Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:

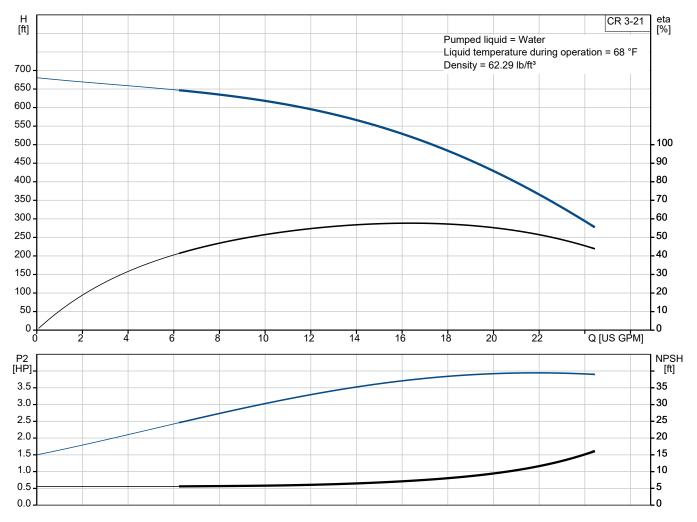


CR 3-21 A-FGJ-A-V-HQQV

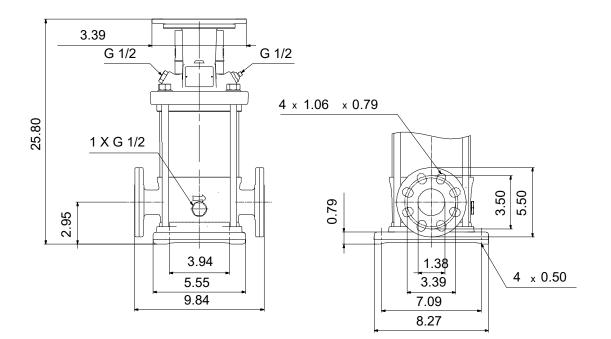
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service		Pump Data	Motor Data		
Liquid: Temperature:	Water 68 °F	Max pressure at stated temp: Liquid temperature range:	363 psi / 194 °F -4 194 °F	Mains frequency:	60 Hz
Specific Gravity:	1.000	Shaft seal: Product number:	HQQV 96083286		



Submittal Data



Materials:					
Base:	Cast iron				
	EN 1561 EN-GJL-200				
	ASTM A48-25B				
Impeller:	Stainless steel				
	AISI 304				
	EN 1.4301				
Material code:	А				
Code for rubber:	V				



28/05/2025

Qty. | Description

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CR 3-21 A-FGJ-A-V-HQQV



Note! Product picture may differ from actual product

Product No.: 96083286 Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

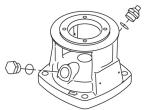
An integral part of the process is a pretreatment.

The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.
- The colour code for the finished product is NCS 9000/RAL 9005.

Pump

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



28/05/2025

Qty. | Description

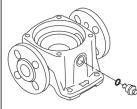
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The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.

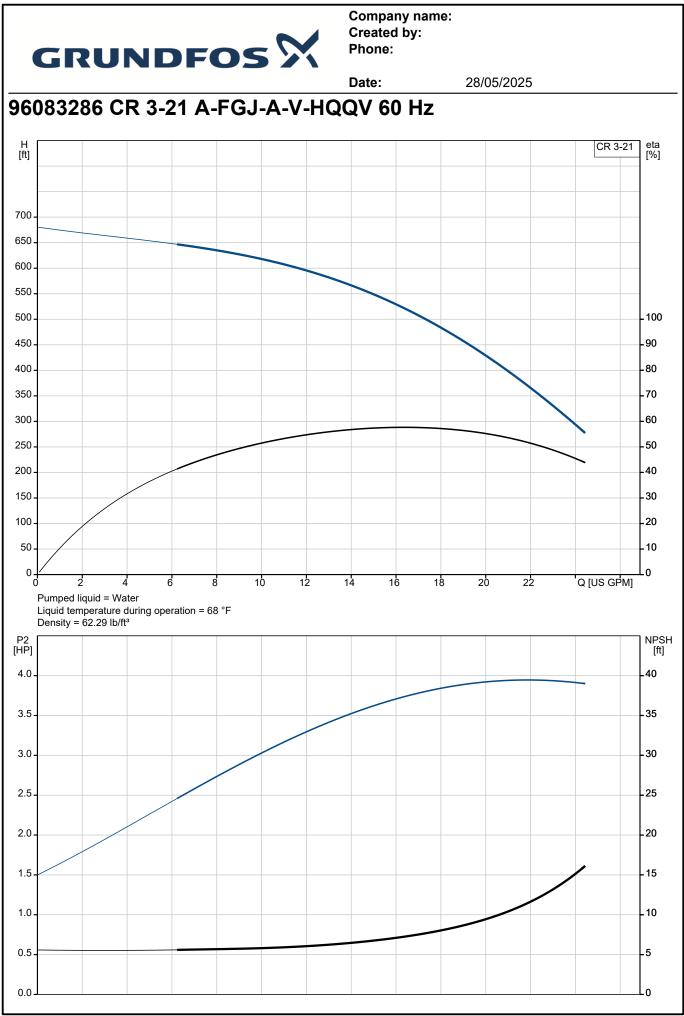


Motor The pump is sold without motor. Technical data

Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 194 °F 68 °F 62.29 lb/ft³
Technical: Pump speed on which pump data Rated flow: Rated head: Pump orientation: Shaft seal arrangement: Primary shaft seal: Code for shaft seal: Approvals: Curve tolerance:	are based: 3461 rpm 15.4 US GPM 498.7 ft Vertical Single HQQV HQQV CE ISO9906:2012 3B
Materials: Base: Impeller: Bearing:	Cast iron EN 1561 EN-GJL-200 ASTM A48-25B Stainless steel EN 1.4301 AISI 304 SIC
Installation: Maximum operating pressure: Max pressure at stated temp:	362.59 psi 363 psi / 194 °F



			Date:	28/05/2025	
Qty.	Description				
1		363 psi / -4 °F			
	Type of connection:	DIN / ANSI / JIS			
	Size of inlet connection:	DN 25/32			
		1 1/4 inch			
	Size of outlet connection:	DN 25/32			
		1 1/4 inch			
	Pressure rating for connection:	PN 25			
	Flange rating inlet:	250 lb			
	Flange size for motor:	182TC			
	Electrical data:				
	Motor standard:	NEMA			
	Power (P2) required by pump:	5 HP			
	Controls:				
	Frequency converter:	None			
	Others:				
	Net weight:	61.5 lb			
	Gross weight:	79.5 lb			
	Shipping volume:	6.11 ft ³			
	Country of origin:	US			
	Custom tariff no.:	8413.70.2040			





		Date:	•	28/05/2		1	.
Description	Value	H [ft]				CR 3-21	eta [%
General information:		-					-
Product name:	CR 3-21 A-FGJ-A-V-HQQV	700 -					
Draduct No.		650 -					
Product No:	96083286	600 -					
EAN number:	5700395184549	550 - 500 -					10
Technical:		500 - 450 -					
Pump speed on which pump data are based:	3461 rpm	430 - 400 -					80
Rated flow:	15.4 US GPM	350 -					70
Rated head:	498.7 ft	300 -					- 60
Maximum head:	662.1 ft	250 -					- 50
Stages:	21	200 -					40
Impellers:	21	150 -					- 30
Number of reduced-diameter impellers:	0	100 -					20
Low NPSH:	Ν	50 -					+ 10
Pump orientation:	Vertical	0	5	10	15 20	Q [US GPM]	LΟ
Shaft seal arrangement:	Single	Pi	Pumped liquid = Water				
Primary shaft seal:	HQQV	Lie	iquid temperature dur		68 °F		
Code for shaft seal:	HQQV		Density = 62.29 lb/ft ³				
Approvals:	CE	P2 [HP]					
Curve tolerance:	ISO9906:2012 3B	1					[
Pump version:	A	3.5 -					- 35
Model:	Α	3.0					- 30
Materials:		2.5 -					25
Base:	Cast iron						
	EN 1561 EN-GJL-200	2.0					- 20
	ASTM A48-25B	1.5					- 15
Impeller:	Stainless steel	1.0					L 10
•	EN 1.4301	• 05					
	AISI 304	• 0.5					-5
Material code:	A	0.0					Lο
Code for rubber:	V						
Bearing:	SIC						
Installation:			3.39	7			
Maximum operating pressure:	362.59 psi	_ _	G 1/2	G 1/2			
Max pressure at stated temp:	363 psi / 194 °F		x++++z	۶ ۲			
	363 psi / -4 °F	80		$f' = \frac{4 \times 1.06 \times 0}{4 \times 1.06 \times 0}$.79		
Type of connection:	DIN / ANSI / JIS	25.80	1 X G 1/2				
Size of inlet connection:	DN 25/32	_		네 .		0 0	
	1 1/4 inch	2.95		0.79		3.50	
Size of outlet connection:	DN 25/32	5	3.94	זן 14		i	
	1 1/4 inch		5.55		1.38 3.39	4 x 0.50	
Pressure rating for connection:	PN 25		9.84	<u> </u>	8.27		
Flange rating inlet:	250 lb				0.27		
Flange size for motor:	182TC						
Connect code:	FGJ						
Liquid:							
Pumped liquid:	Water						
Liquid temperature range:	-4 194 °F						
Selected liquid temperature:	68 °F						
Density:	62.29 lb/ft ³						
Electrical data:							
Motor standard:	NEMA						
Power (P2) required by pump:	5 HP						
Controls:							
Frequency converter:	None						
Others:							
Net weight:	61.5 lb						
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DescriptionValueGross weight:79.5 lbShipping volume:6.11 ft³Country of origin:USCustom tariff no.:8413.70.2040

