Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:



Note! Product picture may differ from actual product

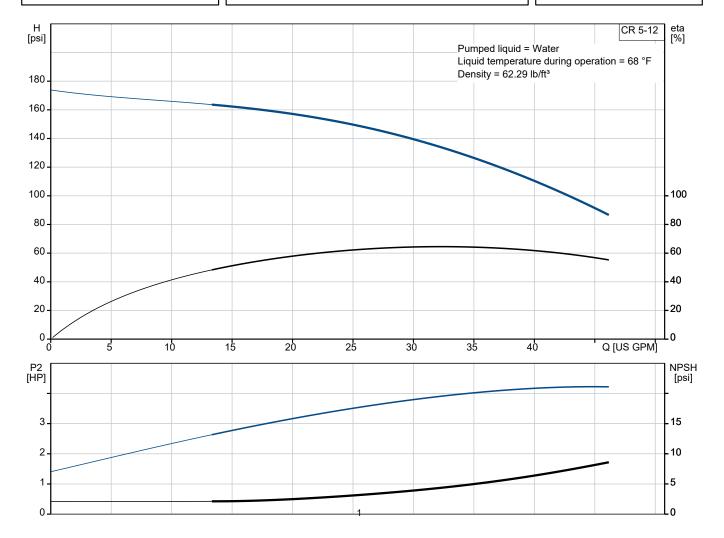
CR 5-12 A-B-A-E-HQQE

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

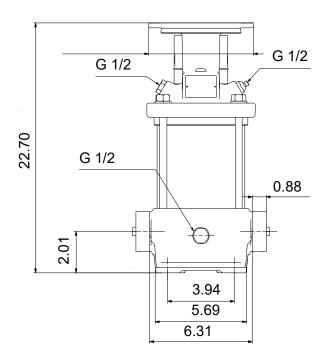
Conditions of Service		
Liquid:	Water	
Temperature:	68 °F	
Specific Gravity:	1.000	

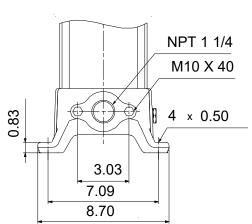
Pump Data	
Max pressure at stated temp:	232 psi / 250 °F
Liquid temperature range:	-4 248 °F
Shaft seal:	HQQE
Product number:	96084091

Motor Data Mains frequency: 60 Hz



Submittal Data





Materials:

Base: Cast iron

EN 1561 EN-GJL-200

ASTM A48-25B

Impeller:

Stainless steel

AISI 304

EN 1.4301

Material code: A
Code for rubber: E



Date: 25/06/2025

Project:

Reference Number:

Client:

Contact:

Client Number:

Qty. | Description

1 | CR 5-12 A-B-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 96084091 Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via oval flanges with internal NPT threads.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

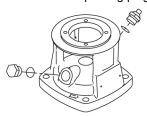
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

Pump

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- · Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.



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1 Secondary seal material: EPDM (ethylene-propylene rubber)

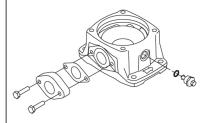
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The oval flanges are bolted to the base. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.



Motor

The pump is sold without motor.

Technical data

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 248 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Pump speed on which pump data are based: 3461 rpm

Rated flow: 30.4 US GPM Rated head: 126.2 psi Actual impeller diameter: 2.88 in Pump orientation: Vertical Shaft seal arrangement: Sinale Primary shaft seal: **HQQE** Code for shaft seal: HQQE CF Approvals:

Approvals for drinking water: NSF/ANSI 61
Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron

EN 1561 EN-GJL-200 ASTM A48-25B

Impeller: Stainless steel 4



Date: 25/06/2025

Project: Client:

Reference Number: Client Number: Contact:

Qty. | Description

1 EN 1.4301 AISI 304

Bearing: SIC

Installation:

Maximum operating pressure: 232.06 psi
Max pressure at stated temp: 232 psi / 250 °F

232 psi / -4 °F

Type of connection: Oval / NPT(F)
Size of inlet connection: 1 1/4 inch
Size of outlet connection: 1 1/4 inch
Pressure rating for connection: PN 16
Flange size for motor: 182TC

Electrical data:

Motor standard: NEMA
Power (P2) required by pump: 5 HP

Controls:

Frequency converter: None

Others:

DOE Pump Energy Index CL: 0.89

Net weight: 47.9 lb

Gross weight: 62.4 lb

Shipping volume: 4.94 ft³

Country of origin: US

Custom tariff no.: 8413.70.2040



Company name: Created by:

Phone:

25/06/2025

Project:

Reference Number:

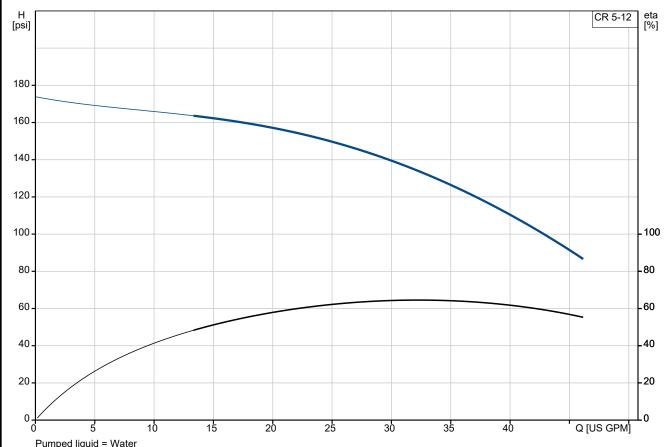
Client:

Date:

Client Number:

Contact:

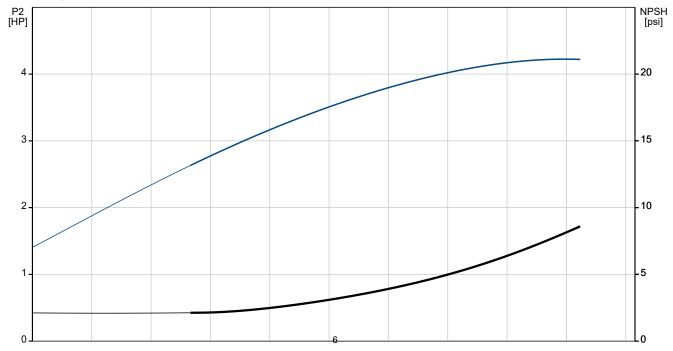
96084091 CR 5-12 A-B-A-E-HQQE 60 Hz



Pumped liquid = Water

Liquid temperature during operation = 68 °F

Density = 62.29 lb/ft³





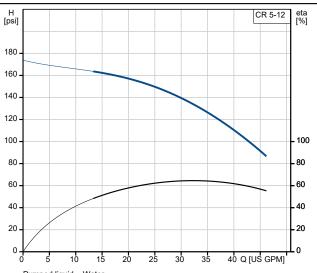
Date: 25/06/2025

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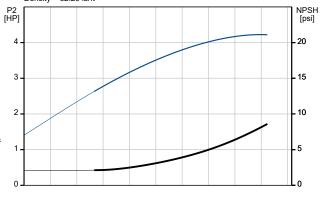
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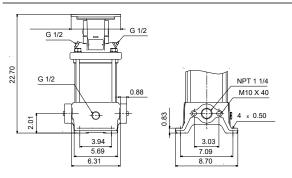
Client: Client Number: Contact:

Description	Value
General information:	00.5 / 5
Product name:	CR 5-12 A-B-A-E-HQQE
Product No:	96084091
EAN number:	5700395189292
Technical:	
Pump speed on which pump data are based:	3461 rpm
Rated flow:	30.4 US GPM
Rated head:	126.2 psi
Maximum head:	169.5 psi
Actual impeller diameter:	2.88 in
Stages:	12
Impellers:	12
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Primary shaft seal:	HQQE
Code for shaft seal:	HQQE
Approvals:	CE
Approvals for drinking water:	NSF/ANSI 61
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	A
Materials:	
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
'	EN 1.4301
	AISI 304
Material code:	Α
Code for rubber:	E
Bearing:	SIC
Installation:	
Maximum operating pressure:	232.06 psi
Max pressure at stated temp:	232 psi / 250 °F
ινιαλ ρισοσαίσ αι διαίσα ισίπρ.	232 psi / -4 °F
Type of connection:	
Type of connection: Size of inlet connection:	Oval / NPT(F) 1 1/4 inch
	,
Size of outlet connection:	1 1/4 inch
Pressure rating for connection:	PN 16
Flange size for motor:	182TC
Connect code:	В
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 248 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³
Electrical data:	
Motor standard:	NEMA
THOUSE CLASSICAL	
Power (P2) required by pump:	5 HP



Pumped liquid = Water Liquid temperature during operation = 68 °F Density = 62.29 lb/ft³







Date: 25/06/2025

Project: Reference Number:

Client: **Client Number:**

Contact:

Description	Value
Others:	
DOE Pump Energy Index CL:	0.89
Net weight:	47.9 lb
Gross weight:	62.4 lb
Shipping volume:	4.94 ft ³
Country of origin:	US
Custom tariff no.:	8413.70.2040

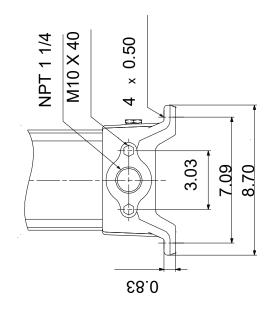


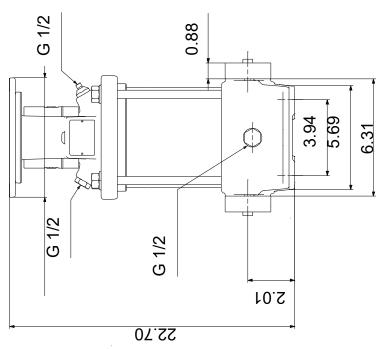
Date: 25/06/2025

Project: Client:

Reference Number: Client Number: Contact:

96084091 CR 5-12 A-B-A-E-HQQE 60 Hz





Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all detalls.