Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:

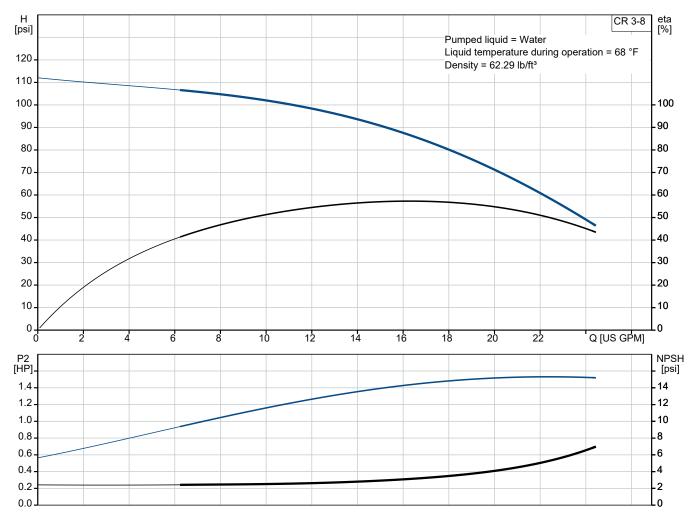


CR 3-8 A-FGJ-A-E-HQQE

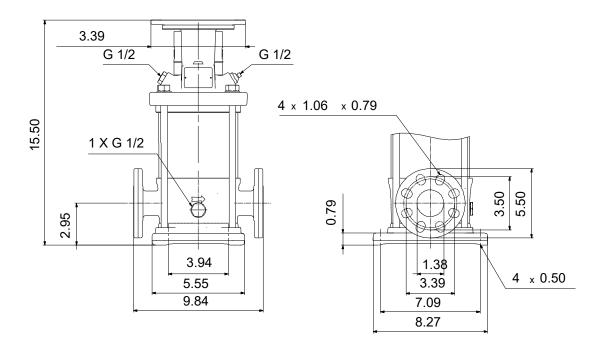
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of	of Service	Pump Data		Motor Data	a
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Shaft seal: Product number:	363 psi / 250 °F -4 248 °F HQQE 96083187	Mains frequency:	60 Hz



Submittal Data



Materials:	
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
	AISI 304
	EN 1.4301
Material code:	Α
Code for rubber:	E



14/05/2025

Qty. | Description

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Note! Product picture may differ from actual product

Product No.: 96083187 Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

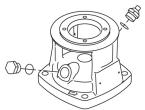
An integral part of the process is a pretreatment.

The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.
- The colour code for the finished product is NCS 9000/RAL 9005.

Pump

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



14/05/2025

Qty. | Description

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The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.

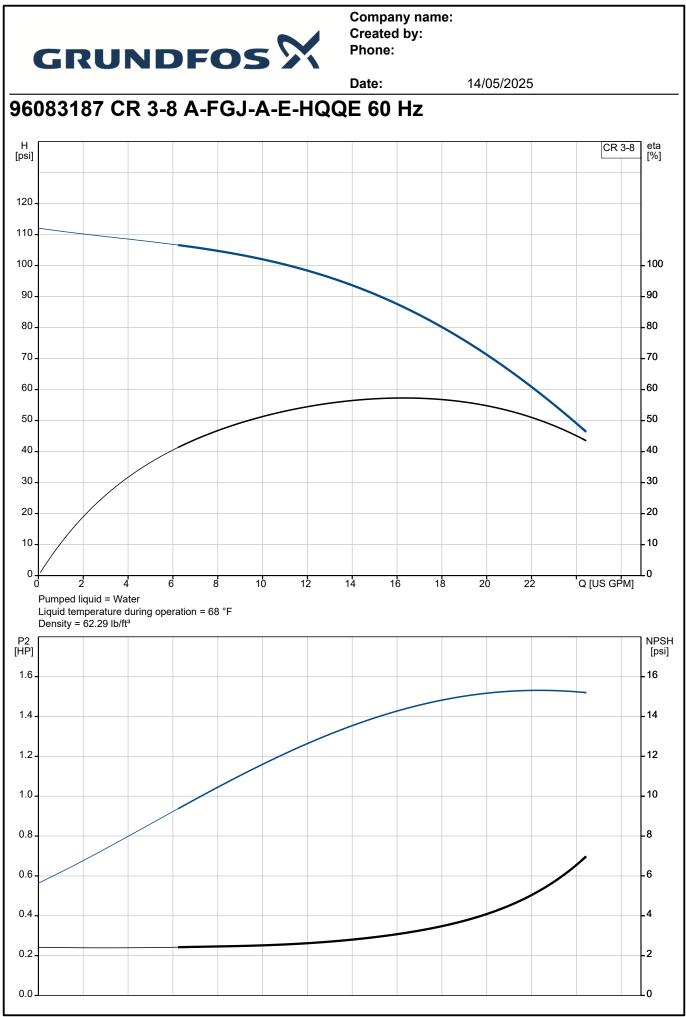


Motor The pump is sold without motor. Technical data

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 248 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump data Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Primary shaft seal: Code for shaft seal: Approvals: Approvals for drinking water: Curve tolerance:	are based: 3466 rpm 15.4 US GPM 80.36 psi Vertical Single HQQE HQQE CE NSF/ANSI 61 ISO9906:2012 3B
Materials: Base: Impeller: Bearing:	Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Stainless steel EN 1.4301 AISI 304 SIC
Installation: Maximum operating pressure:	362.59 psi



			Date:	14/05/2025	
ty.	Description				
1	Max pressure at stated temp:	363 psi / 250 °F			
		363 psi / -4 °F			
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 25/32			
		1 1/4 inch			
	Size of outlet connection:	DN 25/32			
		1 1/4 inch			
	Pressure rating for connection:	PN 25			
	Flange rating inlet:	250 lb			
	Flange size for motor:	56C			
	Electrical data:				
	Motor standard:	NEMA			
	Power (P2) required by pump:	1.5 HP			
	Controls:				
	Frequency converter:	None			
	Others:				
	Net weight:	44.7 lb			
	Gross weight:	55.7 lb			
	Shipping volume:	4.94 ft ³			
	Country of origin:	US			
	Custom tariff no.:	8413.70.2040			





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Description	Value	[psi]							[%
General information:		120							_
Product name:	CR 3-8 A-FGJ-A-E-HQQE	110 -							
Product No:	96083187	100 -							- 10
EAN number:	5700395183559	90 -							- 90
Technical:		80 -							80
Pump speed on which pump data are based:	3466 rpm	70 -							70
Rated flow:	15.4 US GPM	60 -						_	- 60
Rated head:	80.36 psi	50 -							50
Maximum head:	108.3 psi	40						2	40
Stages:	8	30 -							30
Impellers:	8								
	0	20 -							- 20
Number of reduced-diameter impellers:	N	10-							- 10
Low NPSH:		0							L٥
Pump orientation:	Vertical	o	5	10	1	5 2	20 Q [US	GPM]	
Shaft seal arrangement:	Single		umped liquid = V		rotion - 00	°E			
Primary shaft seal:	HQQE		quid temperature ensity = 62.29 lb		ation = 68	г			
Code for shaft seal:	HQQE	P2 [HP]	,] NF
Approvals:	CE	[HP]							[
Approvals for drinking water:	NSF/ANSI 61							-	
Curve tolerance:	ISO9906:2012 3B	1.4 -			/				+ 14
Pump version:	A	1.2							+ 12
Model:	А	1.0							$\lfloor 10$
Materials:									
Base:	Cast iron	0.8						_	-8
5400.	EN 1561 EN-GJL-200	0.6						·	6
	ASTM A48-25B								4
Impeller	Stainless steel	0.4 -							† 4
Impeller:		• 0.2							-2
	EN 1.4301	0.0							L۵
	AISI 304								-
Material code:	A								
Code for rubber:	E								
Bearing:	SIC	3	3.39						
Installation:			G 1/2	G 1/2	-				
Maximum operating pressure:	362.59 psi	_			× 1.06 × 0.79				
Max pressure at stated temp:	363 psi / 250 °F	15.50	₩ <u></u>		x 1.00 x 0.79	7			
	363 psi / -4 °F	15	1 X G 1/2						
Type of connection:	DIN / ANSI / JIS	-	1 AL	님			0 0		
Size of inlet connection:	DN 25/32	2.95			0.79		3.50		
	1 1/4 inch	2.5		₽	. ↓				
Size of outlet connection:	DN 25/32		3.9			1.38	4 x 0.50		
	1 1/4 inch		9.8			7.09		-	
Pressure rating for connection:	PN 25				L	8.27	1		
	250 lb								
Flange rating inlet:									
Flange size for motor:	56C								
Connect code:	FGJ								
Liquid:									
Pumped liquid:	Water								
Liquid temperature range:	-4 248 °F								
Selected liquid temperature:	68 °F								
Density:	62.29 lb/ft ³								
Electrical data:									
Motor standard:	NEMA								
Power (P2) required by pump:	1.5 HP								
Controls:	-								
Frequency converter:	None								



		Date:	14/05/2025
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