

Submittal Data

| PROJECT: | UNIT TAG: | QUANTITY: |
|-----------------|------------------|-----------|
| | TYPE OF SERVICE: | |
| REPRESENTATIVE: | SUBMITTED BY: | DATE: |
| ENGINEER: | APPROVED BY: | DATE: |
| CONTRACTOR: | ORDER NO.: | DATE: |
| | | |



CRN 20-3 A-FGJ-A-E-HQQE

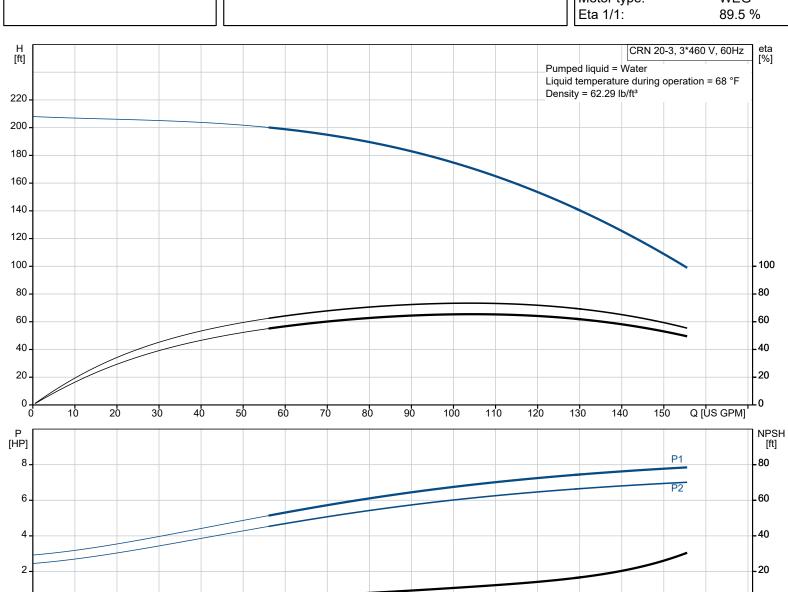
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

Note! Product picture may differ from actual product

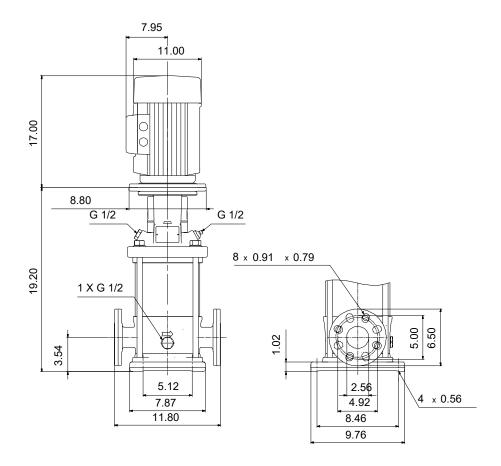
| Conditions | of Service |
|-------------------|------------|
| Liquid: | Water |
| Temperature: | 68 °F |
| Specific Gravity: | 1.000 |

| Pump Data | |
|------------------------------|------------------|
| Max pressure at stated temp: | 363 psi / 250 °F |
| Liquid temperature range: | -4 248 °F |
| Maximum ambient temperature: | 104 °F |
| Shaft seal: | HQQE |
| Product number: | 99917889 |
| | |

| Motor Data | | | | |
|-------------------|-----------|--|--|--|
| Rated power - P2: | 7.5 HP | | | |
| Rated voltage: | 230/460 V | | | |
| Mains frequency: | 60 Hz | | | |
| Enclosure class: | IP55 | | | |
| Insulation class: | F | | | |
| Motor protection: | NONE | | | |
| Motor type: | WEG | | | |
| Eta 1/1: | 89.5 % | | | |







Materials:

Base: Stainless steel
Base: EN 1.4408
Base: AISI 316
Impeller: Stainless steel
Impeller: AISI 316
Impeller: EN 1.4401

Material code: A Code for rubber: E



Date: 25/01/2023

Qty. | Description

CRN 20-3 A-FGJ-A-E-HQQE



Product No.: 99917889

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin,

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin well-controlled layer on the surface.

An integral part of the process is a pretreatment.

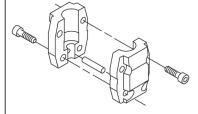
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

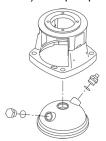
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



25/01/2023 Date:

Qty. Description



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate.

This base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a combined drain plug and bypass valve.

The pump is secured to the foundation by four bolts through the base plate.

The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Liquid:

Pumped liquid: Water Liquid temperature range: -4 .. 248 °F Selected liquid temperature: 68 °F 62.29 lb/ft3 Density:

Technical:

Pump speed on which pump data are based: 3467 rpm

Rated flow: 111 US GPM Rated head: 159.1 ft Actual impeller diameter: 4.13 in Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE Approvals: **CURUS** Approvals for drinking water: NSF/ANSI 61

Curve tolerance:

ISO9906:2012 3B

Materials:

Impeller:

Base: Stainless steel

EN 1.4408 **AISI 316** Stainless steel

EN 1.4401

AISI 316

SIC Bearing:

Installation:

104 °F t max amb: Maximum operating pressure: 362.59 psi Max pressure at stated temp: 363 psi / 250 °F

363 psi / -4 °F

Type of connection: DIN / ANSI / JIS

Size of inlet connection: **DN 50** Size of outlet connection: **DN 50** Pressure rating for connection: PN 25



Date: 25/01/2023

Qty. | Description

300 lb Flange rating inlet: Flange size for motor: 213TC

Electrical data:

Motor standard: **NEMA** Motor type: WEG

IE Efficiency class: IE3 / NEMA Premium

Rated power - P2: 7.5 HP Power (P2) required by pump: 7.5 HP Mains frequency: 60 Hz

3 x 230/460 V Rated voltage:

Service factor: 1.15

Rated current: 17.3/8.67 A Starting current: 760 % Cos phi - power factor: 0.89 Rated speed: 3530 rpm Efficiency: IE3 89,5% Motor efficiency at full load: 89.5 % Motor efficiency at 3/4 load: 88.5 % Motor efficiency at 1/2 load: 87.5 %

Number of poles: 2 Enclosure class (IEC 34-5): IP55

Insulation class (IEC 85): F

Motor No: 99882381

Controls:

Frequency converter: NONE

Others:

DOE Pump Energy Index CL: 0.91 Net weight: 229 lb Gross weight: 247 lb Shipping volume: 13.1 ft³ US

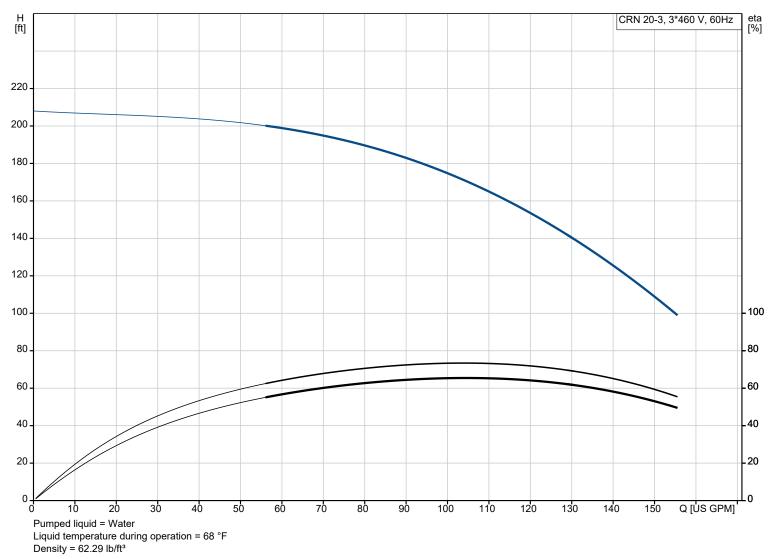
Country of origin:

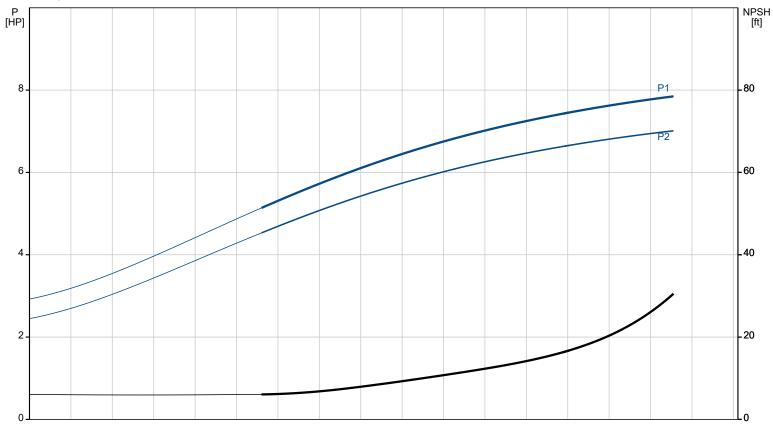
Custom tariff no.: 8413.70.2040



Date: 25/01/2023

99917889 CRN 20-3 A-FGJ-A-E-HQQE 60 Hz



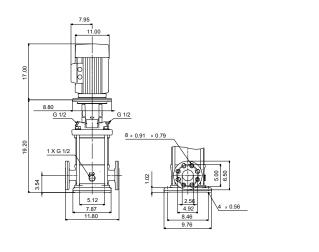


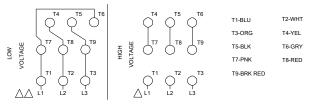


Date: 25/01/2023

| Description | Value |
|--|-------------------------|
| General information: | |
| Product name: | CRN 20-3 A-FGJ-A-E-HQQE |
| Product No: | 99917889 |
| EAN number: | 5715114127172 |
| Technical: | |
| Pump speed on which pump data are based: | 3467 rpm |
| Rated flow: | 111 US GPM |
| Rated head: | 159.1 ft |
| Maximum head: | 206 ft |
| Actual impeller diameter: | 4.13 in |
| Stages: | 3 |
| Impellers: | 3 |
| Number of reduced-diameter impellers: | 0 |
| Low NPSH: | N |
| Pump orientation: | Vertical |
| Shaft seal arrangement: | Single |
| Code for shaft seal: | HQQE |
| Approvals: | CURUS |
| Approvals for drinking water: | NSF/ANSI 61 |
| Curve tolerance: | ISO9906:2012 3B |
| Pump version: | A |
| Model: | A |
| Cooling: | IC 411 |
| Materials: | |
| Base: | Stainless steel |
| Base: | EN 1.4408 |
| Base: | AISI 316 |
| Impeller: | Stainless steel |
| Impeller: | EN 1.4401 |
| Impeller: | AISI 316 |
| Material code: | A |
| Code for rubber: | Е |
| Bearing: | SIC |
| Installation: | |
| t max amb: | 104 °F |
| Maximum operating pressure: | 362.59 psi |
| Max pressure at stated temp: | 363 psi / 250 °F |
| Max pressure at stated temp: | 363 psi / -4 °F |
| Type of connection: | DIN / ANSI / JIS |
| Size of inlet connection: | DN 50 |
| Size of outlet connection: | DN 50 |
| Pressure rating for connection: | PN 25 |
| Flange rating inlet: | 300 lb |
| | 04070 |

| Dutc. | | 20/01/202 | O | | | |
|-----------|---|---------------------|-----|-----------|---------------|----------------|
| H [ft] | | | | CRN 20-3, | 3*460 V, 60Hz | eta [%] |
| [11] | | | | | | [[/0] |
| 220 | | | | | | |
| | | | | | | |
| 200 - | | | | | | |
| 180 - | | | | | | |
| 160 - | | | | | | |
| 140 | | | | | | |
| 120 | | | | | | |
| | | | | | | |
| 100 - | | | | | | 100 |
| 80 - | | | | | | - 80 |
| 60 | | | | | | 60 |
| | | | | | | |
| 40 - | | | | | | -40 |
| 20 | | | | | | -20 |
| 0 | | | | | | L _o |
| 0 | 20 40 | 60 80 | 100 | 120 | Q [US GPM] | |
| Pum | ped liquid = Water d temperature durin | a operation = 68 °l | = | | | |
| Dens | sity = 62.29 lb/ft ³ | g operation = 00 1 | | | | |
| P | | | | | | NPSI |
| [HP] | | | | | | [ft] |
| 8 - | | | | | P1 | 80 |
| | | | | | | |
| | | | | | P2 | |
| 6 - | | | | | | -60 |
| | | | | | | |
| | | | | | | l |
| 4 - | | | | | | -40 |
| | | | | | | |





INTERCHANGE ANY TWO LINE WIRES TO REVERSE THE ROTATION

| Density: | 62.29 lb/ft³ |
|------------------------------|--------------------|
| Electrical data: | |
| Motor standard: | NEMA |
| Motor type: | WEG |
| IE Efficiency class: | IE3 / NEMA Premium |
| Rated power - P2: | 7.5 HP |
| Power (P2) required by pump: | 7.5 HP |
| Mains frequency: | 60 Hz |
| Rated voltage: | 3 x 230/460 V |
| Service factor: | 1.15 |
| Rated current: | 17.3/8.67 A |
| Starting current: | 760 % |
| Full load SF current: | 19.9/9.97 A |
| Cos phi - power factor: | 0.89 |
| Rated speed: | 3530 rpm |
| Efficiency: | IE3 89,5% |

213TC

FGJ

Water

68 °F

-4 .. 248 °F

Flange size for motor:

Liquid temperature range:

Selected liquid temperature:

Connect code:

Liquid: Pumped liquid:



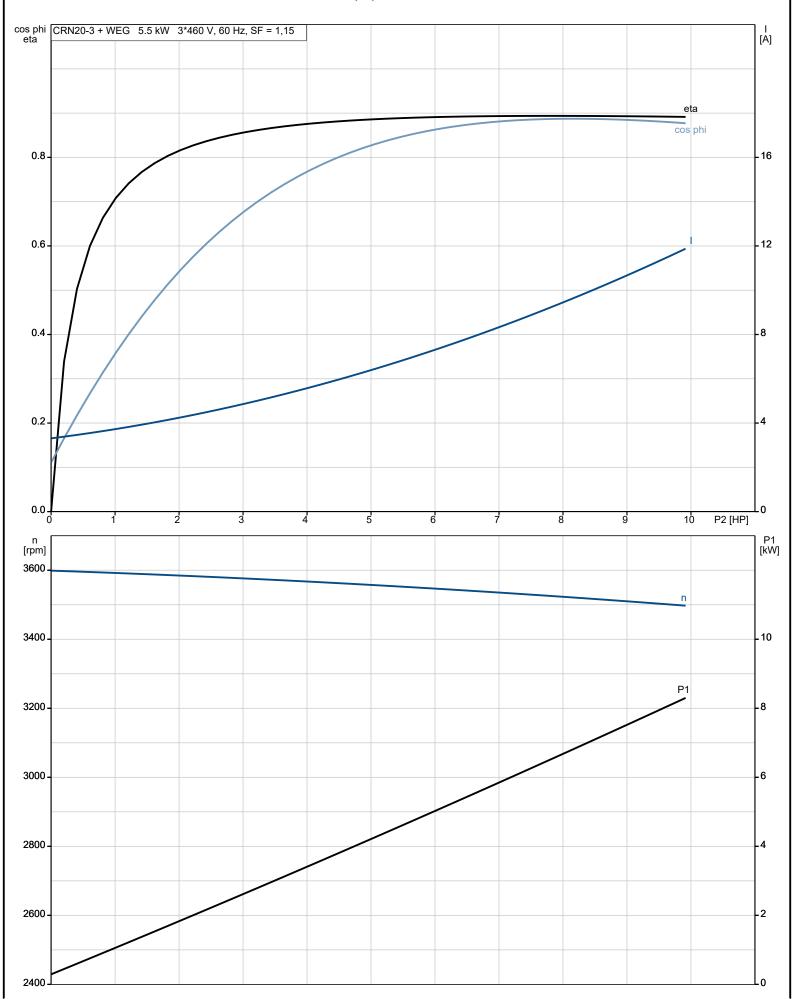
Date: 25/01/2023

| Description | Value |
|--------------------------------|--------------|
| Motor efficiency at full load: | 89.5 % |
| Motor efficiency at 3/4 load: | 88.5 % |
| Motor efficiency at 1/2 load: | 87.5 % |
| Number of poles: | 2 |
| Enclosure class (IEC 34-5): | IP55 |
| Insulation class (IEC 85): | F |
| Built-in motor protection: | NONE |
| Motor No: | 99882381 |
| Controls: | |
| Frequency converter: | NONE |
| Others: | |
| DOE Pump Energy Index CL: | 0.91 |
| Net weight: | 229 lb |
| Gross weight: | 247 lb |
| Shipping volume: | 13.1 ft³ |
| Country of origin: | US |
| Custom tariff no.: | 8413.70.2040 |



Date: 25/01/2023

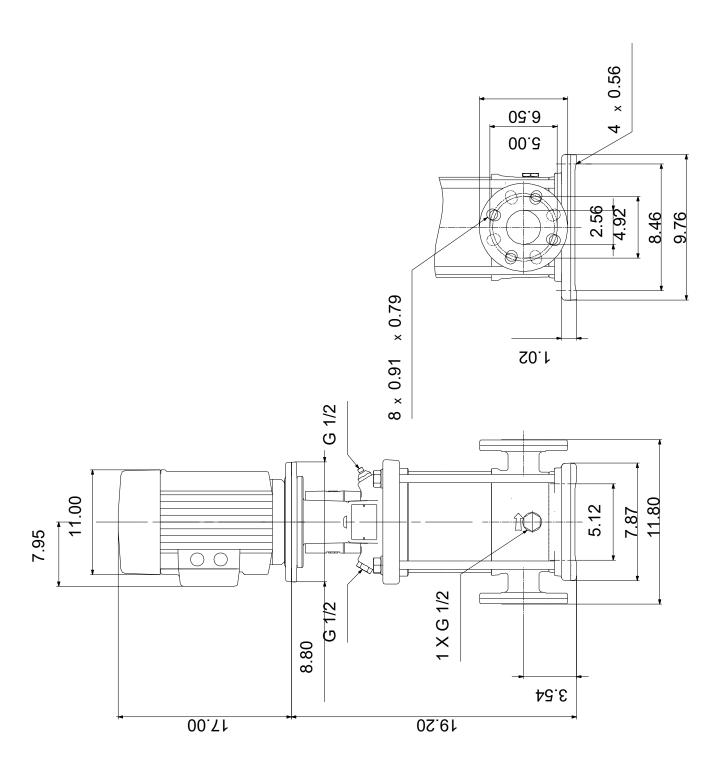
99917889 CRN 20-3 A-FGJ-A-E-HQQE 60 Hz





Date: 25/01/2023

99917889 CRN 20-3 A-FGJ-A-E-HQQE 60 Hz





Date: 25/01/2023

Order Data:

| Order Data: | | | | | | |
|-------------|-----------|--------------|--------|------------|------------------|--|
| Position | Your pos. | Product name | Amount | Product No | Total | |
| | | CRN 20-3 | 1 | 99917889 | Price on request | |
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