## **Submittal Data**

| PROJECT:        | UNIT TAG:        | QUANTITY: |
|-----------------|------------------|-----------|
|                 | TYPE OF SERVICE: |           |
| REPRESENTATIVE: | SUBMITTED BY:    | DATE:     |
| ENGINEER:       | APPROVED BY:     | DATE:     |
| CONTRACTOR:     | ORDER NO.:       | DATE:     |



## Note! Product picture may differ from actual product

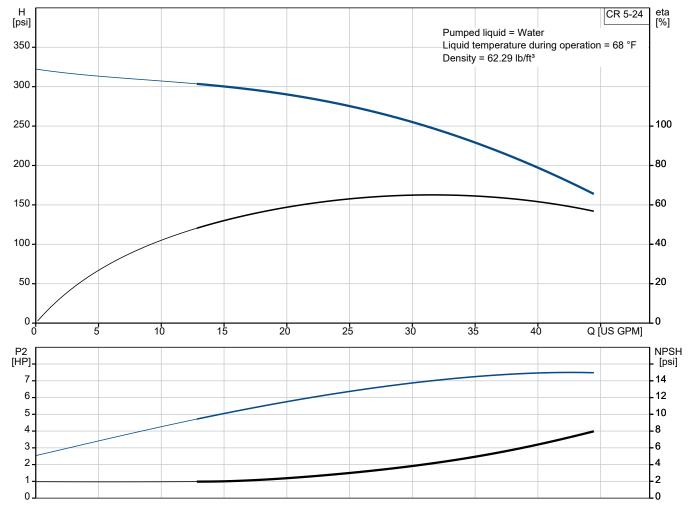
## CR 5-24 A-FGJ-A-E-HQQE

Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

| Conditions of Service |       |   |     |
|-----------------------|-------|---|-----|
| Liquid:               | Water | 1 | Ma  |
| Temperature:          | 68 °F |   | Lic |
| Specific Gravity:     | 1.000 |   | Sh  |
|                       |       |   | ۱_  |

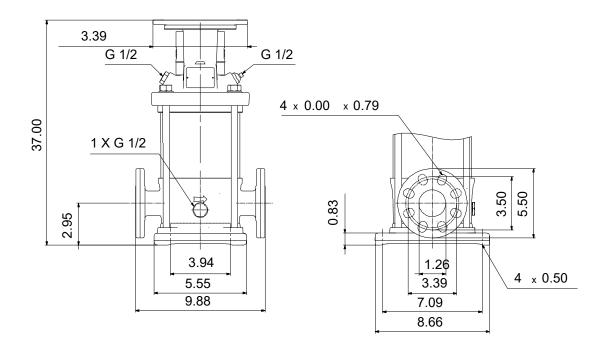
| Pump Data                    |                  |
|------------------------------|------------------|
| Max pressure at stated temp: | 363 psi / 250 °F |
| Liquid temperature range:    | -4 248 °F        |
| Shaft seal:                  | HQQE             |
| Product number:              | 96084249         |

**Motor Data** Mains frequency: 60 Hz



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## **Submittal Data**



### Materials:

Base: Cast iron

EN 1561 EN-GJL-200

**ASTM A48-25B** 

Impeller: Stainless steel

AISI 304 EN 1.4301

Material code: A

Code for rubber: E



**Date:** 01/10/2025

Qty. | Description

1 CR 5-24 A-FGJ-A-E-HQQE



Note! Product picture may differ from actual product

Product No.: 96084249
Pump without motor

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via combined DIN-ANSI-JIS flanges.

### Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

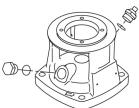
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

### **Pump**

The pump head, pump head cover and flange for motor mounting is made in one piece. The pump head has a combined 1/2" priming plug and vent screw.



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

#### Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: EPDM (ethylene-propylene rubber)

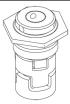
EPDM has excellent resistance to hot water. EPDM is not suitable for mineral oils.



**Date:** 01/10/2025

## Qty. | Description

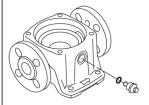
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The shaft seal is screwed into the pump head.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. The flanges and base are cast in one piece. The outlet side of the base has a combined drain plug and bypass valve. The pump is secured to the foundation by four bolts through the base plate.



#### Motor

The pump is sold without motor.

#### **Technical data**

Liquid:

Pumped liquid: Water
Liquid temperature range: -4 .. 248 °F
Selected liquid temperature: 68 °F
Density: 62.29 lb/ft³

Technical:

Pump speed on which pump data are based: 3467 rpm

Rated flow: 30.4 US GPM Rated head: 250.2 psi Actual impeller diameter: 2.88 in Pump orientation: Vertical Shaft seal arrangement: Single Primary shaft seal: **HQQE** Code for shaft seal: **HQQE** Approvals: CE

Approvals for drinking water: NSF/ANSI 61
Curve tolerance: ISO9906:2012 3B

Materials:

Base: Cast iron

EN 1561 EN-GJL-200

ASTM A48-25B Stainless steel

Impeller: Stainless ste EN 1.4301

AISI 304

Bearing: SIC

Installation:



**Date:** 01/10/2025

### Qty. | Description

1 Maximum operating pressure: 362.59 psi Max pressure at stated temp: 363 psi / 250 °F

363 psi / -4 °F

Type of connection: DIN / ANSI / JIS

Size of inlet connection: DN 25/32

1 1/4 inch

Size of outlet connection: DN 25/32

1 1/4 inch

Pressure rating for connection: PN 25
Flange rating inlet: 250 lb
Flange size for motor: 213TC

Electrical data:

Motor standard: NEMA
Power (P2) required by pump: 7.5 HP

Controls:

Frequency converter: None

Others:

DOE Pump Energy Index CL: 0.89

Net weight: 78.3 lb

Gross weight: 190 lb

Shipping volume: 8.26 ft³

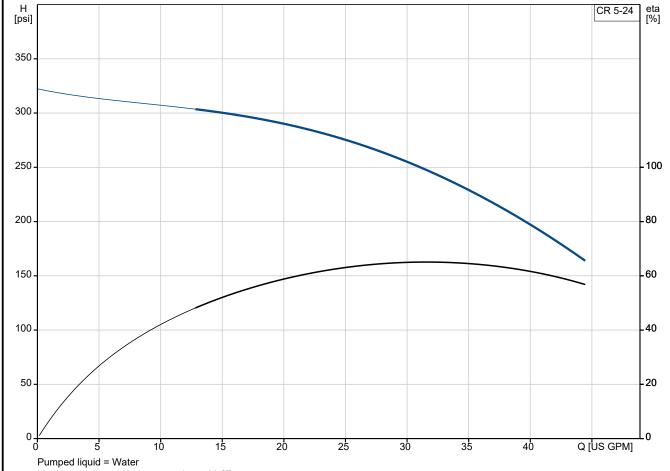
Country of origin: US

Custom tariff no.: 8413.70.2040



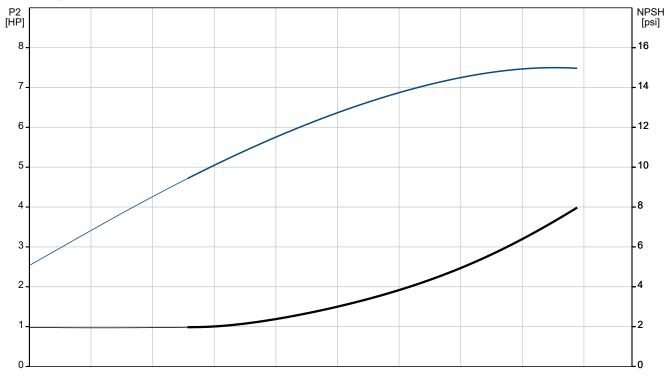
01/10/2025 Date:

# 96084249 CR 5-24 A-FGJ-A-E-HQQE 60 Hz



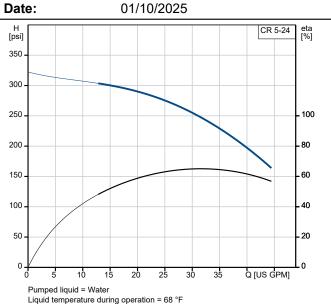
Liquid temperature during operation = 68 °F

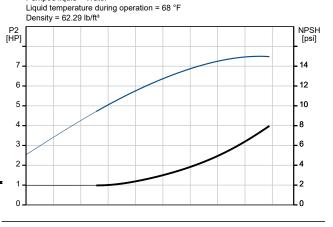
Density = 62.29 lb/ft<sup>3</sup>

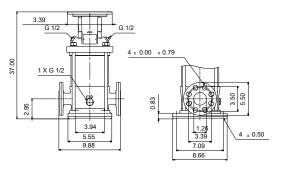




| Description                              | Value                     |
|--|---------------------------|
| General information:                     |                           |
| Product name:                            | CR 5-24<br>A-FGJ-A-E-HQQE |
| Product No:                              | 96084249                  |
| EAN number:                              | 5700395190878             |
| Technical:                               |                           |
| Pump speed on which pump data are based: | 3467 rpm                  |
| Rated flow:                              | 30.4 US GPM               |
| Rated head:                              | 250.2 psi                 |
| Maximum head:                            | 337.5 psi                 |
| Actual impeller diameter:                | 2.88 in                   |
| Stages:                                  | 24                        |
| Impellers:                               | 24                        |
| Number of reduced-diameter impellers:    | 0                         |
| Low NPSH:                                | N                         |
| Pump orientation:                        | Vertical                  |
| Shaft seal arrangement:                  | Single                    |
| Primary shaft seal:                      | HQQE                      |
| Code for shaft seal:                     | HQQE                      |
| Approvals:                               | CE                        |
| Approvals for drinking water:            | NSF/ANSI 61               |
| Curve tolerance:                         | ISO9906:2012 3B           |
| Pump version:                            | A                         |
| Model:                                   | A                         |
| Materials:                               |                           |
| Base:                                    | Cast iron                 |
| B400.                                    | EN 1561 EN-GJL-200        |
|  | ASTM A48-25B              |
| Impeller:                                | Stainless steel           |
| impelier.                                | EN 1.4301                 |
|  | AISI 304                  |
| Material code:                           | A A A                     |
| Code for rubber:                         | F                         |
|  | <del>-</del>              |
| Bearing:                                 | SIC                       |
| Installation:                            | 000.50!                   |
| Maximum operating pressure:              | 362.59 psi                |
| Max pressure at stated temp:             | 363 psi / 250 °F          |
|  | 363 psi / -4 °F           |
| Type of connection:                      | DIN / ANSI / JIS          |
| Size of inlet connection:                | DN 25/32                  |
|  | 1 1/4 inch                |
| Size of outlet connection:               | DN 25/32                  |
|  | 1 1/4 inch                |
| Pressure rating for connection:          | PN 25                     |
| Flange rating inlet:                     | 250 lb                    |
| Flange size for motor:                   | 213TC                     |
| Connect code:                            | FGJ                       |
|  |                           |







Water

68 °F

NEMA

7.5 HP

None

-4 .. 248 °F

62.29 lb/ft3

Pumped liquid:

Electrical data: Motor standard:

Frequency converter:

Density:

Controls:

Liquid temperature range:

Selected liquid temperature:

Power (P2) required by pump:



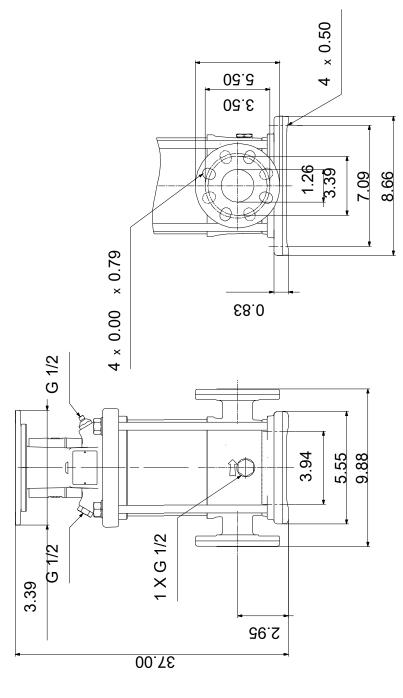
**Date:** 01/10/2025

| Description               | Value        |  |
|---------------------------|--------------|--|
| Others:                   |              |  |
| DOE Pump Energy Index CL: | 0.89         |  |
| Net weight:               | 78.3 lb      |  |
| Gross weight:             | 190 lb       |  |
| Shipping volume:          | 8.26 ft³     |  |
| Country of origin:        | US           |  |
| Custom tariff no.:        | 8413.70.2040 |  |



01/10/2025 Date:

# 96084249 CR 5-24 A-FGJ-A-E-HQQE 60 Hz



Note! All units are in [in] unless others are stated. Disclaimer: This simplified dimensional drawing does not show all details.