Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:
1		

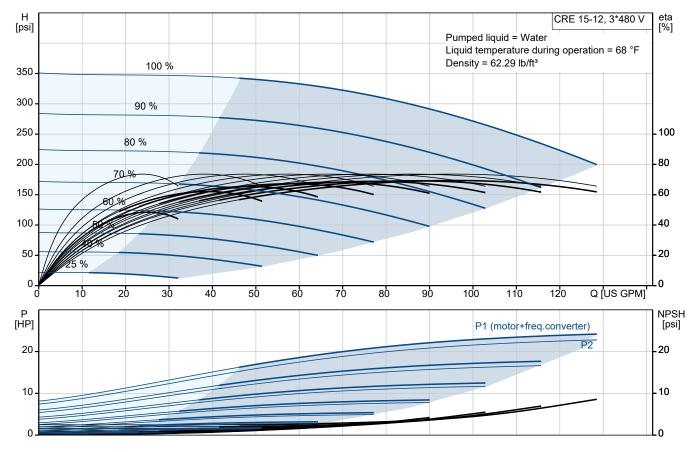


CRE 15-12 N-GJ-A-E-HQQE

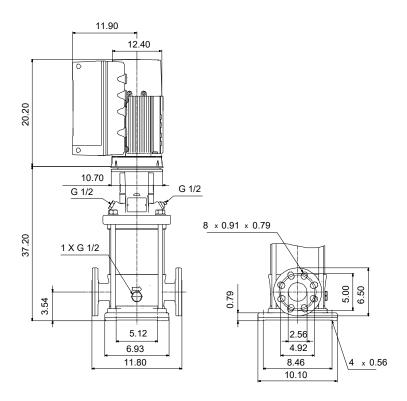
Vertical, multistage centrifugal pump with integrated frequency converter. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service		Pump Data		Motor Data	
Temperature: 68	3 °F 000	Max pressure at stated temp: Liquid temperature range: Maximum ambient temperature: Shaft seal: Product number:	363 psi / 250 °F -4 248 °F 122 °F HQQE 92962100	Rated power - P2: Rated voltage: Mains frequency: Enclosure class: Insulation class: Motor protection: Motor type: Eta 1/1:	25 HP 440-480 V 60 Hz IP55 F ELEC 160B 93.0 %



Submittal Data



Materials:

Base:CallBase:Base:Base:AstronomicImpeller:StateImpeller:AstronomicImpeller:CallMaterial code:AstronomicCode for rubber:Estate

Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Stainless steel AISI 304 EN 1.4301 A



Qty.

Company name: Created by: Phone:

Date: 08/10/2024 Description CRE 15-12 N-GJ-A-E-HQQE Note! Product picture may differ from actual product Product No.: 92962100 Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron - all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined ANSI-JIS flanges. The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2. The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator. The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights) "Alarm": Motor has stopped (flashing red indicator lights). Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption". Further product details The pump is equipped with a pressure sensor registering pump outlet pressure and enabling controlled pump operation based on constant pressure. The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator. The display gives an intuitive and user-friendly interface to all functions. The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop". The Grundfos Eye indicator on the operating panel provides visual indication of pump status: "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights) "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights) "Alarm": Motor has stopped (flashing red indicator lights). Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.



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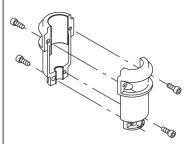
An integral part of the process is a pretreatment.

- The entire process consists of these elements:
 - 1) Alkaline-based cleaning.
 - 2) Zinc phosphating.
 - 3) Cathodic electro-deposition.
 - 4) Curing to a dry film thickness 18-22 my m.

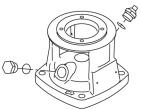
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

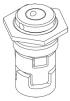
Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a drain plug. The pump is secured to the foundation by four bolts through the base plate.

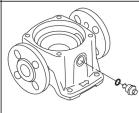
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Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II). Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

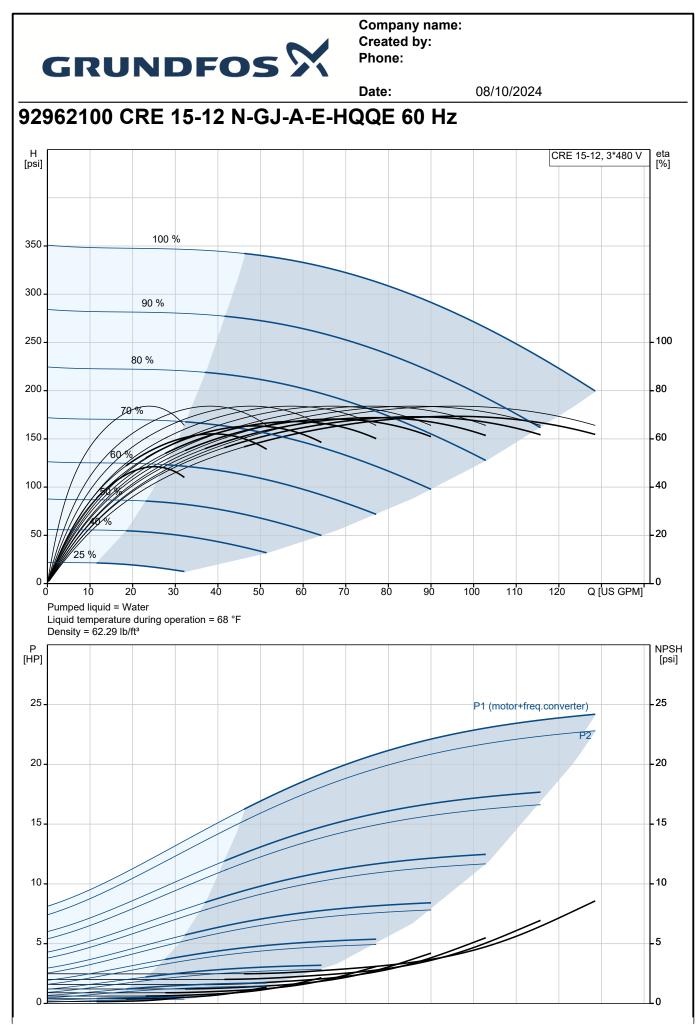
The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Technical data

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 248 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump dat Rated flow: Rated head: Actual impeller diameter: Pump orientation: Shaft seal arrangement: Code for shaft seal: Approvals: Approvals for drinking water: Curve tolerance:	a are based: 3521 rpm 90.3 US GPM 278.9 psi 4.13 in Vertical Single HQQE CURUS NSF/ANSI 61 ISO9906:2012 3B
Materials: Base:	Cast iron EN 1561 EN-GJL-200
Impeller: Bearing:	ASTM A48-25B Stainless steel EN 1.4301 AISI 304 SIC
Installation: Maximum ambient temperature: Maximum operating pressure: Max pressure at stated temp: Type of connection: Size of inlet connection: Size of outlet connection: Pressure rating for connection: Flange rating inlet: Flange size for motor:	122 °F 362.59 psi 363 psi / 250 °F 363 psi / -4 °F ANSI / JIS DN 50 DN 50 PN 25 300 lb 284TC



			Date:	08/10/2024	
ty.	Description				
1	Electrical data:				
	Motor standard:	NEMA			
	Motor type:	160B			
	Rated power - P2:	25 HP			
	Power (P2) required by pump:	25 HP			
	Over/undersize motor:	Standard motor size			
	Mains frequency:	60 Hz			
	Rated voltage:	3 x 440-480 V			
	Service factor:	1.15			
	Rated current:	28.5-26.4 A			
	Cos phi - power factor:	0.94-0.93			
	Rated speed:	360-4000 rpm			
	IE Efficiency class:	IE5			
	Motor efficiency at full load:	93.0 %			
	Enclosure class (IEC 34-5):	IP55			
	Insulation class (IEC 85):	F			
	Motor No:	92880232			
	Controls:				
	Frequency converter:	Built-in			
	Pressure sensor:	Y			
	Others:				
	Terminal box position:	6			
	DOE Pump Energy Index VL:	0.41			
	Net weight:	342 lb			
	Gross weight:	456 lb			
	Shipping volume:	21.9 ft³			
	Country of origin:	US			
	Custom tariff no.:	8413.70.2040			





eta [%]

- 100 . 80

- 60 40 - 20 - 0

NPSH [psi]

25

. 20 - 15 - 10

- 5

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		Date: 08/10/2024
Description	Value	H [psi]
General information:	Value	
Product name:	CRE 15-12 N-GJ-A-E-HQQE	350
Product No:	92962100	300 00 %
EAN number:	5715122221541	90 %
Technical:		250
Pump speed on which pump data are based:	3521 rpm	80 %
Rated flow:	90.3 US GPM	70 %
Rated head:	278.9 psi	150 - 60 9
Maximum head:	346.4 psi	100 -
Actual impeller diameter:	4.13 in	
Stages:	12	50
Impellers:	12	25 %
Number of reduced-diameter impellers:	0	0 20 40 60 80 100 Q [US GPM]
Low NPSH:	Ν	Pumped liquid = Water
Pump orientation:	Vertical	Liquid temperature during operation = 68 °F
Shaft seal arrangement:	Single	Density = 62.29 lb/ft ³
Code for shaft seal:	HQQE	[HP]
Approvals:	CURUS	25 – P1 (motor+freq.converter)
Approvals for drinking water:	NSF/ANSI 61	P2
Curve tolerance:	ISO9906:2012 3B	20-
Pump version:	N	
Model:	A	15
Materials:		10-
Base:	Cast iron	
Base:	EN 1561 EN-GJL-200	5-
Base:	ASTM A48-25B	
Impeller:	Stainless steel	0
Impeller:	EN 1.4301	1
Impeller:	AISI 304	
Material code:	A	11.90
Code for rubber:	E	
Bearing:	SIC	
Installation:	010	
Maximum ambient temperature:	122 °F	
Maximum operating pressure:	362.59 psi	G 1/2 G 1/2
Max pressure at stated temp:	363 psi / 250 °F	8 × 0.91 × 0.79
Max pressure at stated temp:	363 psi / -4 °F	
Type of connection:	ANSI / JIS	
Size of inlet connection:	DN 50	
Size of outlet connection:	DN 50	
Pressure rating for connection:	PN 25	$\begin{bmatrix} 6.93\\11:80\end{bmatrix}$
Flange rating inlet:	300 lb	
Flange size for motor:	284TC	
Connect code:	GJ	
Liquid:	60	RCD type B
Pumped liquid:	Water	
Liquid temperature range:	-4 248 °F	
Selected liquid temperature:	68 °F	PE
Density:	62.29 lb/ft ³	
Electrical data:	52.20 IJ/IL	
Motor standard:	NEMA	
Motor type:	160B	
Rated power - P2:	25 HP	
Power (P2) required by pump:	25 HP	
Over/undersize motor:	Standard motor size	SV A Y B Al1 DH1 24V J A01 J A33 DH2
Mains frequency:	60 Hz	
	00112	



		Date:	08/10/2024
Description	Value		
Rated voltage:	3 x 440-480 V	-	
Service factor:	1.15		
Rated current:	28.5-26.4 A		
Cos phi - power factor:	0.94-0.93		
Rated speed:	360-4000 rpm		
IE Efficiency class:	IE5		
Motor efficiency at full load:	93.0 %		
Enclosure class (IEC 34-5):	IP55		
Insulation class (IEC 85):	F		
Built-in motor protection:	ELEC		
Motor No:	92880232		
Controls:			
Control panel:	Graphical		
Function Module:	FM310 - Advanced		
Frequency converter:	Built-in		
Pressure sensor:	Y		
Others:			
Terminal box position:	6		
DOE Pump Energy Index VL:	0.41		
Net weight:	342 lb		
Gross weight:	456 lb		
Shipping volume:	21.9 ft ³		
Config. file no:	92938993		
Country of origin:	US		
Custom tariff no.:	8413.70.2040		

