Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:		
	TYPE OF SERVICE:			
REPRESENTATIVE:	SUBMITTED BY:	DATE:		
ENGINEER:	APPROVED BY:	DATE:		
CONTRACTOR:	ORDER NO.:	DATE:		

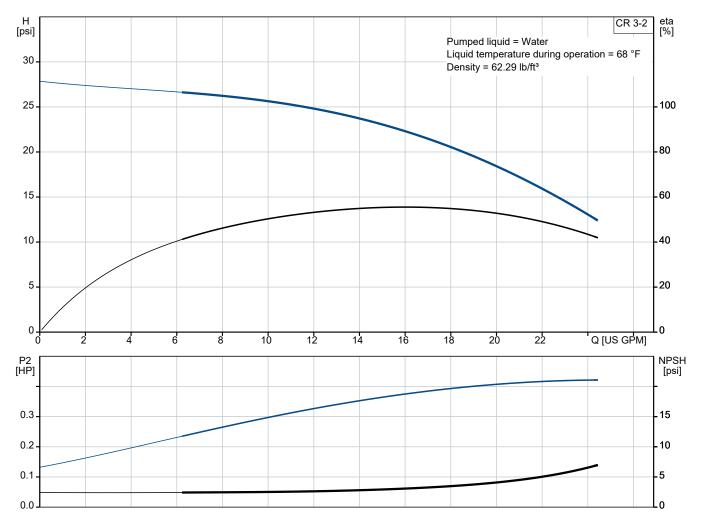


CR 3-2 A-FGJ-A-V-HQQV

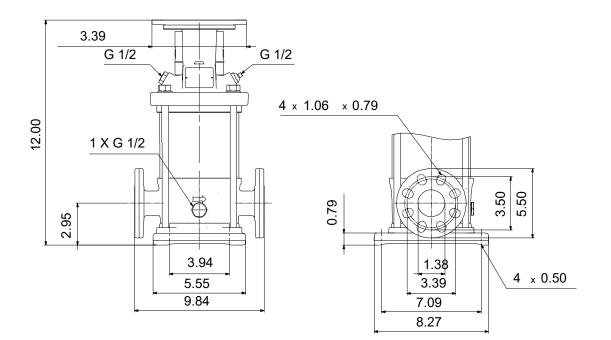
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service		Pump Data		Motor Data	
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Shaft seal: Product number:	363 psi / 194 °F -4 194 °F HQQV 96083271	Mains frequency:	60 Hz



Submittal Data



Materials:Base:Cast ironEN 1561 EN-GJL-200ASTM A48-25BImpeller:Stainless steelAISI 304EN 1.4301Material code:A

V

Code for rubber:



12/05/2025

Qty. | Description

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Note! Product picture may differ from actual product

Product No.: 96083271 Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

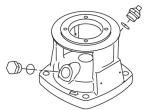
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

Pump

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



12/05/2025

Qty. | Description

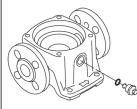
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The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.

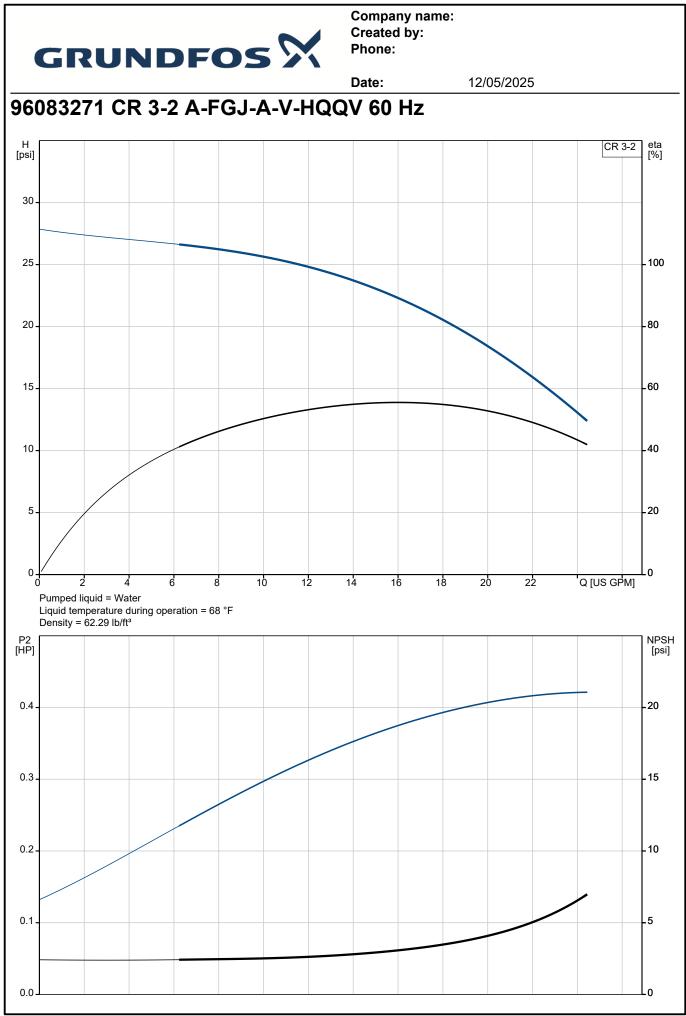


Motor The pump is sold without motor. Technical data

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 194 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump data Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Primary shaft seal: Code for shaft seal: Approvals: Curve tolerance:	are based: 3425 rpm 15.4 US GPM 19.31 psi Vertical Single HQQV HQQV CE ISO9906:2012 3B
Materials: Base: Impeller: Bearing:	Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Stainless steel EN 1.4301 AISI 304 SIC
Installation: Maximum operating pressure: Max pressure at stated temp:	362.59 psi 363 psi / 194 °F



1	Description			
		363 psi / -4 °F		
	Type of connection:	DIN / ANSI / JIS		
	Size of inlet connection:	DN 25/32		
		1 1/4 inch		
	Size of outlet connection:	DN 25/32		
		1 1/4 inch		
	Pressure rating for connection:	PN 25		
	Flange rating inlet:	250 lb		
	Flange size for motor:	56C		
	Electrical data:			
	Motor standard:	NEMA		
	Power (P2) required by pump:	0.33 HP		
	Controls:			
	Frequency converter:	None		
	Others:			
	Net weight:	39.5 lb		
	Gross weight:	50.5 lb		
	Shipping volume:	4.94 ft ³		
	Country of origin:	US		
	Custom tariff no.:	8413.70.2040		





		Date:		/05/2025	CR 3-2	eta
Description	Value	[psi]			CK 3-2	[%]
General information:		30 -				
Product name:	CR 3-2 A-FGJ-A-V-HQQV					
Product No:	96083271	25 -				- 100
EAN number:	5700395184396					
Technical:		20 -				- 80
Pump speed on which pump data are based:	3425 rpm					
Rated flow:	15.4 US GPM	15				- 60
Rated head:	19.31 psi					
Maximum head:	27.26 psi	10 -				40
Stages:	3					
Impellers:	2	5				20
Number of reduced-diameter impellers:	0					
Low NPSH:	Ν					
Pump orientation:	Vertical	0	5 10	15	20 Q [US GPM]]
Shaft seal arrangement:	Single		ed liquid = Water			
Primary shaft seal:	HQQV		temperature during oper	ation = 68 °F		
Code for shaft seal:	HQQV		y = 62.29 lb/ft ³			
Approvals:	CE	P2 [HP]				[psi
Curve tolerance:	ISO9906:2012 3B	0.4				_ 20
Pump version:	Α	0.1				Ĩ
Model:	Α					
Materials:		0.3 -				15
Base:	Cast iron					
	EN 1561 EN-GJL-200	0.2				10
	ASTM A48-25B					
Impeller:	Stainless steel	0.1				_ 5
•	EN 1.4301					- 3
	AISI 304					
Material code:	Α	0.0				Lo
Code for rubber:	V					
Bearing:	SIC					
Installation:		3.39	[]			
Maximum operating pressure:	362.59 psi		1/2 G 1/2			
Max pressure at stated temp:	363 psi / 194 °F		X LINX	4.00 0.70		
	363 psi / -4 °F	8 2 1X		1.06 × 0.79		
Type of connection:	DIN / ANSI / JIS	<u>₽</u> <u>1X</u>	G 1/2		1	
Size of inlet connection:	DN 25/32	_				
	1 1/4 inch	2.95			3.50	
Size of outlet connection:	DN 25/32	10	╨╞╪╤╗╢			
	1 1/4 inch		3.94	<u>1.38</u> 3.39	4 x 0.50	
Pressure rating for connection:	PN 25		9.84	7.09		
Flange rating inlet:	250 lb					
Flange size for motor:	56C					
Connect code:	FGJ					
Liquid:						
Pumped liquid:	Water					
Liquid temperature range:	-4 194 °F					
Selected liquid temperature:	68 °F					
Density:	62.29 lb/ft ³					
Electrical data:						
Motor standard:	NEMA					
Power (P2) required by pump:	0.33 HP					
Controls:						
Frequency converter:	None					
Others:						
Net weight:	39.5 lb					
i tot woigin.	00.010					



DescriptionValueGross weight:50.5 lbShipping volume:4.94 ft³Country of origin:USCustom tariff no.:8413.70.2040

