GRUNDFOS

Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:

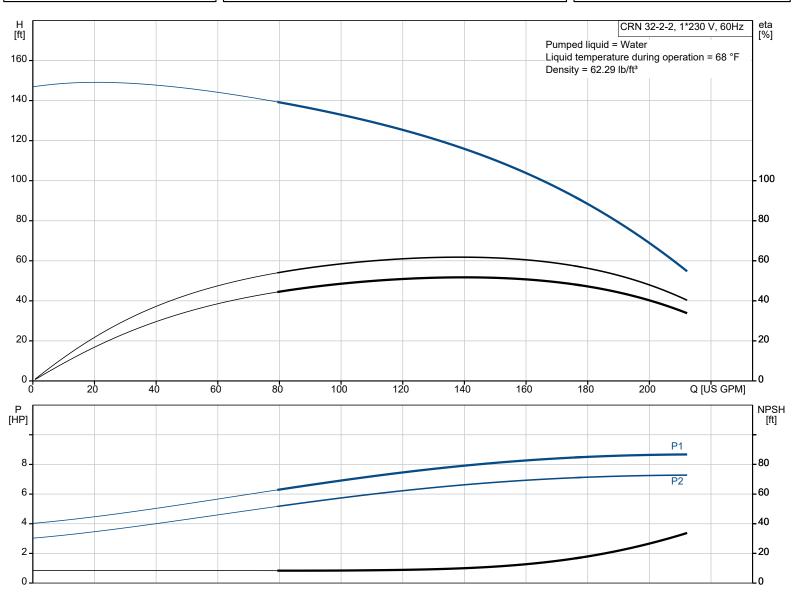


CRN 32-2-2 A-G-A-V-HQQV

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

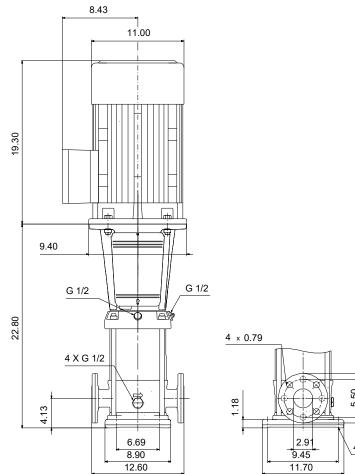
Note! Product picture may differ from actual product

Conditions of Service		Pump Data		Motor Data	
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Maximum ambient temperature: Shaft seal: Product number:	232 psi / 194 °F -4 194 °F 104 °F HQQV 99918026	Rated power - P2: Rated voltage: Mains frequency: Enclosure class: Insulation class: Motor protection: Motor type: Eta 1/1:	7.5 HP 208-230 V 60 Hz IP55 F NONE WEG 84.0 %





Submittal Data



		7.00	
2.	91	4 × 0.56	6
9.4			

Materials:

Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
Impeller:	Stainless steel
Impeller:	AISI 316
Impeller:	EN 1.4401
Material code:	А
Code for rubber:	V



Date:

22/03/2023

Qty. | Description

1 CRN 32-2-2 A-G-A-V-HQQV



Product No.: 99918026

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). Pump materials in contact with the liquid are in high-grade stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via ANSI flanges.

The pump is fitted with a 1-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process. CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

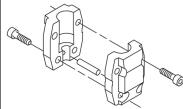
An integral part of the process is a pretreatment.

The entire process consists of these elements:

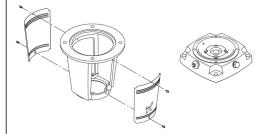
- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.
- The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system. This seal type is assembled in a cartridge unit which makes replacement safe and easy. Due to the balancing, this seal type is suitable for high-pressure applications. The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.

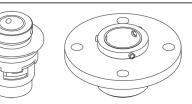


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Date:

Qty. | Description

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The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor. The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

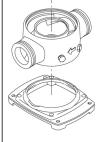
The pump has a stainless-steel base mounted on a separate base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (11/1).

The motor has built-in thermal protection (PTO current and temperature sensors) in accordance with IEC 60034-11 and requires no further motor protection. The protection reacts to both slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

As the thermal protection incorporates automatic reset, the motor must be connected in a way which ensures that the automatic reset cannot cause accidents.

Technical data

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 194 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump data Rated flow: Rated head: Actual impeller diameter: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals: Curve tolerance:	are based: 3508 rpm 159 US GPM 109.9 ft 4.66 in Vertical Single HQQV CURUS ISO9906:2012 3B
Materials: Base: Impeller:	Stainless steel EN 1.4408 AISI 316 Stainless steel EN 1.4401 AISI 316



Qty. | Description

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Company name: Created by: Phone:

Date:

22/03/2023

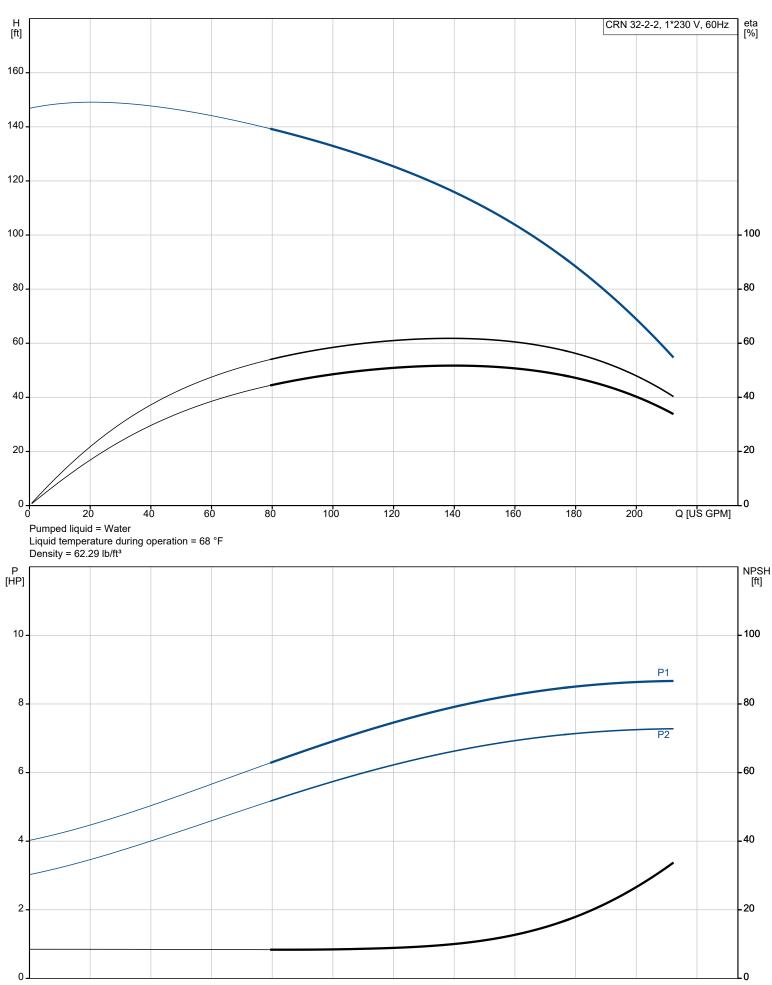
,		
	Bearing:	SIC
	Support bearing:	Graflon
	Support Scaring.	Granon
	Installation:	
	t max amb:	104 °F
	Maximum operating pressure:	232.06 psi
	Max pressure at stated temp:	232 psi / 194 °F
		232 psi / -4 °F
	Type of connection:	ANSI
	Size of inlet connection:	2 1/2 inch
	Size of outlet connection:	2 1/2 inch
	Pressure rating for connection:	PN 16
	Flange rating inlet:	150 lb
	Flange size for motor:	213TC
	5	
	Electrical data:	
	Motor standard:	NEMA
		WEG
	Motor type:	
	Rated power - P2:	7.5 HP
	Power (P2) required by pump:	7.5 HP
	Mains frequency:	60 Hz
	Rated voltage:	1 x 208-230 V
	Service factor:	1.15
	Rated current:	31.7-28.8 A
	Starting current:	710-710 %
	Cos phi - power factor:	0.99
	Rated speed:	3515 rpm
	•	84.0%
	IE efficiency:	
	Motor efficiency at full load:	84.0 %
	Motor efficiency at 3/4 load:	82.5 %
	Motor efficiency at 1/2 load:	78.5 %
	Number of poles:	2
	Enclosure class (IEC 34-5):	IP55
	Insulation class (IEC 85):	F
	Motor No:	99883305
	Controls:	
	-	NONE
	Frequency converter:	NONE
	Others:	0.07
	DOE Pump Energy Index CL:	0.87
	Net weight:	275 lb
	Gross weight:	292 lb
	Shipping volume:	10.9 ft ³
	Country of origin:	US
	Custom tariff no.:	8413.70.2040
		2



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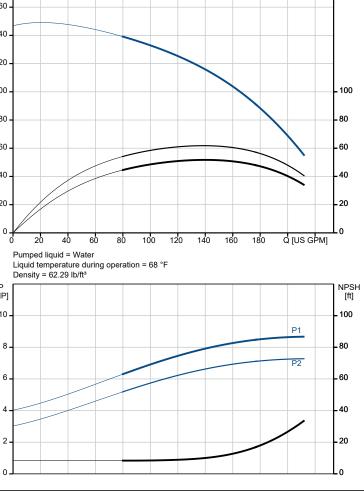
Date:





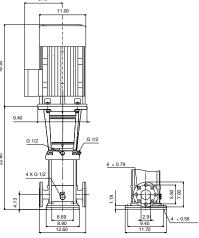


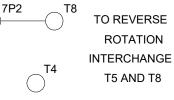
		Date:	22/03/2023
Description	Value	H [ft]	
General information:		160 -	
Product name:	CRN 32-2-2 A-G-A-V-HQQV		
Product No:	99918026	140 -	
EAN number:	5715114128780	100	
Technical:		120 -	
Pump speed on which pump data are based:	3508 rpm	100 -	
Rated flow:	159 US GPM	_	
Rated head:	109.9 ft	80 -	
Maximum head:	149.9 ft		
Actual impeller diameter:	4.66 in	60 -	
Stages:	2 2		
Impellers: Number of reduced-diameter impellers:	2	40 -	
Low NPSH:	N		
Pump orientation:	Vertical	20/	
Shaft seal arrangement:	Single	- ₀	
Code for shaft seal:	HQQV		20 40 60 80 100 120
Approvals:	CURUS		ed liquid = Water
Curve tolerance:	ISO9906:2012 3B		temperature during operation = 68 °F y = 62.29 lb/ft ³
Pump version:	A	P [HP]	
Model:	В		
Cooling:	IC 411	10 -	
Materials:		_	
Base:	Stainless steel	8-	
Base:	EN 1.4408	_	
Base:	AISI 316	6 -	
Impeller:	Stainless steel	_	
Impeller	EN 1.4401	4-	
Impeller:	AISI 316	- /	
Material code:	A	2 -	
Code for rubber:	V		
Bearing:	SIC	0	
Support bearing:	Graflon	1	
Installation:			8.43 1 11.00
t max amb:	104 °F	_	
Maximum operating pressure:	232.06 psi		
Max pressure at stated temp:	232 psi / 194 °F		
Max pressure at stated temp:	232 psi / -4 °F	19:30	_H=
Type of connection:	ANSI		
Size of inlet connection:	2 1/2 inch		
Size of outlet connection:	2 1/2 inch	9.40	
Pressure rating for connection:	PN 16	_	
Flange rating inlet:	150 lb	G 1/2	2 G 1/2
Flange size for motor:	213TC	52 80	
Connect code:	G	<u>4 X G</u>	
Liquid:	Water		
Pumped liquid:	-4 194 °F	4.13	╜ ╔╒╪╤╗ ╢ ┙╴╞ ┍╩╚╩┓ ┥
Liquid temperature range: Selected liquid temperature:	-4 194 F 68 °F		<u><u><u></u></u><u></u><u>2.9</u><u></u><u></u><u>4 x</u><u></u><u>9.45</u><u></u><u>12.60</u><u>4 x</u></u>
	62.29 lb/ft ³	_	
Density: Electrical data:	62.29 ID/II ⁻		
Motor standard:	NEMA		
Motor type:	WEG		T57P21
Rated power - P2:	7.5 HP		$\bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc$
Power (P2) required by pump:	7.5 HP		
Mains frequency:	60 Hz		
Rated voltage:	1 x 208-230 V		
Service factor:	1.15		\bigcirc \bigcirc
Rated current:	31.7-28.8 A		Ŭ,
Starting current:	710-710 %		
Full load SF current:	31.7/44.6 A		T1- BLUE T4-YEL
Cos phi - power factor:	0.99		T8-RED
Rated speed:	3515 rpm		
IE efficiency:	84.0%		
Motor efficiency at full load:	84.0 %		



CRN 32-2-2, 1*230 V, 60Hz

eta [%]





T1- BLUE	T4-YELLOW	T5-BLACK
T8-RED		7P2-BROWN



22/03/2023

Date:

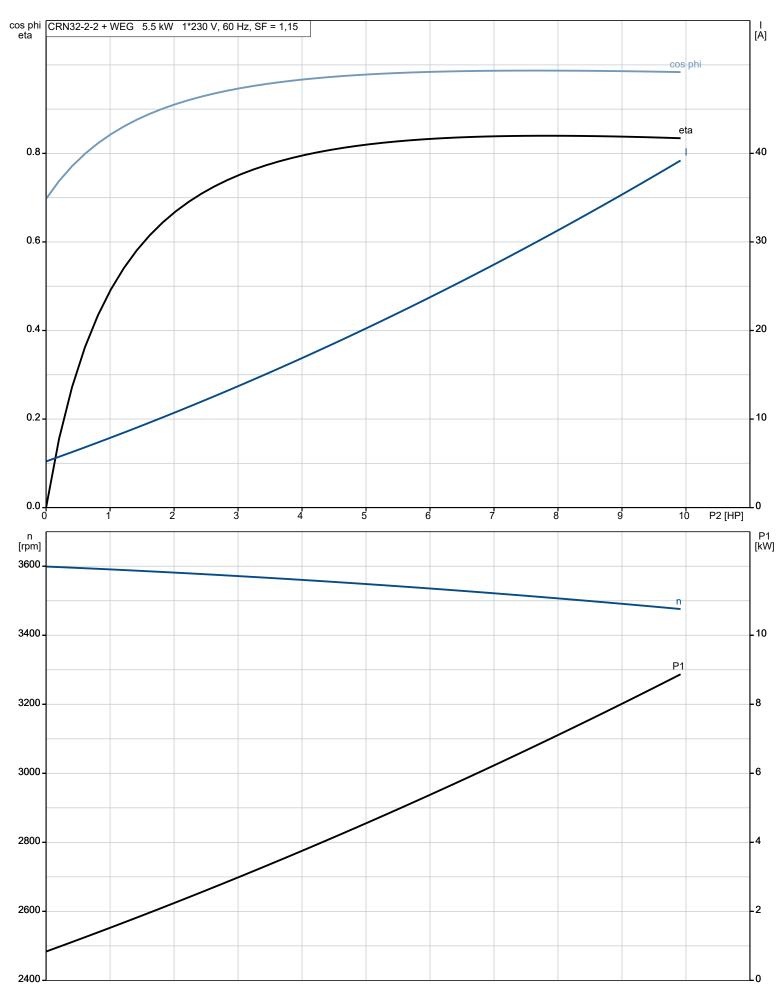
Description Value Motor efficiency at 3/4 load: 82.5 % Motor efficiency at 1/2 load: 78.5 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Built-in motor protection: NONE Motor No: 99883305 Controls: Frequency converter: NONE Others: DOE Pump Energy Index CL: 0.87 275 lb Net weight: Gross weight: 292 lb Shipping volume: 10.9 ft³ Country of origin: US Custom tariff no .: 8413.70.2040



Date:



99918026 CRN 32-2-2 A-G-A-V-HQQV 60 Hz



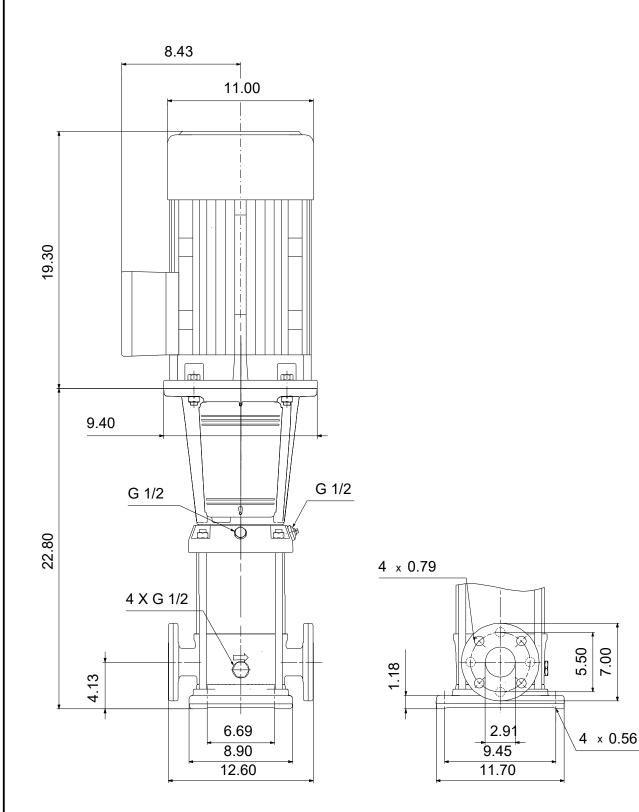
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22/03/2023

Date:

99918026 CRN 32-2-2 A-G-A-V-HQQV 60 Hz



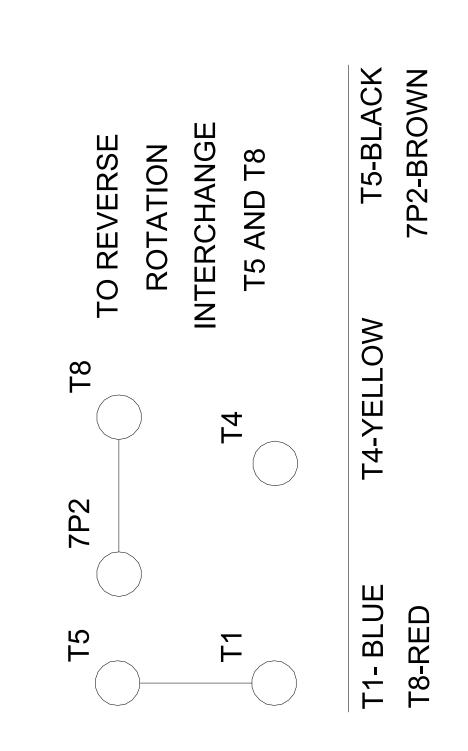
Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.

Date:

22/03/2023

99918026 CRN 32-2-2 A-G-A-V-HQQV 60 Hz

GRUNDFOS 🕅





Company name: Created by:

Date: 22/03/2023 Order Data: Context (Context							
Position	Your pos.		Product name	Amount	Product No	Total	
		CRN 32-2-2		1	99918026	Price or reques	
						reques	
					1		