### Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
	TYPE OF SERVICE:	
REPRESENTATIVE:	SUBMITTED BY:	DATE:
ENGINEER:	APPROVED BY:	DATE:
CONTRACTOR:	ORDER NO.:	DATE:



## CR 5-14 A-B-A-V-HQQV

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of	of Service	Pump Data	Motor Data		
Liquid: Temperature: Specific Gravity:	Water 68 °F 1.000	Max pressure at stated temp: Liquid temperature range: Shaft seal: Product number:	232 psi / 194 °F -4 194 °F HQQV 96084168	Mains frequency:	60 Hz



# Submittal Data





Materials:	
Base:	Cast iron
	EN 1561 EN-GJL-200
	ASTM A48-25B
Impeller:	Stainless steel
	AISI 304
	EN 1.4301
Material code:	A
Code for rubber:	V



Company name: Created by: Phone:

	Date:	18/07/2025	
Project:	Client:		
Reference Number:	Client Number	:	
	Contact:		
Qty.   Description			

## Qty. Description



Note! Product picture may differ from actual product

Product No.: 96084168 Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via oval flanges with internal NPT threads.

#### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

#### Pump

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.  $_3$ 

	GRUNDF	osX	Company nam Created by: Phone:	ne:				
			Date:	18/07/2025				
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Qty.	Description							
1	Secondary seal material: FKM (fluorocarbon rubber) FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water							
	The shaft seal is screwed into t The chambers and impellers ar offering improved sealing and h ensure a high efficiency.	e made of stainless-stee	el sheet. The cham ellers have smooth	bers are provided with a PTFE neck ring surfaces, and the shape of the blades				
	The base is made of cast iron. drain plug and bypass valve. Th	The oval flanges are bol ne pump is secured to th	Ited to the base. Th ne foundation by fo	ne outlet side of the base has a combined ur bolts through the base plate.				
	Motor The pump is sold without motor Technical data							
	Liquid: Pumped liquid: Liquid temperature range: Selected liquid temperature: Density:	Water -4 194 °F 68 °F 62.29 lb/ft³						
	Technical: Pump speed on which pump da Rated flow:	30.4 US GPM	om					
	Rated head: Actual impeller diameter: Pump orientation: Shaft seal arrangement: Primary shaft seal:	146.5 psi 2.88 in Vertical Single HQQV						
	Code for shaft seal: Approvals: Curve tolerance:	HQQV CE ISO9906:2012 3B						
	Materials:							
	Base:	Cast iron EN 1561 EN-GJL-20 ASTM A48-25B	0					
	Impeller:		4					



Company name: Created by: Phone:

			Date:	18/07/2025		
Project: Reference Number:			Client: Client Number: Contact:			
Qty.	Description					
1	Destingu	EN 1.4301 AISI 304 SIC				
	Bearing:	310				
	Installation:					
	Maximum operating pressure:	232.06 psi				
	Max pressure at stated temp:	232 psi / 194 °F 232 psi / -4 °F				
	Type of connection:	Oval / NPT(F)				
	Size of inlet connection:	1 1/4 inch				
	Size of outlet connection:	1 1/4 inch				
	Pressure rating for connection:	PN 16				
	Flange size for motor:	182TC				
	Electrical data:					
	Motor standard:	NEMA				
	Power (P2) required by pump:	5 HP				
	Controls:					
	Frequency converter:	None				
	Others:					
	DOE Pump Energy Index CL:	0.89				
	Net weight:	50.5 lb				
	Gross weight:	68.4 lb				
	Shipping volume:	6.11 ft³				





#### Company name: Created by: Phone:

			Date: 18/07/2025							
Project: Reference Number:		-	-	ımbe	r:					
Description	Value	H [psi]							CR 5	5-14 e <sup>e</sup>
General information:	Value	_ [bai]				_				
Product name:	CR 5-14	220 -								
Product name.	A-B-A-V-HQQV	200 -								1
Product No:	96084168	180 -								9
EAN number:	5700395190069									
Technical:		160 -								-8
Pump speed on which pump data are	3461 rpm	140 -								
based:	0401 ipin	120 -								- 6
Rated flow:	30.4 US GPM	100 -				1				- 5
Rated head:	146.5 psi									
Maximum head:	197.4 psi	- 80 -								- 4
Actual impeller diameter:	2.88 in	60 -	/							- 3
Stages:	14	40 -	_/			_				2
Impellers:	14	20 -								1
Number of reduced-diameter impellers:	0		/							
Low NPSH:	Ň	0-	5	10	15	20 2	25 30	35	40 Q [US G	
Pump orientation:	Vertical	- 0		liquid = V		4				1
Shaft seal arrangement:	Single	-	Liquid te	mperatur	e during o	peration	= 68 °F			
Primary shaft seal:	HQQV		Density =	= 62.29 lb	o/ft <sup>3</sup>					
Code for shaft seal:	HQQV	P2 [HP]								N [
	CE	5-								2
Approvals:										Γ-
Curve tolerance:	ISO9906:2012 3B	4_								2
Pump version:	A	4-								۲ŕ
Model:	Α	3-								1
Materials:		J-								
Base:	Cast iron	2-								1
	EN 1561 EN-GJL-200	<b>2</b> -								'
	ASTM A48-25B	-								
Impeller:	Stainless steel	- 1-								- 5
	EN 1.4301	0								
	AISI 304	0 -								
Material code:	A									
Code for rubber:	V			Ē						
Bearing:	SIC	_	G 1/	/2	_  _/	G 1/2				
Installation:				<u>r</u>						
Maximum operating pressure:	232.06 psi	õ		٦Ľ	Tr'			-		
Max pressure at stated temp:	232 psi / 194 °F	24.80	G 1/2						NPT 1 1/4	
	232 psi / -4 °F	-		N	+	0.88			M10 X 40	
Type of connection:	Oval / NPT(F)	-		-	ъ +	1	[	- AAAA	4 × 0.50	
Size of inlet connection:	1 1/4 inch	_	2.01	└╢ <sub>+−</sub>	Ŭ., A	]	0.83	$\mathcal{A}$	u 4 × 0.50	
Size of outlet connection:	1 1/4 inch	_ •	•		3.94		<del>۱</del> ۳	3.03	T	
Pressure rating for connection:	PN 16				5.69			7.09	]	
Flange size for motor:	182TC				6.31		<u>ا</u> ــــ	8.70		
Connect code:	B									
Liquid:	-									
Pumped liquid:	Water									
Liquid temperature range:	-4 194 °F									
	-4 194 F 68 °F									
Selected liquid temperature:										
Density:	62.29 lb/ft <sup>3</sup>									
Electrical data:										
Motor standard:	NEMA									
Power (P2) required by pump:	5 HP									
Controls:										
Frequency converter:	None									
Others:		7								

50.5 lb

68.4 lb

6.11 ft<sup>3</sup>

Net weight:

Gross weight:

Shipping volume:

#### Company name: Created by: Phone:

		Date:	18/07/2025
Project: Reference Number:		Client: Client Number: Contact:	
Description DOE Pump Energy Index CL:	<b>Value</b> 0.89		







Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.