

**Date:** 27/01/2025

Qty. | Description

1 BM 18-10 NBR



Note! Product picture may differ from actual product

Product No.: 93078099

BM is an encapsulated submersible pump that is suitable for applications where a high pressure is required. Therefore, BM is ideal for water treatment, liquid transfer, pressure boosting and closed circulation systems with a high static pressure.

BM pumps are available in four different versions (standard, N-version, NE-version, and R-version), in various sizes, and with a large variety in the number of impellers.

The range covers BM 3A to BM 215, a total of twelve sizes.

Depending on its size and frequency, a BM pump can reach a flow rate of 265 or 310 m3/h.

BM pumps can increase the system pressure up to 82.7 bar.

The pump is supplied with an asynchronous motor, Victaulic connections, a straight or 90° bent pipe for BM 3A, BM 5A and BM 9 pumps and a straight pipe for BM 18 and above.

The motor is protected by output filters against overvoltage and increased operating temperature.

As a result, BM is very reliable and durable.

The compact design ensures easy maintenance and alignment of the pump.

The stainless-steel pump and motor housing ensure an excellent resistance against different types of liquids. The R-version is designed to be highly efficient against corrosive liquids.

Three different types of asynchronous motors are available for BM pumps: MS 4000, MS 6000 and MMS 8000.

The enclosure class is IP68.

The motor power ranges from 0.75 to 92 kW.

The motor is controlled by a frequency converter and protected by Pt100 sensors.

The frequency converter is sold as a separate accessory and must be purchased along with the pump.

We recommend a Grundfos CUE frequency converter; however, frequency converters from alternative suppliers can be used as well.

Liquid:

Pumped liquid: Water
Maximum liquid temperature: 104 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Rated flow: 96.9 US GPM
Rated head: 151.9 psi
Curve tolerance: ISO9906:2012 3B

Materials:

Pump: Stainless steel

DIN W.-Nr. 1.4301

AISI 304

Impeller: Stainless steel

EN 1.4301 AISI 304



**Date:** 27/01/2025

Qty. | Description

1 Motor: Stainless steel

DIN W.-Nr. 1.4301

**AISI 304** 

Sleeve: Stainless steel

AISI 304 EN 1.4301

Installation:

Maximum operating pressure: 1199.46 psi
Maximum permissible inlet pressure: 725.19 psi
Maximum outlet pressure: 1189.31 psi
Pipe connection standard: PJE
Pipe connection: 89 mm

Electrical data:

Rated power - P2: 12.5 HP Mains frequency: 60 Hz

Rated voltage: 3 x 440-460-480 V

Service factor: 1.15

Rated current: 21.2-20.6-20.4 A

Maximum current consumption: 21.2 A

Starting current: 370-400-430 % Cos phi - power factor: 0.84-0.82-0.80 Start. method: direct-on-line

Enclosure class (IEC 34-5): IP66
Built-in temp. transmitter: yes
Motor No: 78195013

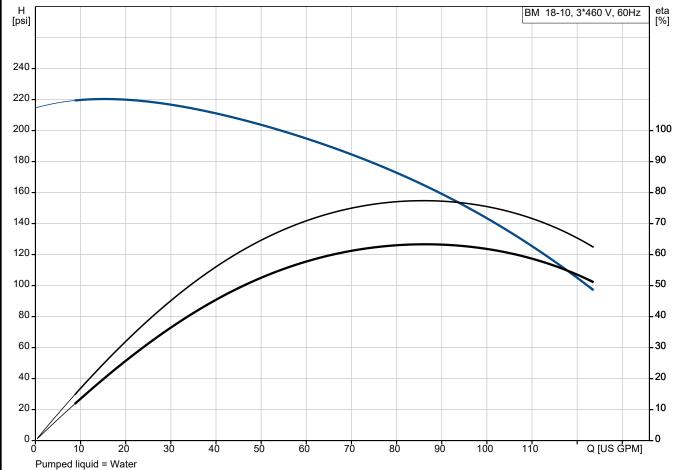
Others:

Minimum efficiency index, MEI ≥: 0.70 Net weight: 220 lb Gross weight: 314 lb Shipping volume: 12.2 ft³

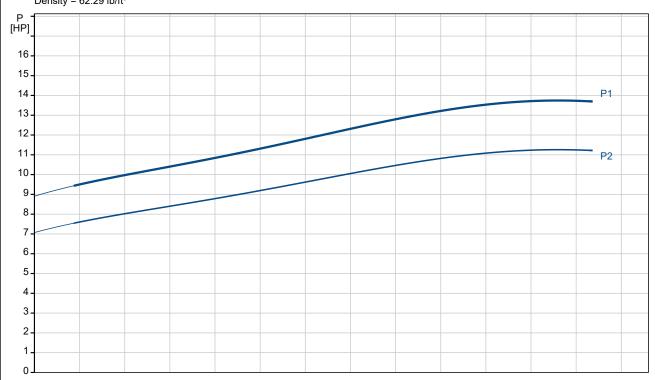


**Date:** 27/01/2025

## 93078099 BM 18-10 NBR 60 Hz



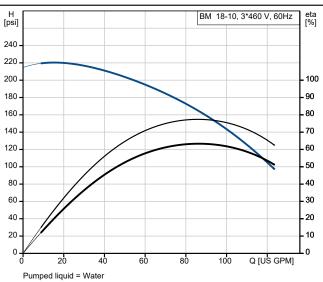
Liquid temperature during operation = 68 °F Density = 62.29 lb/ft³



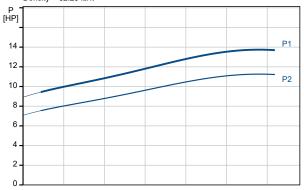


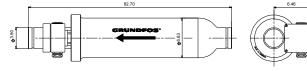
**Date:** 27/01/2025

Description	Value
General information:	value
Product name:	BM 18-10 NBR
Product No:	93078099
EAN number:	5715123517360
Technical:	
Rated flow:	96.9 US GPM
Rated head:	151.9 psi
Stages:	10
Curve tolerance:	ISO9906:2012 3B
Model:	F
Materials:	
Pump:	Stainless steel
Pump:	DIN WNr. 1.4301
Pump:	AISI 304
Impeller:	Stainless steel
Impeller:	EN 1.4301
Impeller:	AISI 304
Motor:	Stainless steel
Motor:	DIN WNr. 1.4301
Motor:	AISI 304
Code for rubber:	NBR
Sleeve:	Stainless steel
Sleeve:	AISI 304
Sleeve:	EN 1.4301
nstallation:	LIT 1.7001
Maximum operating pressure:	1199.46 psi
Maximum operating pressure:	725.19 psi
Maximum permission met pressure:	1189.31 psi
Pipe connection standard:	PJE
Pipe connection:	89 mm
iquid:	30 mm
Pumped liquid:	Water
Maximum liquid temperature:	104 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	02.23 ID/IL
Rated power - P2:	12.5 HP
Mains frequency:	60 Hz
Rated voltage:	3 x 440-460-480 V
Service factor:	1.15
Service ractor: Rated current:	21.2-20.6-20.4 A
Maximum current consumption:	21.2-20.6-20.4 A
•	
Starting current:	370-400-430 % 0.84-0.82-0.80
Cos phi - power factor: Start. method:	direct-on-line
Start, method: Enclosure class (IEC 34-5):	IP66
Fhermal protec:	external
Built-in temp. transmitter: Motor No:	yes 79105012
	78195013
Others:	0.70
Minimum efficiency index, MEI ≥:	0.70
Net weight:	220 lb
Gross weight:	314 lb
Shipping volume:	12.2 ft³



Pumped liquid = Water Liquid temperature during operation = 68 °F Density = 62.29 lb/ft³

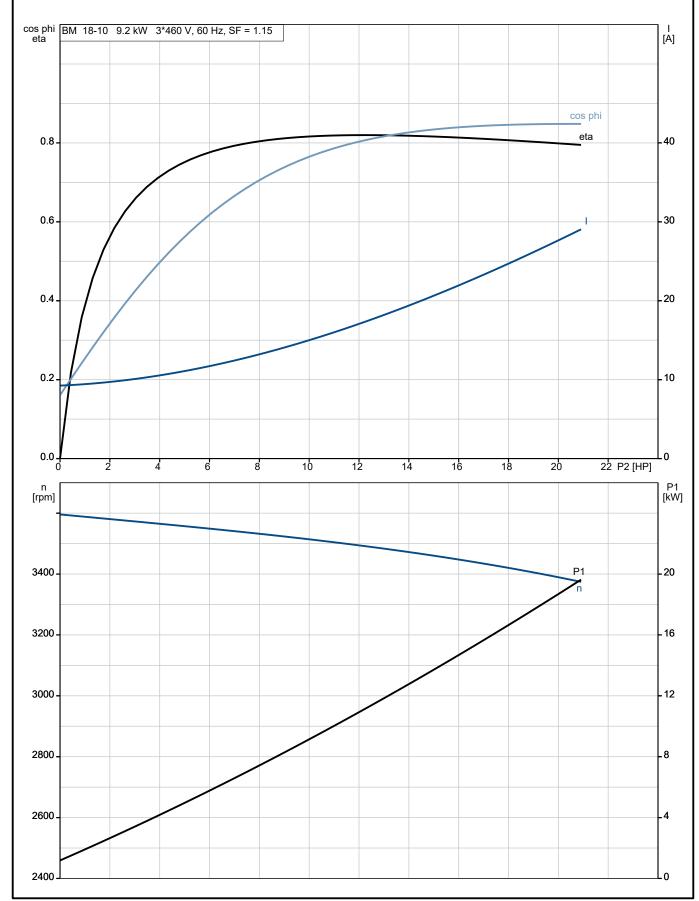






**Date:** 27/01/2025

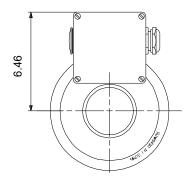
## 93078099 BM 18-10 NBR 60 Hz

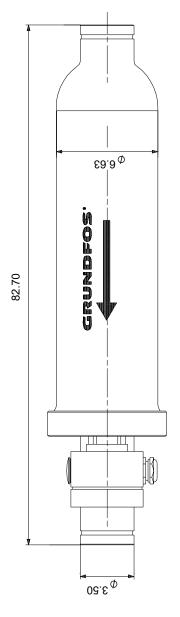




27/01/2025 Date:

## 93078099 BM 18-10 NBR 60 Hz





Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.