Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:

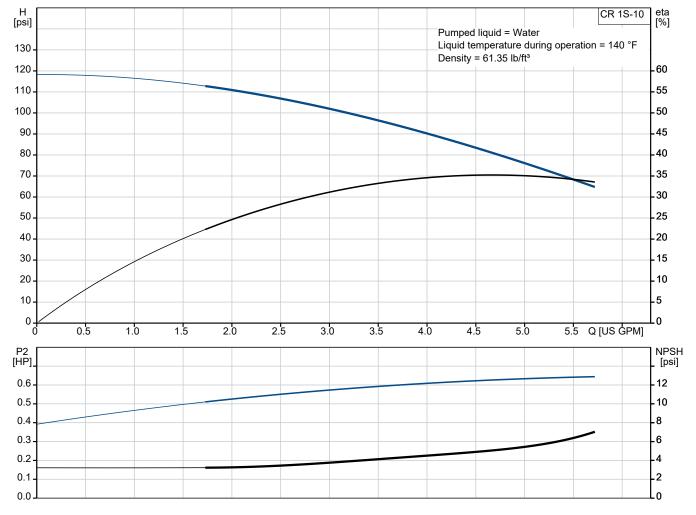


Note! Product picture may differ from actual product

CR 1S-10 A-B-A-E-HQQE

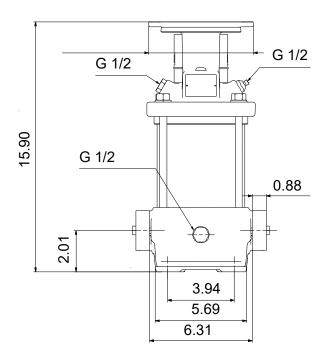
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

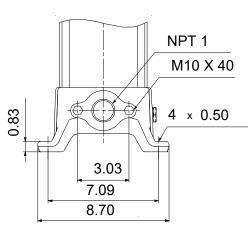
Conditions of	of Service	Pump Data		Motor Data	
Liquid: Temperature: Specific Gravity:	Water 140 °F 0.985	Max pressure at stated temp: Liquid temperature range: Shaft seal: Product number:	232 psi / 250 °F -4 248 °F HQQE 96080869	Mains frequency:	60 Hz



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Submittal Data





Materials:

Base: Cast iron

EN 1561 EN-GJL-200

ASTM A48-25B

Impeller:

Stainless steel

AISI 304

EN 1.4301

Material code: A
Code for rubber: E



Date: 10/04/2025

Qty. | Description

1 | CR 1S-10 A-B-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 96080869 Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. Power transmission is via a rigid split coupling. Pipe connection is via oval flanges with internal NPT threads.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

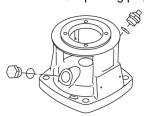
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

Pump

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



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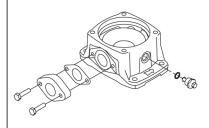
Qty. Description

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The shaft seal is screwed into the pump head.

The base is made of cast iron. The oval flanges are bolted to the base. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.



Motor

The pump is sold without motor.

Technical data

Liquid:

Pumped liquid: Water Liquid temperature range: -4 .. 248 °F Selected liquid temperature: 140 °F Density: 61.35 lb/ft3

Technical:

Pump speed on which pump data are based: 3439 rpm

Rated flow: 4.84 US GPM 78.46 psi Rated head: Vertical Pump orientation: Shaft seal arrangement: Single Primary shaft seal: **HQQE** Code for shaft seal: **HQQE** Approvals: CE

Approvals for drinking water: NSF/ANSI 61 Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron

EN 1561 EN-GJL-200 **ASTM A48-25B**

Impeller: Stainless steel

> EN 1.4301 **AISI 304**

Bearing: SIC

Installation:

Maximum operating pressure: 232.06 psi Max pressure at stated temp: 232 psi / 250 °F

232 psi / -4 °F

Type of connection: Oval / NPT(F)



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Qty. | Description

Size of inlet connection: 1 inch
Size of outlet connection: 1 inch
Pressure rating for connection: PN 16
Flange size for motor: 56C

Electrical data:

Motor standard: NEMA
Power (P2) required by pump: 0.75 HP

Controls:

Frequency converter: None

Others:

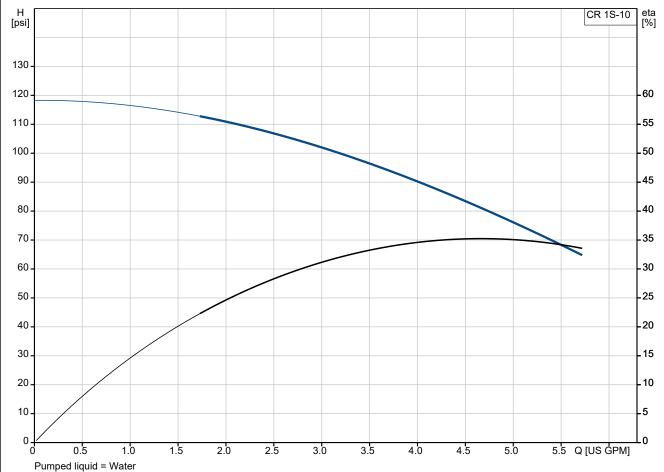
Net weight: 36.1 lb
Gross weight: 47.1 lb
Shipping volume: 4.94 ft³
Country of origin: US

Custom tariff no.: 8413.70.2040

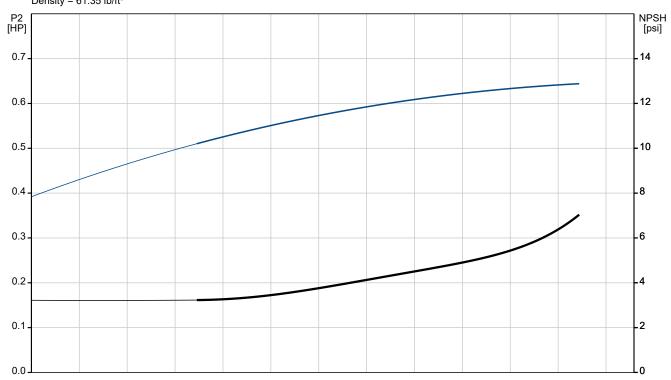


Date: 10/04/2025

96080869 CR 1S-10 A-B-A-E-HQQE 60 Hz



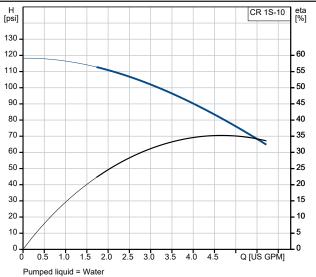
Liquid temperature during operation = 140 °F Density = 61.35 lb/ft°



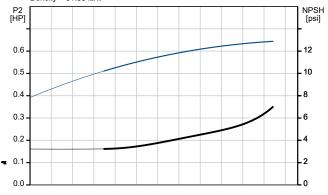


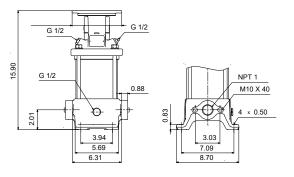
Date: 10/04/2025

Description	Value
General information:	
Product name:	CR 1S-10
	A-B-A-E-HQQE
Product No:	96080869
EAN number:	5700395153279
Technical:	
Pump speed on which pump data are based:	3439 rpm
Rated flow:	4.84 US GPM
Rated head:	78.46 psi
Maximum head:	118 psi
Stages:	10
Impellers:	10
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Primary shaft seal:	HQQE
Code for shaft seal:	HQQE
Approvals:	CE
Approvals for drinking water:	NSF/ANSI 61
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
	EN 1.4301
	AISI 304
Material code:	Α
Code for rubber:	F
Bearing:	SIC
Installation:	
Maximum operating pressure:	232.06 psi
Max pressure at stated temp:	232 psi / 250 °F
wax produce at diated temp.	232 psi / -4 °F
Type of connection:	Oval / NPT(F)
Size of inlet connection:	1 inch
Size of outlet connection:	1 inch
Pressure rating for connection:	PN 16
Flange size for motor:	56C
Connect code:	В
Liquid:	
-	Water
Pumped liquid:	Water -4 248 °F
Liquid temperature:	-4 248 F 140 °F
Selected liquid temperature:	
Density:	61.35 lb/ft³
Electrical data:	NITNAA
Motor standard:	NEMA
Power (P2) required by pump:	0.75 HP
Controls:	
Frequency converter:	None
Others:	
Net weight:	36.1 lb
Gross weight:	47.1 lb
Shipping volume:	4.94 ft³



Pumped liquid = Water Liquid temperature during operation = 140 °F Density = 61.35 lb/ft³







Date: 10/04/2025

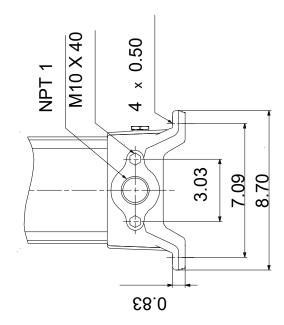
Description	Value
Country of origin:	US
Custom tariff no.:	8413.70.2040

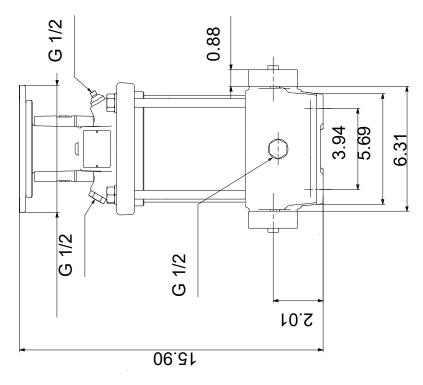


Date:

10/04/2025

96080869 CR 1S-10 A-B-A-E-HQQE 60 Hz





Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.