

Submittal Data

UNIT TAG:	QUANTITY:
TYPE OF SERVICE:	
SUBMITTED BY:	DATE:
APPROVED BY:	DATE:
ORDER NO.:	DATE:
	TYPE OF SERVICE: SUBMITTED BY: APPROVED BY:



CRN 20-1 A-FGJ-A-V-HQQV

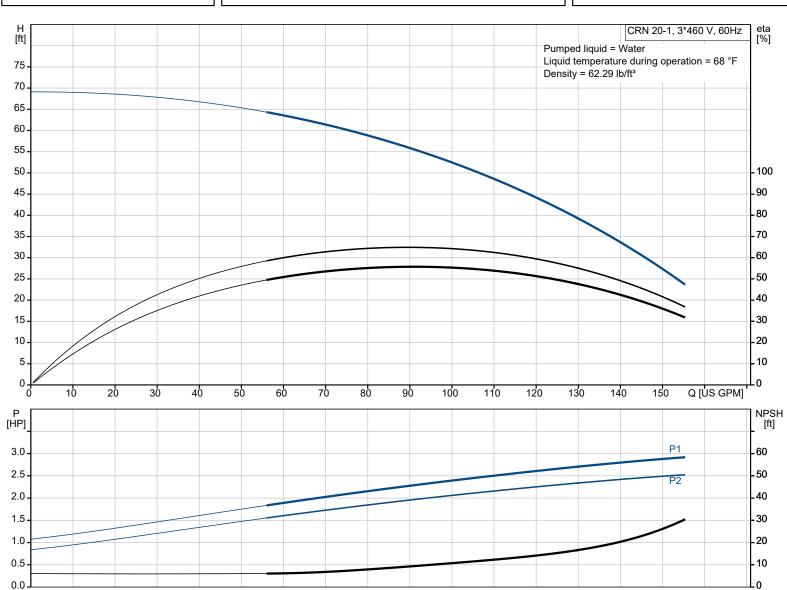
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

Note! Product picture may differ from actual product

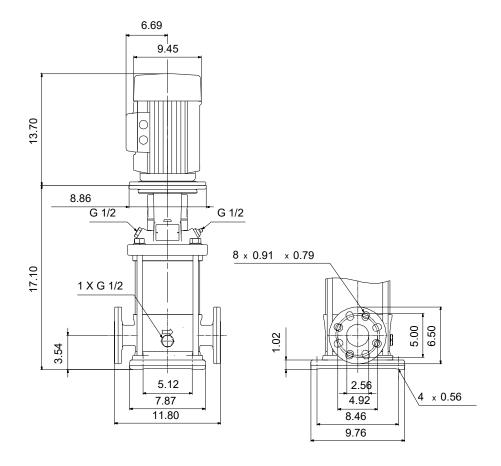
Conditions	of Service
Liquid:	Water
Temperature:	68 °F
Specific Gravity:	1.000

Pump Data	
Max pressure at stated temp:	363 psi / 194 °F
Liquid temperature range:	-4 194 °F
Maximum ambient temperature:	104 °F
Shaft seal:	HQQV
Product number:	On request

Motor Data		
Rated power - P2:	3 HP	
Rated voltage:	230/460 V	
Mains frequency:	60 Hz	
Enclosure class:	IP55	
Insulation class:	F	
Motor protection:	NONE	
Motor type:	WEG	
Eta 1/1:	86.5 %	







Materials:

Base: Stainless steel
Base: EN 1.4408
Base: AISI 316
Impeller: Stainless steel
Impeller: AISI 316
Impeller: EN 1.4401

Material code: A Code for rubber: V



Date: 24/01/2023

Qty. | Description

CRN 20-1 A-FGJ-A-V-HQQV



Product No.: On request

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

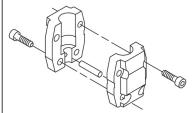
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

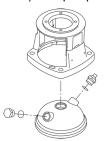
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head and flange for motor mounting is made in one piece (cast iron). The pump head cover is a separate component (stainless steel). The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



Date: 24/01/2023

Qty. | Description

1



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The pump has a stainless steel base mounted on a separate base plate.

This base and base plate are kept in position by the tension of the staybolts which hold the pump together.

The outlet side of the base has a combined drain plug and bypass valve.

The pump is secured to the foundation by four bolts through the base plate.

The flanges and base are cast in one piece and prepared for connection by means of DIN, ANSI or JIS.

Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 194 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Pump speed on which pump data are based: 3461 rpm

Rated flow:
Rated head:
49.54 ft
Actual impeller diameter:
4.13 in
Pump orientation:
Vertical
Shaft seal arrangement:
Code for shaft seal:
Approvals:

111 US GPM
49.54 ft
4.13 in
Vertical
Single
HQQV
CURUS

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Stainless steel

EN 1.4408 AISI 316

Impeller: Stainless steel

EN 1.4401 AISI 316

Bearing: SIC

Installation:

t max amb:

Maximum operating pressure:

Max pressure at stated temp:

362.59 psi
363 psi / 194 °F
363 psi / -4 °F

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 50
Size of outlet connection: DN 50
Pressure rating for connection: PN 25
Flange rating inlet: 300 lb



Date: 24/01/2023

Qty. Description

> Flange size for motor: 182TC

Electrical data:

Motor standard: **NEMA** Motor type: WEG

IE Efficiency class: IE3 / NEMA Premium

Rated power - P2: 3 HP Power (P2) required by pump: 3 HP Mains frequency: 60 Hz Rated voltage:

3 x 230/460 V

Service factor: 1.15 Rated current: 7.34/3.67 A Starting current: 880 % Cos phi - power factor: 0.87 Rated speed: 3515 rpm Efficiency: IE3 86,5% Motor efficiency at full load: 86.5 % Motor efficiency at 3/4 load: 86.5 %

Motor efficiency at 1/2 load: 84 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F

Motor No: 99883243

Controls:

Frequency converter: NONE

Others:

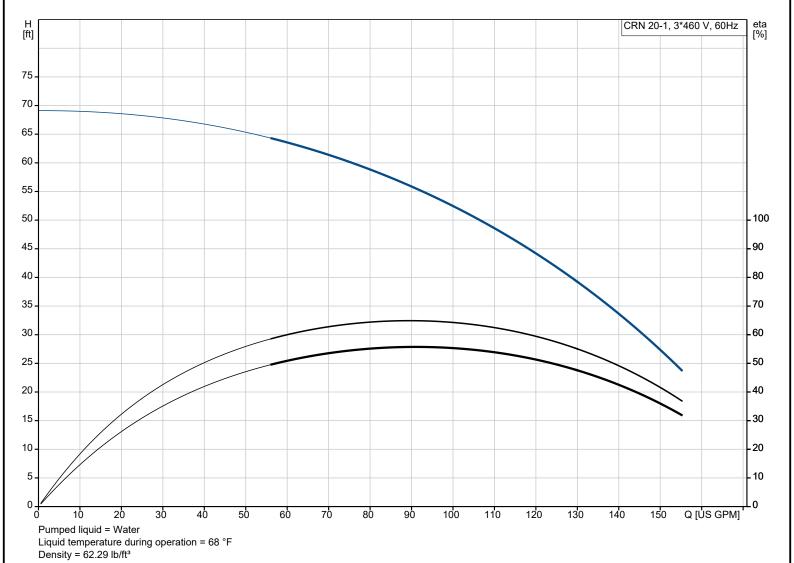
DOE Pump Energy Index CL: 0.91 Net weight: 154 lb Gross weight: 172 lb Shipping volume: 8.26 ft³ Country of origin: US

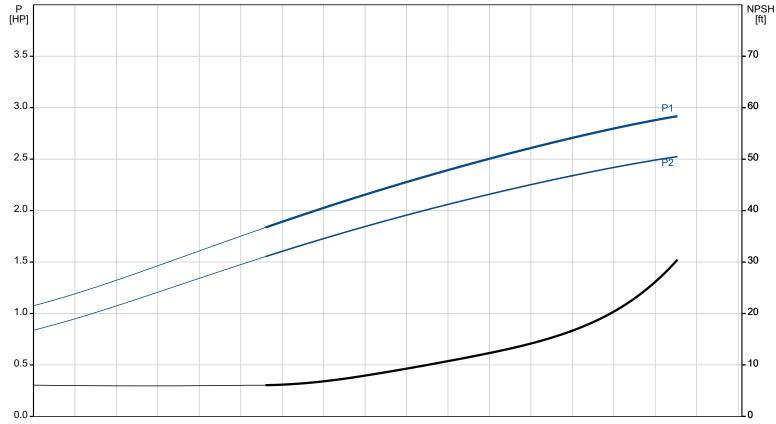
Custom tariff no.: 8413.70.2040



Date: 24/01/2023

On request CRN 20-1 A-FGJ-A-V-HQQV 60 Hz







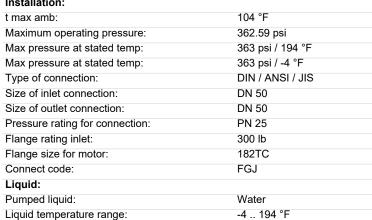
0.5

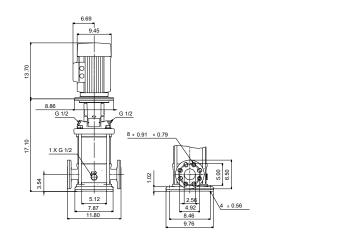
Date: 24/01/2023

Description	Value	
General information:		
Product name:	CRN 20-1 A-FGJ-A-V-HQQV	
Product No:	On request	
EAN number:	On request	
Technical:		
Pump speed on which pump data are based:	3461 rpm	
Rated flow:	111 US GPM	
Rated head:	49.54 ft	
Maximum head:	66.93 ft	
Actual impeller diameter:	4.13 in	
Stages:	2	
Impellers:	1	
Number of reduced-diameter impellers:	0	
Low NPSH:	N	
Pump orientation:	Vertical	
Shaft seal arrangement:	Single	
Code for shaft seal:	HQQV	
Approvals:	CURUS	
Curve tolerance:	ISO9906:2012 3B	
Pump version:	A	
Model:	A	
Cooling:	IC 411	
Materials:		
Base:	Stainless steel	
Base:	EN 1.4408	
Base:	AISI 316	
Impeller:	Stainless steel	
Impeller:	EN 1.4401	
Impeller:	AISI 316	
Material code:	Α	
Code for rubber:	V	
Bearing:	SIC	
Installation:		
t max amb:	104 °F	

Date:	24/01/2023		
H [ft]		CRN 20-1	, 3*460 V, 60Hz eta [%]
75			
70			
65 -			
60			
55 -			
50 -			100
45			_90
40			_80
35			70
30			60
25 -			50
20			40
15			30
10			-20
5			_10
0 20		100 120	<u> </u>
Pumped liquid = \Liquid temperatur Density = 62.29 lt	e during operation = 68 °F	100 120	' Q [US GPM]
[HP]			[ft]
3.0			P1 60
2.5 -			-50
2.0			-40
1.5			-30

- 10





Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Motor type:	WEG
IE Efficiency class:	IE3 / NEMA Premium
Rated power - P2:	3 HP
Power (P2) required by pump:	3 HP
Mains frequency:	60 Hz
Rated voltage:	3 x 230/460 V
Service factor:	1.15
Rated current:	7.34/3.67 A
Starting current:	880 %
Full load SF current:	8.44/4.22 A
Cos phi - power factor:	0.87

68 °F

3515 rpm IE3 86,5%

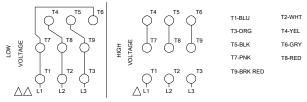
86.5 %

Selected liquid temperature:

Rated speed:

Motor efficiency at full load:

Efficiency:



INTERCHANGE ANY TWO LINE WIRES TO REVERSE THE ROTATION



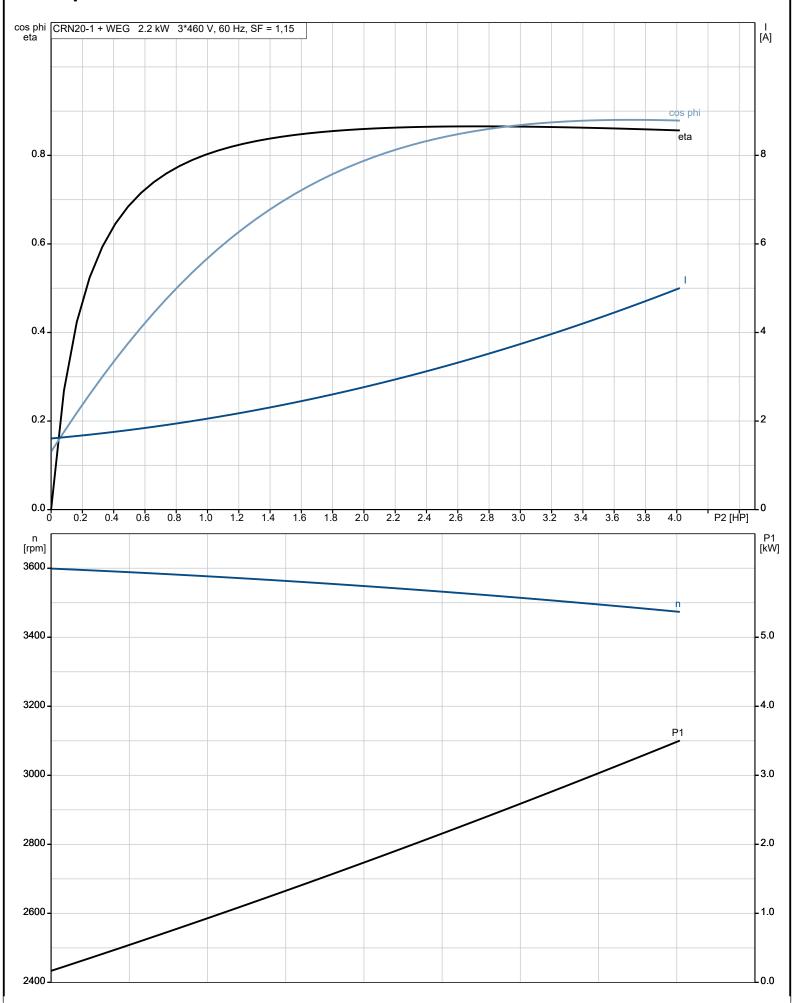
Date: 24/01/2023

Description	Value
Motor efficiency at 3/4 load:	86.5 %
Motor efficiency at 1/2 load:	84 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor No:	99883243
Controls:	
Frequency converter:	NONE
Others:	
DOE Pump Energy Index CL:	0.91
Net weight:	154 lb
Gross weight:	172 lb
Shipping volume:	8.26 ft ³
Country of origin:	US
Custom tariff no.:	8413.70.2040



Date: 24/01/2023

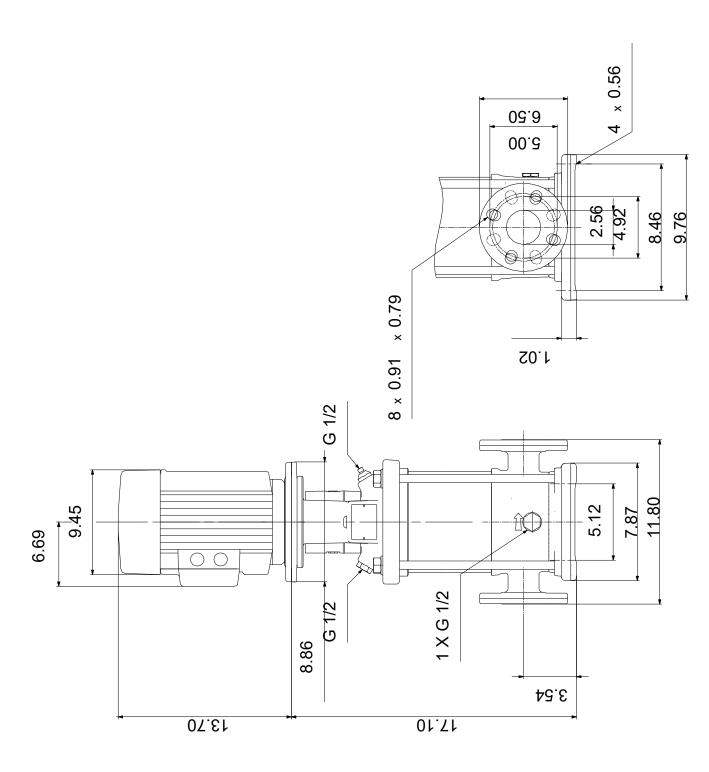
On request CRN 20-1 A-FGJ-A-V-HQQV 60 Hz





Date: 24/01/2023

On request CRN 20-1 A-FGJ-A-V-HQQV 60 Hz





Date: 24/01/2023

Order Data:

l <u> </u>		Order Data:			
Position	Your pos.	Product name		Product No	Total
		CRN 20-1	1	On request	Price on request
				<u> </u>	