

Submittal Data

PROJECT:	UNIT TAG:	QUANTITY:
REPRESENTATIVE: _____	TYPE OF SERVICE:	DATE: _____
ENGINEER:	SUBMITTED BY:	DATE:
CONTRACTOR:	APPROVED BY:	DATE:
	ORDER NO.:	DATE:

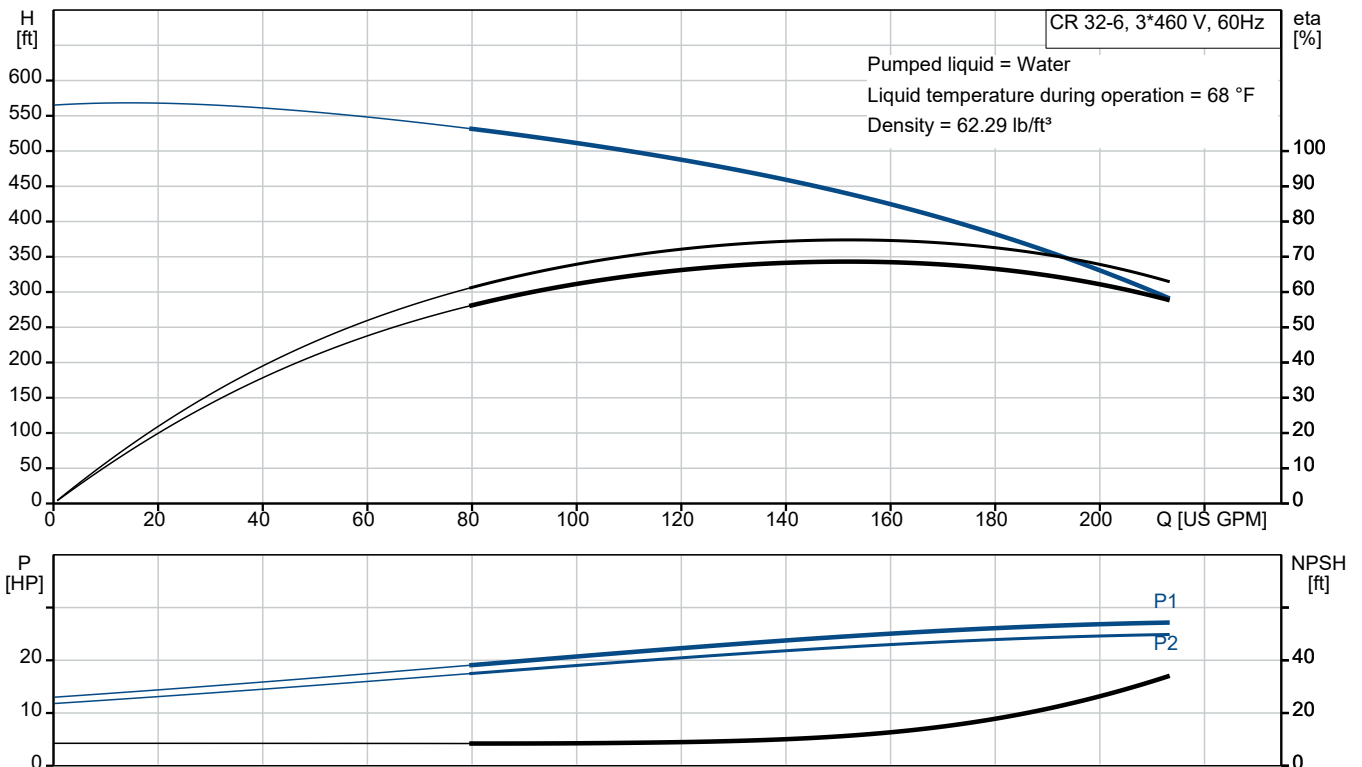


CR 32-6 A-G-A-V-HQQV

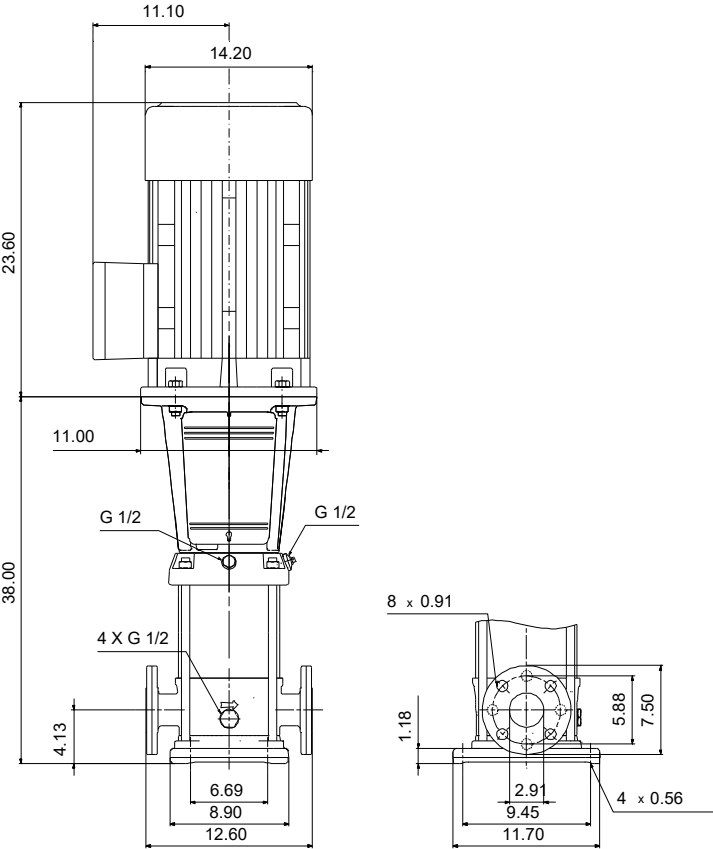
Vertical, multistage centrifugal pump with suction and discharge ports on the same level. The pump head and base are in cast iron - all other wetted parts are in stainless steel (EN 1.4301)

Note! Product picture may differ from actual product

Conditions of Service		Pump Data		Motor Data	
Liquid:	Water	Max pressure at stated temp:	435 psi / 194 °F	Rated power - P2:	25 HP
Temperature:	68 °F	Liquid temperature range:	-4 .. 194 °F	Rated voltage:	230/460 V
Specific Gravity:	1.000	Maximum ambient temperature:	104 °F	Mains frequency:	60 Hz
		Shaft seal:	HQQV	Enclosure class:	IP55
		Product number:	99917975	Insulation class:	F
				Motor protection:	NONE
				Motor type:	WEG
				Eta 1/1:	91.7 %



Submittal Data



Materials:
Base: Cast iron
 EN 1563 EN-GJS-500-7
 ASTM A536 80-55-06
Impeller: Stainless steel
 AISI 304
 EN 1.4301
Material code: A
Code for rubber: V

Qty. Description

1 CR 32-6 A-G-A-V-HQQV



Note! Product picture may differ from actual product

Product No.: [99917975](#)

Vertical, multistage centrifugal pump with inlet and outlet ports on same the level (inline). The pump head and base are in cast iron – all other wetted parts are in stainless steel. A cartridge shaft seal ensures high reliability, safe handling, and easy access and service. Power transmission is via a rigid split coupling. Pipe connection is via ANSI flanges.

The pump is fitted with a 3-phase, fan-cooled asynchronous motor.

Further product details

Steel, cast iron and aluminium components have an epoxy-based coating made in a cathodic electro-deposition (CED) process.

CED is a high-quality dip-painting process where an electrical field around the products ensures deposition of paint particles as a thin, well-controlled layer on the surface.

An integral part of the process is a pretreatment.

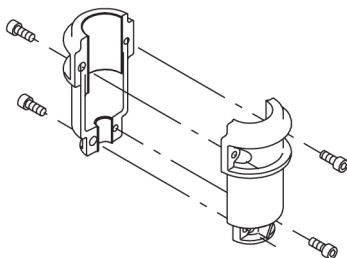
The entire process consists of these elements:

- 1) Alkaline-based cleaning.
- 2) Zinc phosphating.
- 3) Cathodic electro-deposition.
- 4) Curing to a dry film thickness 18-22 my m.

The colour code for the finished product is NCS 9000/RAL 9005.

Pump

A long split coupling connects the pump and motor shaft. It is enclosed in the motor stool by means of two coupling guards. The long coupling makes it possible to replace the shaft seal without removing the motor from the pump.



The motor stool connects the pump head and motor. The pump head has a combined 1/2" priming plug and vent screw.

Qty. Description

1



The pump is fitted with a balanced O-ring seal unit with a rigid torque-transmission system.

This seal type is assembled in a cartridge unit which makes replacement safe and easy.

Due to the balancing, this seal type is suitable for high-pressure applications.

The cartridge construction also protects the pump shaft from possible wear from a dynamic O-ring between pump shaft and shaft seal.

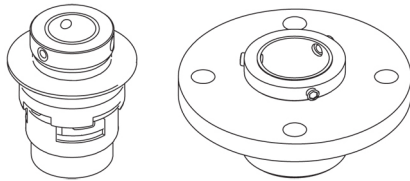
Seal faces:

- Rotating seal ring material: silicon carbide (SiC)
- Stationary seat material: silicon carbide (SiC)

This material pairing is used where higher corrosion resistance is required. The high hardness of this material pairing offers good resistance against abrasive particles.

Secondary seal material: FKM (fluorocarbon rubber)

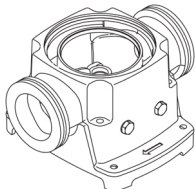
FKM has excellent resistance to oils and chemicals. Above 90 °C, FKM should only be used in media without water.



The shaft seal is retained in the pump head by a cover and screws. It can be replaced without removing the motor.

The chambers and impellers are made of stainless-steel sheet. The chambers are provided with a PTFE neck ring offering improved sealing and high efficiency. The impellers have smooth surfaces, and the shape of the blades ensure a high efficiency.

The base is made of cast iron. Both the inlet and the outlet side of the base have two pressure gauge tapings. The pump is secured to the foundation by four bolts through the base plate. The flanges are fastened to the base by means of locking rings.



Motor

The motor is a totally enclosed, fan-cooled motor with principal dimensions to IEC and DIN standards. The motor is flange-mounted with free-hole flange (FF).

Motor-mounting designation in accordance with IEC 60034-7: IM B 5 (Code I) / IM 3001 (Code II).

Electrical tolerances comply with IEC 60034.

The motor efficiency is classified as premium efficiency in accordance with EISA2007.

The motor does not incorporate motor protection and must be connected to a motor-protective circuit breaker which can be manually reset. The motor-protective circuit breaker must be set according to the rated current of the motor (I1/1).

Qty.	Description
1	<p>The motor can be connected to a variable speed drive for adjustment of pump performance to any duty point. Grundfos CUE offers a range of variable speed drives. Please find more information in Grundfos Product Center.</p> <p>Technical data</p> <p>Liquid: Pumped liquid: Water Liquid temperature range: -4 .. 194 °F Selected liquid temperature: 68 °F Density: 62.29 lb/ft³</p> <p>Technical: Pump speed on which pump data are based: 3521 rpm Rated flow: 159 US GPM Rated head: 429.5 ft Actual impeller diameter: 4.66 in Pump orientation: Vertical Shaft seal arrangement: Single Primary shaft seal: HQQV Code for shaft seal: HQQV Approvals: CURUS Curve tolerance: ISO9906:2012 3B</p> <p>Materials: Type key, code for materials: A Type key, code for rubber components. E = EPDM, V=FKM: V Base: Cast iron EN 1563 EN-GJS-500-7 ASTM A536 80-55-06</p> <p>Impeller: Stainless steel EN 1.4301 AISI 304</p> <p>Bearing: SIC Support bearing: Graflon</p> <p>Installation: Maximum ambient temperature: 104 °F Maximum operating pressure: 435.11 psi Max pressure at stated temp: 435 psi / 194 °F 435 psi / -4 °F</p> <p>Type of connection: ANSI Size of inlet connection: 2 1/2 inch Size of outlet connection: 2 1/2 inch Pressure rating for connection: PN 40 Flange rating inlet: 300 lb Flange size for motor: 284TC</p> <p>Electrical data:</p>



Company name:

Created by:

Phone:

Date:

20/03/2026

Qty.	Description
1	Motor standard: NEMA Motor type: WEG Rated power - P2: 25 HP Power (P2) required by pump: 25 HP Mains frequency: 60 Hz Rated voltage: 3 x 230/460 V Service factor: 1.25 Rated current: 57.6/28.8 A Starting current: 630 % Cos phi - power factor: 0.88 Rated speed: 3545 rpm IE efficiency: IE3 91,7% IE Efficiency class: IE3 / NEMA Premium Motor efficiency at full load: 91.7 % Motor efficiency at 3/4 load: 91.7 % Motor efficiency at 1/2 load: 91 % Number of poles: 2 Enclosure class (IEC 34-5): IP55 Insulation class (IEC 85): F Motor No: 99883249 Controls: Frequency converter: None Others: DOE Pump Energy Index CL: 0.87 Net weight: 559 lb Gross weight: 577 lb Shipping volume: 28.9 ft ³ Country of origin: US Custom tariff no.: 8413.70.2040



Company name:

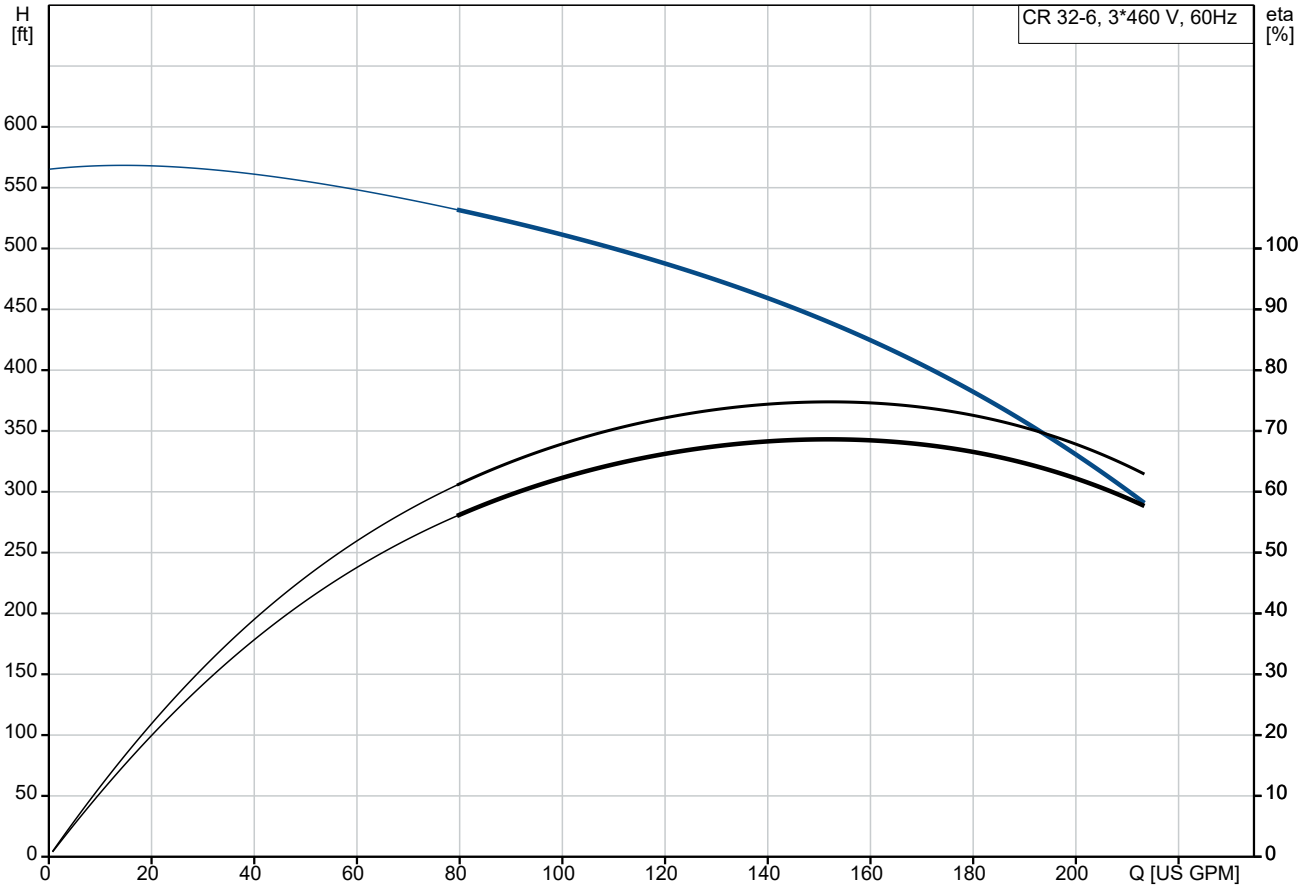
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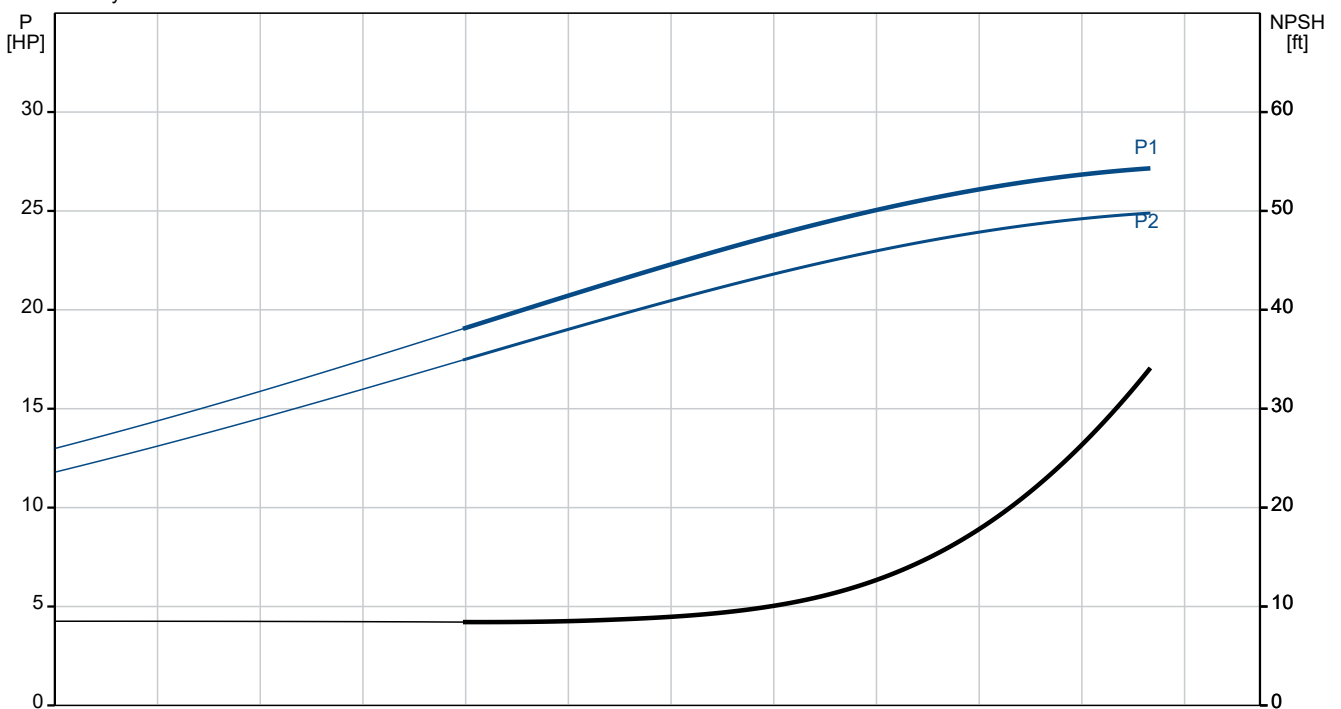
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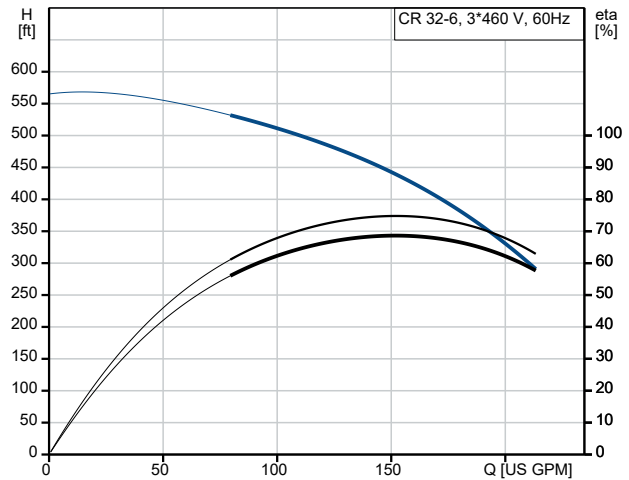
99917975 CR 32-6 A-G-A-V-HQQV 60 Hz



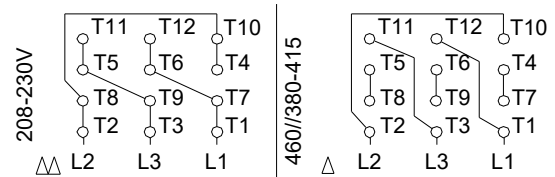
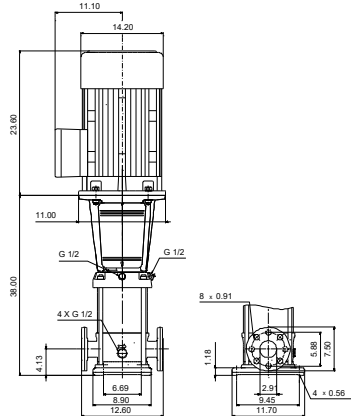
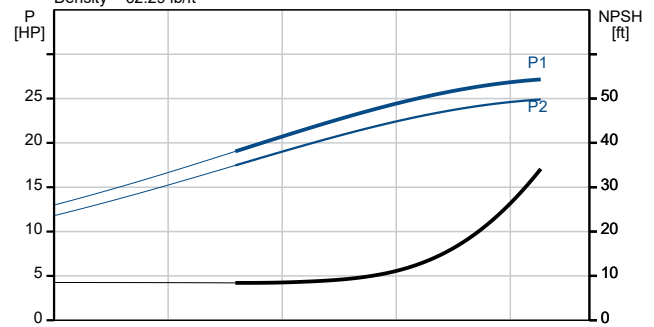
Pumped liquid = Water
Liquid temperature during operation = 68 °F
Density = 62.29 lb/ft³



Description	Value
General information:	
Product name:	CR 32-6 A-G-A-V-HQQV
Product No:	99917975
EAN number:	5715114128261
Technical:	
Pump speed on which pump data are based:	3521 rpm
Rated flow:	159 US GPM
Rated head:	429.5 ft
Maximum head:	553.5 ft
Actual impeller diameter:	4.66 in
Stages:	6
Impellers:	6
Number of reduced-diameter impellers:	0
Low NPSH:	N
Pump orientation:	Vertical
Shaft seal arrangement:	Single
Primary shaft seal:	HQQV
Code for shaft seal:	HQQV
Approvals:	CURUS
Curve tolerance:	ISO9906:2012 3B
Pump version:	A
Model:	B
Cooling:	IC 411
Materials:	
Type key, code for materials:	A
Type key, code for rubber components. E = EPDM, V=FKM:	V
Base:	Cast iron EN 1563 EN-GJS-500-7
Impeller:	ASTM A536 80-55-06 Stainless steel EN 1.4301 AISI 304
Material code:	A
Code for rubber:	V
Bearing:	SIC
Support bearing:	Graflon
Installation:	
Maximum ambient temperature:	104 °F
Maximum operating pressure:	435.11 psi
Max pressure at stated temp:	435 psi / 194 °F
	435 psi / -4 °F
Type key, code for pipework connection:	G
Type of connection:	ANSI
Size of inlet connection:	2 1/2 inch
Size of outlet connection:	2 1/2 inch
Pressure rating for connection:	PN 40
Flange rating inlet:	300 lb
Flange size for motor:	284TC
Connect code:	G
Liquid:	
Pumped liquid:	Water
Liquid temperature range:	-4 .. 194 °F
Selected liquid temperature:	68 °F
Density:	62.29 lb/ft³



Pumped liquid = Water
Liquid temperature during operation = 68 °F
Density = 62.29 lb/ft³





Company name:

Created by:

Phone:

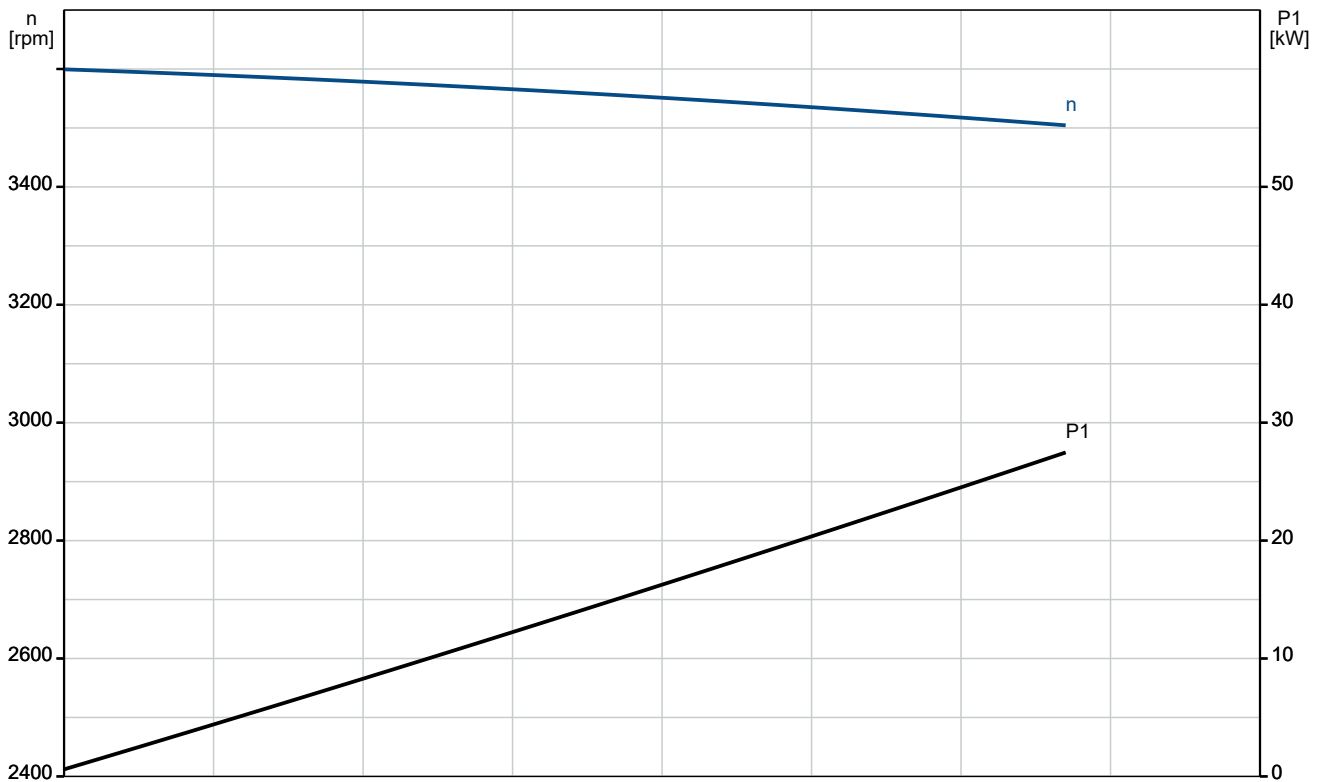
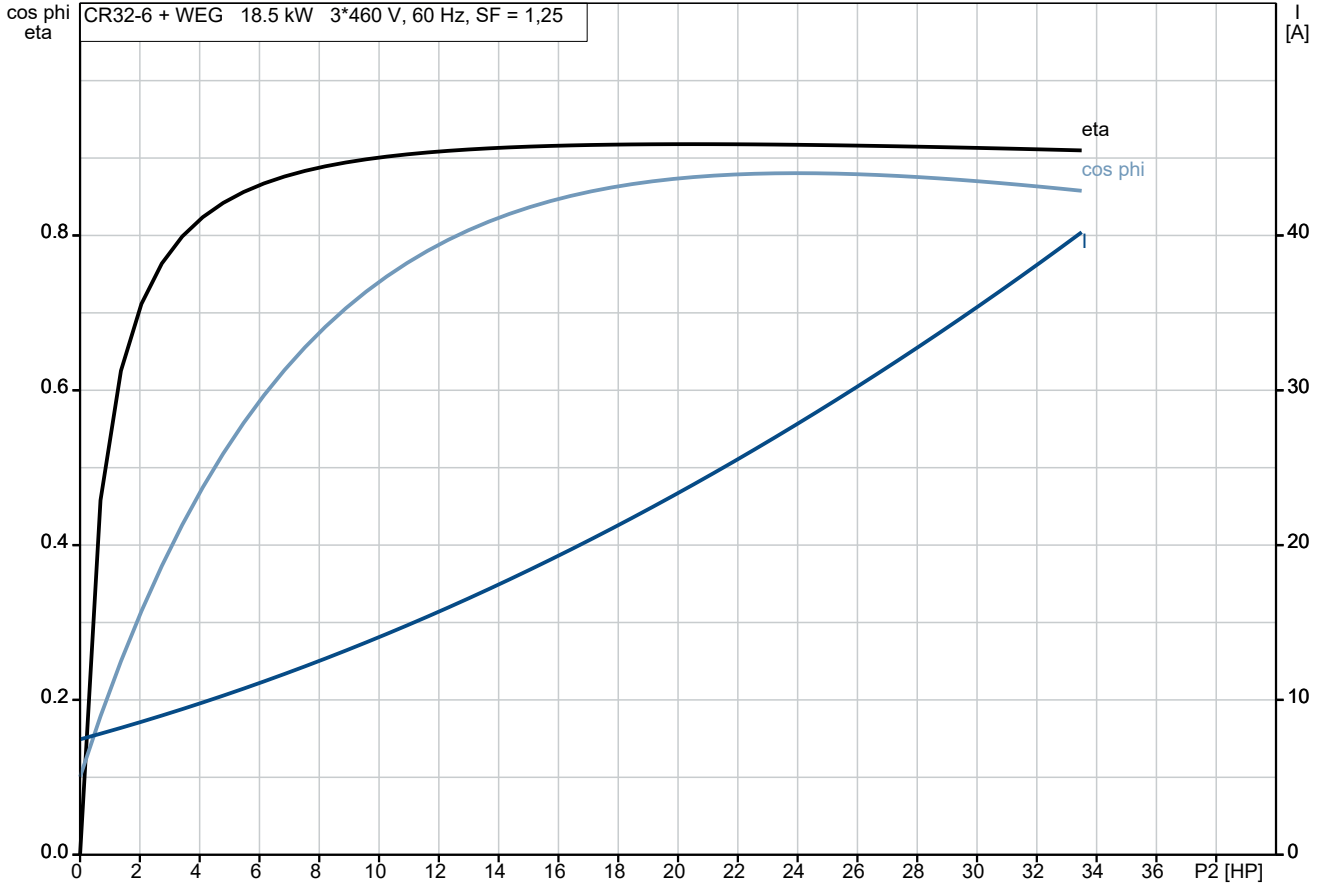
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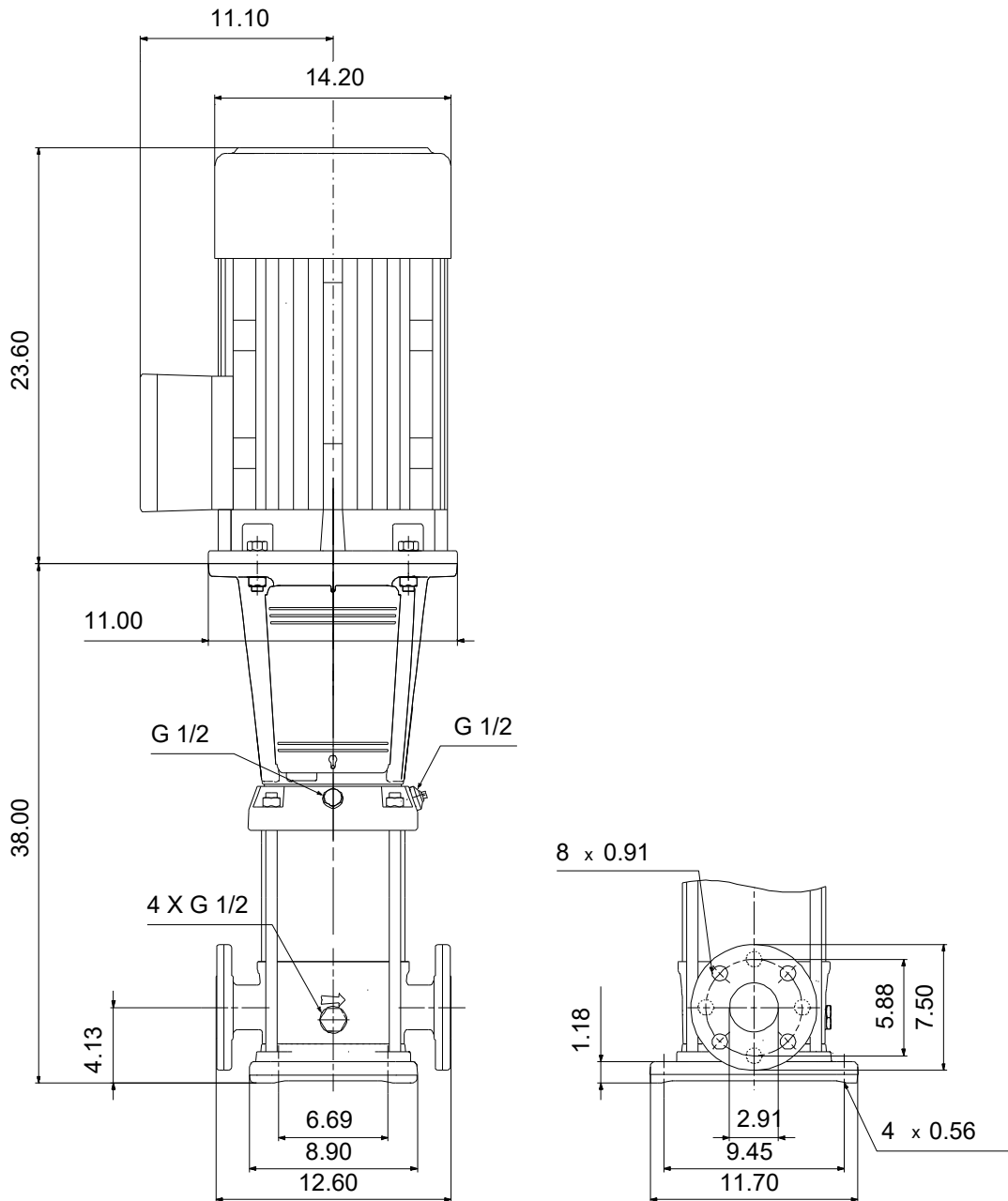
Description	Value
Electrical data:	
Motor standard:	NEMA
Motor type:	WEG
Rated power - P2:	25 HP
Power (P2) required by pump:	25 HP
KVA code:	J
Mains frequency:	60 Hz
Rated voltage:	3 x 230/460 V
Service factor:	1.25
Rated current:	57.6/28.8 A
Starting current:	630 %
SF current:	72/36 A
Cos phi - power factor:	0.88
Rated speed:	3545 rpm
IE efficiency:	IE3 91,7%
IE Efficiency class:	IE3 / NEMA Premium
Motor efficiency at full load:	91.7 %
Motor efficiency at 3/4 load:	91.7 %
Motor efficiency at 1/2 load:	91 %
Number of poles:	2
Enclosure class (IEC 34-5):	IP55
Insulation class (IEC 85):	F
Built-in motor protection:	NONE
Motor No:	99883249
Controls:	
Frequency converter:	None
Others:	
DOE Pump Energy Index CL:	0.87
Net weight:	559 lb
Gross weight:	577 lb
Shipping volume:	28.9 ft ³
Country of origin:	US
Custom tariff no.:	8413.70.2040

99917975 CR 32-6 A-G-A-V-HQQV 60 Hz

CR32-6 + WEG 18.5 kW 3*460 V, 60 Hz, SF = 1,25

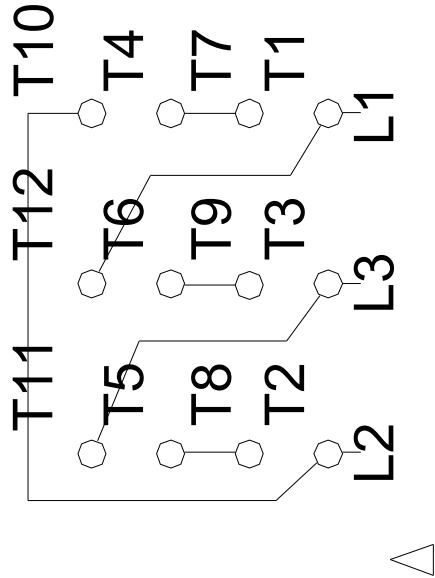


99917975 CR 32-6 A-G-A-V-HQQV 60 Hz

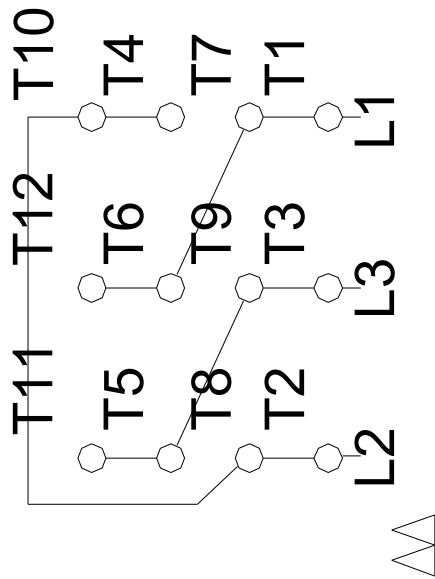


Note! All units are in [in] unless others are stated.
 Disclaimer: This simplified dimensional drawing does not show all details.

99917975 CR 32-6 A-G-A-V-HQQV 60 Hz



460//380-415



208-230V

Note! All units are in [in] unless others are stated.