Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:



CRE 15-1 N-GJ-A-E-HQQE

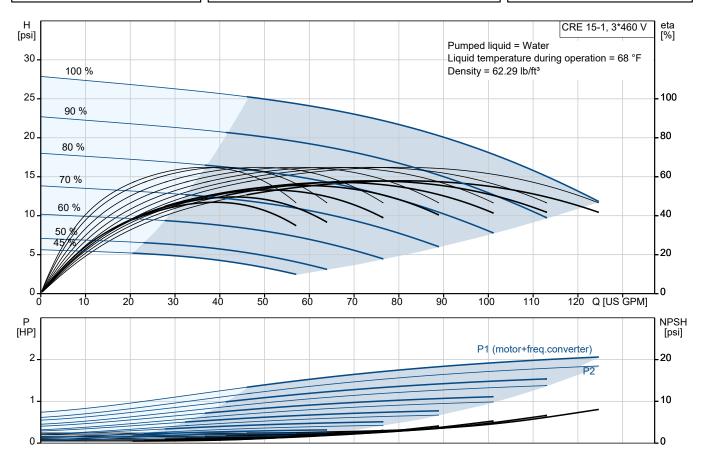
Vertical, multistage centrifugal pump with integrated frequency converter. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions	of Service
Liquid:	Water
Temperature:	68 °F
Specific Gravity:	1.000

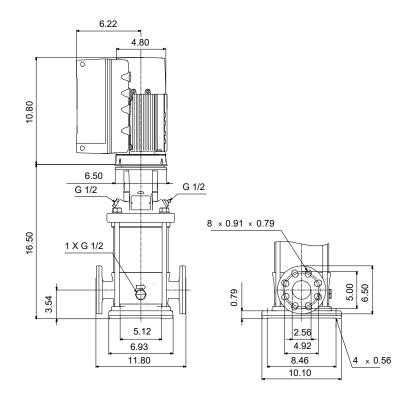
Pump Data	
Max pressure at stated temp:	232 psi / 250 °F
Liquid temperature range:	-4 248 °F
Maximum ambient temperature:	122 °F
Shaft seal:	HQQE
Product number:	99341022

Motor Data		
Rated power - P2:	2 HP	
Rated voltage:	440-480 V	
Mains frequency:	60 Hz	
Enclosure class:	IP55	
Insulation class:	F	
Motor protection:	ELEC	
Motor type:	90C	
Eta 1/1:	89.4 %	



1

Submittal Data



Materials:

Base: Cast iron

Base: EN 1561 EN-GJL-200
Base: ASTM A48-25B
Impeller: Stainless steel
Impeller: AISI 304

Impeller: AISI 304 Impeller: EN 1.4301

Material code: A Code for rubber: E



Date: 08/10/2024

Qty. | Description

CRE 15-1 N-GJ-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 99341022

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined ANSI-JIS flanges.

The pump is fitted with a 3-phase, fan-cooled, permanent-magnet, synchronous motor. The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor includes a frequency converter and PI controller in the motor terminal box. This enables continuously variable control of the motor speed, which again enables adaptation of the performance to a given requirement. The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions.

The push-buttons are used to navigate through the menu structure to access pump and performance data on site and enable setting of required setpoint as well as setting of pump to "Min." or "Max." operation or to "Stop".

The Grundfos Eye indicator on the operating panel provides visual indication of pump status:

- · "Power on": Motor is running (rotating green indicator lights) or not running (permanently green indicator lights)
- "Warning": Motor is still running (rotating yellow indicator lights) or has stopped (permanently yellow indicator lights)
- "Alarm": Motor has stopped (flashing red indicator lights).

Communication with the pump is also possible by means of Grundfos GO Remote (accessory). The remote control enables further settings as well as reading out of a number of parameters such as "Actual value", "Speed", "Power input" and total "Power consumption".

The terminal box has a number of inputs and outputs enabling the motor to be used in advanced applications where many inputs and outputs are required:

- two dedicated digital inputs
- three analog inputs, 0(4)-20 mA, 0-5 V, 0-10 V, 0.5 3.5 V; the factory-fitted pressure sensor is connected to
 one of these inputs
- 5 V voltage supply to potentiometer and sensor
- one analog output, 0-10 V, 0(4)-20 mA
- two configurable digital inputs or open-collector outputs
- two Pt100/Pt1000 inputs
- LiqTec, dry-running protection sensor input
- · Grundfos Digital Sensor input and output
- 24 V voltage supply for sensors
- · two signal-relay outputs (potential-free contacts)
- · GENIbus connection
- · interface for Grundfos CIM fieldbus module.

Further product details

The pump is equipped with a pressure sensor registering pump outlet pressure and enabling controlled pump operation based on constant pressure.

The operating panel on the motor terminal box features a four-inch TFT display, push-buttons and the Grundfos Eye indicator.

The display gives an intuitive and user-friendly interface to all functions.



Date: 08/10/2024

Qty. | Description

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Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

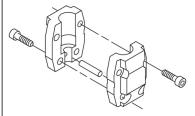
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

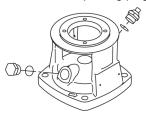
The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A standard split coupling connects the pump and motor shaft. It is enclosed in the pump head/motor stool by means of two coupling guards.



The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



Date: 08/10/2024

Qty. Description

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The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a drain plug. The pump is secured to the foundation by four bolts through the base plate.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with tapped-hole flange (FT).

Motor-mounting designation in accordance with IEC 60034-7: IM B 14 (Code I) / IM 3601 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as IE5 in accordance with IEC 60034-30-2.

The motor requires no external motor protection. The motor control unit incorporates protection against slow- and quick-rising temperatures, e.g. constant overload and stalled conditions.

Technical data

Liquid:

Pumped liquid: Water Liquid temperature range: -4 .. 248 °F Selected liquid temperature: 68 °F 62.29 lb/ft3 Density:

Technical:

Pump speed on which pump data are based: 3452 rpm

Rated flow: 79.3 US GPM Rated head: 21.87 psi Actual impeller diameter: 4.13 in Pump orientation: Vertical Shaft seal arrangement: Single Code for shaft seal: HQQE Approvals: **CURUS** Approvals for drinking water: NSF/ANSI 61 Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron

EN 1561 EN-GJL-200

ASTM A48-25B

Impeller: Stainless steel

> EN 1.4301 **AISI 304**



Date: 08/10/2024

Qty. | Description

1 Bearing: SIC

Installation:

Maximum ambient temperature: 122 °F
Maximum operating pressure: 232.06 psi
Max pressure at stated temp: 232 psi / 250 °F

232 psi / -4 °F
Type of connection:
Size of inlet connection:
DN 50
Size of outlet connection:
Pressure rating for connection:
PN 25
Flange rating inlet:
300 lb
Flange size for motor:
56C

Electrical data:

Motor standard: NEMA
Motor type: 90C
Rated power - P2: 2 HP
Power (P2) required by pump: 2 HP

Over/undersize motor: Standard motor size

Mains frequency: 60 Hz Rated voltage: 3 x 440-480 V

Service factor: 1.15
Rated current: 2.65 A
Cos phi - power factor: 0.87

Rated speed: 360-4000 rpm

IE Efficiency class:IE5Motor efficiency at full load:89.4 %Enclosure class (IEC 34-5):IP55Insulation class (IEC 85):F

Motor No: 98362281

Controls:

Frequency converter: Built-in Pressure sensor: Y

Others:

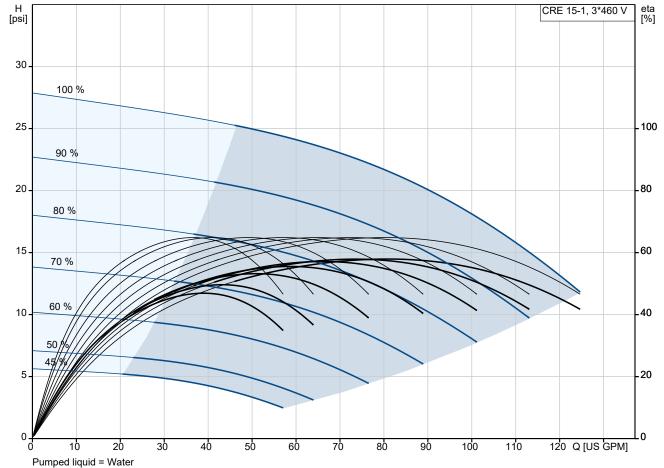
Terminal box position: 6
DOE Pump Energy Index VL: 0.46
Net weight: 106 lb
Gross weight: 123 lb
Shipping volume: 6.11 ft³
Country of origin: US

Custom tariff no.: 8413.70.2040

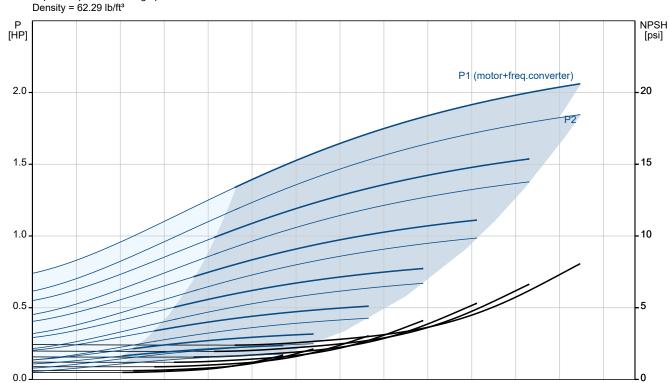


Date: 08/10/2024

99341022 CRE 15-1 N-GJ-A-E-HQQE 60 Hz



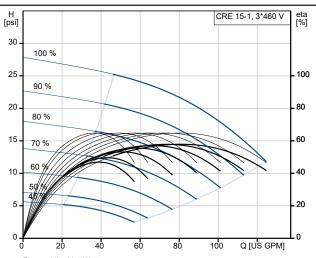
Liquid temperature during operation = 68 °F



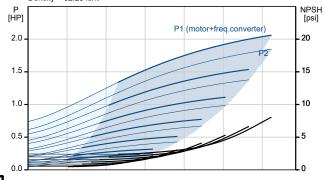


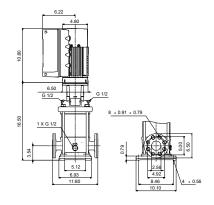
Date: 08/10/2024

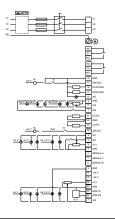
Description	Value
General information:	
Product name:	CRE 15-1
Due de de No	N-GJ-A-E-HQQE
Product No:	99341022
EAN number:	5713827518676
Technical:	
Pump speed on which pump data are based:	3452 rpm
Rated flow:	79.3 US GPM
Rated head:	21.87 psi
Maximum head:	27.54 psi
Actual impeller diameter:	4.13 in
Stages:	2
Impellers:	1
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Code for shaft seal:	HQQE
Approvals:	CURUS
Approvals for drinking water:	NSF/ANSI 61
Curve tolerance:	ISO9906:2012 3B
Pump version:	N
Model:	A
Materials:	
Base:	Cast iron
Base:	EN 1561 EN-GJL-200
Base:	ASTM A48-25B
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum ambient temperature:	122 °F
Maximum operating pressure:	232.06 psi
Max pressure at stated temp:	232 psi / 250 °F
Max pressure at stated temp:	232 psi / -4 °F
Type of connection:	ANSI / JIS
Size of inlet connection:	DN 50
Size of outlet connection:	DN 50
Pressure rating for connection:	PN 25
Flange rating inlet:	300 lb
Flange size for motor:	56C
Connect code:	GJ
·	JJ
Liquid:	Matar
Pumped liquid:	Water
Liquid temperature range:	-4 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Motor type:	90C
Rated power - P2:	2 HP
Power (P2) required by pump:	2 HP
Over/undersize motor:	Standard motor size
0.007,000.00000000000000000000000000000	



Pumped liquid = Water Liquid temperature during operation = 68 °F Density = 62.29 lb/ft³









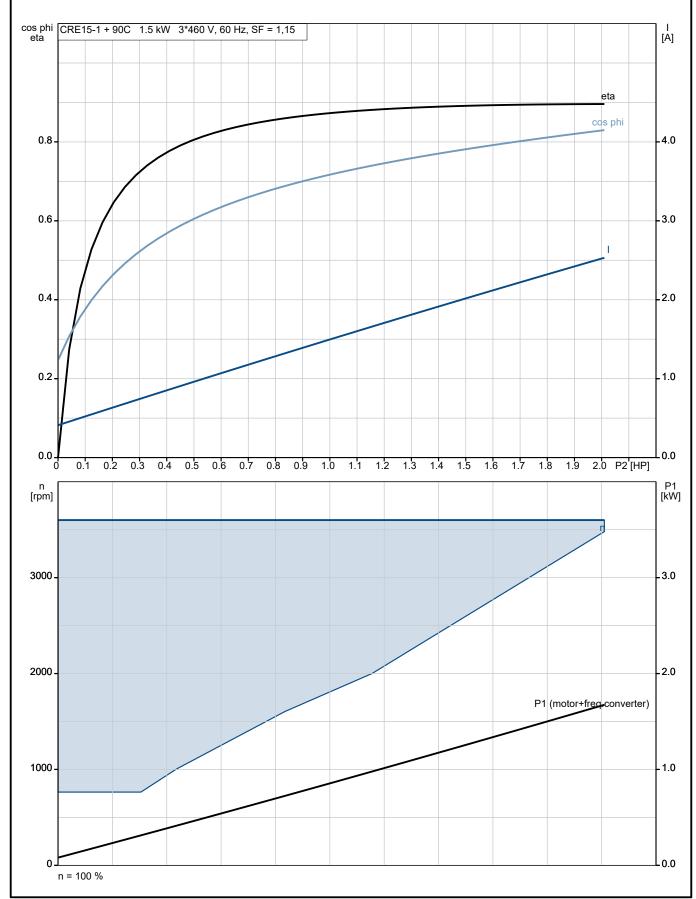
Date: 08/10/2024

Description	Value
Rated voltage:	3 x 440-480 V
Service factor:	1.15
Rated current:	2.65 A
Cos phi - power factor:	0.87
Rated speed:	360-4000 rpm
IE Efficiency class:	IE5
Motor efficiency at full load:	89.4 %
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	ELEC
Motor No:	98362281
Controls:	
Control panel:	Graphical
Function Module:	FM300 - Advanced
Frequency converter:	Built-in
Pressure sensor:	Υ
Others:	
Terminal box position:	6
DOE Pump Energy Index VL:	0.46
Net weight:	106 lb
Gross weight:	123 lb
Shipping volume:	6.11 ft³
Config. file no:	98500897
Country of origin:	US
Custom tariff no.:	8413.70.2040



Date: 08/10/2024

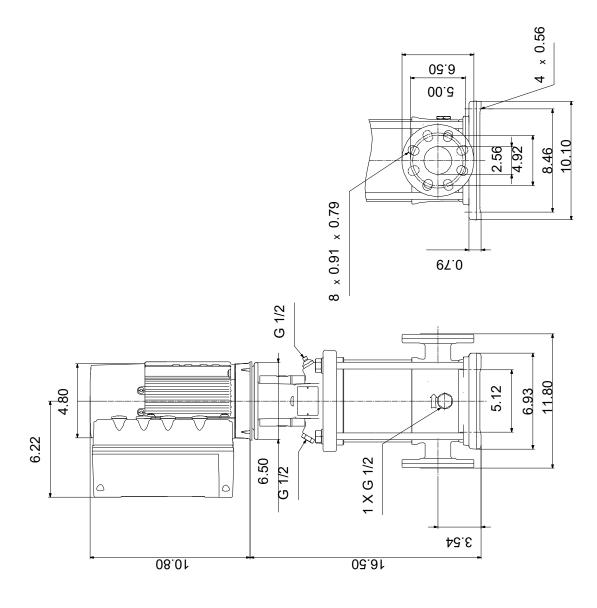
99341022 CRE 15-1 N-GJ-A-E-HQQE 60 Hz





08/10/2024 Date:

99341022 CRE 15-1 N-GJ-A-E-HQQE 60 Hz

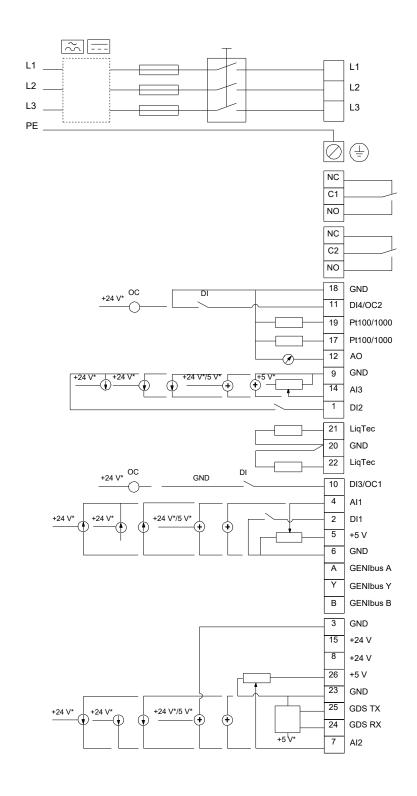


Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.



Date: 08/10/2024

99341022 CRE 15-1 N-GJ-A-E-HQQE 60 Hz



Note! All units are in [in] unless others are stated.