Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:
1		

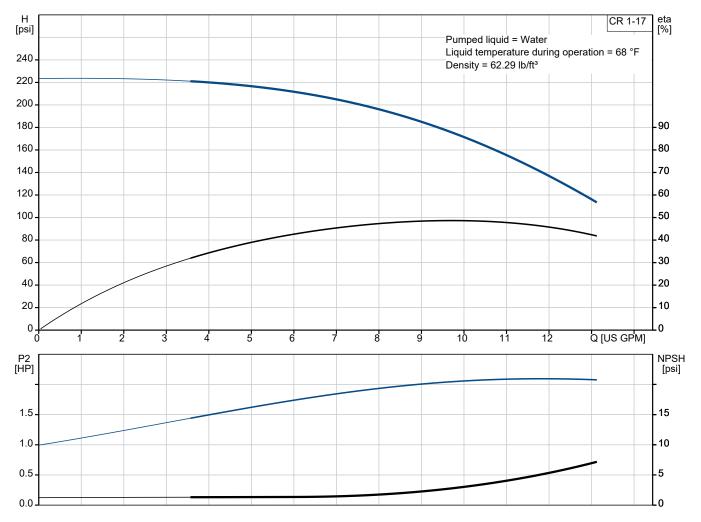


CR 1-17 A-FGJ-A-V-HQQV

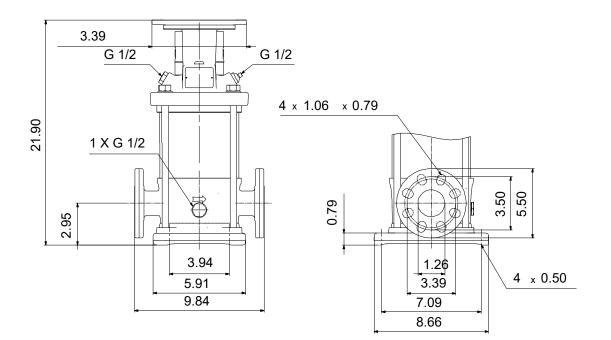
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service		Pump Data		Motor Data	
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Shaft seal: Product number:	363 psi / 194 °F -4 194 °F HQQV 96082199	Mains frequency:	60 Hz



Submittal Data



Materials:	
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
	AISI 304
	EN 1.4301
Material code:	А

Code for rubber: V

2



Qty. | Description

Date:

28/04/2025

1 CR 1-17 A-FG.



Note! Product picture may differ from actual product

Product No.: 96082199 Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

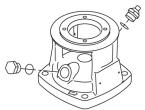
An integral part of the process is a pretreatment.

The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.
- The colour code for the finished product is NCS 9000/RAL 9005.

Pump

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



28/04/2025

Qty. | Description

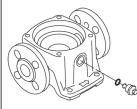
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The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.

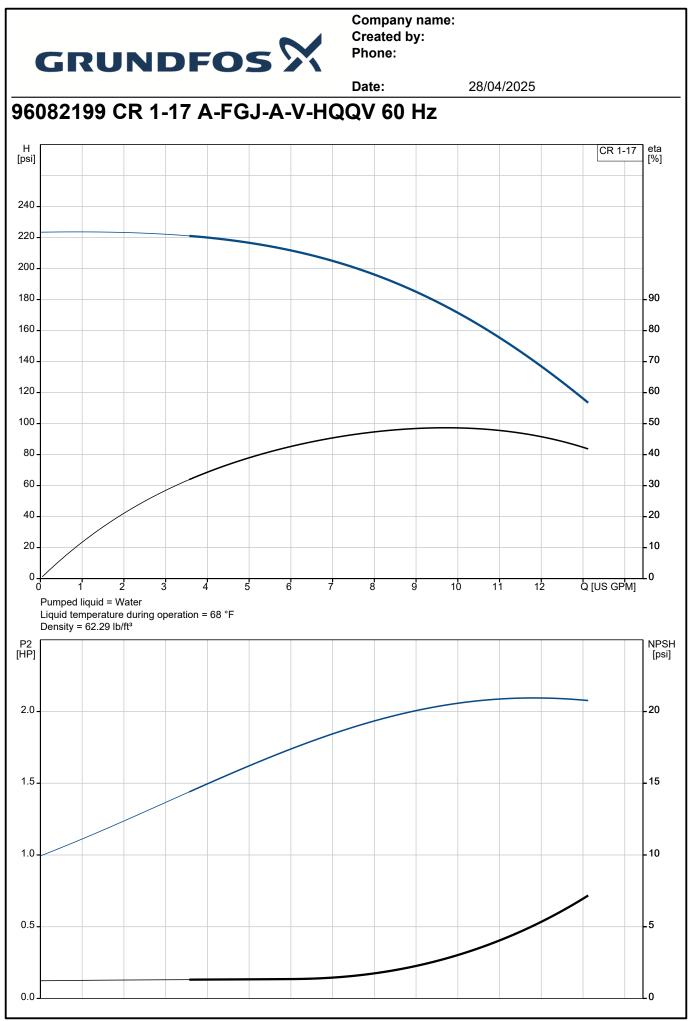


Motor The pump is sold without motor. Technical data

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 194 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump data Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Primary shaft seal: Code for shaft seal: Approvals: Curve tolerance:	are based: 3452 rpm 9.69 US GPM 157 psi Vertical Single HQQV HQQV CE ISO9906:2012 3B
Materials: Base:	Cast iron
Impeller: Bearing:	EN 1561 EN-GJL-200 ASTM A48-25B Stainless steel EN 1.4301 AISI 304 SIC
Installation:	
Maximum operating pressure: Max pressure at stated temp:	362.59 psi 363 psi / 194 °F



			Date:	28/04/2025	
Qty.	Description				
1		363 psi / -4 °F			
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 25/32			
		1 1/4 inch			
	Size of outlet connection:	DN 25/32			
		1 1/4 inch			
	Pressure rating for connection:	PN 25			
	Flange rating inlet:	250 lb			
	Flange size for motor:	56C			
	Electrical data:				
	Motor standard:	NEMA			
	Power (P2) required by pump:	2 HP			
	Controls:				
	Frequency converter:	None			
	Others:				
	Net weight:	52.8 lb			
	Gross weight:	67.3 lb			
	Shipping volume:	4.94 ft ³			
	Country of origin:	US			
	Custom tariff no.:	8413.70.2040			



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6



	CR 1-17	eta
		[%]
		90
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		70
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		40
		30
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5.91	4 x 0.50	
9.84 7.09 8.66		
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DescriptionValueGross weight:67.3 lbShipping volume:4.94 ft³Country of origin:USCustom tariff no.:8413.70.2040

