# **GRUNDFOS**

# Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:

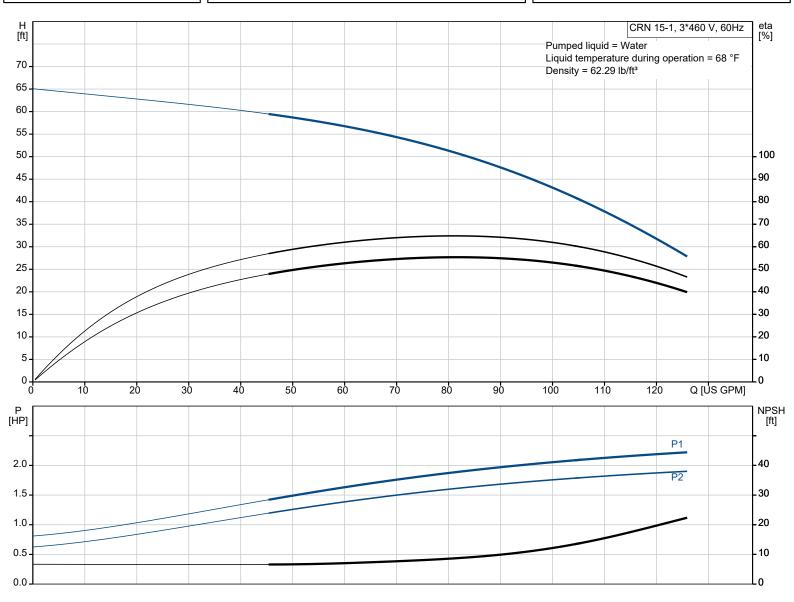


## CRN 15-1 A-P-A-E-HQQE

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

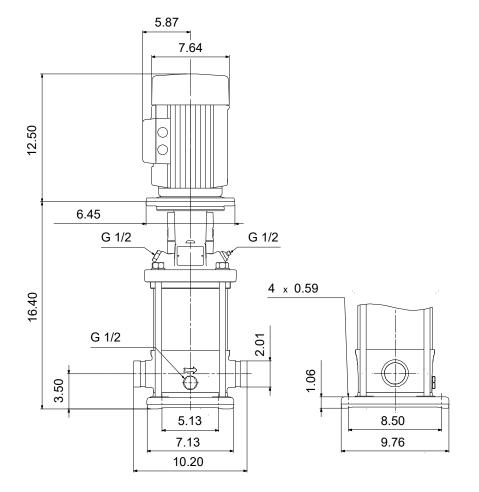
Note! Product picture may differ from actual product

Conditions of Service		Pump Data		Motor Data	
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Maximum ambient temperature: Shaft seal: Product number:	363 psi / 250 °F -4 248 °F 104 °F HQQE 99917607	Rated power - P2: Rated voltage: Mains frequency: Enclosure class: Insulation class: Motor protection: Motor type: Eta 1/1:	2 HP 208-230DD/460D V 60 Hz IP55 F NONE WEG 85.5 %



# 

# Submittal Data



Materials:

Base: Stainless steel Base: EN 1.4408 Base: AISI 316 Impeller: Stainless steel Impeller: AISI 316 Impeller: EN 1.4401 Material code: А Code for rubber: Е



Date:

15/11/2022

Qty. | Description

1 CRN 15-1 A-P-A-E-HQQE



Product No.: 99917607

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via PJE (Victaulic®) couplings.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

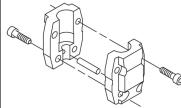
An integral part of the process is a pretreatment.

The entire process consists of these elements:

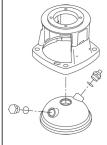
- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.
- The colour code for the finished product is NCS 9000/RAL 9005.

### Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



Date:

15/11/2022

#### Qty. | Description

1

	C		S	5
f	N N		1	
	K	l	ſ	

The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

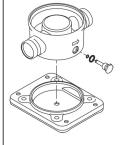
The pump has a stainless-steel base mounted on a separate base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a drain plug.

The pump is secured to the foundation by four bolts through the base plate.

The base is prepared for connection by means of PJE (Victualic®) couplings.



#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

### **Technical data**

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 248 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump data Rated flow: Rated head: Actual impeller diameter: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals: Approvals for drinking water: Curve tolerance:	a are based: 3452 rpm 79.3 US GPM 50.53 ft 4.13 in Vertical Single HQQE CURUS NSF/ANSI 61 ISO9906:2012 3B
Materials: Base:	Stainless steel
Impeller:	EN 1.4408 AISI 316 Stainless steel EN 1.4401 AISI 316
Bearing:	SIC



Qty. | Description

1

Installation: t max amb: Maximum operating pressure: Max pressure at stated temp: Type of connection: Size of inlet connection: Size of outlet connection: Pressure rating for connection: Flange size for motor:	104 °F 362.59 psi 363 psi / 250 °F 363 psi / -4 °F PJE DN 50 DN 50 PN 50 56C
Electrical data: Motor standard: Motor type: IE Efficiency class: Rated power - P2: Power (P2) required by pump: Mains frequency: Rated voltage: Service factor: Rated voltage: Service factor: Rated current: Starting current: Cos phi - power factor: Rated speed: Efficiency: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load: Number of poles: Enclosure class (IEC 34-5): Insulation class (IEC 85): Motor No:	NEMA WEG IE3 / NEMA Premium 2 HP 2 HP 60 Hz 3 x 208-230DD/460D V 1.15 5,46-4,94/2,47 A 990-990 % 0.89 3520 rpm IE3 85,5% 85.5 % 85.5 % 82.5 % 2 IP55 F 99883241
Controls: Frequency converter: Others:	NONE
DOE Pump Energy Index CL: Net weight: Gross weight: Shipping volume: Country of origin: Custom tariff no.:	0.91 101 lb 117 lb 6.11 ft <sup>3</sup> US 8413.70.2040

Company name: Created by: Phone:

Date:

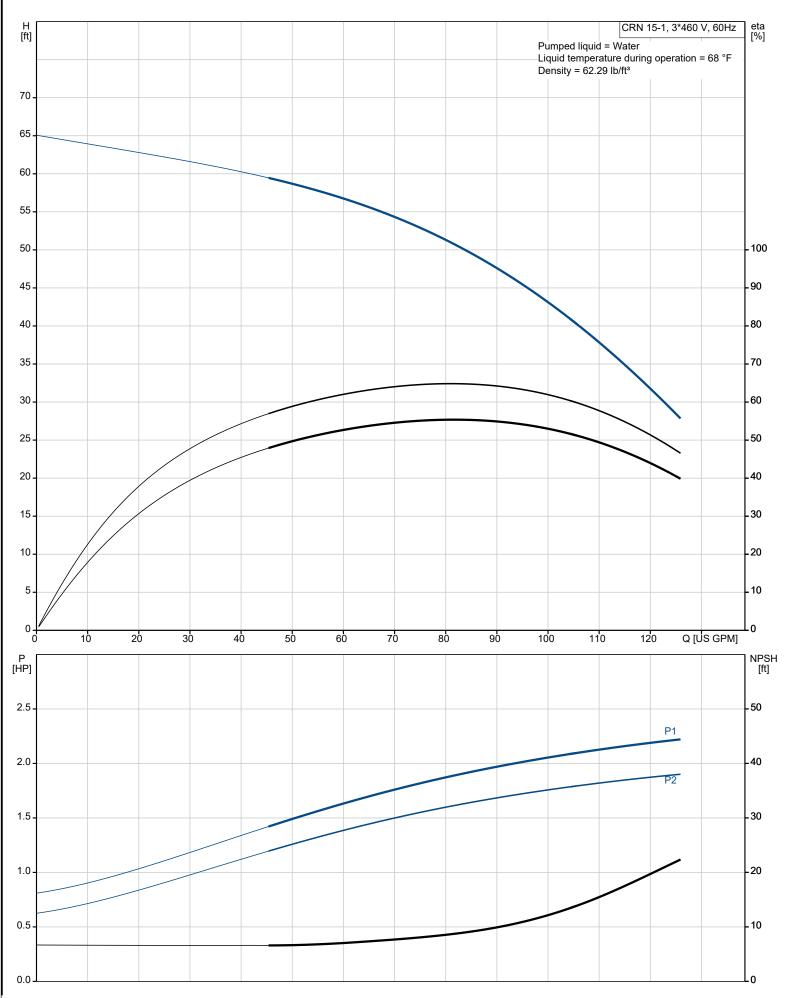
15/11/2022



Date:

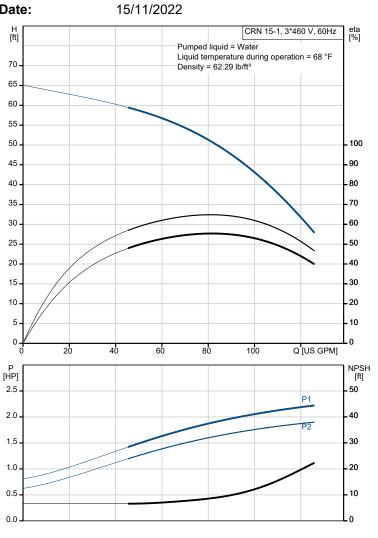
15/11/2022

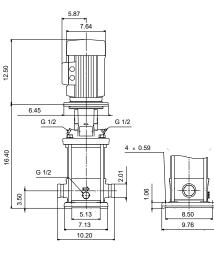
## 99917607 CRN 15-1 A-P-A-E-HQQE 60 Hz





FOS	i none.
	Date:
Value	H [ft]
CRN 15-1 A-P-A-E-HQQE	70 -
99917607	65
5715114124270	60





$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	T1-BLU T2-WHT T3-ORG T4-YEL T5-BLK T6-GRY T7-PNK T8-RED T9-BRK RED
--	---	--

INTERCHANGE ANY TWO LINE WIRES TO REVERSE THE ROTATION

Description	Value
General information:	
Product name:	CRN 15-1 A-P-A-E-HQQE
Product No:	99917607
EAN number:	5715114124270
Technical:	0450
Pump speed on which pump data are based:	3452 rpm
Rated flow:	79.3 US GPM
Rated head	50.53 ft
Maximum head:	63.65 ft
Actual impeller diameter:	4.13 in
Stages:	2
Impellers:	1
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals:	CURUS
Approvals for drinking water:	NSF/ANSI 61
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Cooling:	IC 411
Materials:	
Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
Impeller:	Stainless steel
Impeller:	EN 1.4401
Impeller:	AISI 316
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
t max amb:	104 °F
Maximum operating pressure:	362.59 psi
Max pressure at stated temp:	363 psi / 250 °F
Max pressure at stated temp:	363 psi / -4 °F
Type of connection:	PJE
Size of inlet connection:	DN 50
Size of outlet connection:	DN 50
Pressure rating for connection:	PN 50
Flange size for motor:	56C
Connect code:	Р
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft <sup>3</sup>
Electrical data:	
Motor standard:	NEMA
Motor type:	WEG
E Efficiency class:	IE3 / NEMA Premium
Rated power - P2:	2 HP
Power (P2) required by pump:	2 HP
Mains frequency:	60 Hz
Rated voltage:	3 x 208-230DD/460D V
Service factor:	1.15
Rated current:	5,46-4,94/2,47 A
Starting current:	990-990 %
Full load SF current:	5.68/2.84 A
Cos phi - power factor:	0.89
Rated speed:	3520 rpm
Efficiency:	IE3 85,5%
NA - to a set of state set of state states	

85.5 %

Motor efficiency at full load:

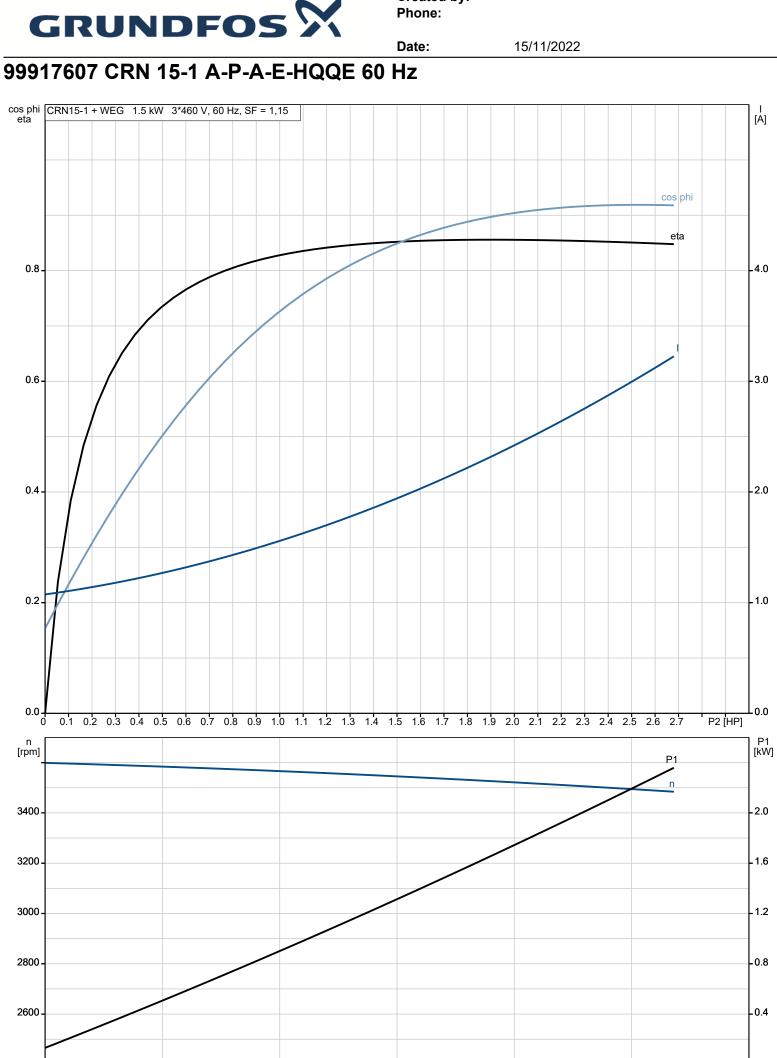


Date:

Description Value Motor efficiency at 3/4 load: 85.5 % Motor efficiency at 1/2 load: 82.5 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F NONE Built-in motor protection: Motor No: 99883241 Controls: Frequency converter: NONE Others: DOE Pump Energy Index CL: 0.91 101 lb Net weight: Gross weight: 117 lb Shipping volume: 6.11 ft<sup>3</sup> Country of origin: US Custom tariff no .: 8413.70.2040

### 15/11/2022





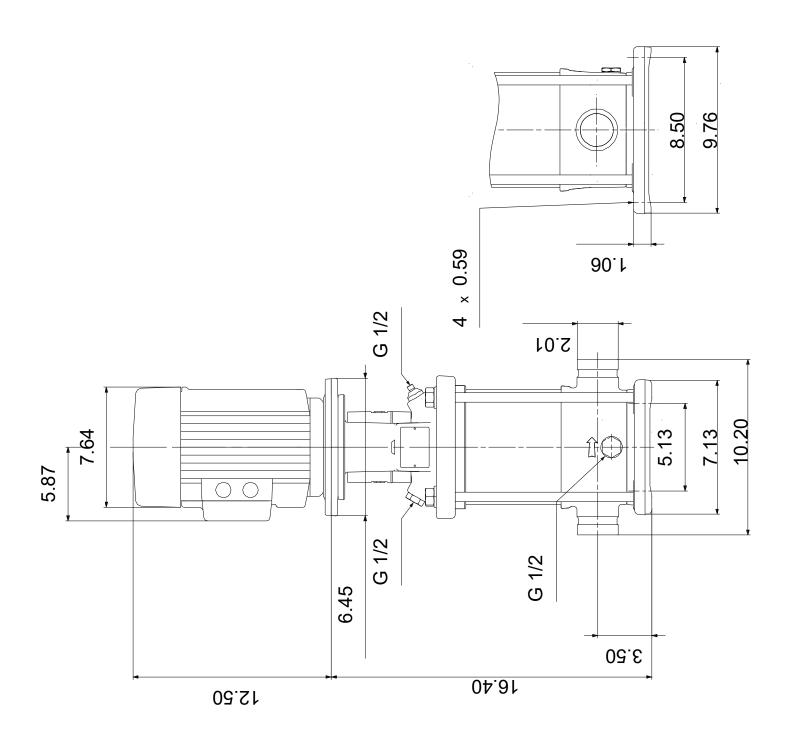
0.0



Date:

15/11/2022

### 99917607 CRN 15-1 A-P-A-E-HQQE 60 Hz



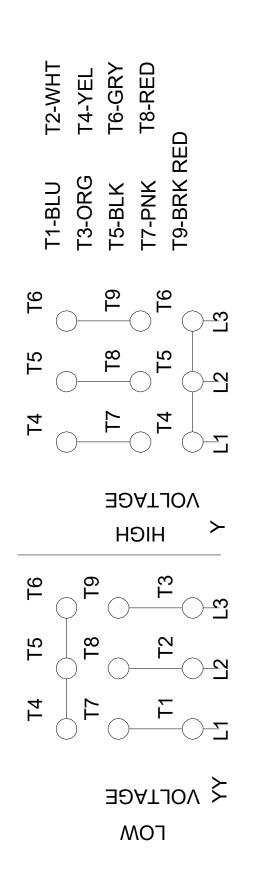
**GRUNDFOS** 

Company name: Created by: Phone:

Date:

15/11/2022

# 99917607 CRN 15-1 A-P-A-E-HQQE 60 Hz



INTERCHANGE ANY TWO LINE WIRES TO REVERSE THE ROTATION



Your pos.

Position

Company name: Created by: Phone:

osX	Phone:			
	Date:	15/11/202	22	
Orde	r Data:			
Product name	i.	Amount	Product No	Total
15-1		1	99917607	Price on request

1 OSILIOII	Tour pos.	i iouuci name	Amount		Totai
		CRN 15-1	1	99917607	Price on request