

Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
REPRESENTATIVE: _____	TYPE OF SERVICE:	DATE: _____
ENGINEER:	SUBMITTED BY:	DATE:
CONTRACTOR:	APPROVED BY:	DATE:
	ORDER NO.:	DATE:

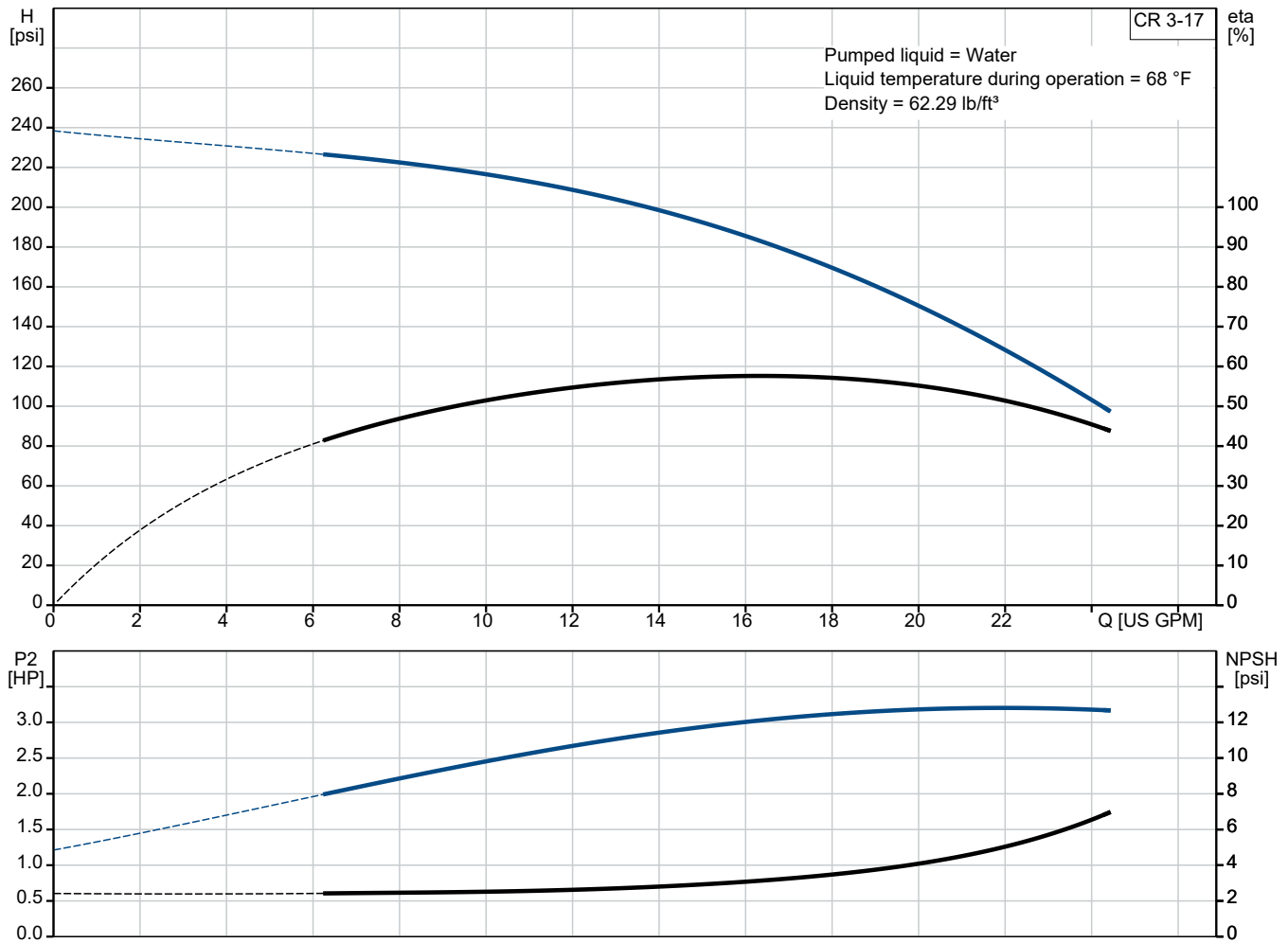


CR 3-17 A-B-A-E-HQQE

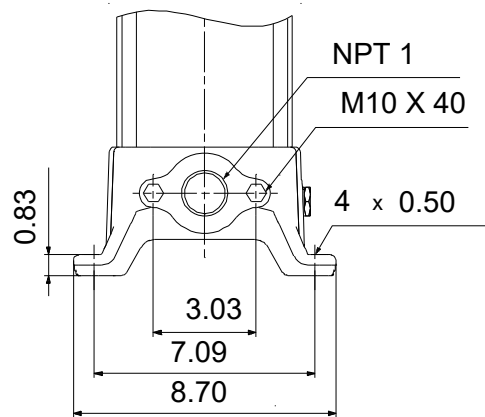
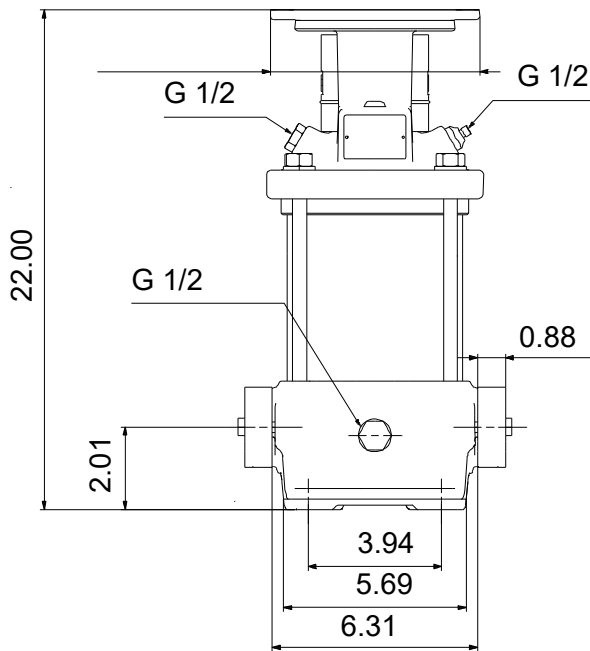
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service	Pump Data	Motor Data
Liquid: Water	Max pressure at stated temp: 232 psi / 250 °F	Mains frequency: 60 Hz
Temperature: 68 °F	Liquid temperature range: -4 .. 248 °F	
Specific Gravity: 1.000	Shaft seal: HQQE	
	Product number: 98532649	

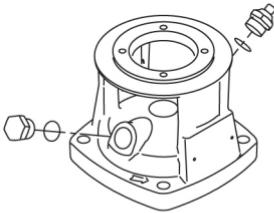


Submittal Data

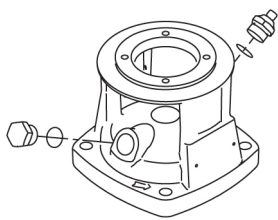


Materials:

Base:	Cast iron EN 1561 EN-GJL-200 ASTM A48-25B
Impeller:	Stainless steel AISI 304 EN 1.4301
Material code:	A
Code for rubber:	E

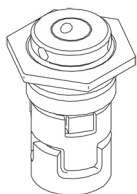
Qty.	Description
1	<p>CR 3-17 A-B-A-E-HQQE</p>  <p>Note! Product picture may differ from actual product</p> <p>Product No.: 98532649 Pump without motor</p> <p>Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via oval flanges with internal NPT threads.</p> <p>Further product details</p> <p>Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.</p> <p>CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.</p> <p>An integral part of the process is a pretreatment.</p> <p>The entire process consists of these elements:</p> <ol style="list-style-type: none"> 1) Alkaline-based cleaning. 2) Zinc phosphating. 3) Cathodic electro-deposition. 4) Curing to a dry film thickness 18-22 my m. <p>The colour code for the finished product is NCS 9000/RAL 9005.</p> <p>Pump</p> <p>The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.</p>  <p>The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.</p> <p>This seal type is assembled in a cartridge unit which makes replacement safe and easy.</p> <p>Due to the balancing, this seal type is suitable for high-pressure applications.</p> <p>The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.</p> <p>Seal faces:</p> <ul style="list-style-type: none"> • Rotating seal ring material: silicon carbide (SiC) • Stationary seat material: silicon carbide (SiC) <p>This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.</p> <p>Secondary seal material: EPDM (ethylene-propylene rubber)</p> <p>EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.</p>





Qty.	Description
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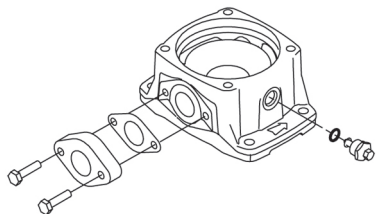
1	 <p>The shaft seal is screwed into the pump head.</p> <p>The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.</p> <p>The base is made of cast iron. The oval flanges are bolted to the base. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.</p>  <p>Motor</p> <p>The pump is sold without motor.</p> <p>Technical data</p> <p>Liquid:</p> <p>Pumped liquid: Water</p> <p>Liquid temperature range: -4 .. 248 °F</p> <p>Selected liquid temperature: 68 °F</p> <p>Density: 62.29 lb/ft³</p> <p>Technical:</p> <p>Pump speed on which pump data are based: 3461 rpm</p> <p>Rated flow: 15.4 US GPM</p> <p>Rated head: 171.8 psi</p> <p>Pump orientation: Vertical</p> <p>Shaft seal arrangement: Single</p> <p>Primary shaft seal: HQQE</p> <p>Code for shaft seal: HQQE</p> <p>Approvals: CE</p> <p>Approvals for drinking water: NSF/ANSI 61</p> <p>Curve tolerance: ISO9906:2012 3B</p> <p>Materials:</p> <p>Base: Cast iron EN 1561 EN-GJL-200 ASTM A48-25B</p> <p>Impeller: Stainless steel EN 1.4301 AISI 304</p> <p>Bearing: SIC</p> <p>Installation:</p> <p>Maximum operating pressure: 232.06 psi</p>
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The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The oval flanges are bolted to the base. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.



Motor

The pump is sold without motor.

Technical data

Liquid:

Pumped liquid: Water

Liquid temperature range: -4 .. 248 °F

Selected liquid temperature: 68 °F

Density: 62.29 lb/ft³

Technical:

Pump speed on which pump data are based: 3461 rpm

Rated flow: 15.4 US GPM

Rated head: 171.8 psi

Pump orientation: Vertical

Shaft seal arrangement: Single

Primary shaft seal: HQQE

Code for shaft seal: HQQE

Approvals: CE

Approvals for drinking water: NSF/ANSI 61

Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron
EN 1561 EN-GJL-200
ASTM A48-25B

Impeller: Stainless steel
EN 1.4301
AISI 304

Bearing: SIC

Installation:

Maximum operating pressure: 232.06 psi



Company name:

Created by:

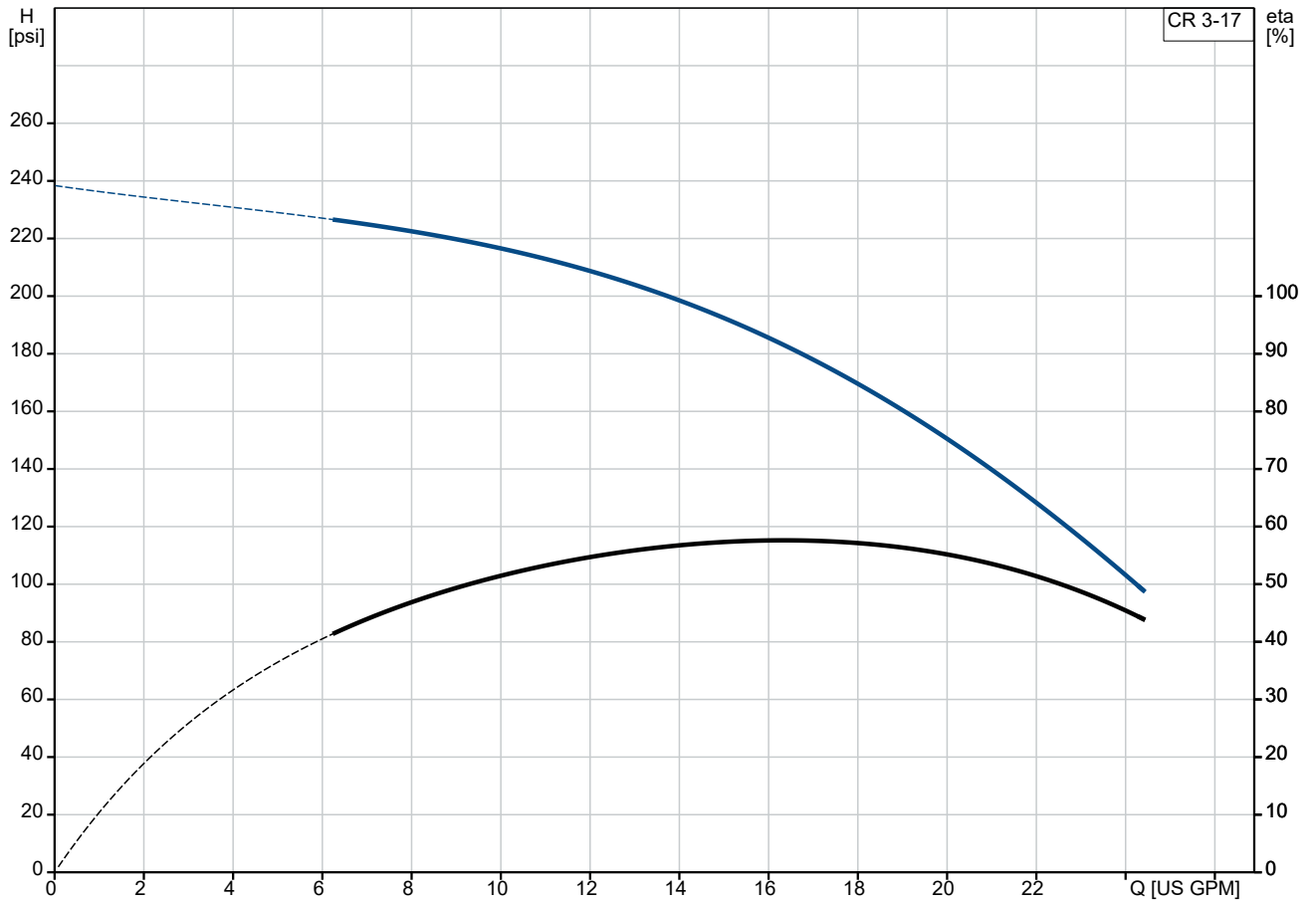
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Date:

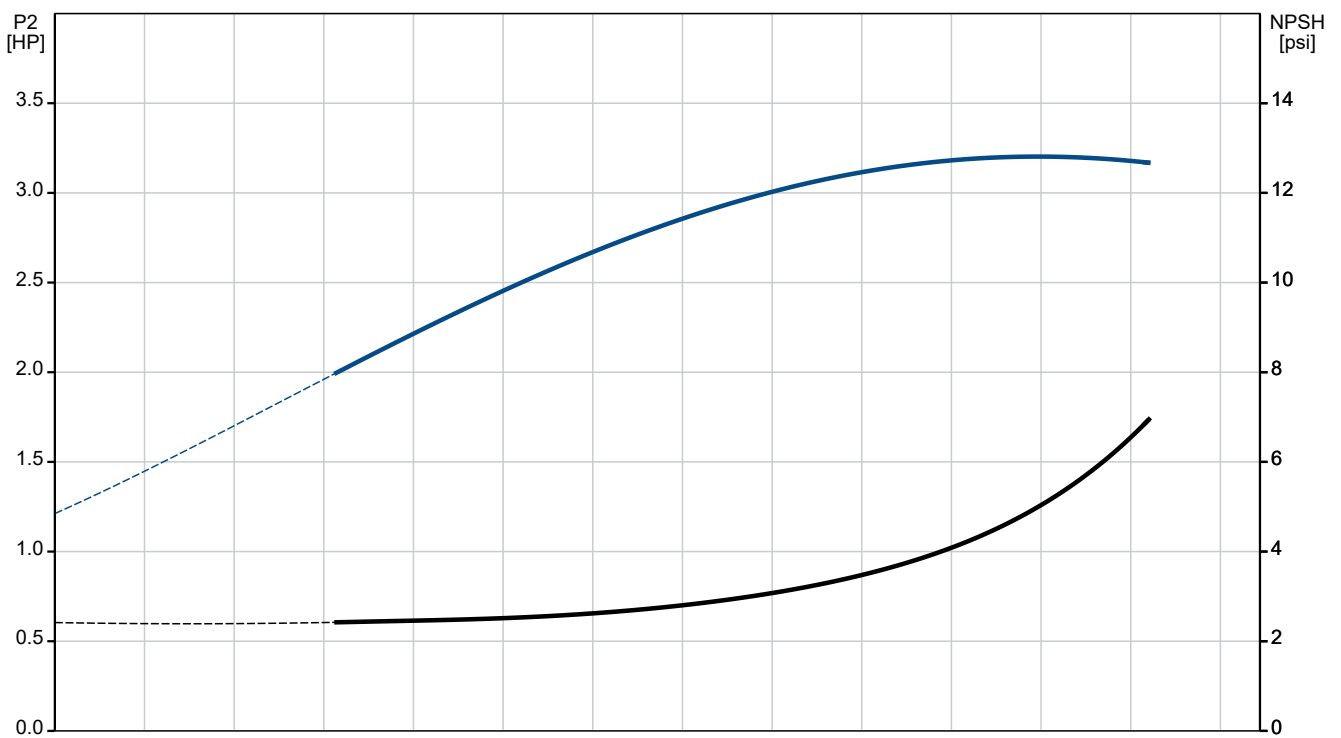
09/05/2025

Qty.	Description
1	<p>Max pressure at stated temp: 232 psi / 250 °F 232 psi / -4 °F</p> <p>Type of connection: Oval / NPT(F)</p> <p>Size of inlet connection: 1 inch</p> <p>Size of outlet connection: 1 inch</p> <p>Pressure rating for connection: PN 16</p> <p>Flange size for motor: 182TC</p> <p>Electrical data:</p> <p>Motor standard: NEMA</p> <p>Controls:</p> <p>Frequency converter: None</p> <p>Others:</p> <p>Net weight: 47.7 lb</p> <p>Gross weight: 62.2 lb</p> <p>Shipping volume: 4.94 ft³</p> <p>Country of origin: US</p> <p>Custom tariff no.: 8413.70.2040</p>

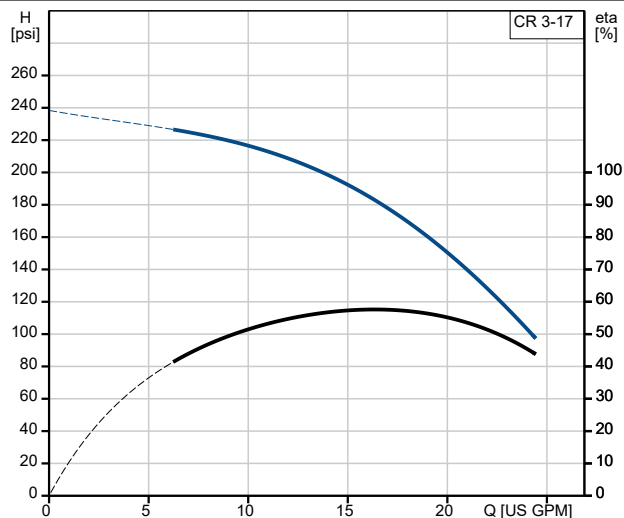
98532649 CR 3-17 A-B-A-E-HQQE 60 Hz



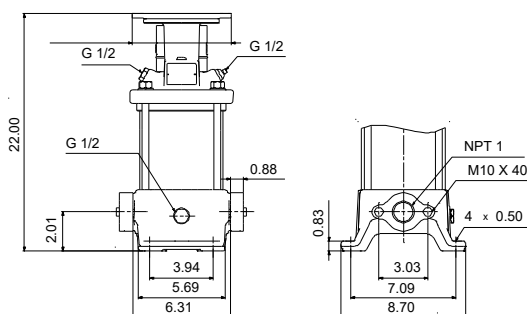
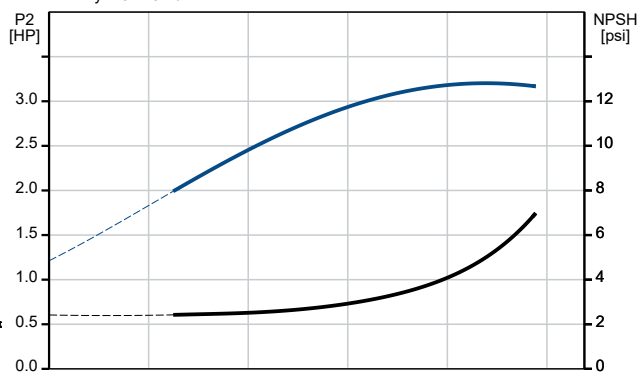
Pumped liquid = Water
Liquid temperature during operation = 68 °F
Density = 62.29 lb/ft³



Description	Value
General information:	
Product name:	CR 3-17 A-B-A-E-HQQE
Product No:	98532649
EAN number:	5711496704079
Technical:	
Pump speed on which pump data are based:	3461 rpm
Rated flow:	15.4 US GPM
Rated head:	171.8 psi
Maximum head:	230.9 psi
Stages:	17
Impellers:	17
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Primary shaft seal:	HQQE
Code for shaft seal:	HQQE
Approvals:	CE
Approvals for drinking water:	NSF/ANSI 61
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Cast iron EN 1561 EN-GJL-200 ASTM A48-25B
Impeller:	Stainless steel EN 1.4301 AISI 304
Material code:	A
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum operating pressure:	232.06 psi
Max pressure at stated temp:	232 psi / 250 °F 232 psi / -4 °F
Type of connection:	Oval / NPT(F)
Size of inlet connection:	1 inch
Size of outlet connection:	1 inch
Pressure rating for connection:	PN 16
Flange size for motor:	182TC
Connect code:	B
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 .. 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
Controls:	
Frequency converter:	None
Others:	
Net weight:	47.7 lb
Gross weight:	62.2 lb
Shipping volume:	4.94 ft³
Country of origin:	US



Pumped liquid = Water
Liquid temperature during operation = 68 °F
Density = 62.29 lb/ft³





Company name:

Created by:

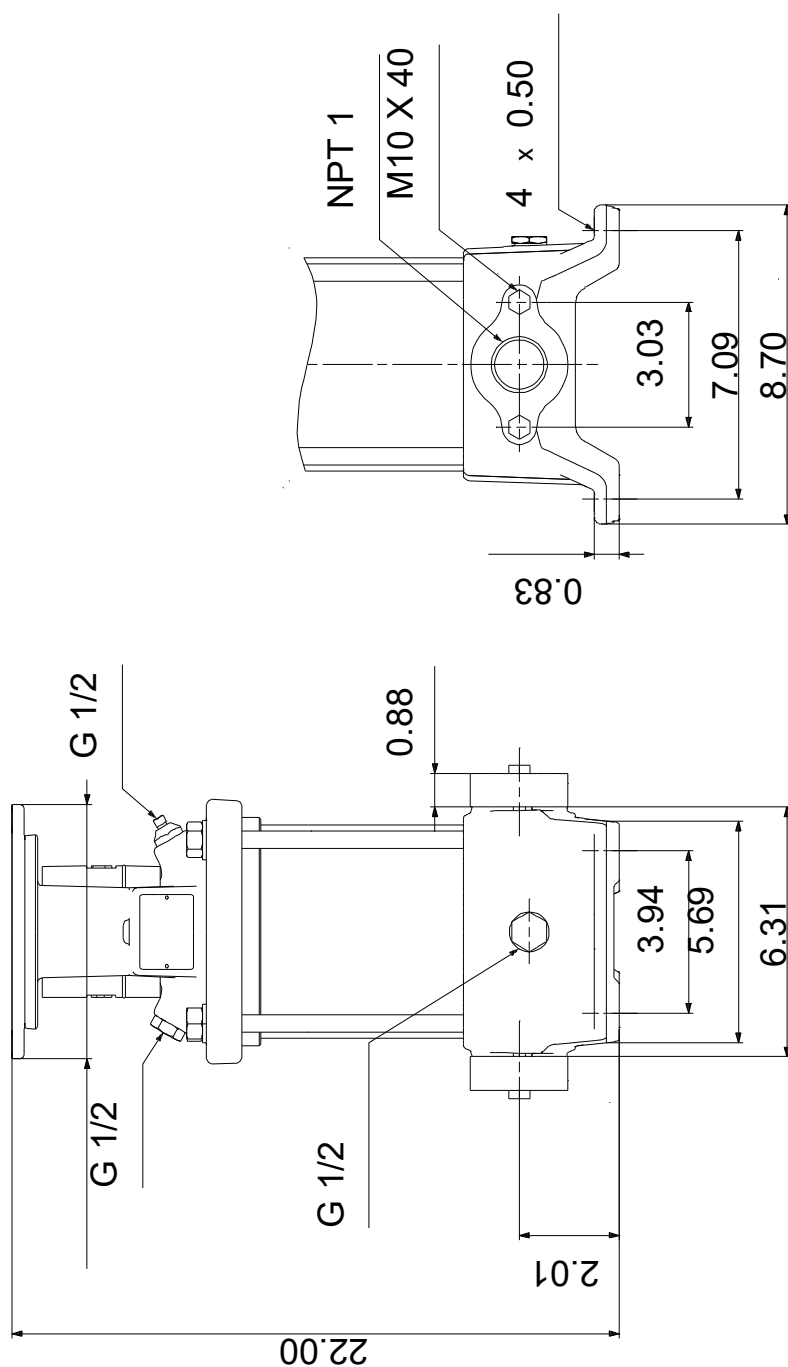
Phone:

Date:

09/05/2025

Description	Value
Custom tariff no.:	8413.70.2040

98532649 CR 3-17 A-B-A-E-HQQE 60 Hz



Note! All units are in [in] unless others are stated.

Disclaimer: This simplified dimensional drawing does not show all details.