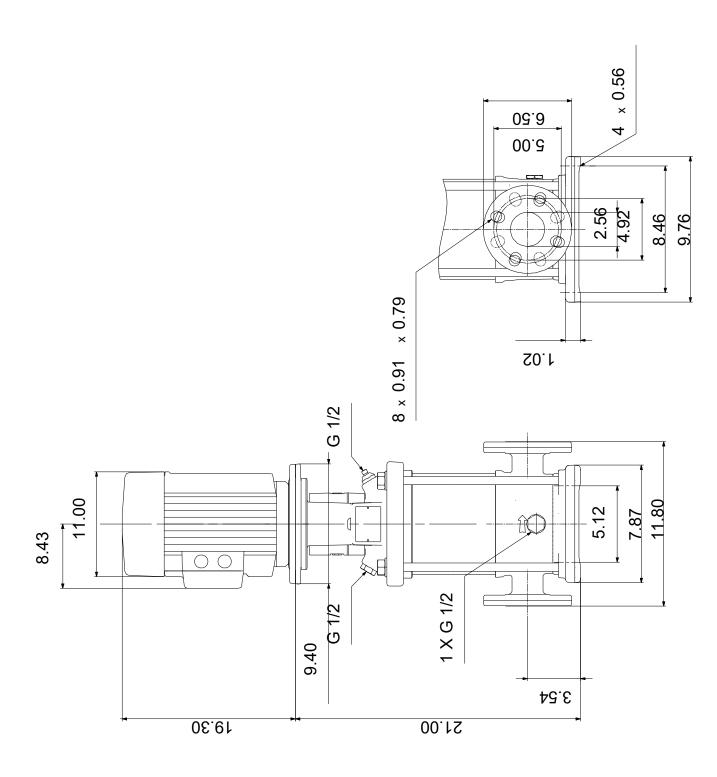
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Date: 14/11/2022

99917605 CRN 15-4 A-FGJ-A-V-HQQV 60 Hz

TO REVERSE 8

ROTATION INTERCHANGE T5 AND T8

7P2-BROWN

**7P2** 

T4-YELLOW

T8-RED