## Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:

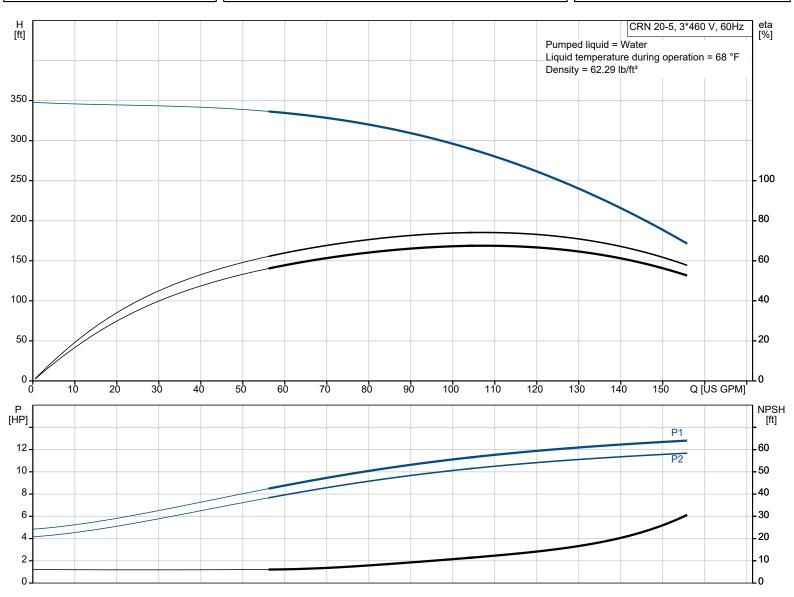


### CRN 20-5 A-P-A-V-HQQV

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

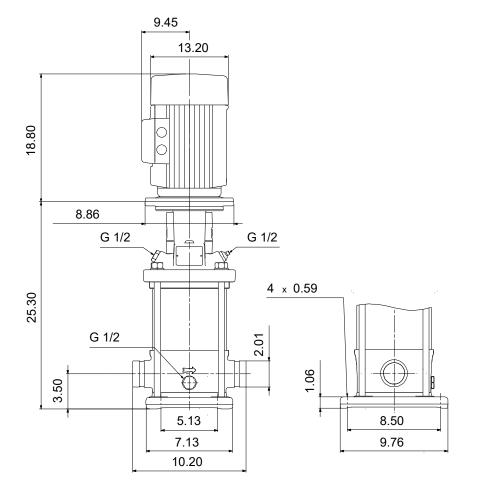
Note! Product picture may differ from actual product

Conditions o	of Service	Pump Data	Pump Data		Motor Data	
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Maximum ambient temperature: Shaft seal: Product number:	363 psi / 194 °F -4 194 °F 104 °F HQQV 99917882	Rated power - P2: Rated voltage: Mains frequency: Enclosure class: Insulation class: Motor protection: Motor type: Eta 1/1:	15 HP 230/460 V 60 Hz IP55 F NONE WEG 91 %	



# GRUNDFOS X

## Submittal Data



#### Materials:

Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
Impeller:	Stainless steel
Impeller:	AISI 316
Impeller:	EN 1.4401
Material code:	А
Code for rubber:	V



Date:

31/01/2023

#### Qty. | Description

1 CRN 20-5 A-P-A-V-HQQV



Product No.: 99917882

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via PJE (Victaulic®) couplings.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

#### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

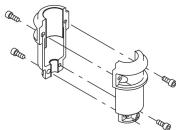
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

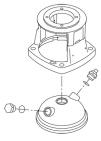
The colour code for the finished product is NCS 9000/RAL 9005.

#### Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

Date:

31/01/2023

#### Qty. | Description

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FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

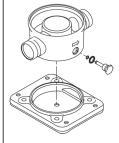
The pump has a stainless-steel base mounted on a separate base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a drain plug.

The pump is secured to the foundation by four bolts through the base plate.

The base is prepared for connection by means of PJE (Victualic®) couplings.



#### Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

#### **Technical data**

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 194 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump data Rated flow: Rated head: Actual impeller diameter: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals: Curve tolerance:	are based: 3444 rpm 111 US GPM 268.7 ft 4.13 in Vertical Single HQQV CURUS ISO9906:2012 3B
Materials: Base: Impeller: Bearing:	Stainless steel EN 1.4408 AISI 316 Stainless steel EN 1.4401 AISI 316 SIC



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	Installation: t max amb: Maximum operating pressure: Max pressure at stated temp: Type of connection: Size of inlet connection: Size of outlet connection: Pressure rating for connection: Flange size for motor:	104 °F 362.59 psi 363 psi / 194 °F 363 psi / -4 °F PJE DN 50 DN 50 PN 50 254TC
	Electrical data: Motor standard: Motor type: IE Efficiency class: Rated power - P2: Power (P2) required by pump: Mains frequency: Rated voltage: Service factor: Rated current: Starting current: Cos phi - power factor: Rated speed: IE efficiency: Motor efficiency at full load: Motor efficiency at 3/4 load: Motor efficiency at 1/2 load: Number of poles: Enclosure class (IEC 34-5): Insulation class (IEC 85): Motor No:	NEMA WEG IE3 / NEMA Premium 15 HP 15 HP 60 Hz 3 x 230/460 V 1.15 34.8/17.4 A 680 % 0.87 3525 rpm IE3 91% 91 % 89.5 % 2 IP55 F 99883247
	Controls: Frequency converter:	NONE
	Others: DOE Pump Energy Index CL: Net weight: Gross weight: Shipping volume:	0.91 282 lb 368 lb 13.1 ft³

Company name: Created by: Phone:

Date:

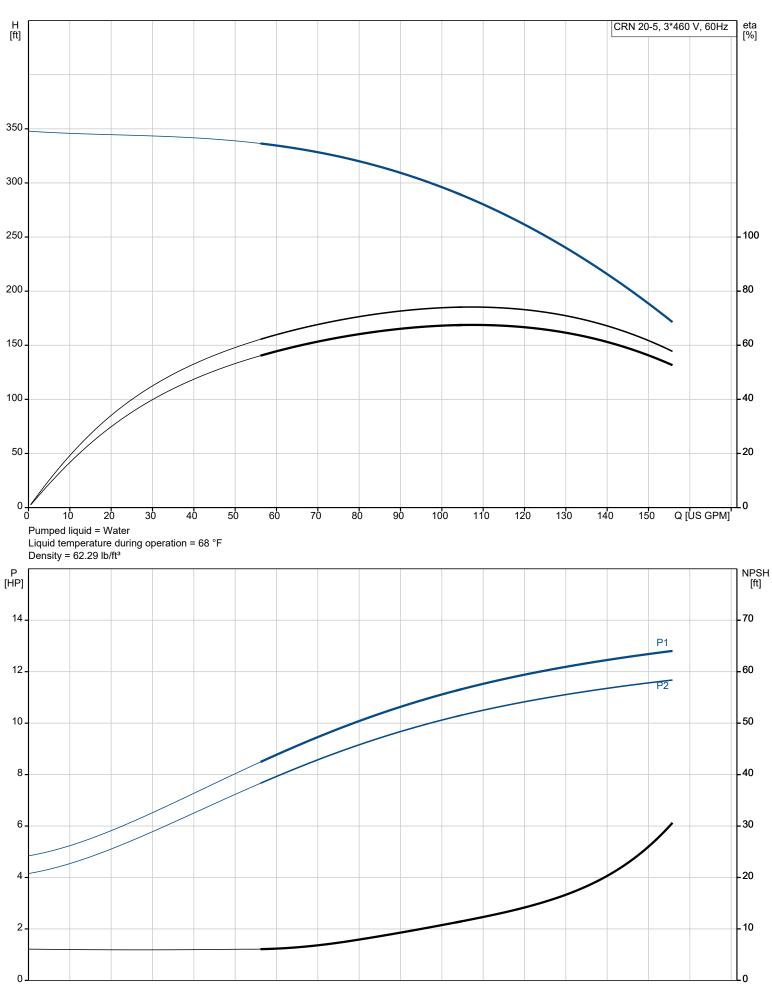
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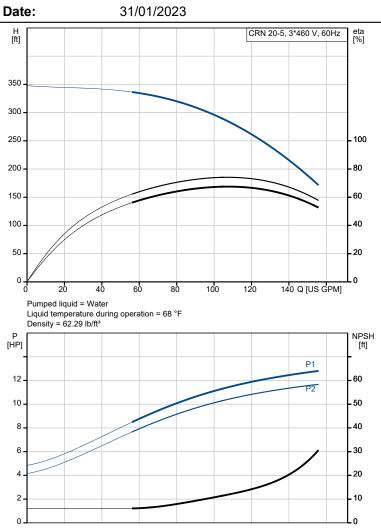
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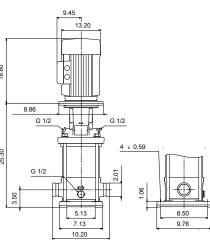
## 99917882 CRN 20-5 A-P-A-V-HQQV 60 Hz





		Date:
Description	Value	H [ft]
General information:		_
Product name:	CRN 20-5 A-P-A-V-HQQV	
Product No:	99917882	350 -
EAN number:	5715114127103	
Technical:		300 -
Pump speed on which pump data are based:	3444 rpm	
Rated flow:	111 US GPM	250 -
Rated head:	268.7 ft	
		200 -
Maximum head:	344.5 ft	
Actual impeller diameter:	4.13 in	150 -
Stages:	5	
Impellers:	5	100 -
Number of reduced-diameter impellers:	0	
Low NPSH:	N	50 -
Pump orientation:	Vertical	
Shaft seal arrangement:	Single	0 <u>∤</u>
Code for shaft seal:	HQQV	0
Approvals:	CURUS	Pum Liqu
Curve tolerance:	ISO9906:2012 3B	Den
Pump version:	A	- P [
Model:	A	[HP]
Cooling:	A IC 411	
0	10 411	12
Materials:	Chaimleas start	
Base:	Stainless steel	10 -
Base:	EN 1.4408	8_
Base:	AISI 316	0
Impeller:	Stainless steel	6 -
Impeller:	EN 1.4401	_
Impeller:	AISI 316	4
Material code:	A	2 -
Code for rubber:	V	
Bearing:	SIC	0
Installation:		-1
t max amb:	104 °F	
Maximum operating pressure:	362.59 psi	
Max pressure at stated temp:	363 psi / 194 °F	_
Max pressure at stated temp:	363 psi / -4 °F	
	PJE	18.80
Type of connection:		18
Size of inlet connection:	DN 50	
Size of outlet connection:	DN 50	8
Pressure rating for connection:	PN 50	
Flange size for motor:	254TC	
Connect code:	Р	25.30
Liquid:		25
Pumped liquid:	Water	
Liquid temperature range:	-4 194 °F	3.50
Selected liquid temperature:	68 °F	ri
Density:	62.29 lb/ft <sup>3</sup>	
Electrical data:		
Motor standard:	NEMA	
Motor type:	WEG	
IE Efficiency class:	IE3 / NEMA Premium	
Rated power - P2:	15 HP	_ 、
Power (P2) required by pump:	15 HP	2
Mains frequency:	60 Hz	.53
Rated voltage:	3 x 230/460 V	208-230V
Service factor:	1.15	50
Rated current:	34.8/17.4 A	/
Starting current:	680 %	
	680 % 40/20 A	
Full load SF current:	40/20 A	
Full load SF current: Cos phi - power factor:	40/20 A 0.87	
Full load SF current: Cos phi - power factor: Rated speed:	40/20 A 0.87 3525 rpm	
Full load SF current: Cos phi - power factor: Rated speed: IE efficiency:	40/20 A 0.87 3525 rpm IE3 91%	
Full load SF current: Cos phi - power factor: Rated speed:	40/20 A 0.87 3525 rpm	







31/01/2023

Date:

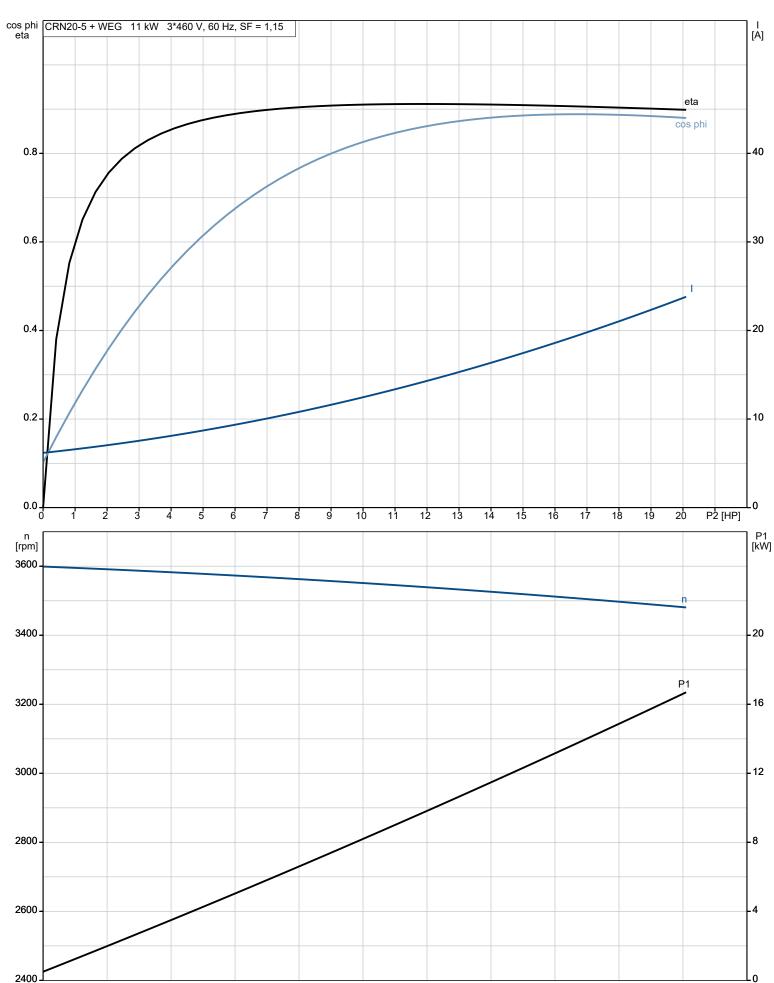
Description Value Motor efficiency at 1/2 load: 89.5 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Built-in motor protection: NONE Motor No: 99883247 Controls: Frequency converter: NONE Others: DOE Pump Energy Index CL: 0.91 Net weight: 282 lb Gross weight: 368 lb Shipping volume: 13.1 ft<sup>3</sup>



Date:

31/01/2023

## 99917882 CRN 20-5 A-P-A-V-HQQV 60 Hz

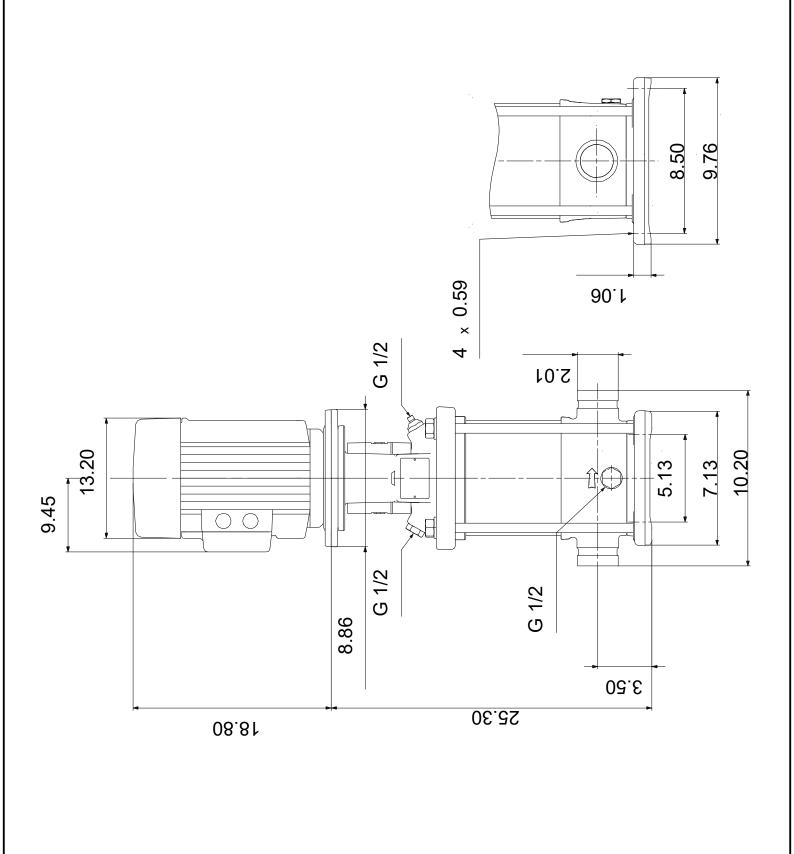


Company name: Created by: Phone:

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## 99917882 CRN 20-5 A-P-A-V-HQQV 60 Hz



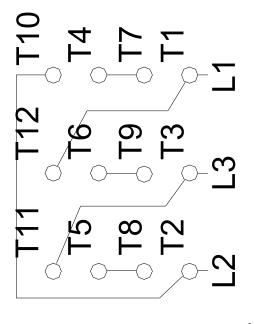
Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.

Company name: Created by: Phone:

Date:

31/01/2023

## 99917882 CRN 20-5 A-P-A-V-HQQV 60 Hz



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