Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:

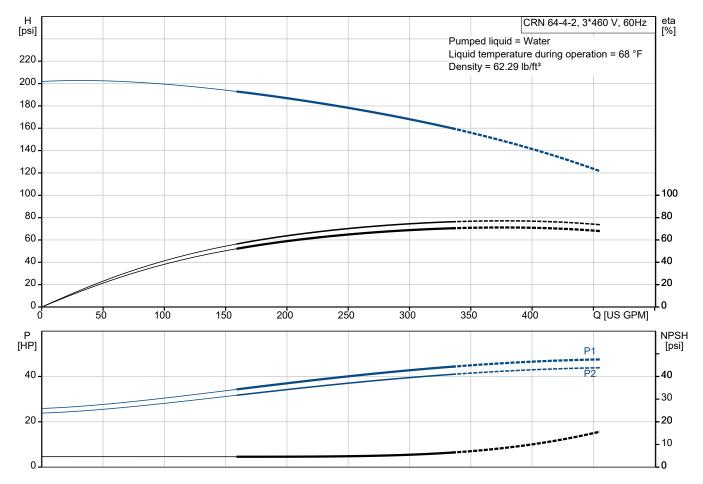


CRN 64-4-2 A-G-A-E-HQQE

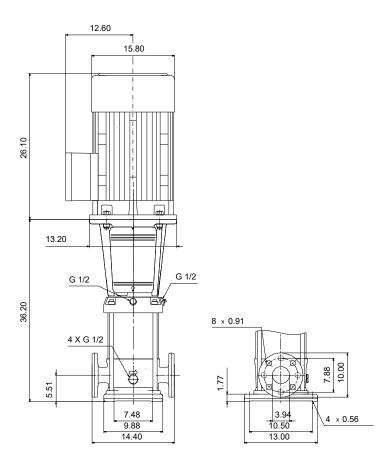
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. Pump materials in contact with the liquid are in high-grade stainless steel (EN 1.4401)

Note! Product picture may differ from actual product

Conditions	of Service	Pump Data		Motor Da	ata
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Maximum ambient temperature: Shaft seal: Product number:	435 psi / 250 °F -40 248 °F 104 °F HQQE 99918340	Rated power - P2: Rated voltage: Mains frequency: Enclosure class: Insulation class: Motor protection: Motor type: Eta 1/1:	40 HP 230/460 V 60 Hz IP55 F NONE WEG 92.4 %



Submittal Data



Materials:

Base:	Stainless steel
Base:	EN 1.4408
Base:	AISI 316
Impeller:	Stainless steel
Impeller:	AISI 316
Impeller:	EN 1.4401
Material code:	А
Code for rubber:	E

	GRUNDFOS X	Company n Created by: Phone:	
		Date:	09/05/2024
Qty.	Description		
1	CRN 64-4-2 A-G-A-E-HQQE		
	Product No.: 99918340 Vertical, multistage centrifugal pump with inlet and out with the liquid are in high-grade stainless steel. A cart access and service. Power transmission is via a rigid	ridge shaft seal e	ensures high reliability, safe handling, and easy
	The pump is fitted with a 3-phase, fan-cooled asynchr		
	Further product details		
	Steel, cast iron and aluminium components have an e (CED) process.	poxy-based coat	ting made in a cathodic electro-deposition
	CED is a high-quality dip-painting process where an e particles as a thin, well-controlled layer on the surface	lectrical field aro	und the products ensures deposition of paint
	 An integral part of the process is a pretreatment. The entire process consists of these elements: 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 		
	4) Curing to a dry film thickness 18-22 my m. The colour code for the finished product is NCS 9000/	RAL 9005.	
	Pump A long split coupling connects the pump and motor sh guards. The long coupling makes it possible to replace	aft. It is enclosed e the shaft seal v	d in the motor stool by means of two coupling without removing the motor from the pump.
	Chan and a state of the state o		
	The motor stool connects the pump head and motor. ⁻ screw.	The pump head I	has a combined 1/2" priming plug and vent
	The numn is fitted with a balanced O-ring seal unit wit	h	



09/05/2024

Qty. | Description

1

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

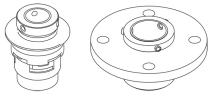
Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

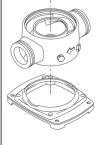
The pump has a stainless-steel base mounted on a separate base plate.

The base and base plate are kept in position by the tension of the staybolts which hold the pump together.

Both the inlet and the outlet side of the base have two pressure gauge tappings.

The pump is secured to the foundation by four bolts through the base plate.

The flanges are fastened to the base by means of locking rings.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.

Technical data

Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-40 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft ³

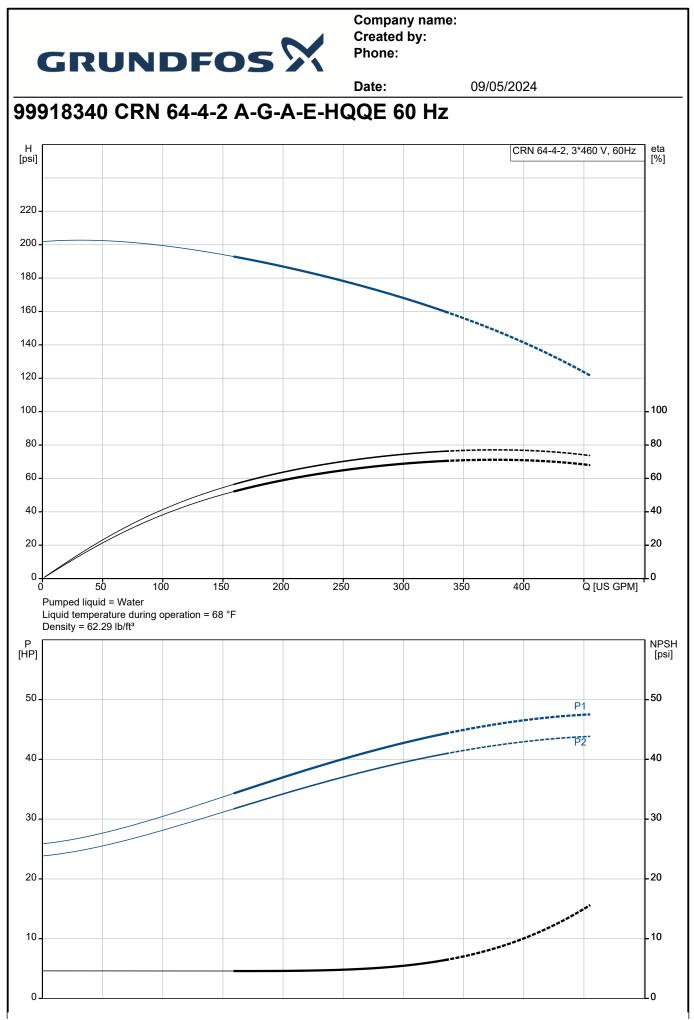
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Description		
Technical:		
Pump speed on which pump da		
Rated flow:	339 US GPM	
Rated head:	158 psi	
Actual impeller diameter:	5.59 in	
Pump orientation:	Vertical	
Shaft seal arrangement:	Single	
Code for shaft seal:	HQQE	
Approvals:	CURUS	
Approvals for drinking water:	NSF/ANSI 61	
Curve tolerance:	ISO9906:2012 3B	
Materials:		
Base:	Stainless steel	
Date:	EN 1.4408	
	AISI 316	
Impeller:	Stainless steel	
	EN 1.4401	
	AISI 316	
Bearing:	SIC	
Support bearing:	Graflon	
Support bearing.	Granon	
Installation:		
Maximum ambient temperature:		
Maximum operating pressure:	435.11 psi	
Max pressure at stated temp:	435 psi / 250 °F	
	435 psi / -40 °F	
Type of connection:	ANSI	
Size of inlet connection:	4 inch	
Size of outlet connection:	4 inch	
Pressure rating for connection:	PN 40	
Flange rating inlet:	300 lb	
Flange size for motor:	324TC	
Electrical data:		
Motor standard:	NEMA	
Motor type:	WEG	
Rated power - P2:	40 HP	
Power (P2) required by pump:	40 HP	
Mains frequency:	60 Hz	
Rated voltage:	3 x 230/460 V	
Service factor:	1.25	
Rated current:	92.6/46.3 A	
Starting current:	630 %	
Cos phi - power factor:	0.88	
Rated speed:	3560 rpm	
IE efficiency:	IE3 92,4%	
IE Efficiency class:	IE3 / NEMA Premium	
Motor efficiency at full load:	92.4 %	
Motor efficiency at 3/4 load:	92.4 %	
Motor efficiency at 1/2 load:	91.7 %	
Number of poles:	2	
Enclosure class (IEC 34-5):	IP55	
Insulation class (IEC 85):	F	
Motor No:	г 99883251	
Controls:		
Frequency converter:	None	



y.	Description			
	Others:			
	DOE Pump Energy Index CL:	0.93		
	Net weight:	749 lb		
	Gross weight:	767 lb		
	Shipping volume:	39.9 ft³		
	Country of origin:	US		
	Custom tariff no.:	8413.70.2040		
	1			

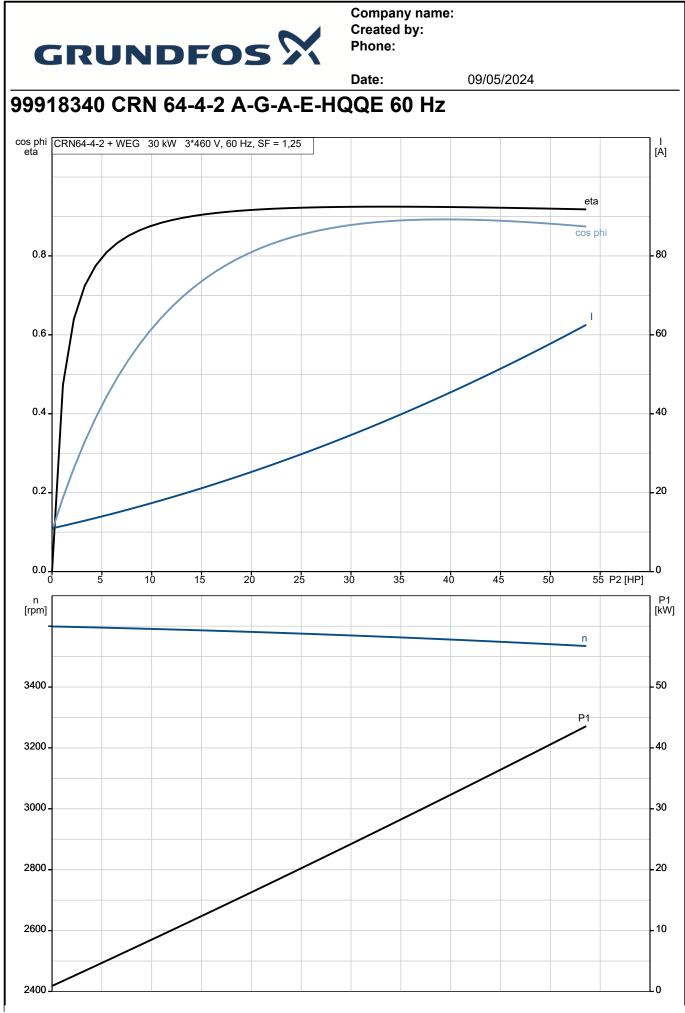


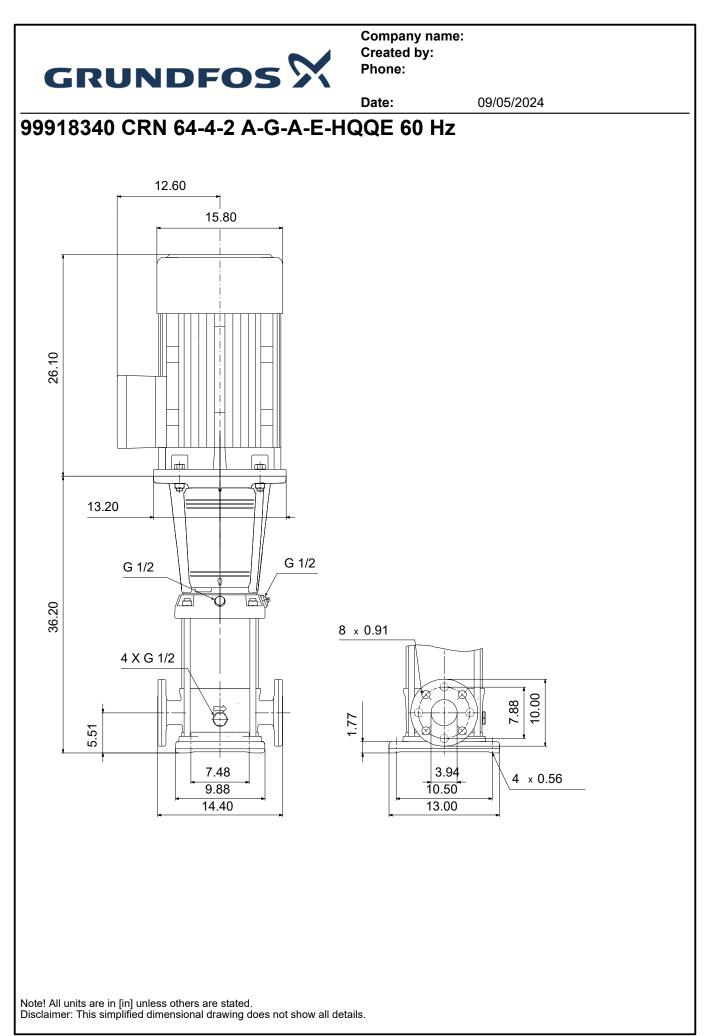


		Date:	09/05/20)24	
Description General information:	Value	H [psi]		CRN 64-4-2, 3*460 V, 60Hz	[
		220 -			_
Product name:	CRN 64-4-2 A-G-A-E-HQQE	200 -			
Product No:	99918340	180 -			-
AN number:	5715114132077	160			_
Fechnical:		140 _			
Pump speed on which pump data are based:	3525 rpm	120 -			
Rated flow:	339 US GPM	100 -			+1
Rated head:	158 psi	80 -			
Maximum head:	204.2 psi	60 -			-6
Actual impeller diameter:	5.59 in	40 -			4
Stages:	4				
mpellers:	4	20-			$+^2$
Number of reduced-diameter impellers:	2		100 150 200 250	300 350 Q [US GPM]	- + 0
ow NPSH:	N			ວບບ ວວບ Q [US GPM]	J
	Vertical	Pumped liquid Liquid temper	d = Water ature during operation = 6	8 °F	
Pump orientation:		Density = 62.2			
Shaft seal arrangement:	Single	P [HP]			N
Code for shaft seal:	HQQE	50 -		P1	5
Approvals:	CURUS				Γ
Approvals for drinking water:	NSF/ANSI 61	40		P2	4
Curve tolerance:	ISO9906:2012 3B				
Pump version:	А	30 -			-3
Model:	В				
Cooling:	IC 411	20 -			-2
Materials:					
Base:	Stainless steel	10 -			<u></u> +1
Base:	EN 1.4408				
Base:	AISI 316				_L o
mpeller:	Stainless steel				
mpeller:	EN 1.4401	12.60			
mpeller:	AISI 316	15.80			
Material code:	AISI 510				
Code for rubber:	E				
	SIC	₽ ≋ F			
Bearing:					
Support bearing:	Graflon				
nstallation:		13.20	1		
Maximum ambient temperature:	104 °F		017		
Maximum operating pressure:	435.11 psi	G 1/2	<u>G 1/2</u>		
Max pressure at stated temp:	435 psi / 250 °F		8 × 0.91		
Max pressure at stated temp:	435 psi / -40 °F	4 x G 1/2		1	
Type of connection:	ANSI			10.00	
Size of inlet connection:	4 inch	7.48		× 0.56	
Size of outlet connection:	4 inch	9.88	10.50		
Pressure rating for connection:	PN 40				
Flange rating inlet:	300 lb				
Flange size for motor:	324TC				
Connect code:	G		1 T12 T10 տ	T11 T12 T10	
_iquid:	-	— ≧ \5	100 16 14 $\frac{1}{4}$		
Pumped liquid:	Water		т 9 от7 👷		
Liquid temperature range:	-40 248 °F	→ 75 → 75 → 75 → 78 → 78 → 72 → 72	T6 T4 F7 T9 T7 88 T3 T1 88 T3 T1 89 T3 T1 89		
Selected liquid temperature:	-40 248 F 68 °F	N L2	L3 L1 4	∧ L2 L3 L1	
				∆ L2 L3 L1	
Density:	62.29 lb/ft ³				
Electrical data:					
Motor standard:	NEMA				
Motor type:	WEG				
Rated power - P2:	40 HP				
Power (P2) required by pump:	40 HP				



		Date:	09/05/202
Description	Value		-
Mains frequency:	60 Hz		
Rated voltage:	3 x 230/460 V		
Service factor:	1.25		
Rated current:	92.6/46.3 A		
Starting current:	630 %		
Full load SF current:	116/57.9 A		
Cos phi - power factor:	0.88		
Rated speed:	3560 rpm		
IE efficiency:	IE3 92,4%		
IE Efficiency class:	IE3 / NEMA Premium		
Motor efficiency at full load:	92.4 %		
Motor efficiency at 3/4 load:	92.4 %		
Motor efficiency at 1/2 load:	91.7 %		
Number of poles:	2		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Built-in motor protection:	NONE		
Motor No:	99883251		
Controls:			
Frequency converter:	None		
Others:			
DOE Pump Energy Index CL:	0.93		
Net weight:	749 lb		
Gross weight:	767 lb		
Shipping volume:	39.9 ft ³		
Country of origin:	US		
Custom tariff no.:	8413.70.2040		

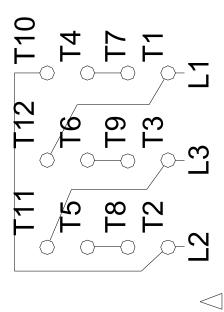




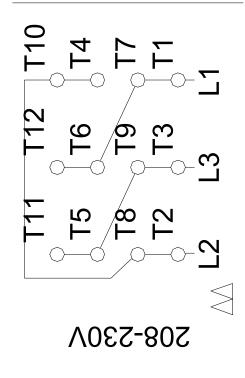


09/05/2024

99918340 CRN 64-4-2 A-G-A-E-HQQE 60 Hz



460//380-415



Note! All units are in [in] unless others are stated.